

UN 38.3 Test Report

Lithium cell or battery test summary in accordance with sub-section 38.3 of Manual of Tests and Criteria.

Test Report Number	UN-C41N2302-A1
Customer Name	ASUS
Product Name	Rechargeable Li-Polymer Battery Pack
Model Name	C41N2302
Test specification	ST/SG/AC.10/11/Rev.7/Amend.1
UN38.3 Test Item	T.1, T.2, T.3, T.4, T.5, T.6, T.7, T.8 (Note that T.6 and T.8 are for Cell)
Test sample No	1~38
Test Date	2023/5/9 ~ 2023/6/6
Date of Test Report	2023/6/7
Product Manufacturer & Test Laboratory	Dynapack Electronic Technology (Suzhou) co. Ltd
Manufacturer & Test Laboratory information	Address: No. 8 Hua-Gang Road, WuJiang Economical and Technological Development Zone, Suzhou city, JiangSu. PRC. Tel: 0086-051263408688 E-mail: Will.Wei@dynapack.com.cn ZIP: 215200 Website: http://www.dynapack.com.tw

Zone, Suzhou city, JiangSu PRC



Description of Battery							
Model Name	C41N2302						
Battery Type	Small Rechargeable Li-Polymer Battery Pack						
Pack Configuration	4 Series / 1 Parallel						
Nominal Voltage	15.48 Vdc						
Rated Capacity(mAh/Wh)	4580mAh / 73Wh						
Mass	0.260 kg						
Pack Dimension(mm)	254.0*75.7*8.0						
Cell Brand	ATL						
Cell model	3560B6						

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F	Performed Tests		Res	ults
UN38.3 T1	Altitude simulation		■ PASS	☐ FAIL
UN38.3 T2	Thermal test		PASS	☐ FAIL
UN38.3 T3	Vibration		■ PASS	☐ FAIL
UN38.3 T4	Shock		■ PASS	FAIL
UN38.3 T5	External short circuit		■ PASS	☐ FAIL
UN38.3 T6	Crush		■ PASS	☐ FAIL
UN38.3 T7	Overcharge		■ PASS	☐ FAIL
UN38.3 T8	Forced discharge	1 #	■ PASS	☐ FAIL
Reference to assembled batter	ry testing requirements:	A. A	m int	
■ Not Applicable	□UN38.3.3(f)	田田	IN38.8.3(g)	
Prepared By:	Checked By :	The state of the s	Approved By	<i>'</i> :
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No. \$ Hua-Gang Road, WuJiang Economical and Technological Development Zone, Suzhou city, JiangSu. PRC



1. Test Equipment

Inst. No.	Description	Series No	Function/Range
WJ6014	Learning Machine	D14106-2	20 V / 10 A
WJ6015	Chamber	6609K	-40∼150°C
WJ9004	Learning Machine	D20131-7	20V / 15A
WJ9005	Chamber	MEA1504-010	0~100°C,10%~98%RH
WJ6103	Electronic Scales	0929016	0.2~600g,Accuracy 0.01g
WJ6108	3560 AC mΩMeter	051139050	0~5/50 V /30mΩ-3kΩ
WJ6105	Vacuum Machine	GS55-221	-76~0cmHg
WJ6189	Thermal shock2	9811K	200°C ~-80°C
WJ6073	Vibration Machine	D1202031	5~2000Hz Level/5~1500Hz Vertical Max. acceleration: 100gVertical;
WJ6188	Shock	M-15488	100G/10ms~5000G/0.2ms
WJ6115	Chamber	6514K	0-150°C /20%RH~98%RH
WJ6104	34970 data recorder	MY44039623	-100~+400°C
WJ4035	Digital Caliper	05565311	0~200mm
WJ6052	Crush	LG2975	0~20KN
WJ8037	34970 data recorder	MY44039446	-100~+400°C
WJ6106	POWER SUPPLY	006103176669002004	0~30V;0~18A
WJ6107	POWER SUPPLY	006103176670001002	0~30V;0~18A
WJ7006	34970 data recorder	MY44042480	-100~+400°C
WJ7008	POWER SUPPLY	006103156267001009	0~30V;0~18A
WJ7009	POWER SUPPLY	006103156273001007	0~30V;0~18A
WJ6197	DC E-LOAD	002022506570001023	3~120 V / 0~60 A
WJ7015	DC E-LOAD	123354F6A001	3~120 V / 0~60 A
WJ8000	Digital T-H-Meter	0046160D04	– 20 to 70°C 0%~100%RH
WJ8001	Digital T-H-Meter	2045240566	0 to+50°C/10 to 95%HR
WJ8002	Digital T-H-Meter	2045240692	0 to+50°C/10 to 95%HR

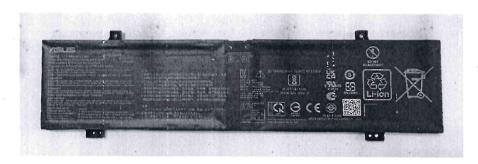
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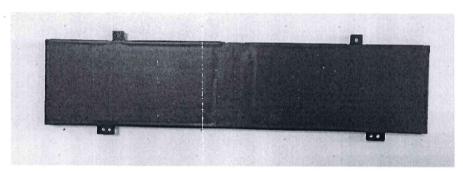
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2. Detail records as below:

2.1 Photograph





Rating: +15.48V == 73Wh MODEL(型號/型号):C41N2302
Questions?Please visit www.asus.com 4ICP4/60/117
Rechargeable Li-Polymer Battery Pack 二次鋰電池組
Capacity:4720mAh(Typical) / 4580mAh(Rated)



2.2 Test Data:

2.2.1 T.1 Altitude

Sample	Sample	OCV(V)	OCV(V)	Voltage Residual	Mass(g)	Mass(g)	Mass Loss	Result
No.	Status	Before	After	(%)	Before	After	(%)	Result
1	1CYC, Fully charge	17.601	17.553	99.73%	257.85	257.89	0.00%	PASS
2	1CYC, Fully charge	17.603	17.557	99.74%	259.24	259.26	0.00%	PASS
3	1CYC, Fully charge	17.609	17.560	99.72%	257.35	257.38	0.00%	PASS
4	1CYC, Fully charge	17.604	17.553	99.71%	258.41	258.39	0.01%	PASS
5	25CYC, Fully charge	17.610	17.555	99.69%	257.60	257.61	0.00%	PASS
6	25CYC , Fully charge	17.601	17.552	99.72%	257.72	257.73	0.00%	PASS
7	25CYC , Fully charge	17.607	17.554	99.70%	259.30	259.29	0.00%	PASS
8	25CYC, Fully charge	17.604	17.553	99.71%	258.10	258.05	0.02%	PASS
	Temperature, °C		24.3		Humidi	ty, %RH	46	.9

Criteria:

2.2.2 T.2 Thermal shock

Sample	Sample	OCV(V)	OCV(V)	Voltage Residual	Mass(g)	Mass(g)	Mass Loss	Result
No.	Status	Before	After	(%)	Before	After	(%)	Nesuit
1	1CYC , Fully charge	17.553	17.279	98.44%	257.89	257.89	0.00%	PASS
2	1CYC, Fully charge	17.557	17.281	98.43%	259.26	259.21	0.02%	PASS
3	1CYC , Fully charge	17.560	17.277	98.39%	257.38	257.36	0.01%	PASS
4	1CYC , Fully charge	17.553	17.270	98.39%	258.39	258.39	0.00%	PASS 🚢
5	25CYC , Fully charge	17.555	17.272	98.39%	257.61	257.61	0.00%	PASS
6	25CYC , Fully charge	17.552	17.276	98.43%	257.73	257.73	0.00%	PASS
7	25CYC , Fully charge	17.554	17.270	98.38%	259.29	259.27	0.01%	PASS
8	25CYC , Fully charge	17.553	17.274	98.41%	258.05	258.00	0.02%	PASS
	Temperature, °C		23.6		Humidi	ty, %RH	47	'.3

Criteria:

^{*}Batteries meet requirement regard mass loss was less than (0.5%, M<1g;0.2%, $1g \le M \le 75$ g; 0.1%, M > 75 g) and voltage after testing is not less than 90% of its voltage immediately prior to this procedure.

^{*}No leakage, No venting, No disassembly, No rupture and no fire.

^{*}Batteries meet requirement regard mass loss was less than (0.5% ,M<1g;0.2%, $1g \le M \le 75$ g; 0.1%,M > 75 g) and voltage after testing is not less than 90% of its voltage immediately prior to this procedure.

^{*}No leakage, No venting, No disassembly, No rupture and no fire.



2.2.3 T.3 Vibration

Sample	Sample	OCV(V)	OCV(V)	Voltage Residual	Mass(g)	Mass(g)	Mass Loss	Posult
No.	Status	Before	After	(%)	Before	After	(%)	Result
1	1CYC, Fully charge	17.279	17.239	99.77%	257.89	257.84	0.02%	PASS
2	1CYC, Fully charge	17.281	17.236	99.74%	259.21	259.24	0.00%	PASS
3	1CYC, Fully charge	17.277	17.236	99.76%	257.36	257.37	0.00%	PASS
4	1CYC, Fully charge	17.270	17.227	99.75%	258.39	258.42	0.00%	PASS
5	25CYC, Fully charge	17.272	17.229	99.75%	257.61	257.56	0.02%	PASS
6	25CYC , Fully charge	17.276	17.240	99.79%	257.73	257.70	0.01%	PASS
7	25CYC , Fully charge	17.270	17.232	99.78%	259.27	259.30	0.00%	PASS
8	25CYC,Fully charge	17.274	17.234	99.77%	258.00	258.02	0.00%	PASS
	Temperature, °C		23.6		Humidi	ty, %RH	48	.0

Criteria:

2.2.4 T.4 shock

Sample	Sample	OCV(V)	OCV(V)	Voltage Residual	Mass(g)	Mass(g)	Mass Loss	Dogult
No.	Status	Before	After	(%)	Before	After	(%)	Result
1	1CYC, Fully charge	17.239	17.192	99.73%	257.84	257.86	0.00%	PASS
2	1CYC , Fully charge	17.236	17.186	99.71%	259.24	259.28	0.00%	PASS
3	1CYC, Fully charge	17.236	17.189	99.73%	257.37	257.33	0.02%	PASS
4	1CYC, Fully charge	17.227	17.180	99.73%	258.42	258.37	0.02%	PASS
5	25CYC , Fully charge	17.229	17.182	99.73%	257.56	257.57	0.00%	PASS
6	25CYC , Fully charge	17.240	17.192	99.72%	257.70	257.67	0.01%	PASS
7	25CYC , Fully charge	17.232	17.177	99.68%	259.30	259.26	0.02%	PASS
8	25CYC, Fully charge	17.234	17.184	99.71%	258.02	258.04	0.00%	PASS
	Temperature, °C		24.6	(4)	Humidi	ty, %RH	48	.3

Criteria:

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^{*}Batteries meet requirement regard mass loss was less than (0.5% ,M<1g;0.2%, $1g \le M \le 75$ g; 0.1%,M > 75 g) and voltage after testing is not less than 90% of its voltage immediately prior to this procedure.

^{*}No leakage, No venting, No disassembly, No rupture and no fire.

^{*}Batteries meet requirement regard mass loss was less than (0.5%, M<1g; 0.2%, $1g \le M \le 75$ g; 0.1%, M > 75 g) and voltage after testing is not less than 90% of its voltage immediately prior to this procedure.

^{*}No leakage, No venting, No disassembly, No rupture and no fire.



2.2.5 T.5 External Short circuit

Sample NO.	Sample Status		Max Battery Temperature($^{\circ}\!$	Result
1	1CYC , Fu	lly charge	57.29	PASS
2	1CYC , Fu	lly charge	57.47	PASS
3	1CYC · Fully charge 57.34		PASS	
4	1CYC , Fu	1CYC , Fully charge 57.03		PASS
5	25CYC , Fi	ully charge	57.46	PASS
6	25CYC , Fi	ully charge	57.45	PASS
7	25CYC · Fo	ully charge	57.40	PASS
8	25CYC , Fully charge		57.18	PASS
Tempera	ature, °C	23.5	Humidity, %RH	47.5

Criteria:

2.2.6 T.6 Crush

Sample NO.	Sample	Status	Max Cell Temperature ($^{\circ}\!\mathbb{C}$)	Result
9	1CYC,50%	Capacity	23.55	PASS
10	1CYC,50%	Capacity	23.58	PASS
11	1CYC,50%	Capacity	23.52	PASS
12	1CYC,50%	Capacity	23.56	PASS
13	1CYC,50% Capacity		CYC,50% Capacity 23.51	
14	25CYC,509	% Capacity	23.57	PASS
15	25CYC,509	% Capacity	23.59	PASS
16	25CYC,509	% Capacity	23.54	PASS
17	25CYC,509	% Capacity	23.55	PASS
18	25CYC,509	% Capacity	23.56	PASS
Tempera	ature, °C	23.5	Humidity, %RH	47.4

Criteria:

^{*}All Batteries can meet requirement subjected external temperature does not exceed170 °C.

^{*}All Batteries no disassembly, no rupture and no fire during the test and within six hours of this test.

^{*}All cells can meet requirement subjected external temperature does not exceed 170°C.

^{*}All cells no disassembly and no fire during the test and within six hours of this test.



2.2.7 T.7 Over Charge

Sample NO.	Sample Status Result				sult
1	10	C, Fully cha	rge	PA	SS
2	1C'	1CYC,Fully charge PASS			
3	1C	YC,Fully cha	PA	SS	
4	1C'	1CYC, Fully charge			ss
5	250	YC,Fully cha	rge	PA	ss
6	250	YC, Fully cha	rge	PΑ	ss
7	250	YC,Fully cha	rge	PΔ	ss
8	250	25CYC,Fully charge PASS			iss
Temper	ature, °C	23.7	Humidi	ty, %RH	48.9

Criteria:

2.2.8 T.8 Forced Discharge

Sample NO.	Sample Status	Result	Sample NO.	Sample Status	Result
19	1CYC,Fully discharge	PASS	29	25CYC,Fully discharge	PASS
20	1CYC,Fully discharge	PASS	30	25CYC,Fully discharge	PASS
21	1CYC,Fully discharge	PASS	31	25CYC,Fully discharge	PASS
22	1CYC,Fully discharge	PASS	32	25CYC, Fully discharge	PASS
23	1CYC, Fully discharge	PASS	33	25CYC, Fully discharge	PASS
24	1CYC,Fully discharge	PASS	34	25CYC,Fully discharge	PASS
25	1CYC, Fully discharge	PASS	35	25CYC,Fully discharge	PASS
26	1CYC, Fully discharge	PASS	36	25CYC,Fully discharge	PASS
27	1CYC, Fully discharge	PASS	37	25CYC, Fully discharge	PASS
28	1CYC, Fully discharge	PASS	38	25CYC,Fully discharge	PASS
T	emperature, °C	23.8	1	Humidity, %RH	48.2

Criteria:

--- End of Test report ---

^{*}All batteries can meet no disassembly and no fire during the test and within seven days after the test.

^{*}All cells no disassembly and no fire during the test and within seven days after the test.