

SL400 & SL400S ASSEMBLY GUIDE

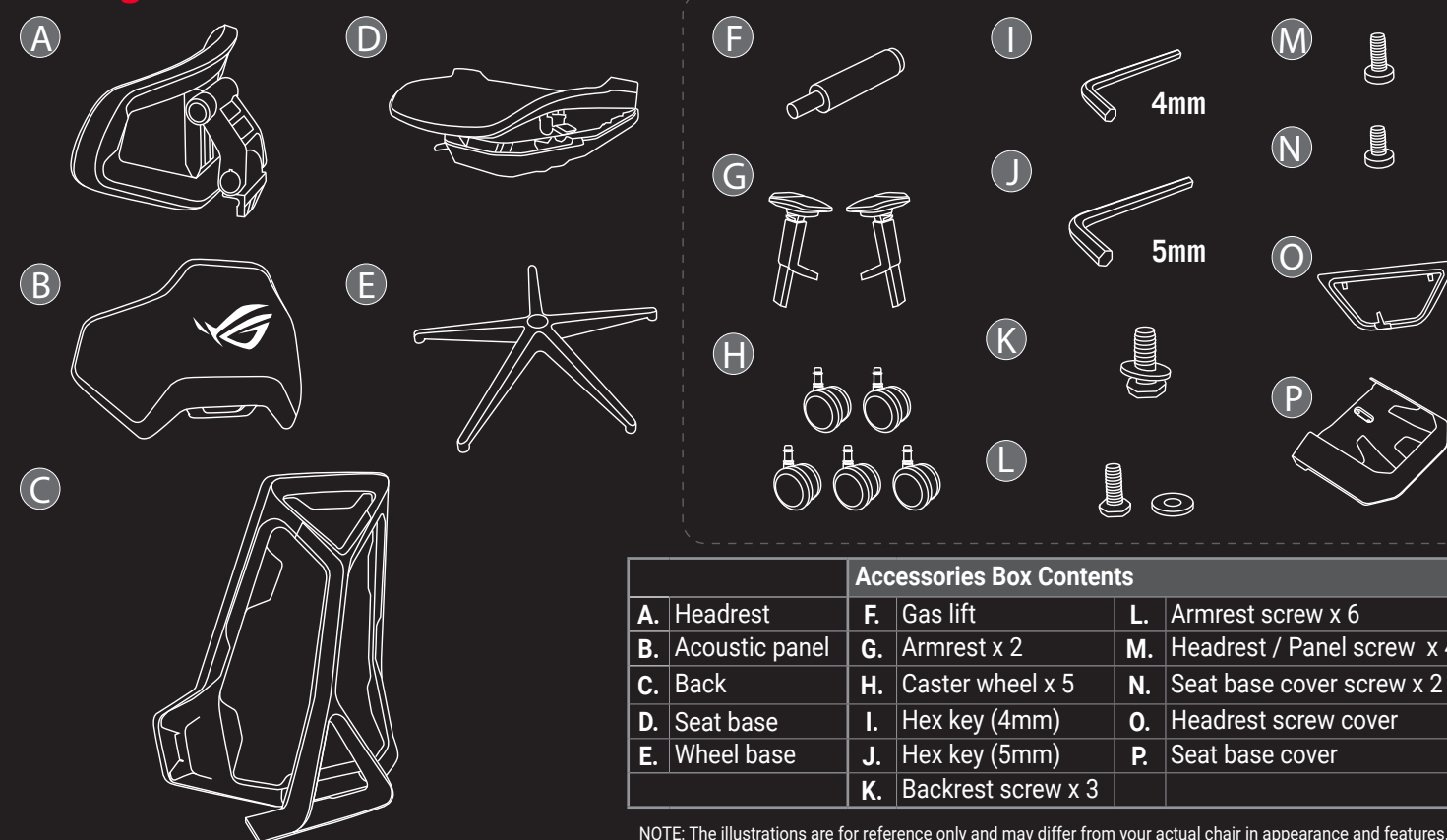


ASSEMBLY VIDEO INFORMATION

Scan the code to watch the full assembly video.

E28133 / Revised Edition v4 / April 2026

Package contents

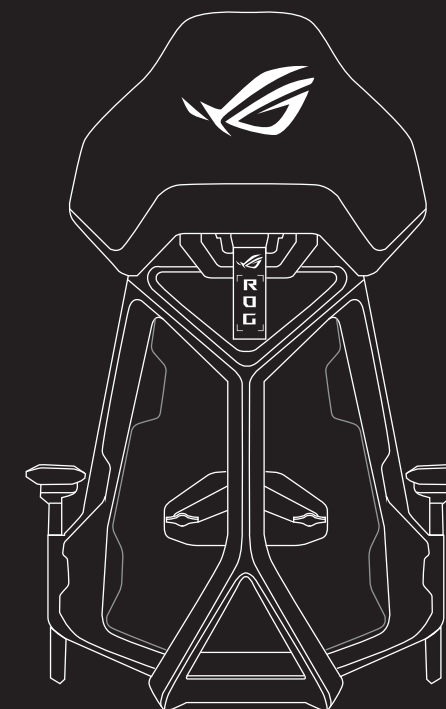


Accessories Box Contents		
A. Headrest	F. Gas lift	L. Armrest screw x 6
B. Acoustic panel	G. Armrest x 2	M. Headrest / Panel screw x 4
C. Back	H. Caster wheel x 5	N. Seat base cover screw x 2
D. Seat base	I. Hex key (4mm)	O. Headrest screw cover
E. Wheel base	J. Hex key (5mm)	P. Seat base cover
	K. Backrest screw x 3	

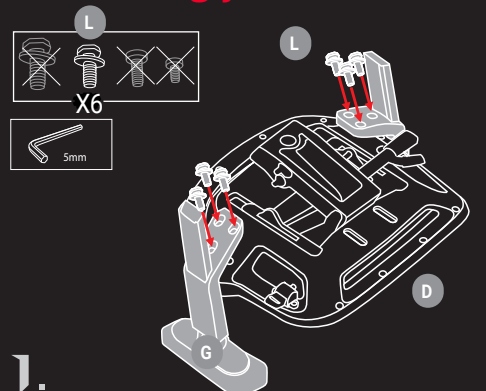
NOTE: The illustrations are for reference only and may differ from your actual chair in appearance and features.

Other features

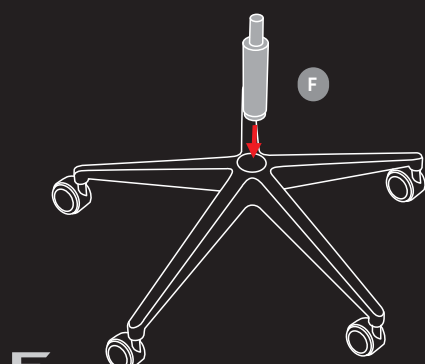
Hanger at the back of the chair for hanging your headset, clothes, caps and so on.



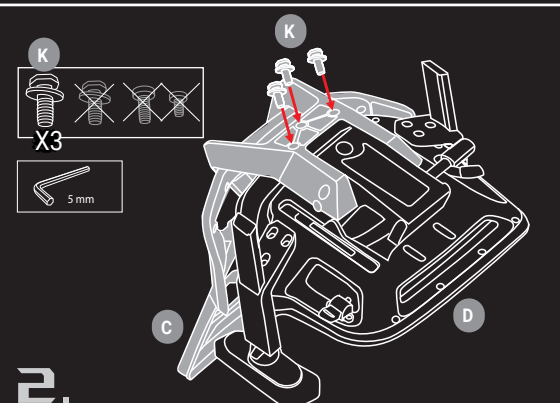
Assembling your chair



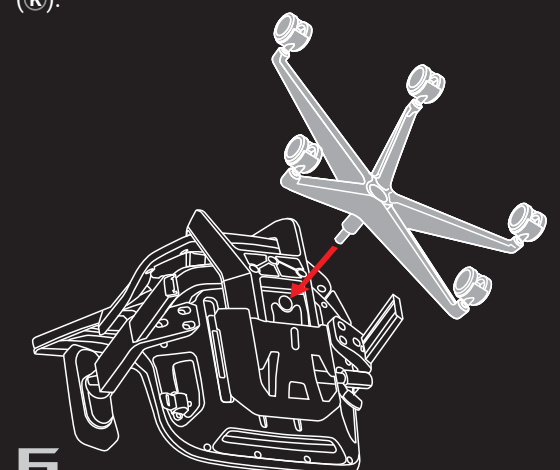
1. Install armrests (G) to the bottom of the seat base (D) and secure with 6 armrest screws (L).



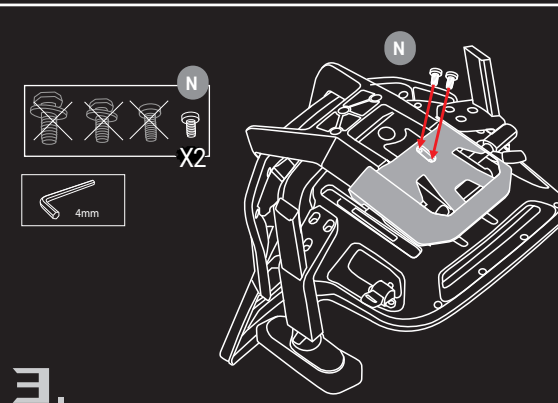
5. Install the gas lift piston onto the wheel base.



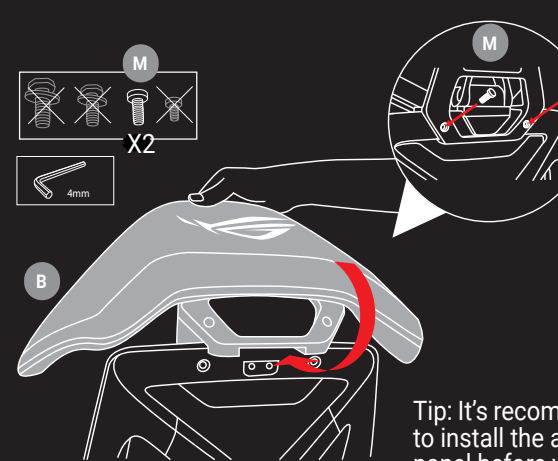
2. Place the seat base (D) on the edge of a stable surface, install the back (C) with 3 backrest screws (K).



6. Insert the gas lift of the assembled wheel base into the mounting hole of the seat base.

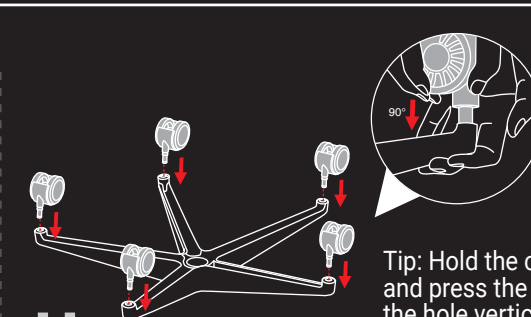


3. Install the seat base cover with 2 seat base cover screws (N).



7. Use two headrest / panel screws (M) to secure the acoustic panel (B) from the back.

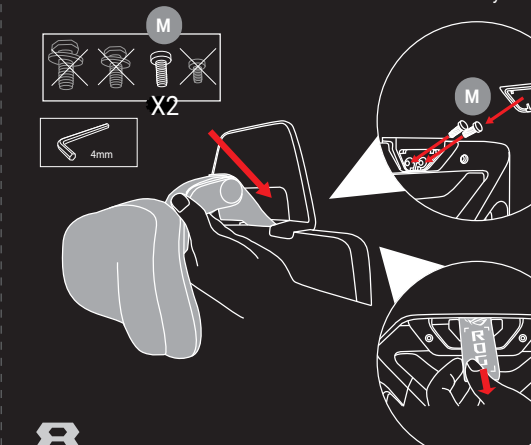
Tip: It's recommended to install the acoustic panel before you install the headrest.



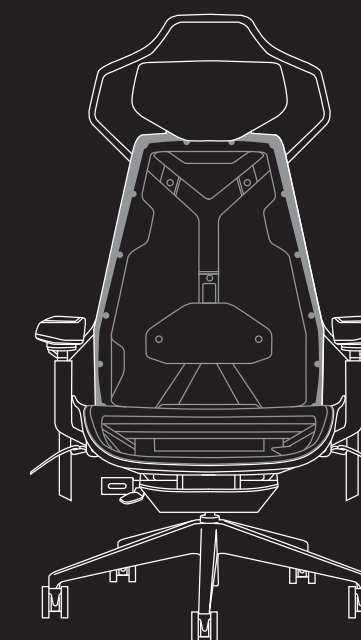
4. Install the five caster wheels onto the wheel base.

NOTES:

- While installing the caster wheels, press down firmly on the wheels by hand until they seat into the bottom of the wheel base.
- DO NOT use tools to knock them into place to prevent damage.
- The castor wheels are made from materials that are friendly to wooden floor.

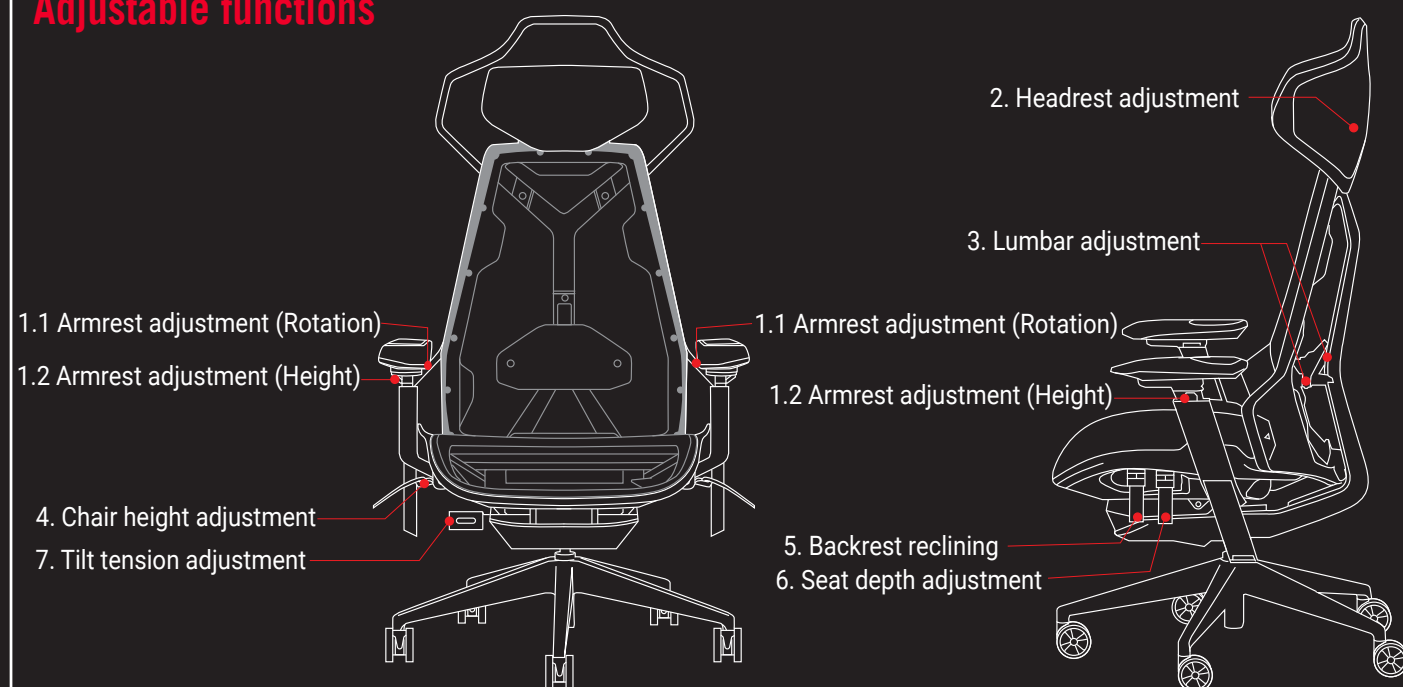


8. Use the other two headrest screws (M) to secure the headrest from the back side of the chair and install the screw cover.



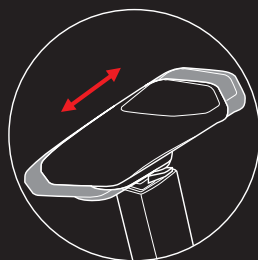
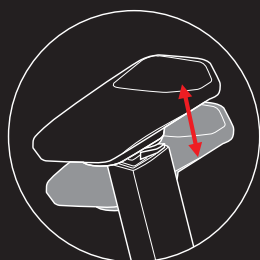
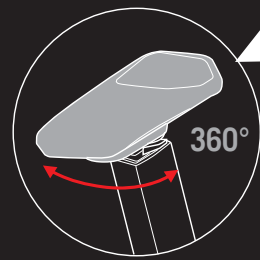
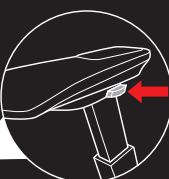
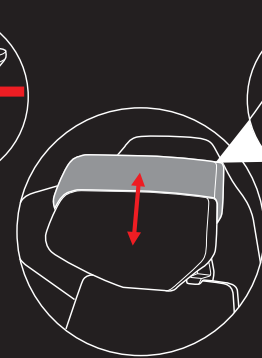
9. Finish!

Adjustable functions



1. Armrest adjustment

8 positions of armrest height adjustment and lock

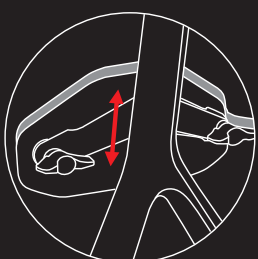
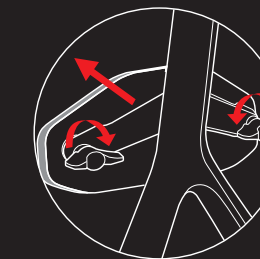
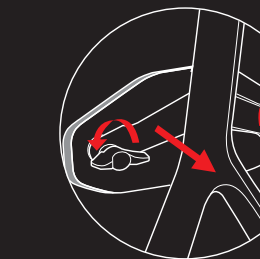


If the headrest gets loose, please use a hex key to tighten it.

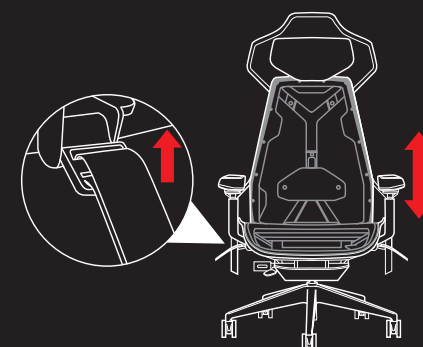


2. Headrest adjustment

3. Lumbar adjustment

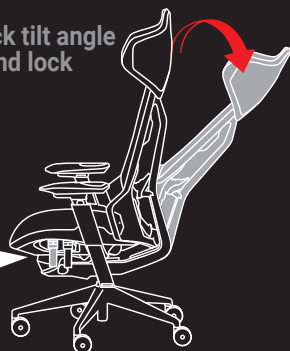


4. Chair height adjustment

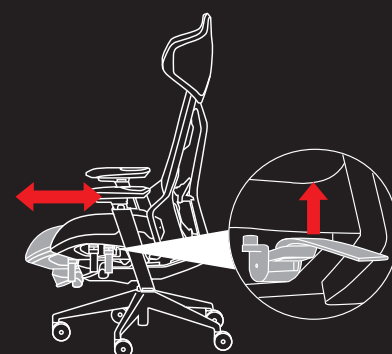


5. Backrest reclining

4 positions of back tilt angle adjustment and lock

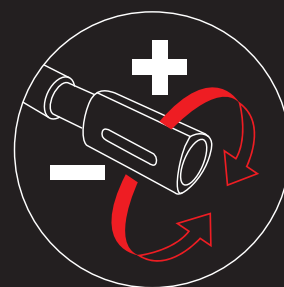


6. Seat depth adjustment



7. Tilt tension adjustment

Fine-tuning knob for tension adjustment



Safety Notices



Sit in the center of the chair with your back against the backrest



Do not sit on the edge of the chair



Do not stand on the chair



Do not push down on the reclined backrest when a person is on it



Keep your hands and fingers away from the recline mechanism

WARNING!



WARNING!

- Warning! Only trained personnel may replace or repair components (eg. gas lift piston) for seat height adjustment.
- This chair should only be used in a normal and non-abusive manner. We are not liable for any damages resulting from improper assembly and/or usage.
- The maximum recommended weight load is 150 kg (331lb).
- Never assemble or disassemble your chair in an improper manner.
- Please watch your back when the backrest returns back to its original position from a reclined position.
- To avoid damage to your chair, please do not use excessive force to pull up your headrest and acoustic panel.

ATTENTION:

- The castors are suitable for both soft and hard floors.
- This office work chair is tested for office use. The dimensions of this chair are classified as Type C according to EN 1335-1.

CARE INSTRUCTIONS

Leather care guide

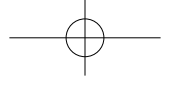
- Dust removal: Use a brush with moderate bristles to remove dust.
- Cleaning: Use leather special cleaner.
- Maintenance: Leather special maintenance protective agent.

Plastic care guide

- Wipe the surface with a damp cloth.

Aluminum alloy metal care guide

- Do not use wet object cleaning the chair to avoid corroding.



ASUS Warranty Information Form

Mr./Mrs./Ms./Miss: _____

Telephone Number: _____

Address: _____

E-mail: _____

Purchase Date (DD/MM/YYYY): _____ / _____ / _____

Dealer's Name: _____

Dealer's Telephone Number: _____

Dealer's Address: _____

Address: _____

Serial Number:

Important: Please store this card in a secured location for future reference. ASUS reserves the right to request this document before accepting replacement requests.

This ASUS manufacturer warranty (hereafter referred to as the "Warranty") is granted by ASUSTeK Computer Inc. (hereafter referred to as "ASUS") to the purchaser (hereafter referred to as "You") of the accessory of ASUS computer system, tablet, and phone (hereafter referred to as the "Product"). This warranty card is being delivered with the Product, subject to the following terms and conditions. ASUS accredited Service Agents and Repair Centers will provide the services covered under this Warranty.

Warranty Period of the Product:

This warranty ("Commercial Warranty Period") applies for the same period as the Legal Warranty period regulated by local government. This warranty begins at the date of delivery that shown on the proof of purchase ("Delivery Date"). If proof of purchase cannot be provided, the manufacture date as recorded by ASUS will be deemed to be the start of the Warranty Period.

Statutory Rights

This Warranty is given independently of any statutory rights that may apply in the country of purchase and does not affect or limit such statutory rights in any manner whatsoever.

1. General

ASUS warrants the Product to be free from defects in workmanship and materials for the Warranty Period. The Warranty does not cover bundled accessories, which were delivered together with the Product such as: cables, bag, mouse etc. If the Product fails during normal and proper use within the Warranty Period, ASUS will repair or replace the defective parts of the Product, or the Product itself, with new or reconditioned parts or products that are functionally equivalent or superior to those originally supplied.

This Warranty applies only if the Product was newly manufactured on the Date of Purchase and not sold as used, refurbished or manufacturing seconds. Please keep the original purchase invoice and this warranty card for future service request. This Warranty does not include failure caused by improper installation, operation, cleaning or maintenance, accident, damage, misuse, abuse, non-ASUS modifications to the product, any software programs, normal wear and tear or any other event, act, default or omission outside ASUS' control. For further details, see section 4 of this Warranty Card.

All components that an ASUS Service Center repaired or replaced will be under warranty for three months or for the remainder of the warranty period, whichever is applicable. The Repair Center may recover the originally configured operation system bundled with the Product. ASUS will not restore or transfer any data or software from the Product's original storage media. If the Product is replaced or refund, all user generated data may be permanently deleted.

If the Product is under Warranty, You hereby agree to transfer the ownership of replaced defective parts and such parts shall automatically become the property of ASUS.

2. Customer Responsibility

When using the Product

- Read the user manual first and use the Product only according to the user manual.
- Technical support hotline phone number can be found at <https://www.asus.com/support>.
- Pack the Product in safe and stable packaging and make sure that all accessories are in the package. The original packaging may be useful for this purpose. ASUS shall have no liability for the loss, damage or destruction of accessories or removable storage devices, unless they are caused by willful of gross negligent acts by ASUS.

3. Warranty Service

When you have the defective Product, you have to take this ASUS Warranty card or proof of purchase to the place where you bought the product to swap a new product.

4. Exclusions from this Limited Warranty Service

ASUS does not warrant uninterrupted or error-free operation of this Product, The Warranty only covers technical hardware issues during the Warranty Period and in normal use conditions. It applies to firmware issues but not to any other software issues or customer induced damages or circumstances such as but not limited to:

- (a) Damage caused to this Product(s) by you or any non-authorized third party;
- (b) The serial number of the Product, components or accessories has been altered, cancelled or removed;
- (c) Obsolescence;
- (d) Damage (accidental or otherwise) to the Product that does not impact the Product's operation and functions, such as without limitation to rust, change in color, texture or finish, wear and tear, and gradual deterioration;
- (e) Damage to the Product caused by improper installation, improper connection or malfunction of a peripheral device such as printer, optical drive, network card, or USB device, etc.

5. Limitation of Liability

Except as provided in this Warranty and to the maximum extent permitted by law, ASUS is not responsible for direct, special, incidental or consequential damages resulting from any breach of warranty or condition, or under any other legal theory, including but not limited to loss of use; loss of revenue; loss of actual or anticipated profits (including loss of profits on contracts); loss of the use of money; loss of anticipated savings; loss of business; loss of opportunity; loss of goodwill; loss of reputation; loss of, damage to or corruption of data; or any indirect or consequential loss or damage whatsoever caused including the replacement of equipment and property, any costs of recovering or reproducing any data stored on or used with the Product. The foregoing limitation shall not apply to death or personal injury claims, or any statutory liability for intentional and gross negligent acts and/or omissions by ASUS. Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages; to the extent such jurisdiction is governing this Warranty the above limitations do not apply to You.

6. Privacy

It is necessary for ASUS to collect, process, and use Your personal data in order to facilitate the requested service; and for this purpose Your personal data may be transferred to, stored, processed or used by ASUS' affiliated companies or ASUS' service providers who may be located in a different country to you. ASUS committed that all said transfer, storage, process or use of Your personal data shall be subject to applicable laws on privacy protection and personal data security and the "ASUS Privacy Policy". Please access and read the ASUS Privacy Policy at: https://www.asus.com/Terms_of_Use_Notice_Privacy_Policy/Privacy_Policy/

7. Warranty and Support

This Warranty applies in the country of purchase.

Product purchased in European Union is eligible for ASUS Warranty Service within European Union.

In this Warranty:

- Service procedures may vary by country.
- Some service and/or replacement products may not be available in all countries.
- Some countries may have fees and restrictions that apply at the time of service; please visit the ASUS Support site at <https://www.asus.com/support> for more details.

ASUS reserves the right to interpret the provisions in this ASUS Warranty Information. The information in this warranty card may change without prior notice. Please visit the ASUS Support site at <https://www.asus.com/support> for current and complete ASUS warranty information.

8. ASUS Contact Details

This Warranty is provided by:

ASUSTeK Computer Inc.

1F., No. 15, Lide Rd., Beitou Dist.

Taipei City 112

Phone: +886-2-2894-3447

WARNING: This product may contain chemicals known to the State of California to cause cancer, and birth defects or other reproductive harm. Wash hands after handling.