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# KM-1648

## PARTS LIST

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First Edition

## NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

| e.g. | Parts Number | Parts Name        | Machine Model | Quantity |
|------|--------------|-------------------|---------------|----------|
|      | 302KM04010   | FRONT RIGHT COVER | KM-1648       | 1        |

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

| e.g. | Parts Number | Parts Name      | Parts Number | Parts Name                  |
|------|--------------|-----------------|--------------|-----------------------------|
|      | 302C993012   | PARTS,CT-410,SP | •302C905280  | LABEL CASSETTE              |
|      |              |                 | •19507050    | LEVER,CASSETTE BASE RELEASE |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

| e.g. | Parts Number | Parts Name      | Parts Number | Parts Name         |
|------|--------------|-----------------|--------------|--------------------|
|      | •302FT93085  | PARTS,MC-420,SP | ••302C968290 | CORONA WIRE MCH SP |
|      |              |                 | ••2FT10040   | GRID               |

- Parts with "⊙" indicate regular maintenance parts.

3. Items indicated in Description column as (OPTION) are Consumable parts.

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FIG. 1 Covers

2KM

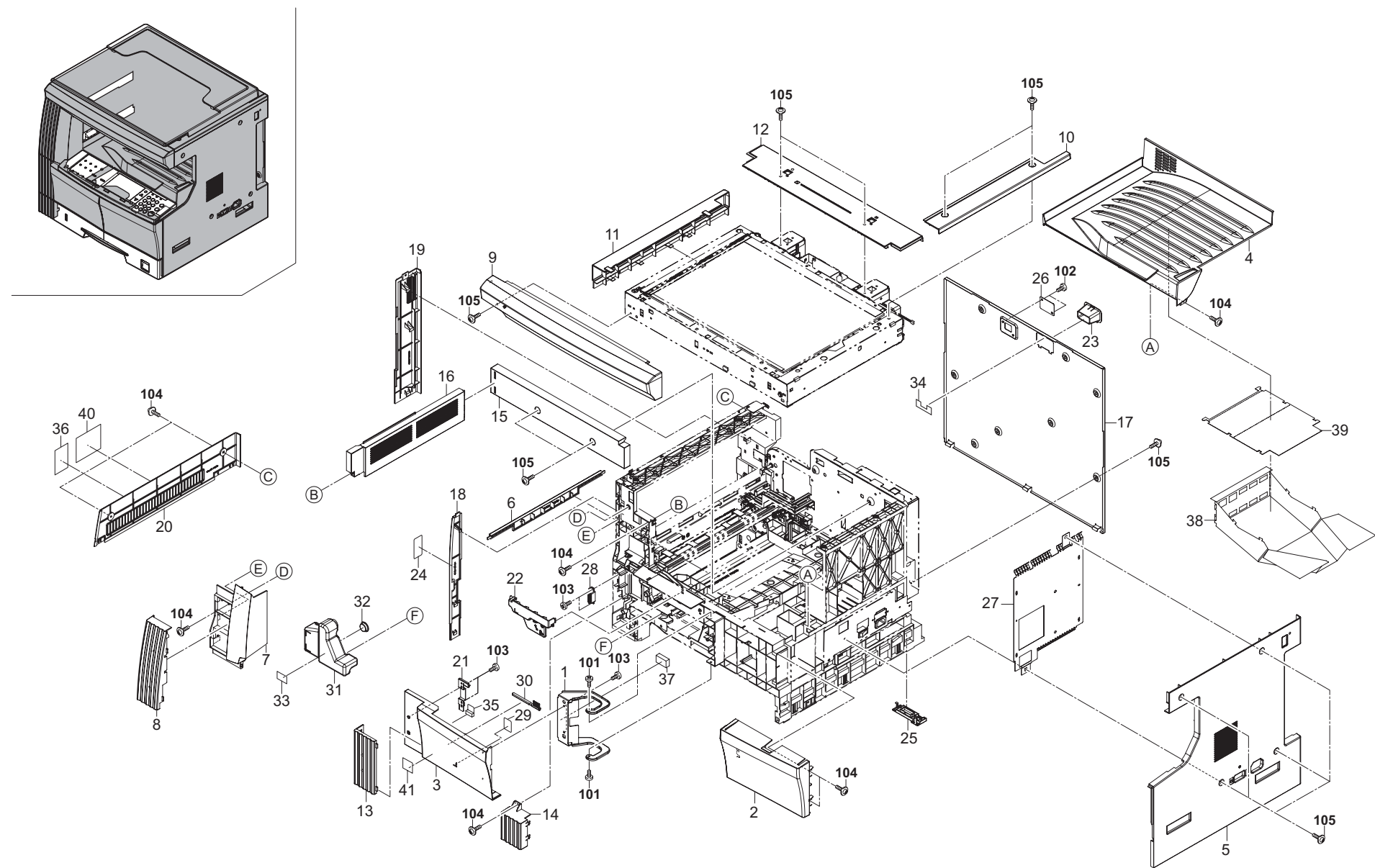




FIG. 1 Covers

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|   | Ref.<br>No. | Part.No.   | Alternative. | Description             | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                             | Quantity |
|---|-------------|------------|--------------|-------------------------|----------|--|-------------|-----------------|--------------|-----------------------------------------|----------|
| ⊙ | 1           | 2C902140   | 2C902140     | HINGE FRONT COVER       | 1        |  | 101         | B1B04100        | B1B04100     | +BIND SCREW M4X10(TRIVALENT CHROMATING) |          |
| ⊙ | 2           | 302KM04010 | 2KM04010     | FRONT RIGHT COVER       | 1        |  | 102         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T   |          |
| ⊙ | 3           | 2C904470   | 2C904470     | FRONT LEFT COVER(K)     | 1        |  | 103         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T   |          |
| ⊙ | 4           | 302C904031 | 2C904031     | TRAY EXIT (1/2)         | 1        |  | 104         | BAA64100        | BAA64100     | +TP TAP-TITE P SCREW M4X10              |          |
| ⊙ | 5           | 2C904041   | 2C904041     | RIGHT COVER             | 1        |  | 105         | BAB54100        | BAB54100     | +TP TAP-TITE S SCREW M4X10              |          |
| ⊙ | 6           | 2C904060   | 2C904060     | LEFT LOW COVER          | 1        |  |             |                 |              |                                         |          |
| ⊙ | 7           | 302C904072 | 2C904072     | UPPER FRONT COVER       | 1        |  |             |                 |              |                                         |          |
| ⊙ | 8           | 2C904080   | 2C904080     | FRONT SIDE COVER UP     | 1        |  |             |                 |              |                                         |          |
| ⊙ | 9           | 2C904090   | 2C904090     | FRONT TOP COVER         | 1        |  |             |                 |              |                                         |          |
| ⊙ | 10          | 2C904100   | 2C904100     | RIGHT TOP COVER         | 1        |  |             |                 |              |                                         |          |
| ⊙ | 11          | 2C904110   | 2C904110     | LEFT TOP COVER          | 1        |  |             |                 |              |                                         |          |
| ⊙ | 12          | 2C904120   | 2C904120     | REAR TOP COVER          | 1        |  |             |                 |              |                                         |          |
| ⊙ | 13          | 2C904130   | 2C904130     | FRONT SIDE COVER MID    | 1        |  |             |                 |              |                                         |          |
| ⊙ | 14          | 2C904140   | 2C904140     | FRONT SIDE COVER LOW    | 1        |  |             |                 |              |                                         |          |
| ⊙ | 15          | 2C904150   | 2C904150     | INNER REAR COVER        | 1        |  |             |                 |              |                                         |          |
| ⊙ | 16          | 2C904160   | 2C904160     | INNER LEFT COVER        | 1        |  |             |                 |              |                                         |          |
| ⊙ | 17          | 2C904170   | 2C904170     | REAR COVER              | 1        |  |             |                 |              |                                         |          |
| ⊙ | 18          | 2C904180   | 2C904180     | LEFT FRONT COVER        | 1        |  |             |                 |              |                                         |          |
| ⊙ | 19          | 2C904190   | 2C904190     | LEFT REAR COVER         | 1        |  |             |                 |              |                                         |          |
| ⊙ | 20          | 2C904200   | 2C904200     | LEFT MIDDLE COVER       | 1        |  |             |                 |              |                                         |          |
| ⊙ | 21          | 2C904290   | 2C904290     | PLATE FRONT COVER       | 1        |  |             |                 |              |                                         |          |
| ⊙ | 22          | 302C904372 | 2C904372     | INNER FRONT COVER       | 1        |  |             |                 |              |                                         |          |
| ⊙ | 23          | 2C904410   | 2C904410     | COVER DSUB              | 1        |  |             |                 |              |                                         |          |
| ⊙ | 24          | 2C905080   | 2C905080     | LABEL CONVEYING JAM     | 1        |  |             |                 |              |                                         |          |
| ⊙ | 25          | 302KM04020 | 2KM04020     | COVER DRAWER            | 1        |  |             |                 |              |                                         |          |
| ⊙ | 26          | 2C912430   | 2C912430     | LID KMAS                | 1        |  |             |                 |              |                                         |          |
| ⊙ | 27          | 2C926130   | 2C926130     | SHIELD RIGHT COVER      | 1        |  |             |                 |              |                                         |          |
| ⊙ | 28          | 60804120   | 60804120     | MAGNET CATCH            | 1        |  |             |                 |              |                                         |          |
| ⊙ | 29          | 2BL05070   | 2BL05070     | LABEL SEP CLEANING      | 1        |  |             |                 |              |                                         |          |
| ⊙ | 30          | 2BL16220   | 5AAVBRUSH036 | BRUSH CLEANER           | 1        |  |             |                 |              |                                         |          |
| ⊙ | 31          | 2C918150   | 2C918150     | TANK DISPOSAL           | 1        |  |             |                 |              |                                         |          |
| ⊙ | 32          | 2C918170   | 2C918170     | CAP TANK DISPOSAL       | 1        |  |             |                 |              |                                         |          |
| ⊙ | 33          | 2C905210   | 2C905210     | LABEL TANK DISPOSAL CHK | 1        |  |             |                 |              |                                         |          |
| ⊙ | 34          | 302C904560 | 2C904560     | STOPPER COVER DSUB      | 1        |  |             |                 |              |                                         |          |
| ⊙ | 35          | 2C904480   | 2C904480     | FILM FRONT COVER        | 1        |  |             |                 |              |                                         |          |
| ⊙ | 36          | 2C905220   | 2C905220     | LABEL LEFT COVER        | 1        |  |             |                 |              |                                         |          |
| ⊙ | 37          | 2C904510   | 2C904510     | SPONGE COVER            | 1        |  |             |                 |              |                                         |          |
| ⊙ | 38          | 302C904570 | 2C904570     | DUCT BODY A             | 1        |  |             |                 |              |                                         |          |
| ⊙ | 39          | 302C904580 | 2C904580     | DUCT BODY B             | 1        |  |             |                 |              |                                         |          |
| ⊙ | 40          | 302DA05110 | 2DA05110     | LABEL CONVEYING JAM 2   | 1        |  |             |                 |              |                                         |          |
| ⊙ | 41          | 302G634070 | 2G634070     | LABEL ENERGY STAR       | 1        |  |             |                 |              |                                         |          |

- Parts with "-" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 2 Frames

2KM

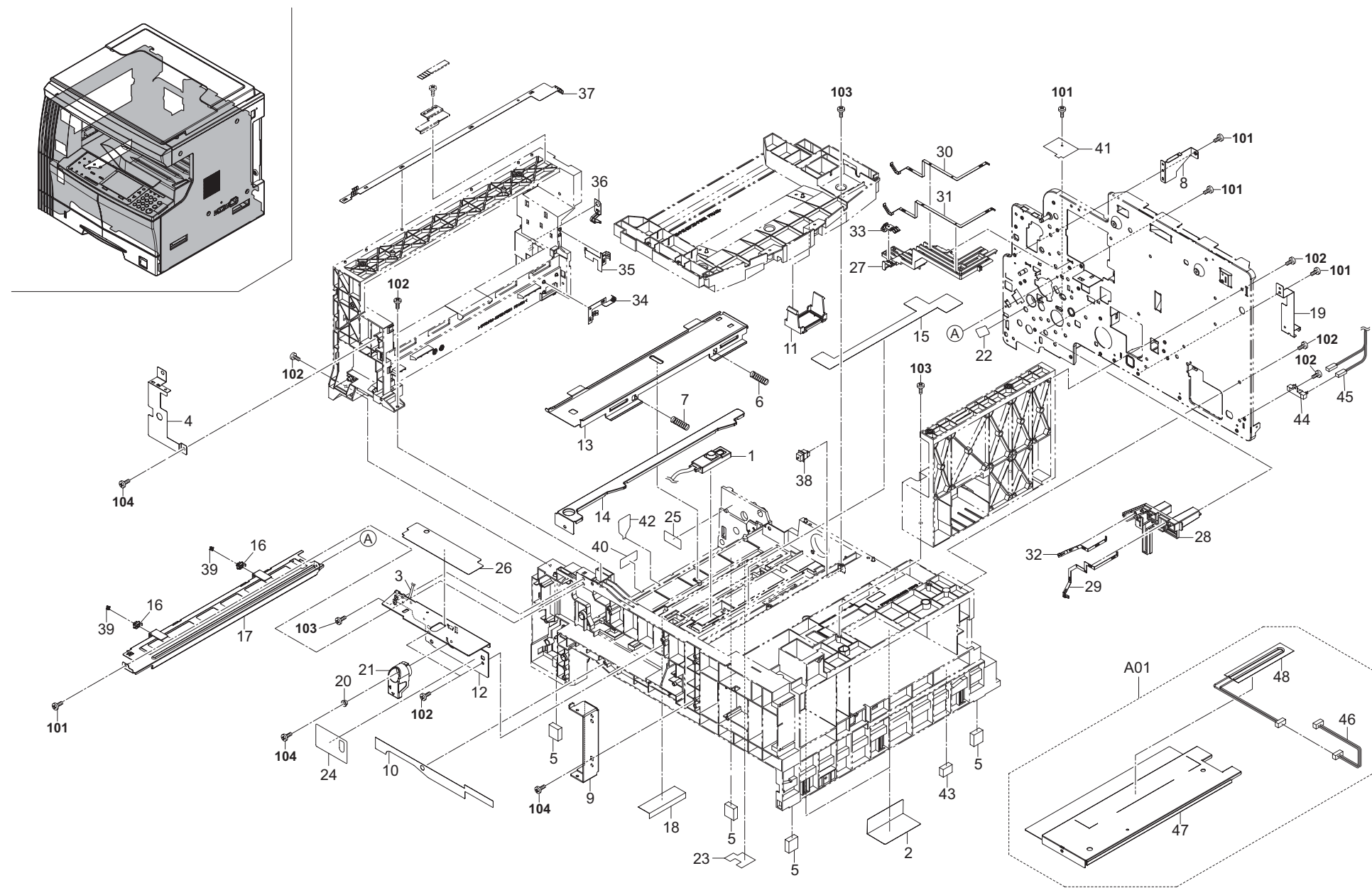


FIG. 2 Frames

2KM

|   | Ref.<br>No. | Part.No.        | Alternative. | Description             | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |
|---|-------------|-----------------|--------------|-------------------------|----------|--|-------------|-----------------|--------------|---------------------------------------|----------|
| ⊙ | 1           | 2C901180        | 2C901180     | CONT SENSOR ASSY        | 1        |  | 101         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T  |          |
|   | 2           | 2C902230        | 2C902230     | FILM BASE L             | 2        |  | 102         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |
|   | 3           | 2C927790        | 2C927790     | WIRE UPPER LEFT         | 1        |  | 103         | B1A64120        | B1A64120     | +BIND TAP-TITE P SCREW M4X12          |          |
|   | 4           | 2C926150        | 2C926150     | SHIELD UPPER LEFT B     | 1        |  | 104         | BAA64100        | BAA64100     | +TP TAP-TITE P SCREW M4X10            |          |
|   | 5           | 2C902070        | 2C902070     | BASE RUBBER             | 4        |  |             |                 |              |                                       |          |
|   | 6           | 2C902080        | 2C902080     | SPRING DEV PUSH         | 1        |  |             |                 |              |                                       |          |
|   | 7           | 2C902590        | 2C902590     | SPRING DEV PUSH F       | 1        |  |             |                 |              |                                       |          |
|   | 8           | 2C902100        | 2C902100     | MOUNT REAR COVER        | 1        |  |             |                 |              |                                       |          |
|   | 9           | 2C902110        | 2C902110     | MOUNT FRONT COVER       | 1        |  |             |                 |              |                                       |          |
|   | 10          | 2C902120        | 2C902120     | PANEL FRONT             | 1        |  |             |                 |              |                                       |          |
|   | 11          | 2C902130        | 2C902130     | MOUNT CONT PCB          | 1        |  |             |                 |              |                                       |          |
|   | 12          | 302C902152      | 2C902152     | MOUNT CONT LEVER        | 1        |  |             |                 |              |                                       |          |
|   | 13          | 2C902160        | 2C902160     | RAIL DLP                | 1        |  |             |                 |              |                                       |          |
|   | 14          | 2C902170        | 2C902170     | LEVER DEV PUSH          | 1        |  |             |                 |              |                                       |          |
| ⊙ | 15          | 2C902180        | 2C902180     | FILM BASE               | 1        |  |             |                 |              |                                       |          |
|   | 16          | 2C902280        | 2C902280     | HOLDER PULLEY           | 2        |  |             |                 |              |                                       |          |
| ⊙ | 17          | 2C902200        | 2C902200     | RAIL CLEANING           | 1        |  |             |                 |              |                                       |          |
|   | 18          | 2C902240        | 2C902240     | FILM BASE B             | 1        |  |             |                 |              |                                       |          |
|   | 19          | 2C902260        | 2C902260     | GROUND PLATE FRAME      | 1        |  |             |                 |              |                                       |          |
|   | 20          | 2C902520        | 2C902520     | COLLAR LEVER CONT.      | 1        |  |             |                 |              |                                       |          |
|   | 21          | 302C902541      | 2C902541     | LEVER LOCK CONT.        | 1        |  |             |                 |              |                                       |          |
|   | 22          | 302FT26040      | 2FT26040     | FILM TERMINAL MAIN      | 1        |  |             |                 |              |                                       |          |
|   | 23          | 302C902290      | 2C902290     | LID BASE                | 1        |  |             |                 |              |                                       |          |
|   | 24          | 2C905071        | 2C905071     | LABEL CONT SET          | 1        |  |             |                 |              |                                       |          |
|   | 25          | 2C905130        | 2C905130     | LABEL DRUM CAUTION(CHN) | 1        |  |             |                 |              |                                       |          |
|   | 26          | 302C925192      | 2C925192     | SHEET OPERATION PCB     | 1        |  |             |                 |              |                                       |          |
|   | 27          | 2C926010        | 2C926010     | BASE TERMINAL TRANSFER  | 1        |  |             |                 |              |                                       |          |
|   | 28          | 2C926020        | 2C926020     | BASE TERMINAL MAIN      | 1        |  |             |                 |              |                                       |          |
|   | 29          | 2C926030        | 2C926030     | TERMINAL DLP            | 1        |  |             |                 |              |                                       |          |
|   | 30          | 302C926043      | 2C926043     | TERMINAL TRANSFER       | 1        |  |             |                 |              |                                       |          |
|   | 31          | 302C926053      | 2C926053     | TERMINAL SEPARATION     | 1        |  |             |                 |              |                                       |          |
|   | 32          | 2C926060        | 2C926060     | TERMINAL MAIN           | 1        |  |             |                 |              |                                       |          |
|   | 33          | 2C926080        | 2C926080     | GROUND PLATE CONVEYING  | 1        |  |             |                 |              |                                       |          |
|   | 34          | 2C926100        | 2C926100     | TERMINAL FUSER          | 1        |  |             |                 |              |                                       |          |
|   | 35          | 302C926111      | 2C926111     | GROUND PLATE EXIT       | 1        |  |             |                 |              |                                       |          |
|   | 36          | 2C926120        | 2C926120     | GROUND PLATE FUSER      | 1        |  |             |                 |              |                                       |          |
|   | 37          | 2C926140        | 2C926140     | SHIELD UPPER LEFT       | 1        |  |             |                 |              |                                       |          |
|   | 38          | 7SP01000001+H01 | SP044290     | SW.PUSH                 | 1        |  |             |                 |              |                                       |          |
|   | 39          | 2A118370        | 2A118370     | PULLEY,DRUM SEPARATION  | 2        |  |             |                 |              |                                       |          |
|   | 40          | 302C906430      | 2C906430     | SPACER BYPASS           | 1        |  |             |                 |              |                                       |          |
|   | 41          | 302KM02030      | 2KM02030     | FILM COVER DRIVE        | 1        |  |             |                 |              |                                       |          |
|   | 42          | 302DA06100      | 2DA06100     | FILM ACTUATOR BYPASS    | 1        |  |             |                 |              |                                       |          |
|   | 43          | 302C902300      | 2C902300     | SPACER BOTTOM           | 1        |  |             |                 |              |                                       |          |
|   | 44          | 302HB44010      | 2HB44010     | RESISTOR BLEEDER        | 1        |  |             |                 |              |                                       |          |
|   | 45          | 302HB46030      | 2HB46030     | WIRE RESISTOR           | 1        |  |             |                 |              |                                       |          |
|   | A01         | 2C993200        | 2C993200     | PARTS.DEH.ASSY240,SP    | 1        |  |             |                 |              |                                       |          |
|   | 46          | +2C927780       | 2C927780     | WIRE DEHUMIDIFIER       | 1        |  |             |                 |              |                                       |          |
|   | 47          | +2C907520       | 2C907520     | PLATE HEATER J          | 1        |  |             |                 |              |                                       |          |
|   | 48          | +2AV60110       | 2AV60110     | HEATER,CASSETTE(240)    | 1        |  |             |                 |              |                                       |          |

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FIG. 3 Cassette

2KM

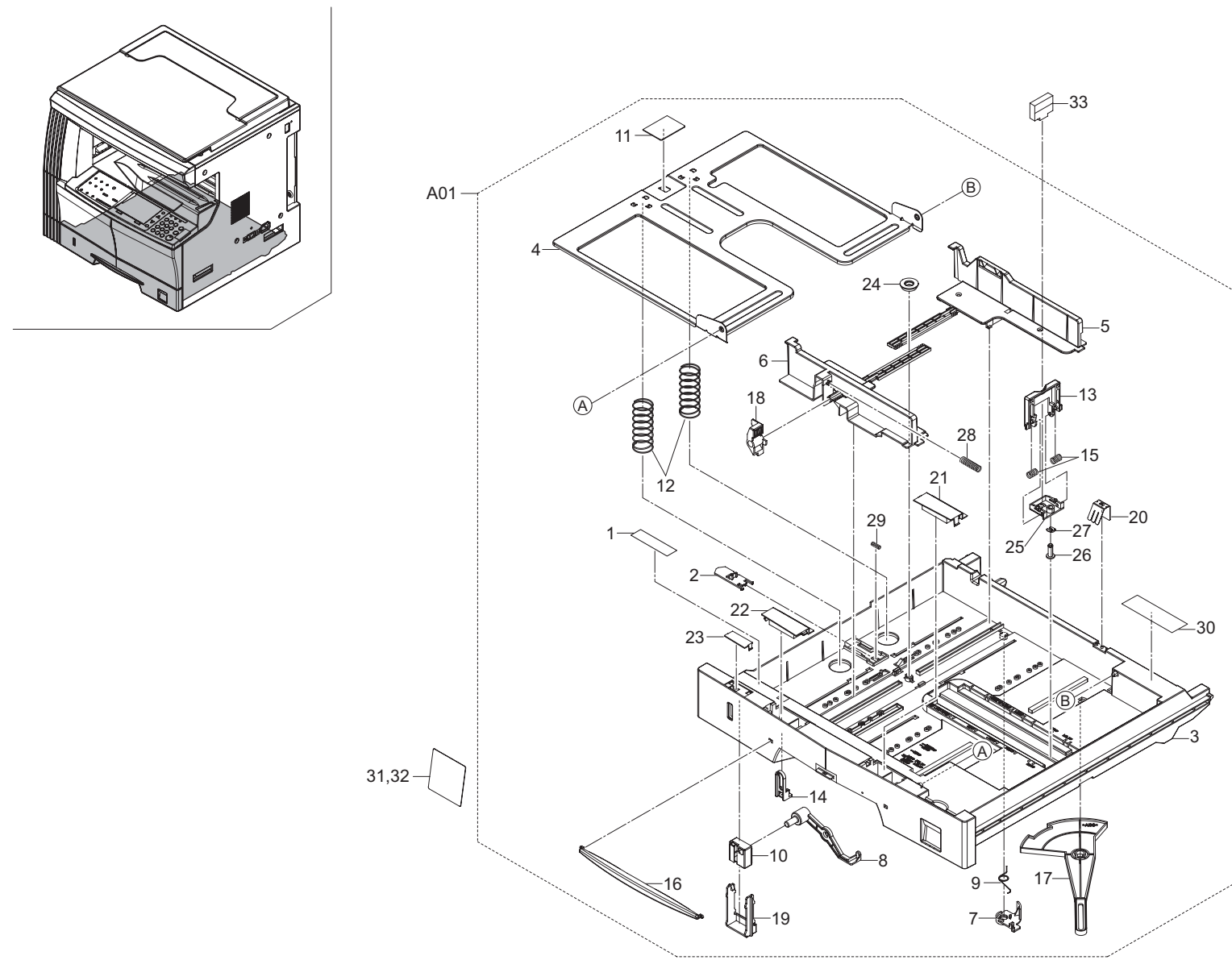


FIG. 3 Cassette

2KM

|   | Ref.<br>No. | Part.No.      | Alternative. | Description                 | Quantity |
|---|-------------|---------------|--------------|-----------------------------|----------|
| ⊙ | A01         | 302C993012    | 2C993012     | PARTS,CT-410,SP             | 1        |
|   | 1           | •302C905280   | 2C905280     | LABEL CASSETTE              | 1        |
|   | 2           | •19507050     | 19507050     | LEVER,CASSETTE BASE RELEASE | 1        |
|   | 3           | •303HW07012   | 3HW07012     | CASSETTE                    | 1        |
|   | 4           | •2C907020     | 2C907020     | BOTTOM CASSETTE             | 1        |
| ⊙ | 5           | •2C907030     | 2C907030     | REAR CURSOR C               | 1        |
| ⊙ | 6           | •2C907040     | 2C907040     | FRONT CURSOR C              | 1        |
|   | 7           | •2C907050     | 2C907050     | PLATE SIDE SW               | 1        |
|   | 8           | •2C907070     | 2C907070     | LEVER INDICATOR             | 1        |
| ⊙ | 9           | •2C907090     | 2C907090     | SPRING SIDE SW              | 1        |
|   | 10          | •2C907110     | 2C907110     | MARKER INDICATOR            | 1        |
| ⊙ | 11          | •2C907140     | 2C907140     | PAD CASSETTE                | 1        |
| ⊙ | 12          | •2C907150     | 2C907150     | SPRING BOTTOM               | 2        |
| ⊙ | 13          | •2C907190     | 2C907190     | RIGHT CURSOR A              | 1        |
|   | 14          | •2C907200     | 2C907200     | STOPPER ARM                 | 1        |
|   | 15          | •2C907360     | 2C907360     | SPRING CURSOR R             | 2        |
| ⊙ | 16          | •2C907370     | 2C907370     | MARKER CASSETTE             | 1        |
|   | 17          | •2C907380     | 2C907380     | TURN PLATE CASSETTE         | 1        |
| ⊙ | 18          | •2C907390     | 2C907390     | LEVER CURSOR C              | 1        |
|   | 19          | •2C907490     | 2C907490     | STOPPER INDICATOR           | 1        |
|   | 20          | •2C907500     | 2C907500     | GROUND PLATE BOTTOM         | 1        |
|   | 21          | •2C907550     | 2C907550     | LID CASSETTE A              | 1        |
|   | 22          | •2C907560     | 2C907560     | LID CASSETTE B              | 1        |
|   | 23          | •2C907570     | 2C907570     | LID CASSETTE C              | 1        |
| ⊙ | 24          | •34907141     | 34907141     | GEAR 18,CASSETTE            | 1        |
| ⊙ | 25          | •2C907590     | 2C907590     | HOLDER RIGHT CURSOR         | 1        |
| ⊙ | 26          | •2C907600     | 2C907600     | PIN CURSOR C                | 1        |
|   | 27          | •5MVX111DN003 | 2A806250     | RING STOPPER /A-49 FEED A4  | 1        |
| ⊙ | 28          | •2C907620     | 2C907620     | SPRING LEVER F              | 1        |
| ⊙ | 29          | •76508130     | 76508130     | SPRING BELT GUIDE ROLLER    | 1        |
|   | 30          | •2C905200     | 2C905200     | LABEL CASSETTE LGR          | 1        |
| ⊙ | 31          | 2C905230      | 2C905230     | SHEET CASSETTE SIZE(C)      | 1        |
|   | 32          | 2C905240      | 2C905240     | SHEET CASSETTE SIZE(I)      | 1        |
| ⊙ | 33          | 2C907630      | 2C907630     | STOPPER GUIDE CHN           | 1        |

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FIG. 4 Conveying

2KM

|   | Ref.<br>No. | Part.No.    | Alternative. | Description               | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                          | Quantity |
|---|-------------|-------------|--------------|---------------------------|----------|--|-------------|-----------------|--------------|--------------------------------------|----------|
| ⊙ | 1           | 302C916021  | 2C916021     | ROLLER REGIST LEFT        | 1        |  | 101         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T |          |
| ⊙ | 2           | 302C916032  | 2C916032     | BASE CONVEYING            | 1        |  | 102         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T |          |
| ⊙ | 3           | 302FT16030  | 2FT16030     | FILM REGIST GUIDE L       | 1        |  |             |                 |              |                                      |          |
| ⊙ | 4           | 2C916060    | 2C916060     | LEVER CONVEYING FRONT     | 1        |  |             |                 |              |                                      |          |
| ⊙ | 5           | 2C916070    | 2C916070     | LEVER CONVEYING REAR      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 6           | 2C916080    | 2C916080     | STOPPER BUSH REG          | 2        |  |             |                 |              |                                      |          |
|   | 7           | 2C916090    | 2C916090     | GUIDE CONVEYING           | 1        |  |             |                 |              |                                      |          |
|   | 8           | 2C916100    | 2C916100     | SPRING REGIST F           | 1        |  |             |                 |              |                                      |          |
|   | 9           | 2C916120    | 2C916120     | SPRING CONVEYING BASE     | 1        |  |             |                 |              |                                      |          |
|   | 10          | 2C916130    | 2C916130     | GROUND PLATE REG          | 1        |  |             |                 |              |                                      |          |
|   | 11          | 2C916140    | 2C916140     | GROUND PLATE CONVEYING    | 1        |  |             |                 |              |                                      |          |
|   | 12          | 302C916161  | 2C916161     | SHAFT CONVEYING           | 1        |  |             |                 |              |                                      |          |
|   | 13          | 2C916170    | 2C916170     | GUIDE FEED A              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 14          | 2C916180    | 2C916180     | GEAR Z15 REGIST           | 1        |  |             |                 |              |                                      |          |
|   | 15          | 2C916190    | 2C916190     | SPRING REGIST R           | 1        |  |             |                 |              |                                      |          |
|   | 16          | 2C916200    | 2C916200     | LEVER TRANS GUIDE         | 2        |  |             |                 |              |                                      |          |
|   | 17          | 2C916220    | 2C916220     | REINFORCEMENT CONVEYING   | 1        |  |             |                 |              |                                      |          |
|   | 18          | 302C916231  | 2C916231     | SHAFT CONVEYING LEVER     | 1        |  |             |                 |              |                                      |          |
|   | 19          | 2C916300    | 2C916300     | FILM DU GUIDE             | 2        |  |             |                 |              |                                      |          |
|   | 20          | 2C916250    | 2C916250     | COLLAR REGIST             | 2        |  |             |                 |              |                                      |          |
|   | 21          | 2C917040    | 2C917040     | TERMINAL PLATE TRANS      | 1        |  |             |                 |              |                                      |          |
|   | 22          | 2C917060    | 2C917060     | SPRING TRANS F            | 1        |  |             |                 |              |                                      |          |
| ⊙ | 23          | 2C917070    | 2C917070     | HOUSING STA ELIMINATION   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 24          | 2C917080    | 2C917080     | PLATE STA ELIMINATION     | 1        |  |             |                 |              |                                      |          |
|   | 25          | 2C917090    | 2C917090     | TERMINAL STA ELIMINATION  | 1        |  |             |                 |              |                                      |          |
|   | 26          | 2C917120    | 2C917120     | SPRING TRANS R            | 1        |  |             |                 |              |                                      |          |
|   | 27          | 2C917150    | 2C917150     | SPRING GUIDE TRANS        | 2        |  |             |                 |              |                                      |          |
|   | 28          | 2BC06910    | 2BC06910     | STOPPER 6                 | 1        |  |             |                 |              |                                      |          |
|   | 29          | 2BC06980    | 2BC06980     | STOPPER 5                 | 1        |  |             |                 |              |                                      |          |
| ⊙ | 30          | 2C916260    | 2C916260     | BUSH REGIST               | 2        |  |             |                 |              |                                      |          |
|   | 31          | 2C916270    | 2C916270     | SPACER REG F              | 1        |  |             |                 |              |                                      |          |
|   | 32          | 2C916280    | 2C916280     | SPACER REG T0.5           | 6        |  |             |                 |              |                                      |          |
|   | 33          | 2C916290    | 2C916290     | FILM CONV BASE            | 1        |  |             |                 |              |                                      |          |
|   | 34          | 2C917200    | 2C917200     | SPACER TRANS ROLL         | 4        |  |             |                 |              |                                      |          |
| ⊙ | 35          | 302FT16040  | 2FT16040     | FILM REGIST GUIDE R       | 1        |  |             |                 |              |                                      |          |
| ⊙ | A01         | 302KM93030  | 2KM93030     | PARTS TC UNIT             | 1        |  |             |                 |              |                                      |          |
| ⊙ | 36          | *2C917020   | 2C917020     | GEAR TRANSFER             | 1        |  |             |                 |              |                                      |          |
| ⊙ | 37          | *2C917050   | 2C917050     | REINFORCEMENT TRANS GUIDE | 1        |  |             |                 |              |                                      |          |
| ⊙ | 38          | *2C917100   | 2C917100     | BUSH TRANSFER             | 1        |  |             |                 |              |                                      |          |
|   | 39          | *2C917160   | 2C917160     | BUSH TRANS GUIDE F        | 1        |  |             |                 |              |                                      |          |
|   | 40          | *2C917170   | 2C917170     | BUSH TRANS GUIDE R        | 1        |  |             |                 |              |                                      |          |
|   | 41          | *2C917180   | 2C917180     | BUSH TRANS ROLL F         | 1        |  |             |                 |              |                                      |          |
|   | 42          | *2C917210   | 2C917210     | SPACER GUIDE LEFT TRANS   | 2        |  |             |                 |              |                                      |          |
| ⊙ | 43          | *2C917230   | 2C917230     | COLLAR TRANS CHN          | 2        |  |             |                 |              |                                      |          |
|   | 44          | *302C917031 | 2C917031     | GUIDE LEFT TRANS FRONT    | 1        |  |             |                 |              |                                      |          |
| ⊙ | 45          | *302C917301 | 2C917301     | ROLLER TRANSFER CHN       | 1        |  |             |                 |              |                                      |          |
|   | 46          | *302FT17060 | 2FT17060     | SPACER TRANS GUIDE B      | 2        |  |             |                 |              |                                      |          |
| ⊙ | 47          | *302GR22110 | 2GR22110     | COLLAR TRANS ROLLER       | 2        |  |             |                 |              |                                      |          |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 5 Paper Feed-in

2KM

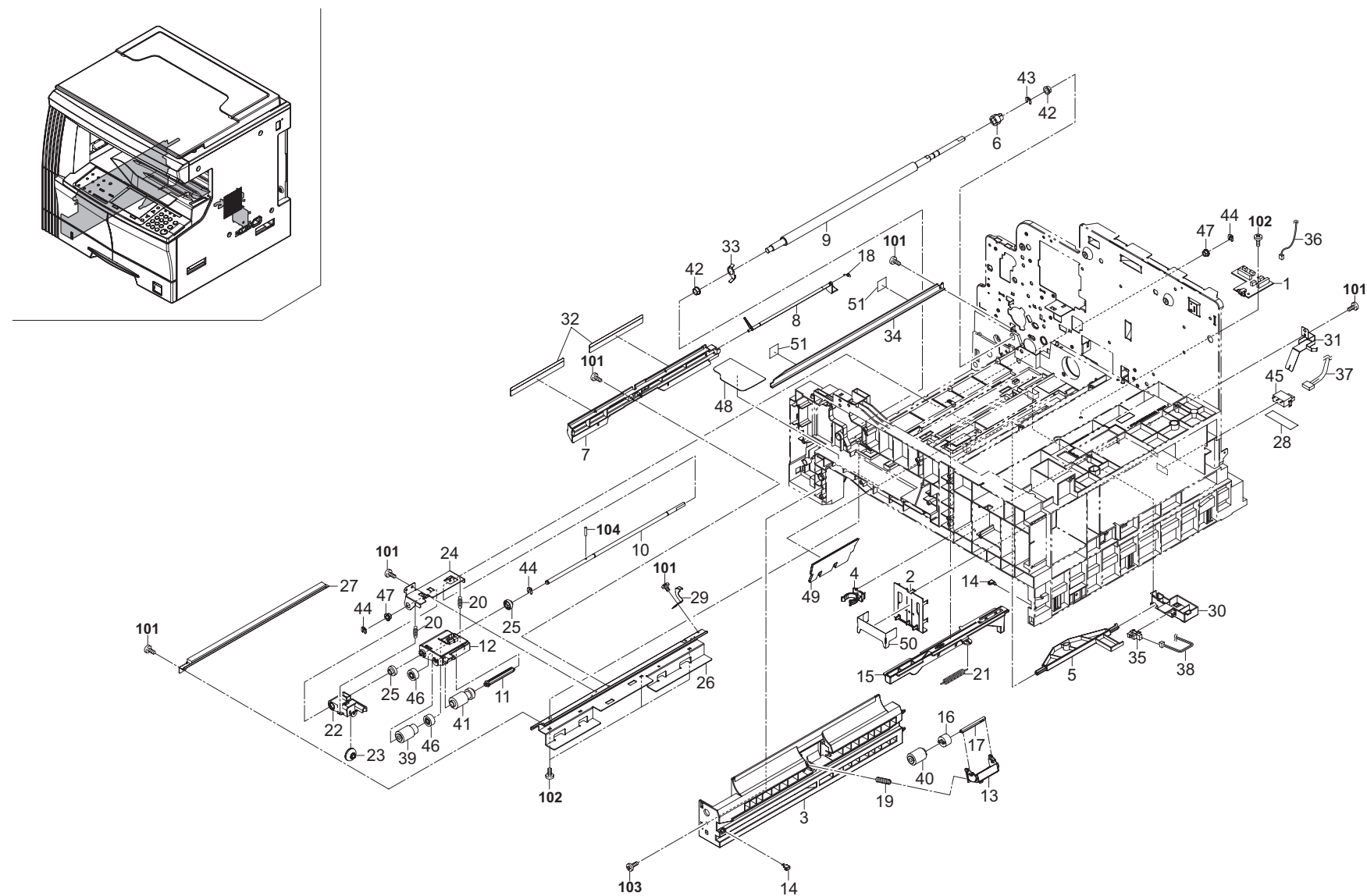




FIG. 5 Paper Feed-in

2KM

|   | Ref.<br>No. | Part.No.        | Alternative. | Description                 | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                          | Quantity |
|---|-------------|-----------------|--------------|-----------------------------|----------|--|-------------|-----------------|--------------|--------------------------------------|----------|
| ⊙ | 1           | 2C901100        | 2C901100     | PCB CASSETTE ASSY           | 1        |  | 51          | 302DA16100      | 2DA16100     | SPACER TRANS                         | 2        |
|   | 2           | 2C907060        | 2C907060     | PLATE SIZE DETECTION        | 1        |  |             |                 |              |                                      |          |
|   | 3           | 2C907080        | 2C907080     | LEFT RAIL CASSETTE          | 1        |  |             |                 |              |                                      |          |
| ⊙ | 4           | 2C907100        | 2C907100     | STOPPER CASSETTE            | 1        |  |             |                 |              |                                      |          |
| ⊙ | 5           | 2C907120        | 2C907120     | ACTUATOR EMPTY              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 6           | 2C907130        | 2C907130     | GEAR Z15 REGIST             | 1        |  |             |                 |              |                                      |          |
|   | 7           | 302C907163      | 2C907163     | RIGHT GUIDE REGIST          | 1        |  | 101         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T |          |
| ⊙ | 8           | 302C907171      | 2C907171     | ACTUATOR REGIST             | 1        |  | 102         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T |          |
|   | 9           | 302C907181      | 2C907181     | RIGHT ROLL REGIST           | 1        |  | 103         | B1A64120        | B1A64120     | +BIND TAP-TITE P SCREW M4X12         |          |
|   | 10          | 302C907211      | 2C907211     | SHAFT PAPER FEED            | 1        |  | 104         | 5MBP2010WXSP    | E0020100     | SPRING PIN / M2 X 10 S-BLK           |          |
|   | 11          | 2C907230        | 2C907230     | SHAFT PICK UP B             | 1        |  |             |                 |              |                                      |          |
|   | 12          | 2C907240        | 2C907240     | PLATE PICK UP B             | 1        |  |             |                 |              |                                      |          |
|   | 13          | 2C907250        | 2C907250     | HOLDER RETARD               | 1        |  |             |                 |              |                                      |          |
| ⊙ | 14          | 2C907260        | 2C907260     | SLIDER RAIL                 | 2        |  |             |                 |              |                                      |          |
|   | 15          | 2C907270        | 2C907270     | LEVER PICK UP               | 1        |  |             |                 |              |                                      |          |
| ⊙ | 16          | 2C907280        | 2C907280     | TORQUE LIMITER 340          | 1        |  |             |                 |              |                                      |          |
|   | 17          | 2C907300        | 2C907300     | SHAFT RETARD                | 1        |  |             |                 |              |                                      |          |
| ⊙ | 18          | 2C907290        | 2C907290     | SPRING REGIST B             | 1        |  |             |                 |              |                                      |          |
|   | 19          | 2C907320        | 2C907320     | SPRING RETARD               | 1        |  |             |                 |              |                                      |          |
|   | 20          | 2C907340        | 2C907340     | SPRING PICK UP              | 2        |  |             |                 |              |                                      |          |
|   | 21          | 2C907350        | 2C907350     | SPRING LEVER                | 1        |  |             |                 |              |                                      |          |
|   | 22          | 2C907400        | 2C907400     | HOLDER PULLEY A             | 1        |  |             |                 |              |                                      |          |
|   | 23          | 2C907410        | 2C907410     | PULLEY GUIDE A              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 24          | 2C907420        | 2C907420     | HOLDER FEED SHAFT           | 1        |  |             |                 |              |                                      |          |
|   | 25          | 2C907430        | 2C907430     | BUSH PAPER FEED C           | 2        |  |             |                 |              |                                      |          |
|   | 26          | 2C907440        | 2C907440     | RIGHT MOUNT REGIST          | 1        |  |             |                 |              |                                      |          |
| ⊙ | 27          | 2C993210        | 2C993210     | PARTS,REGIST CLEANER,ASSY   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 28          | 302C907650      | 2C907650     | SPACER SW                   | 1        |  |             |                 |              |                                      |          |
|   | 29          | 2C907470        | 2C907470     | GROUND PLATE REG R          | 1        |  |             |                 |              |                                      |          |
|   | 30          | 2C907480        | 2C907480     | HOLDER SENSOR               | 1        |  |             |                 |              |                                      |          |
|   | 31          | 2C907510        | 2C907510     | GROUND PLATE CASS           | 1        |  |             |                 |              |                                      |          |
|   | 32          | 2C907530        | 2C907530     | FILM REGIST R               | 2        |  |             |                 |              |                                      |          |
|   | 33          | 2C907540        | 2C907540     | GROUND PLATE REG F          | 1        |  |             |                 |              |                                      |          |
|   | 34          | 2C917140        | 2C917140     | GUIDE TRANS RIGHT           | 1        |  |             |                 |              |                                      |          |
| ⊙ | 35          | 2C927210        | 2C927210     | SENSOR 248NL1               | 1        |  |             |                 |              |                                      |          |
|   | 36          | 2C927520        | 2C927520     | WIRE CASSETTE PCB           | 1        |  |             |                 |              |                                      |          |
|   | 37          | 2C927670        | 2C927670     | WIRE CASSETTE SW            | 1        |  |             |                 |              |                                      |          |
|   | 38          | 2C927750        | 2C927750     | WIRE CASSETTE PE            | 1        |  |             |                 |              |                                      |          |
| ⊙ | 39          | 2AR07220        | 2AR07220     | PULLEY,PAPER FEED           | 1        |  |             |                 |              |                                      |          |
| ⊙ | 40          | 2AR07230        | 2AR07230     | PULLEY,SEPARATION           | 1        |  |             |                 |              |                                      |          |
| ⊙ | 41          | 2AR07240        | 2AR07240     | PULLEY,LEADING FEED         | 1        |  |             |                 |              |                                      |          |
| ⊙ | 42          | 2BC06510        | 2BC06510     | BUSHING 8                   | 2        |  |             |                 |              |                                      |          |
|   | 43          | 2BC06910        | 2BC06910     | STOPPER 6                   | 1        |  |             |                 |              |                                      |          |
|   | 44          | 2BC06980        | 2BC06980     | STOPPER 5                   | 3        |  |             |                 |              |                                      |          |
| ⊙ | 45          | 5ESP03090001+01 | SP000360     | PUSH SWITCH 03 SN /SW-192 N | 1        |  |             |                 |              |                                      |          |
| ⊙ | 46          | 29807100        | 29807100     | GEAR 16,BYPASS              | 2        |  |             |                 |              |                                      |          |
| ⊙ | 47          | 3CY07080        | 3CY07080     | BUSHING 6                   | 2        |  |             |                 |              |                                      |          |
|   | 48          | 2C907610        | 2C907610     | SHEET TONER TANK            | 1        |  |             |                 |              |                                      |          |
| ⊙ | 49          | 2C907580        | 2C907580     | FILM BASE RIB               | 2        |  |             |                 |              |                                      |          |
|   | 50          | 2C907640        | 2C907640     | STOPPER PLATE SIZE          | 1        |  |             |                 |              |                                      |          |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 6 MP Tray

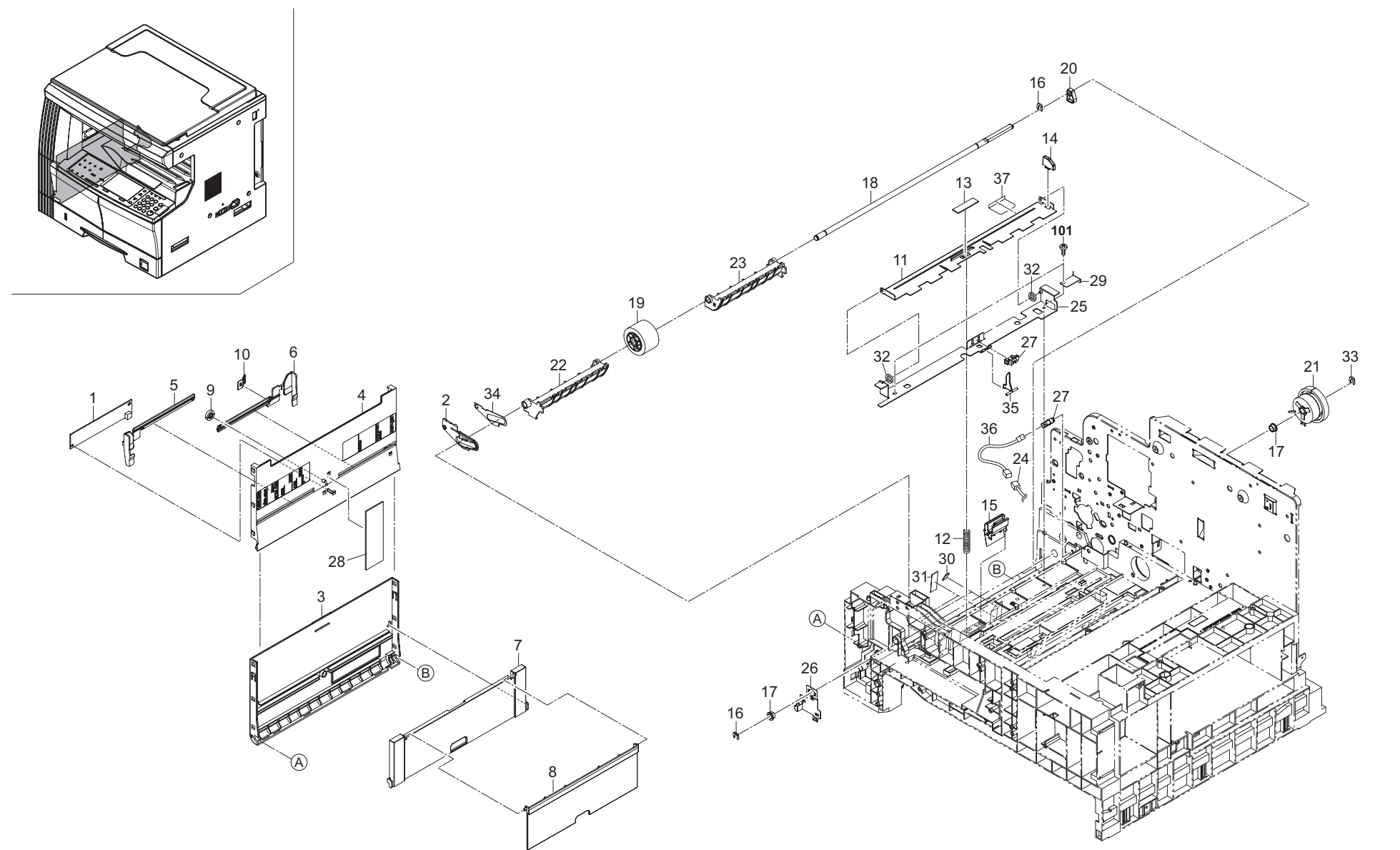


FIG. 6 MP Tray

2KM

|   | Ref.<br>No. | Part.No.   | Alternative. | Description            | Quantity |
|---|-------------|------------|--------------|------------------------|----------|
| ⊙ | 1           | 2C901050   | 2C901050     | PCB MPF SIZE ASSY      | 1        |
|   | 2           | 2C904360   | 2C904360     | STRAP LEFT COVER C     | 1        |
| ⊙ | 3           | 2C906010   | 2C906010     | COVER BYPASS           | 1        |
| ⊙ | 4           | 2C906020   | 2C906020     | TABLE BYPASS           | 1        |
| ⊙ | 5           | 2C906030   | 2C906030     | FRONT CURSOR BYPASS    | 1        |
| ⊙ | 6           | 2C906040   | 2C906040     | REAR CURSOR BYPASS     | 1        |
| ⊙ | 7           | 2C906050   | 2C906050     | BYPASS SUB TABLE A     | 1        |
| ⊙ | 8           | 2C906060   | 2C906060     | BYPASS SUB TABLE B     | 1        |
| ⊙ | 9           | 2C906080   | 2C906080     | GEAR 18 BYPASS         | 1        |
|   | 10          | 2C906090   | 2C906090     | TERMINAL PAPER SIZE    | 1        |
|   | 11          | 302C906102 | 2C906102     | LIFT PLATE BYPASS      | 1        |
|   | 12          | 2C906110   | 2C906110     | SPRING BYPASS LIFT     | 1        |
| ⊙ | 13          | 2C906120   | 2C906120     | SHEET BYPASS LIFT      | 1        |
| ⊙ | 14          | 2C906130   | 2C906130     | STOPPER BYPASS         | 1        |
| ⊙ | 15          | 2C993140   | 2C993140     | PARTS,BYPASS PAD,SP    | 1        |
|   | 16          | 2BC06910   | 2BC06910     | STOPPER 6              | 2        |
| ⊙ | 17          | 2BC06510   | 2BC06510     | BUSHING 8              | 2        |
|   | 18          | 302FT06011 | 2FT06011     | SHAFT BYPASS           | 1        |
| ⊙ | 19          | 2C993130   | 2C993130     | PARTS,BYPASS PULLEY,SP | 1        |
| ⊙ | 20          | 2C906190   | 2C906190     | CAM BYPASS             | 1        |
| ⊙ | 21          | 302FT27032 | 2FT27032     | CLUTCH BYPASS          | 1        |
|   | 22          | 2C906210   | 2C906210     | BYPASS PAPER GUIDE F   | 1        |
|   | 23          | 2C906220   | 2C906220     | BYPASS PAPER GUIDE R   | 1        |
|   | 24          | 302DA27531 | 2DA27531     | WIRE MPF               | 1        |
|   | 25          | 302C906242 | 2C906242     | MOUNT LIFT PLATE       | 1        |
|   | 26          | 2C906250   | 2C906250     | GROUND PLATE BYPASS    | 1        |
| ⊙ | 27          | 2C927210   | 2C927210     | SENSOR 248NL1          | 2        |
| ⊙ | 28          | 302DA06030 | 2DA06030     | CUSHION BYPASS         | 1        |
|   | 29          | 2C906280   | 2C906280     | GROUND PLATE LIFT      | 1        |
|   | 30          | 2C906290   | 2C906290     | SHEET BYPASS GUIDE     | 2        |
| ⊙ | 31          | 2C906300   | 2C906300     | SEAL BYPASS GUIDE      | 2        |
|   | 32          | 2C906310   | 2C906310     | SEAL BYPASS LIFT       | 2        |
|   | 33          | 2BC06980   | 2BC06980     | STOPPER 5              | 1        |
|   | 34          | 2C904490   | 2C904490     | PLATE FRONT STRAP      | 1        |
|   | 35          | 2DA06010   | 2DA06010     | ACTUATOR BYPASS        | 1        |
|   | 36          | 302DA27580 | 2DA27580     | WIRE MPF SW            | 1        |
| ⊙ | 37          | 302C906330 | 2C906330     | FILM PROTECT BYPASS B  | 1        |

|  | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |
|--|-------------|-----------------|--------------|---------------------------------------|----------|
|  | 101         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 7 Exit

2KM

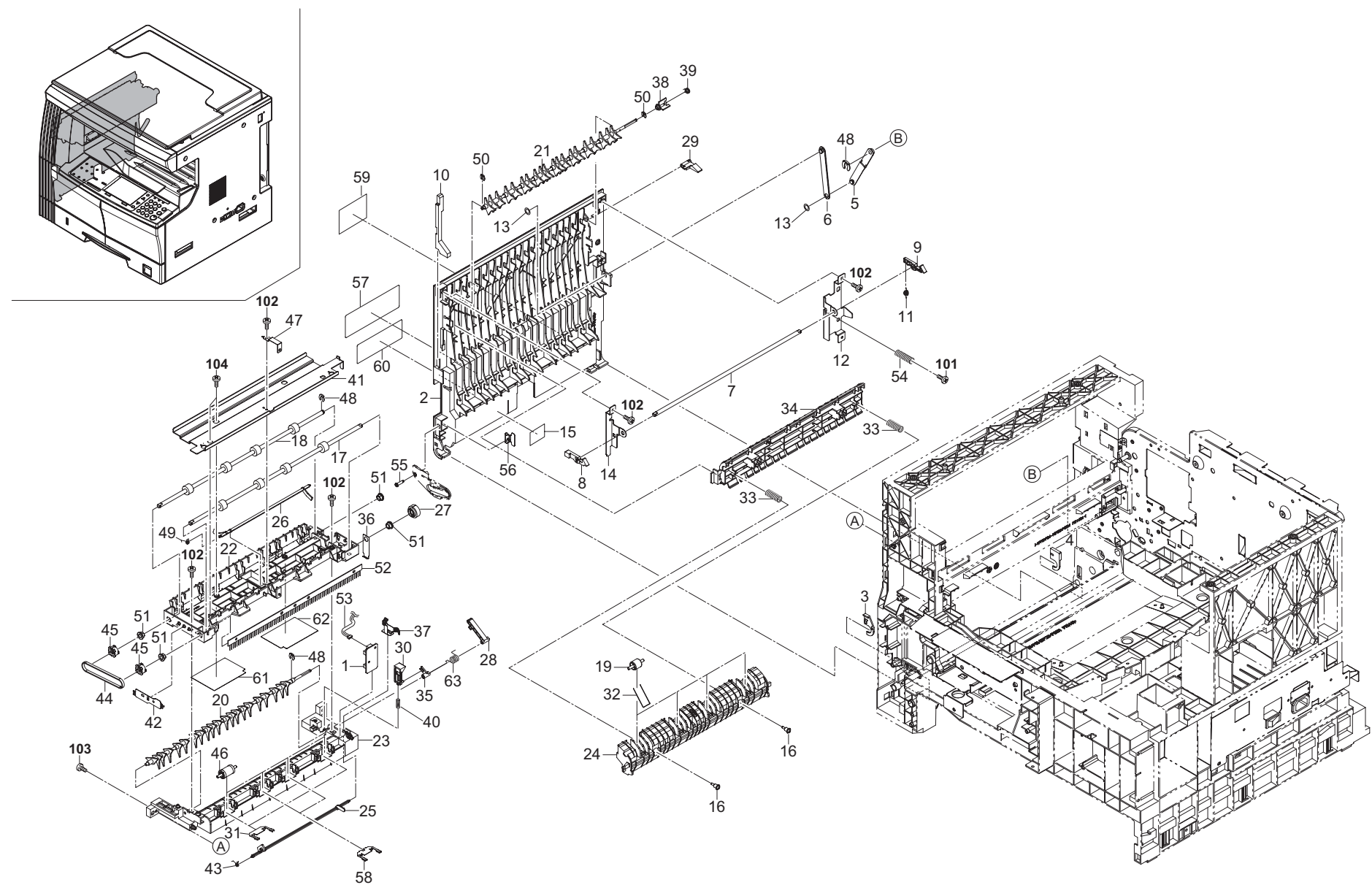


FIG. 7 Exit

2KM

|   | Ref.<br>No. | Part.No.     | Alternative. | Description              | Quantity |     | Ref.<br>No.     | Part.No.   | Alternative.                          | Description               | Quantity |
|---|-------------|--------------|--------------|--------------------------|----------|-----|-----------------|------------|---------------------------------------|---------------------------|----------|
| ⊙ | 1           | 2C901060     | 2C901060     | PCB EJECT SW ASSY        | 1        | ⊙   | 51              | 3CY07080   | 3CY07080                              | BUSHING 6                 | 4        |
| ⊙ | 2           | 2C904050     | 2C904050     | LEFT COVER               | 1        | ⊙   | 52              | 34821210   | 34821210                              | STATIC ELIMINATOR B,EJECT | 1        |
|   | 3           | 2C904210     | 2C904210     | STOPPER LEFT COVER F     | 1        |     | 53              | 2C927530   | 2C927530                              | WIRE EJECT                | 1        |
|   | 4           | 2C904220     | 2C904220     | STOPPER LEFT COVER R     | 1        |     | 54              | 2C904440   | 2C904440                              | SPRING LEFT COVER         | 1        |
|   | 5           | 2C904231     | 2C904231     | STRAP LEFT COVER A       | 1        | ⊙   | 55              | 302C904531 | 2C904531                              | PIN FRONT STRAP B         | 1        |
|   | 6           | 2C904241     | 2C904241     | STRAP LEFT COVER B       | 1        | ⊙   | 56              | 302C904520 | 2C904520                              | PLATE FRONT STRAP B       | 1        |
|   | 7           | 302C904251   | 2C904251     | SHAFT HOOK               | 1        | ⊙   | 57              | 2C905170   | 2C905170                              | LABEL BYPASS TABLE        | 1        |
|   | 8           | 2C904260     | 2C904260     | HOOK LEFT COVER F        | 1        | ⊙   | 58              | 2C921380   | 2C921380                              | SPRING PULLEY EJECT       | 2        |
|   | 9           | 2C904270     | 2C904270     | HOOK LEFT COVER R        | 1        | ⊙   | 59              | 2C905270   | 2C905270                              | LABEL BYPASS JAM          | 1        |
|   | 10          | 2C904280     | 2C904280     | JUNCTION PLATE HOOK      | 1        | ⊙   | 60              | 302DA05050 | 2DA05050                              | LABEL BYPASS              | 1        |
|   | 11          | 2C904350     | 2C904350     | SPRING LEFT HOOK         | 1        |     | 61              | 302DA21070 | 2DA21070                              | SHEET EJECT FRONT         | 1        |
|   | 12          | 2C904390     | 2C904390     | PLATE LEFT SW            | 1        |     | 62              | 302DA21080 | 2DA21080                              | SHEET EJECT REAR          | 1        |
|   | 13          | 2C904550     | 2C904550     | CUT WASHER 5             | 2        |     | 63              | 302DA21010 | 2DA21010                              | SPRING LEVER              | 1        |
|   | 14          | 2C904430     | 2C904430     | PLATE LEFT HOOK          | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 15          | 2C905090     | 2C905090     | LABEL HIGH TEMP          | 1        |     |                 |            |                                       |                           |          |
|   | 16          | 2C921400     | 2C921400     | SHOULDER SCREW EXIT      | 2        |     |                 |            |                                       |                           |          |
| ⊙ | 17          | 302C921011   | 2C921011     | ROLLER EXIT INNER        | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 18          | 302C921021   | 2C921021     | ROLLER FEED SHIFT        | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 19          | 2C921040     | 2C921040     | PULLEY FEED SHIFT        | 4        |     |                 |            |                                       |                           |          |
|   | 20          | 302C921051   | 2C921051     | GUIDE SHIFT              | 1        | 101 | 5MBTPB3006TW++R | B1A53060   | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T  |                           |          |
|   | 21          | 302C921062   | 2C921062     | GUIDE SEPARATE           | 1        | 102 | 5MBTPB3008PW++R | B1A63080   | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T  |                           |          |
|   | 22          | 302C921072   | 2C921072     | HOUSING EXIT UPPER       | 1        | 103 | 5MBTPB4010PW++R | B1A64100   | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |                           |          |
|   | 23          | 2C921080     | 2C921080     | HOUSING EXIT LOWER       | 1        | 104 | BAA64100        | BAA64100   | +TP TAP-TITE P SCREW M4X10            |                           |          |
|   | 24          | 2C921091     | 2C921091     | GUIDE EXIT LOWER         | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 25          | 2C921100     | 2C921100     | ACTUATOR EXIT INNER      | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 26          | 2C921110     | 2C921110     | ACTUATOR EXIT LEFT       | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 27          | 2C921120     | 2C921120     | GEAR 23 EXIT             | 1        |     |                 |            |                                       |                           |          |
|   | 28          | 302C921151   | 2C921151     | ARM SHIFT                | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 29          | 2C921160     | 2C921160     | ARM SEPARATE             | 1        |     |                 |            |                                       |                           |          |
|   | 30          | 2C921180     | 2C921180     | ARM LINK                 | 1        |     |                 |            |                                       |                           |          |
|   | 31          | 2C921190     | 2C921190     | SPRING PULLEY INNER      | 2        |     |                 |            |                                       |                           |          |
|   | 32          | 2C921200     | 2C921200     | SPRING PULLEY FEED SHIFT | 4        |     |                 |            |                                       |                           |          |
|   | 33          | 2C921221     | 2C921221     | SPRING GUIDE DU          | 2        |     |                 |            |                                       |                           |          |
|   | 34          | 2C921231     | 2C921231     | GUIDE DU                 | 1        |     |                 |            |                                       |                           |          |
|   | 35          | 2C921240     | 2C921240     | ARM SHIFT B              | 1        |     |                 |            |                                       |                           |          |
|   | 36          | 2C921390     | 2C921390     | PLATE EXIT HOLDER        | 1        |     |                 |            |                                       |                           |          |
|   | 37          | 2C921260     | 2C921260     | PLATE EARTH EXIT 2       | 1        |     |                 |            |                                       |                           |          |
|   | 38          | 2C921270     | 2C921270     | ARM SEPARATE B           | 1        |     |                 |            |                                       |                           |          |
|   | 39          | 2C921280     | 2C921280     | SPRING SEPARATE          | 1        |     |                 |            |                                       |                           |          |
|   | 40          | 2C921290     | 2C921290     | SPRING LINK              | 1        |     |                 |            |                                       |                           |          |
|   | 41          | 302C921302   | 2C921302     | BRACKET EXIT             | 1        |     |                 |            |                                       |                           |          |
|   | 42          | 2C921310     | 2C921310     | PLATE EARTH EXIT B       | 1        |     |                 |            |                                       |                           |          |
|   | 43          | 302C921331   | 2C921331     | SPRING ACTUATOR INNER    | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 44          | 2C921340     | 2C921340     | BELT EXIT                | 1        |     |                 |            |                                       |                           |          |
| ⊙ | 45          | 2C921350     | 2C921350     | PULLEY EXIT              | 2        |     |                 |            |                                       |                           |          |
| ⊙ | 46          | 2C921360     | 2C921360     | PULLEY EJECT             | 4        |     |                 |            |                                       |                           |          |
|   | 47          | 2C921370     | 2C921370     | STOPPER SE               | 1        |     |                 |            |                                       |                           |          |
|   | 48          | 2BC06980     | 2BC06980     | STOPPER 5                | 3        |     |                 |            |                                       |                           |          |
|   | 49          | 2BL21260     | 2BL21260     | SPRING ACTUATOR L        | 1        |     |                 |            |                                       |                           |          |
|   | 50          | 5MVX111DN007 | 2BT11070     | STOPPER 3 /2BT1107 A4    | 2        |     |                 |            |                                       |                           |          |

- Parts with "-" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



FIG. 8 Scanner

2KM

|   | Ref.<br>No. | Part.No.   | Alternative. | Description                 | Quantity |   | Ref.<br>No. | Part.No.        | Alternative. | Description                             | Quantity |
|---|-------------|------------|--------------|-----------------------------|----------|---|-------------|-----------------|--------------|-----------------------------------------|----------|
|   | 1           | 302C927541 | 2C927541     | WIRE DP                     | 1        |   | 50          | 2C912650        | 2C912650     | SPRING RELEASE SWITCH                   | 1        |
|   | 2           | 302H017130 | 2H017130     | MOUNT PULLEY                | 2        |   | 51          | 2C912660        | 2C912660     | GUIDE CCD WIRE                          | 1        |
|   | 3           | 2AV12080   | 2AV12080     | GUIDE FFC1                  | 1        |   | 52          | 2C912670        | 2C912670     | SHIELD SCANNER FRAME                    | 4        |
| ⊙ | 4           | 2AV12160   | 2AV12160     | MIRROR B                    | 2        | ⊙ | 53          | 2C912680        | 2C912680     | PULLEY SCANNER                          | 6        |
| ⊙ | 5           | 2C905160   | 2C905160     | LABEL GLASS CAUTION         | 1        |   | 54          | 2C912690        | 2C912690     | GROUND PLATE SCANNER B                  | 1        |
| ⊙ | 6           | 2BC06510   | 2BC06510     | BUSHING 8                   | 2        | ⊙ | 55          | 2C927090        | 2C927090     | SENSOR ORIGINAL                         | 1        |
|   | 7           | 2BC06980   | 2BC06980     | STOPPER 5                   | 7        | ⊙ | 56          | 2C927210        | 2C927210     | SENSOR 248NL1                           | 1        |
| ⊙ | 8           | 2C912700   | 2C912700     | SPONGE ORIGINAL SIZE        | 1        | ⊙ | 57          | 302C928041      | 2C928041     | PCB LAMP INVERTER                       | 1        |
|   | 9           | 2C912180   | 2C912180     | FILM FRAME A                | 1        |   | 58          | 2DC12230        | 2DC12230     | SLIDER SCANNER                          | 8        |
| ⊙ | 10          | 2C912090   | 2C912090     | LAMP SCANNER YG             | 1        | ⊙ | 59          | 29812291        | 29812291     | CUSHION, CONTACT GLASS                  | 9        |
|   | 11          | 2C912100   | 2C912100     | MIRROR FRAME A              | 1        |   | 60          | 2BC12190        | 2BC12190     | SPRING, MIRROR HOLDER                   | 6        |
|   | 12          | 2C912110   | 2C912110     | REFLECTOR SCANNER           | 1        |   | 61          | 2C912710        | 2C912710     | SHIELD SCANNER FRAME B                  | 1        |
|   | 13          | 302C912121 | 2C912121     | MIRROR FRAME B              | 1        |   | 62          | 2C912720        | 2C912720     | SHIELD BASE                             | 1        |
|   | 14          | 302C912131 | 2C912131     | ADJUSTING PLATE B           | 1        |   | 63          | 2C927550        | 2C927550     | WIRE SCANNER PI                         | 1        |
|   | 15          | 2C912141   | 2C912141     | MOUNT BASE DF HINGE LEFT    | 2        |   | 64          | 2C927560        | 2C927560     | WIRE ORIGINAL SIZE                      | 1        |
|   | 16          | 2C912150   | 2C912150     | RETAINER WIRE               | 2        | ⊙ | 65          | 2C927580        | 2C927580     | FFC INVERTER                            | 1        |
|   | 17          | 2C912160   | 2C912160     | GUIDE FFC B                 | 1        | ⊙ | 66          | 2C927630        | 2C927630     | FFC CCD                                 | 1        |
| ⊙ | A01         | 2C993170   | 2C993170     | PARTS, CONTACT GLASS, M(SP) | 1        |   | 67          | M0208010        | M0208010     | SPACER, SFS-2.6S-B1WM(JST)              | 2        |
|   | 18          | *2C912250  | 2C912250     | CONTACT GLASS               | 1        |   | 68          | M2109000        | 49513901     | WIRE SADDLE, WS-1NS                     | 2        |
|   | 19          | *2C912190  | 2C912190     | STANDARD PLATE SHADING      | 1        | ⊙ | 69          | 5FNXGP1A73A++02 | 2DC27180     | PT.SENSOR GP1A73AJ00/ BK                | 1        |
|   | 20          | *2C912200  | 2C912200     | LEFT SIZE INDICATOR         | 1        |   | 70          | 2C912730        | 2C912730     | SHIELD WIRE PANEL                       | 1        |
|   | 21          | *2C912210  | 2C912210     | REAR SIZE INDICATOR(M)      | 1        | ⊙ | 71          | 302C993250      | 2C993250     | PARTS, ISU, SP                          | 1        |
|   | 22          | *2C912440  | 2C912440     | LABEL SIZE (METRIC)         | 1        |   | 72          | 5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4              | 2        |
|   | 23          | *2C912600  | 2C912600     | FRONT SIZE INDICATOR        | 1        |   |             |                 |              |                                         |          |
|   | 24          | 302DA12070 | 2DA12070     | SEAL SCANNER                | 1        |   |             |                 |              |                                         |          |
| ⊙ | 25          | 2C912260   | 2C912260     | BELT SCANNER                | 1        |   |             |                 |              |                                         |          |
|   | 26          | 2C912270   | 2C912270     | LOWER SEAL SCANNER          | 2        |   |             |                 |              |                                         |          |
| ⊙ | 27          | 2C912280   | 2C912280     | CONTACT GLASS ADF           | 1        |   |             |                 |              |                                         |          |
|   | 28          | 302C912291 | 2C912291     | SPRING SCANNER TENSION      | 2        |   | 101         | B1B03040        | B1B03040     | +BIND SCREW M3X04(TRIVALENT CHROMATING) |          |
|   | 29          | 302C912302 | 2C912302     | MOTOR PLATE SCANNER         | 1        |   | 102         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T    |          |
| ⊙ | 30          | 2C912310   | 2C912310     | GEAR Z18/39                 | 1        |   | 103         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T    |          |
| ⊙ | 31          | 2C912320   | 2C912320     | GEAR Z36                    | 1        |   | 104         | B0A23080        | B0A23080     | +ROUND HEAD SCREW WITH SW.W M3X8(TRIV   |          |
| ⊙ | 32          | 302C912331 | 2C912331     | SHAFT MOTOR DRIVE           | 1        |   |             |                 |              |                                         |          |
|   | 33          | 2C912340   | 2C912340     | DRUM PULLEY                 | 2        |   |             |                 |              |                                         |          |
|   | 34          | 2C912350   | 2C912350     | WIRE SCANNER BLACK          | 1        |   |             |                 |              |                                         |          |
|   | 35          | 2C912360   | 2C912360     | WIRE SCANNER GRAY           | 1        |   |             |                 |              |                                         |          |
| ⊙ | 36          | 2C912380   | 2C912380     | MOTOR SCANNER               | 1        |   |             |                 |              |                                         |          |
| ⊙ | 37          | 2C912390   | 2C912390     | MIRROR A                    | 1        |   |             |                 |              |                                         |          |
|   | 38          | 302C912761 | 2C912761     | PIN SCANNER                 | 4        |   |             |                 |              |                                         |          |
|   | 39          | 2C912410   | 2C912410     | GROUND PLATE SCANNER        | 3        |   |             |                 |              |                                         |          |
|   | 40          | 2C912420   | 2C912420     | HOLDER GLASS DF             | 1        |   |             |                 |              |                                         |          |
|   | 41          | 2C912220   | 2C912220     | MOUNT PI                    | 1        |   |             |                 |              |                                         |          |
|   | 42          | 302H017120 | 2H017120     | PULLEY LEFT FRAME           | 2        |   |             |                 |              |                                         |          |
|   | 43          | 2C912480   | 2C912480     | HOLDER CCD WIRE             | 1        |   |             |                 |              |                                         |          |
|   | 44          | 302C912491 | 2C912491     | MOUNT DSUB                  | 1        |   |             |                 |              |                                         |          |
|   | 45          | 2C912580   | 2C912580     | COVER ISU                   | 1        |   |             |                 |              |                                         |          |
|   | 46          | 2C912230   | 2C912230     | HOLDER FFC A                | 1        |   |             |                 |              |                                         |          |
|   | 47          | 2C912610   | 2C912610     | MOUNT RELEASE SWITCH        | 1        |   |             |                 |              |                                         |          |
|   | 48          | 2C912620   | 2C912620     | GUIDE RELEASE SWITCH        | 1        |   |             |                 |              |                                         |          |
|   | 49          | 2C912640   | 2C912640     | SHAFT RELEASE SWITCH        | 1        |   |             |                 |              |                                         |          |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 9 Imaging Unit

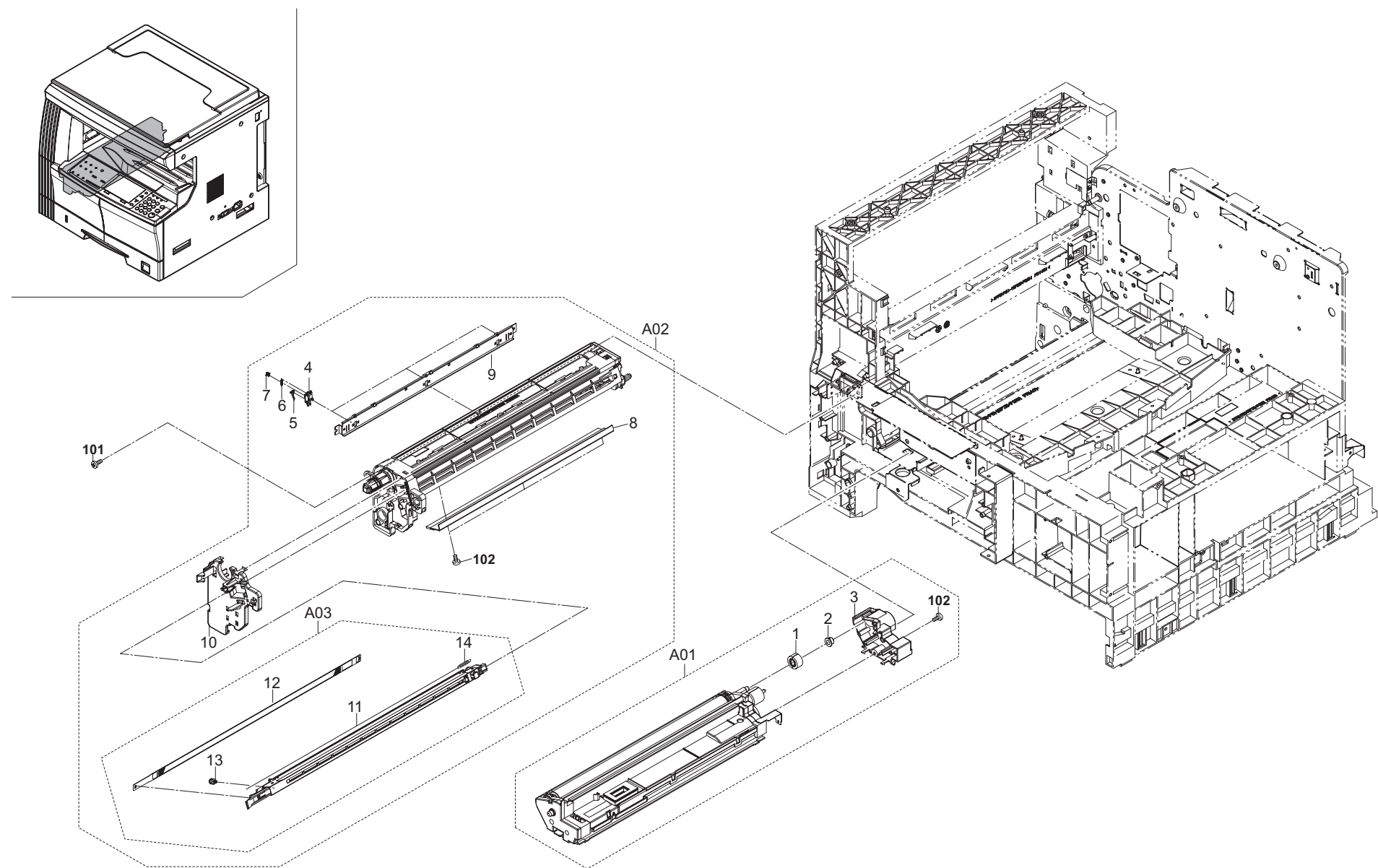




FIG. 9 Imaging Unit

2KM

|   | Ref.<br>No. | Part.No.      | Alternative.   | Description                  | Quantity |
|---|-------------|---------------|----------------|------------------------------|----------|
| ⊙ | A01         | 302C993032    | 2C993032       | PARTS,DV-410,SP              | 1        |
|   | 1           | •2C914280     | 2C914280       | GEAR Z20H B                  | 1        |
|   | 2           | •5MVM176NN001 | 2BZ22230       | BUSH GEAR Z26H 49515M0001A4  | 1        |
|   | 3           | •2C914080     | 2C914080       | REAR COVER DLP               | 1        |
|   | A02         | 1702C93KS0    | 072C93KS       | MK-414 (OPTION)              |          |
|   | 4           | •302H012150   | 2H012150       | HOLDER CLAW                  | 3        |
|   | 5           | •302C918371   | 2C918371       | CLAW SEPARATION              | 3        |
|   | 6           | •2AR18280     | 2AR18280       | SPRING,CLAW SEPARATION       | 3        |
|   | 7           | •2A118370     | 2A118370       | PULLEY,DRUM SEPARATION       | 6        |
|   | 8           | •2FT18010     | 2FT18010       | BLADE CLEANING               | 1        |
|   | 9           | •2FT18030     | 2FT18030       | LOWER SEAL CLEANING          | 1        |
|   | 10          | •2FT18070     | 2FT18070       | FRONT COVER CLEANING         | 1        |
|   | ⊙           | A03           | •302FT93085    | PARTS,MC-420,SP              | 1        |
|   |             | 11            | ••302C968290   | CORONA WIRE MCH SP           | 1        |
|   |             | 12            | ••2FT10040     | GRID                         | 1        |
|   |             | 13            | ••5MVT263NN001 | PIN CHARGER /A-49 CHARGER A4 | 1        |
|   |             | 14            | ••5MMW141LX002 | SPRING WIRE /49585J0058 A4   | 1        |

|   | Ref.<br>No. | Part.No.        | Alternative. | Description                          | Quantity |
|---|-------------|-----------------|--------------|--------------------------------------|----------|
| 1 | 101         | BAB54100        | BAB54100     | +TP TAP-TITE S SCREW M4X10           |          |
|   | 102         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T |          |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 Fuser Unit

2KM

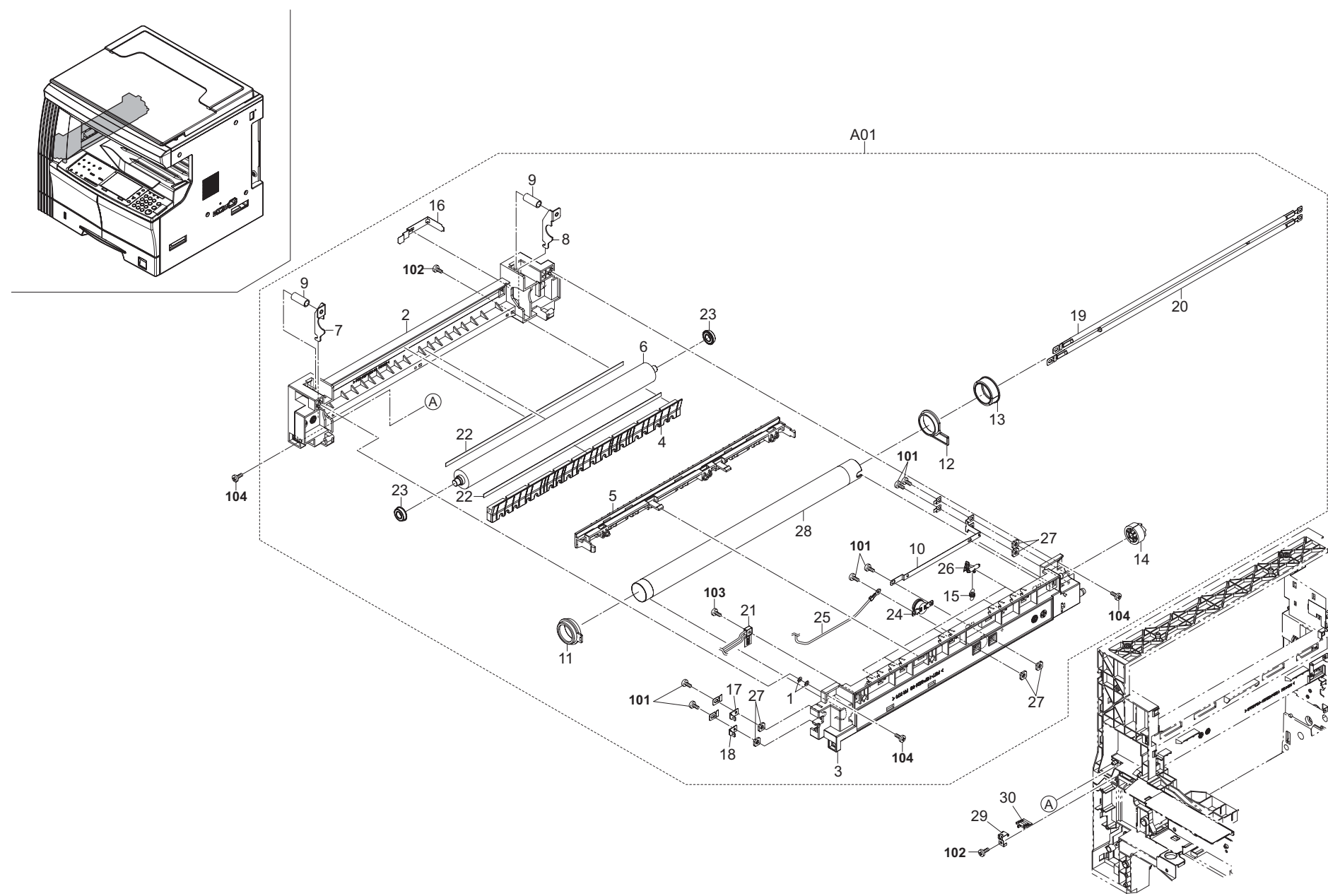


FIG. 10 Fuser Unit

2KM

|   | Ref.<br>No. | Part.No.      | Alternative. | Description                  | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |
|---|-------------|---------------|--------------|------------------------------|----------|--|-------------|-----------------|--------------|---------------------------------------|----------|
| ⊙ | A01         | 302C993067    | 2C993067     | PARTS,FK-410(E),SP           | 1        |  | 101         | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+)/ M3 X 6 DRFREE       |          |
| ⊙ | 1           | *302C907660   | 2C907660     | SPACER RIGHT GUIDE           | 2        |  | 102         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T  |          |
|   | 2           | *302C920021   | 2C920021     | LEFT FRAME FUSER             | 1        |  | 103         | 5MBTPB3012PW++R | B1A63120     | BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T |          |
|   | 3           | *302C920011   | 2C920011     | RIGHT FRAME FUSER            | 1        |  | 104         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |
|   | 4           | *2C920040     | 2C920040     | FRONT GUIDE FUSER            | 1        |  |             |                 |              |                                       |          |
|   | 5           | *2C920030     | 2C920030     | REAR GUIDE FUSER             | 1        |  |             |                 |              |                                       |          |
| ⊙ | 6           | *302C920061   | 2C920061     | ROLLER PRESS                 | 1        |  |             |                 |              |                                       |          |
|   | 7           | *2C920110     | 2C920110     | FRONT PRESSING PLATE         | 1        |  |             |                 |              |                                       |          |
|   | 8           | *2C920120     | 2C920120     | REAR PRESSING PLATE          | 1        |  |             |                 |              |                                       |          |
|   | 9           | *2C920130     | 2C920130     | SPRING PRESSURE              | 2        |  |             |                 |              |                                       |          |
|   | 10          | *302C920141   | 2C920141     | PLATE HEATER FUSER           | 1        |  |             |                 |              |                                       |          |
| ⊙ | 11          | *302C920152   | 2C920152     | FRONT BUSH HEAT ROLLER       | 1        |  |             |                 |              |                                       |          |
| ⊙ | 12          | *2C920160     | 2C920160     | REAR BUSH HEAT ROLLER        | 1        |  |             |                 |              |                                       |          |
| ⊙ | 13          | *2C920170     | 2C920170     | GEAR Z38 HEAT ROLLER         | 1        |  |             |                 |              |                                       |          |
| ⊙ | 14          | *2C920180     | 2C920180     | GEAR FUSER Z28               | 1        |  |             |                 |              |                                       |          |
| ⊙ | 15          | *2C920190     | 2C920190     | SPRING SEPARATOR             | 5        |  |             |                 |              |                                       |          |
|   | 16          | *2C920200     | 2C920200     | GROUND PLATE PRESS           | 1        |  |             |                 |              |                                       |          |
|   | 17          | *302C920270   | 2C920270     | TERMINAL M HEATER            | 1        |  |             |                 |              |                                       |          |
|   | 18          | *302C920280   | 2C920280     | TERMINAL S HEATER            | 1        |  |             |                 |              |                                       |          |
|   | 19          | *302C920490   | 2C920490     | HEATER M230 FUSER            | 1        |  |             |                 |              |                                       |          |
|   | 20          | *302C920500   | 2C920500     | HEATER S230 FUSER            | 1        |  |             |                 |              |                                       |          |
|   | 21          | *302C920430   | 2C920430     | THERMISTOR FUSER B           | 1        |  |             |                 |              |                                       |          |
|   | 22          | *2C920320     | 2C920320     | SEAL DISCHAGER               | 2        |  |             |                 |              |                                       |          |
| ⊙ | 23          | *2C920330     | 2C920330     | BEARING PRESSURE             | 2        |  |             |                 |              |                                       |          |
| ⊙ | 24          | *2C920340     | 2C920340     | THERMOCUT 180 FUSER          | 1        |  |             |                 |              |                                       |          |
|   | 25          | *302C927692   | 2C927692     | WIRE FUSER UNIT              | 1        |  |             |                 |              |                                       |          |
| ⊙ | 26          | *302FT20120   | 2FT20120     | SEPARATOR ASSY               | 5        |  |             |                 |              |                                       |          |
|   | 27          | *5MMS111SL002 | 2BY20050     | NUT FUSER A /FS-1800/3800 A4 | 6        |  |             |                 |              |                                       |          |
|   | 28          | *302C920052   | 2C920052     | ROLLER HEAT                  | 1        |  |             |                 |              |                                       |          |
| ⊙ | 29          | 302DA20020    | 2DA20020     | STOPPER FUSER SPACER         | 1        |  |             |                 |              |                                       |          |
| ⊙ | 30          | 302DA20010    | 2DA20010     | SPACER FUSER UNIT            | 1        |  |             |                 |              |                                       |          |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 11 Driving & Cooling

2KM

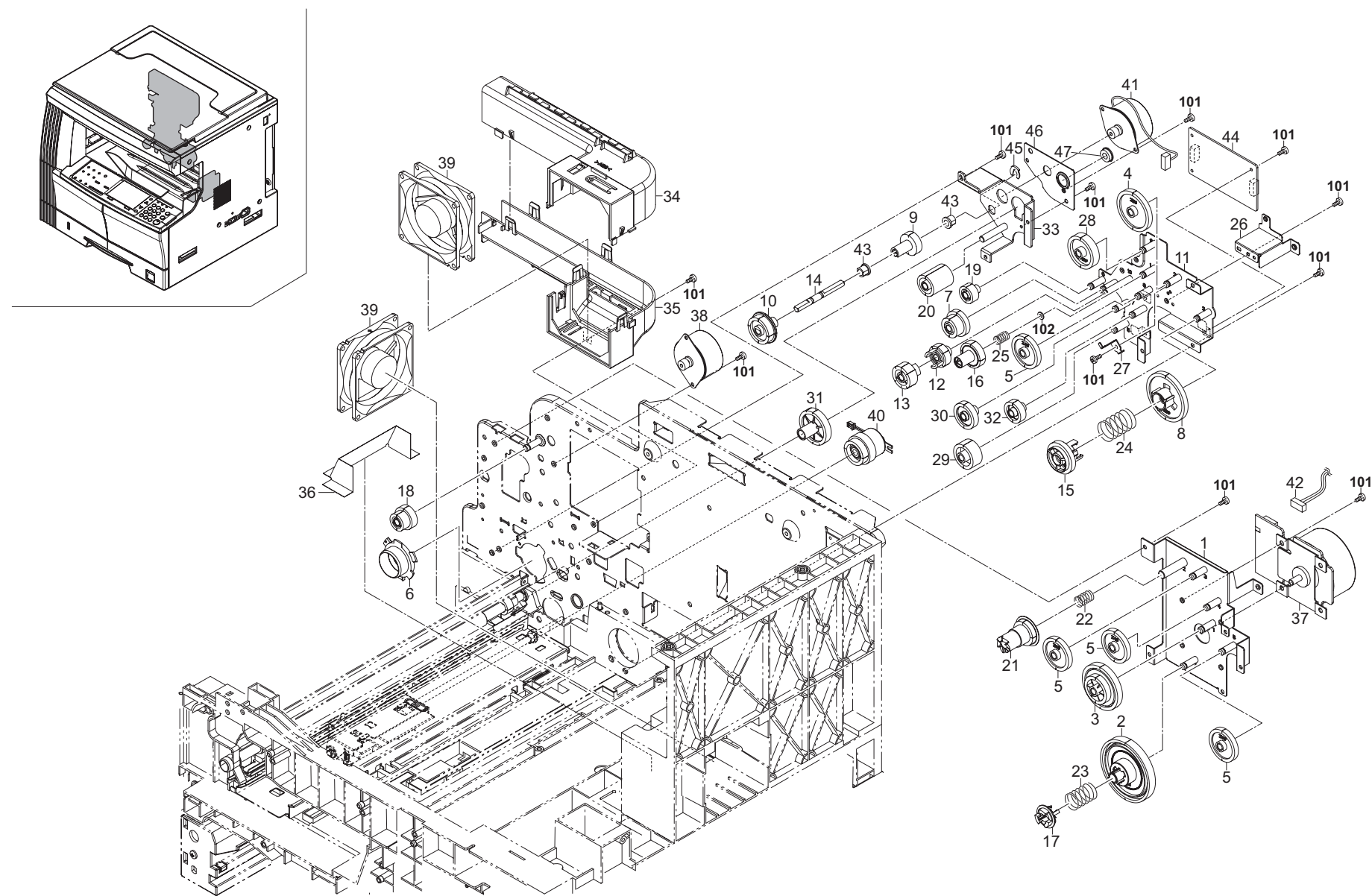


FIG. 11 Driving &amp; Cooling

2KM

|   | Ref.<br>No. | Part.No.     | Alternative. | Description                  | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                          | Quantity |
|---|-------------|--------------|--------------|------------------------------|----------|--|-------------|-----------------|--------------|--------------------------------------|----------|
| ⊙ | 1           | 302C922011   | 2C922011     | MOUNT DRIVE UNIT             | 1        |  | 101         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T |          |
| ⊙ | 2           | 2C922020     | 2C922020     | GEAR 122                     | 1        |  | 102         | C2893140        | C2893140     | SHIM 6.2X14X0.25T                    |          |
| ⊙ | 3           | 2C922030     | 2C922030     | GEAR 88/34                   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 4           | 2C922040     | 2C922040     | GEAR 50                      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 5           | 2C922050     | 2C922050     | GEAR 40                      | 4        |  |             |                 |              |                                      |          |
| ⊙ | 6           | 2C922060     | 2C922060     | POSITIONING BUSH DRUM        | 1        |  |             |                 |              |                                      |          |
| ⊙ | 7           | 2C922070     | 2C922070     | GEAR 30/23                   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 8           | 2C922080     | 2C922080     | GEAR 60                      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 9           | 2C922100     | 2C922100     | GEAR 25 DPX                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 10          | 2C922110     | 2C922110     | GEAR 32 DPX                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 11          | 302C922131   | 2C922131     | MOUNT CONT DRIVE             | 1        |  |             |                 |              |                                      |          |
| ⊙ | 12          | 2C922140     | 2C922140     | GEAR 25 DEV                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 13          | 2C922150     | 2C922150     | GEAR 26 DEV                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 14          | 302C922161   | 2C922161     | SHAFT DPX DRIVE              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 15          | 2C922170     | 2C922170     | COUPLING CONT P              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 16          | 2C922180     | 2C922180     | COUPLING CONT S              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 17          | 2C922190     | 2C922190     | COUPLING DRUM                | 1        |  |             |                 |              |                                      |          |
| ⊙ | 18          | 2C922200     | 2C922200     | GEAR 43/20                   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 19          | 2C922210     | 2C922210     | GEAR 20                      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 20          | 2C922220     | 2C922220     | GEAR 25                      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 21          | 2C922230     | 2C922230     | GEAR 29 FIX JOINT            | 1        |  |             |                 |              |                                      |          |
|   | 22          | 2C922240     | 2C922240     | SPRING FIX JOINT             | 1        |  |             |                 |              |                                      |          |
|   | 23          | 2C922250     | 2C922250     | SPRING DRUM COUPLING         | 1        |  |             |                 |              |                                      |          |
|   | 24          | 2C922260     | 2C922260     | SPRING CONT P                | 1        |  |             |                 |              |                                      |          |
|   | 25          | 2C922270     | 2C922270     | SPRING CONT S                | 1        |  |             |                 |              |                                      |          |
|   | 26          | 2C922280     | 2C922280     | MOUNT HV PCB                 | 1        |  |             |                 |              |                                      |          |
|   | 27          | 2C922290     | 2C922290     | HOLDER GEAR                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 28          | 2C922300     | 2C922300     | GEAR 40 FIXJOINT             | 1        |  |             |                 |              |                                      |          |
| ⊙ | 29          | 2C922330     | 2C922330     | GEAR 30 PF                   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 30          | 2C922340     | 2C922340     | GEAR 31                      | 1        |  |             |                 |              |                                      |          |
| ⊙ | 31          | 302HB31020   | 2HB31020     | GEAR 68 REG                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 32          | 2C922360     | 2C922360     | GEAR 25 PF                   | 1        |  |             |                 |              |                                      |          |
|   | 33          | 302HB31010   | 2HB31010     | MOUNT REG MOTOR              | 1        |  |             |                 |              |                                      |          |
|   | 34          | 2C923010     | 2C923010     | UPPER DUCT                   | 1        |  |             |                 |              |                                      |          |
|   | 35          | 2C923020     | 2C923020     | LOWER DUCT                   | 1        |  |             |                 |              |                                      |          |
|   | 36          | 2C923030     | 2C923030     | FILM COOLING                 | 1        |  |             |                 |              |                                      |          |
| ⊙ | 37          | 302C927011   | 2C927011     | MOTOR MAIN                   | 1        |  |             |                 |              |                                      |          |
| ⊙ | 38          | 2C927020     | 2C927020     | MOTOR EJECT                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 39          | 2C927070     | 2C927070     | FAN COOLING 80-25            | 2        |  |             |                 |              |                                      |          |
| ⊙ | 40          | 2C927190     | 2C927190     | CLUTCH FEED                  | 1        |  |             |                 |              |                                      |          |
| ⊙ | 41          | 2C927220     | 2C927220     | MOTOR REGISTRATION           | 1        |  |             |                 |              |                                      |          |
| ⊙ | 42          | 2C927760     | 2C927760     | WIRE MAIN MOTOR              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 43          | 3CY07080     | 3CY07080     | BUSHING 6                    | 2        |  |             |                 |              |                                      |          |
| ⊙ | 44          | 302C901192   | 2C901192     | PCB REGISTRATION ASSY        | 1        |  |             |                 |              |                                      |          |
|   | 45          | 5MVX111DN003 | 2A806250     | RING STOPPER /A-49 FEED A4   | 1        |  |             |                 |              |                                      |          |
|   | 46          | 302HB31030   | 2HB31030     | PLATE REG MOTOR              | 1        |  |             |                 |              |                                      |          |
| ⊙ | 47          | 34922480     | 34922480     | BEARING,REGISTRATION FULCRUM | 1        |  |             |                 |              |                                      |          |

- Parts with "." are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Electrical Components

2KM

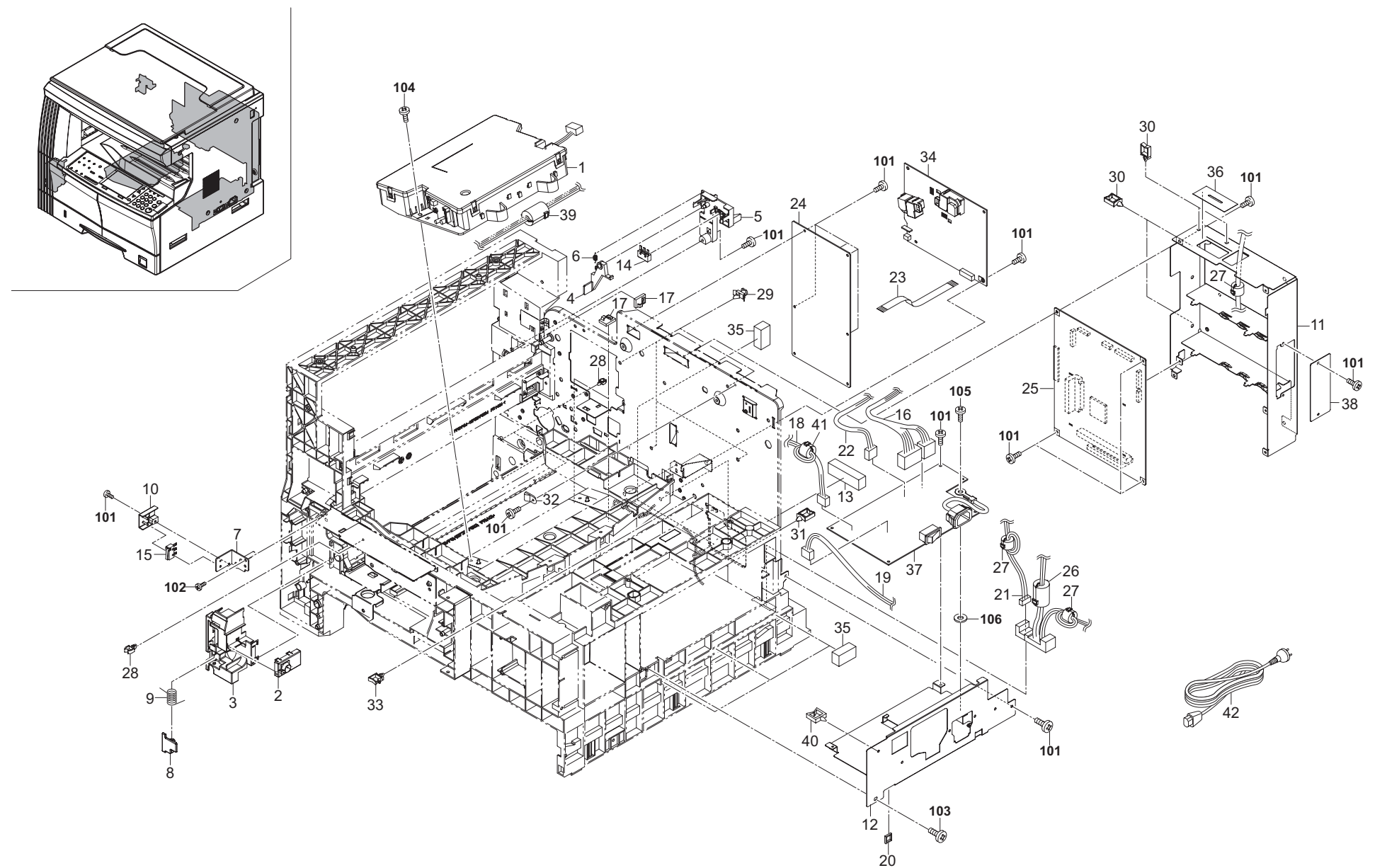


FIG. 12 Electrical Components

2KM

|   | Ref.<br>No. | Part.No.        | Alternative.    | Description                       | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |
|---|-------------|-----------------|-----------------|-----------------------------------|----------|--|-------------|-----------------|--------------|---------------------------------------|----------|
| ⊙ | 1           | 302KM93020      | 2KM93020        | PARTS LSU UNIT                    | 1        |  | 101         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T  |          |
| ⊙ | 2           | 2C901170        | 2C901170        | DISPOSAL SENSOR ASSY              | 1        |  | 102         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T  |          |
|   | 3           | 2C918400        | 2C918400        | HOLDER SENSOR B                   | 1        |  | 103         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |
|   | 4           | 2C904300        | 2C904300        | ARM INTERLOCK SW                  | 1        |  | 104         | B1A64120        | B1A64120     | +BIND TAP-TITE P SCREW M4X12          |          |
|   | 5           | 2C904310        | 2C904310        | MOUNT INTERLOCK SW                | 1        |  | 105         | B9B04080        | B9B04080     | +GROUNDING SCREW M4X8                 |          |
|   | 6           | 2C904340        | 2C904340        | SPRING LEFT INTERLOCK             | 1        |  | 106         | 5MBWG40854SZ    | C4204000     | OT LOCK WASHER / M4X8.5X0.4T S-ZMC    |          |
|   | 7           | 302C916152      | 2C916152        | PIN CONVEYING HOOK                | 1        |  |             |                 |              |                                       |          |
|   | 8           | 2C918350        | 2C918350        | DETECTION PLATE                   | 1        |  |             |                 |              |                                       |          |
|   | 9           | 2C918360        | 2C918360        | SPRING DETECTION                  | 1        |  |             |                 |              |                                       |          |
|   | 10          | 2C926070        | 2C926070        | HOLDER INTERLOCK SW               | 1        |  |             |                 |              |                                       |          |
|   | 11          | 302HB39010      | 2HB39010        | SHIELD MAIN                       | 1        |  |             |                 |              |                                       |          |
|   | 12          | 302C926511      | 2C926511        | MOUNT POWER SOURCE                | 1        |  |             |                 |              |                                       |          |
|   | 13          | 2C927250        | 2C927250        | GASKET SHIELD 8X10X45             | 1        |  |             |                 |              |                                       |          |
| ⊙ | 14          | 7SM010202+++H01 | SM044270        | SW.MICRO                          | 1        |  |             |                 |              |                                       |          |
| ⊙ | 15          | 7SM010203+++H01 | SM044280        | SW.MICRO                          | 1        |  |             |                 |              |                                       |          |
|   | 16          | 2C927510        | 2C927510        | WIRE ENGINE                       | 1        |  |             |                 |              |                                       |          |
|   | 17          | M2105910        | M2105910        | CLAMP,CKN-07(KITAGAWA)            | 3        |  |             |                 |              |                                       |          |
|   | 18          | 2C927600        | 2C927600        | WIRE FUSER                        | 1        |  |             |                 |              |                                       |          |
|   | 19          | 302C927611      | 2C927611        | WIRE DESK POWER                   | 1        |  |             |                 |              |                                       |          |
|   | 20          | M2104350        | M2104350        | EDGING,EDS-0607M(KITAGAWA)        | 1        |  |             |                 |              |                                       |          |
|   | 21          | 2C927660        | 2C927660        | WIRE DESK                         | 1        |  |             |                 |              |                                       |          |
|   | 22          | 2C927680        | 2C927680        | WIRE FRONT SW                     | 1        |  |             |                 |              |                                       |          |
| ⊙ | 23          | 2C927740        | 2C927740        | FFC HVU                           | 1        |  |             |                 |              |                                       |          |
| ⊙ | 24          | 302HB80035      | 2HB80035        | ENGINE PWB ASS'Y WITH SOFTWARE SP | 1        |  |             |                 |              |                                       |          |
| ⊙ | 25          | 302HB80048      | 2HB80048        | MAIN PWB ASS'Y WITH SOFTWARE SP   | 1        |  |             |                 |              |                                       |          |
|   | 26          | 7YBER0R0U001H01 | YB044700        | FERRITE CORE                      | 1        |  |             |                 |              |                                       |          |
|   | 27          | 2A627940        | 2A627940        | CORE 10-20X10                     | 3        |  |             |                 |              |                                       |          |
|   | 28          | M2105740        | M2105740        | MINIATURE CLAMP,UAMS-05S-2        | 4        |  |             |                 |              |                                       |          |
|   | 29          | M2108130        | M2108130        | SPACER,KGPS-4S                    | 4        |  |             |                 |              |                                       |          |
|   | 30          | M2109000        | 49513901        | WIRE SADDLE,WS-1NS                | 4        |  |             |                 |              |                                       |          |
|   | 31          | M2109020        | 49829401        | WIRE SADDLE,WS-2WS                | 1        |  |             |                 |              |                                       |          |
|   | 32          | M7005030        | M7005030        | CLAMP,EMT-5N(TAKEUCHI)            | 1        |  |             |                 |              |                                       |          |
|   | 33          | M70A5020        | M70A5020        | CLAMP,FCC-125EM513(TAKEUCHI)      | 1        |  |             |                 |              |                                       |          |
| ⊙ | 34          | 302C928052      | 2C928052        | PCB HIGH VOLTAGE                  | 1        |  |             |                 |              |                                       |          |
|   | 35          | 2BL14480        | 2BL14480        | SEAL WIRE                         | 5        |  |             |                 |              |                                       |          |
| ⊙ | 36          | 302DA26560      | 2DA26560        | FILM SHIELD FFC                   | 1        |  |             |                 |              |                                       |          |
|   | 37          | 302C928193      | 2C928193        | PCB LVU CHN                       | 1        |  |             |                 |              |                                       |          |
|   | 38          | 302HB39020      | 2HB39020        | LID PRINTER                       | 1        |  |             |                 |              |                                       |          |
|   | 39          | 2AV27440        | 2AV27440        | CORE 15-26X13                     | 1        |  |             |                 |              |                                       |          |
|   | 40          | M2109330        | M2109330        | WIRE SADDLE,YMC-10-0(KITAGAWA)    | 1        |  |             |                 |              |                                       |          |
|   | 41          | 2A627930        | 2A627930        | CORE 11-25X14                     | 1        |  |             |                 |              |                                       |          |
|   | 42          | 66227351        | 5AACAC487CCA++P | AC CORD ASSY /RVV 300/500         | 1        |  |             |                 |              |                                       |          |

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- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 13 Operation Unit

2KM

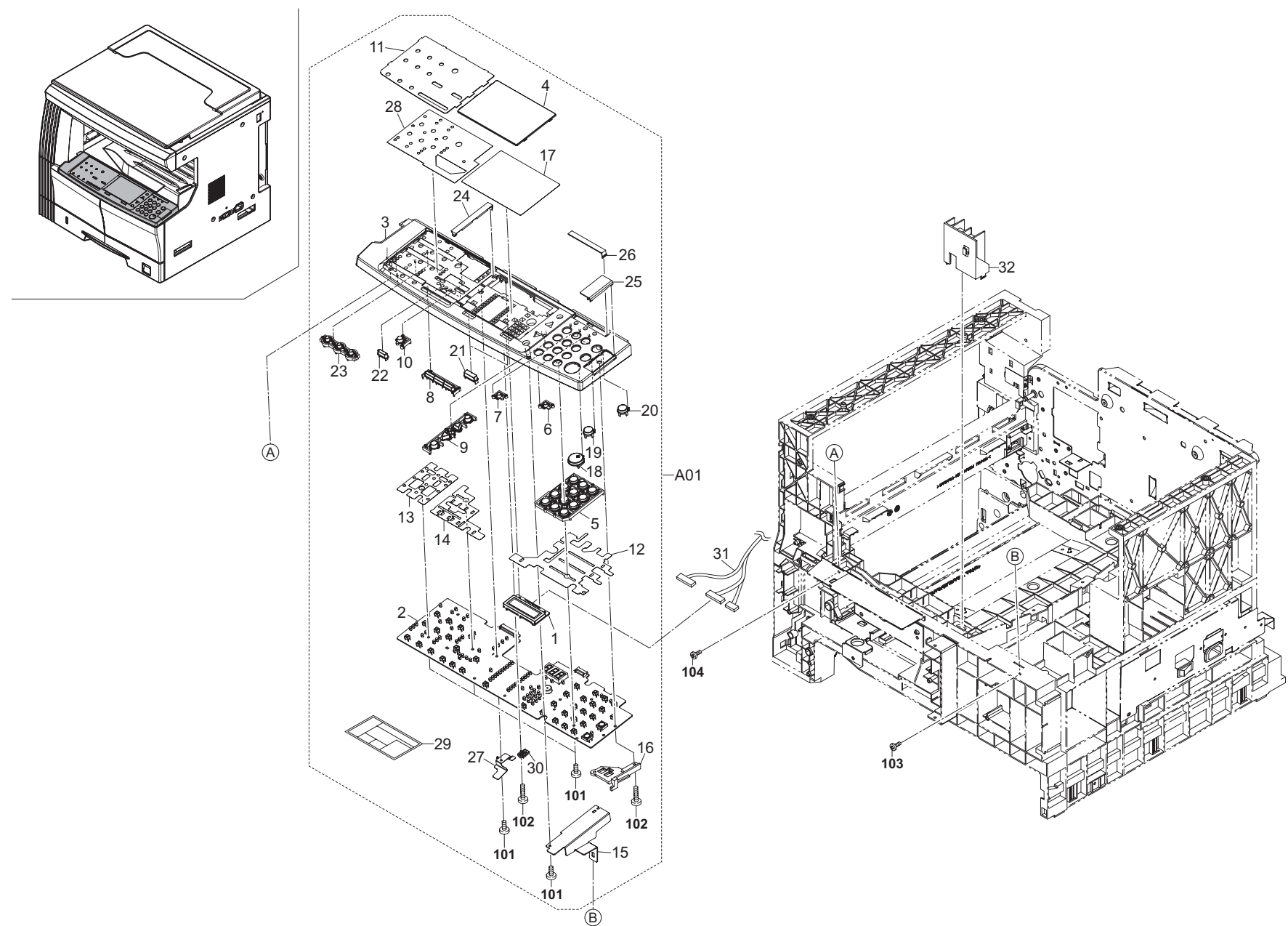




FIG. 13 Operation Unit

2KM

|   | Ref.<br>No. | Part.No.    | Alternative. | Description           | Quantity |  | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |
|---|-------------|-------------|--------------|-----------------------|----------|--|-------------|-----------------|--------------|---------------------------------------|----------|
| ⊙ | A01         | 302HF93020  | 2HF93020     | PARTS,KEY BOARD ASS'Y | 1        |  | 101         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T  |          |
| ⊙ | 1           | *302HF93040 | 2HF93040     | PARTS LCD OPERATION   | 1        |  | 102         | 5MBTPB3012PW++R | B1A63120     | BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T |          |
| ⊙ | 2           | *302HB01030 | 2HB01030     | OPERATION PWB ASS'Y   | 1        |  | 103         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |
| ⊙ | 3           | *302HF05041 | 2HF05041     | COVER OPERATION(CN)   | 1        |  | 104         | BAB54100        | BAB54100     | +TP TAP-TITE S SCREW M4X10            |          |
| ⊙ | 4           | *302HB05090 | 2HB05090     | CENTER OPE COVER      | 1        |  |             |                 |              |                                       |          |
| ⊙ | 5           | *2DA25350   | 2DA25350     | KEY OPERATION 10      | 1        |  |             |                 |              |                                       |          |
| ⊙ | 6           | *302HB05030 | 2HB05030     | KEY SAVER             | 2        |  |             |                 |              |                                       |          |
| ⊙ | 7           | *302HB05020 | 2HB05020     | KEY MANAGE            | 1        |  |             |                 |              |                                       |          |
| ⊙ | 8           | *302HB05071 | 2HB05071     | KEY EXPOSURE          | 1        |  |             |                 |              |                                       |          |
| ⊙ | 9           | *302HB05040 | 2HB05040     | KEY ZOOM              | 1        |  |             |                 |              |                                       |          |
| ⊙ | 10          | *302HB05210 | 2HB05210     | KEY ONLINE            | 1        |  |             |                 |              |                                       |          |
| ⊙ | 11          | *302HB05140 | 2HB05140     | LEFT OPE SHEET        | 1        |  |             |                 |              |                                       |          |
|   | 12          | *302HB05150 | 2HB05150     | RIGHT DUST SHIELD     | 1        |  |             |                 |              |                                       |          |
|   | 13          | *302HB05170 | 2HB05170     | LEFT DUST SHIELD      | 1        |  |             |                 |              |                                       |          |
|   | 14          | *302HB05160 | 2HB05160     | CENTER DUST SHIELD    | 1        |  |             |                 |              |                                       |          |
|   | 15          | *302HB05220 | 2HB05220     | MOUNT OPERATION R     | 1        |  |             |                 |              |                                       |          |
|   | 16          | *302HB05481 | 2HB05481     | SPACER OPE PWB        | 1        |  |             |                 |              |                                       |          |
| ⊙ | 17          | *302HF05051 | 2HF05051     | CENTER OPE SHEET(CN)  | 1        |  |             |                 |              |                                       |          |
| ⊙ | 18          | *2DC25052   | 2DC25052     | KEY PRINT             | 1        |  |             |                 |              |                                       |          |
| ⊙ | 19          | *2DC25060   | 2DC25060     | KEY STOP              | 1        |  |             |                 |              |                                       |          |
| ⊙ | 20          | *302DC25071 | 2DC25071     | KEY RESET             | 1        |  |             |                 |              |                                       |          |
| ⊙ | 21          | *302HB05051 | 2HB05051     | KEY SELECT            | 2        |  |             |                 |              |                                       |          |
| ⊙ | 22          | *302HB05060 | 2HB05060     | KEY PHOTO             | 2        |  |             |                 |              |                                       |          |
| ⊙ | 23          | *302HB05080 | 2HB05080     | KEY FUNCTION          | 3        |  |             |                 |              |                                       |          |
| ⊙ | 24          | *302HB05100 | 2HB05100     | LID CENTER COVER      | 1        |  |             |                 |              |                                       |          |
| ⊙ | 25          | *302HB05110 | 2HB05110     | LID PRINT             | 1        |  |             |                 |              |                                       |          |
| ⊙ | 26          | *302HB05120 | 2HB05120     | LID SAVER             | 1        |  |             |                 |              |                                       |          |
|   | 27          | *302HB05180 | 2HB05180     | GROUND PLATE LCD      | 1        |  |             |                 |              |                                       |          |
| ⊙ | 28          | *302HF05021 | 2HF05021     | LEFT SHEET(CN)        | 1        |  |             |                 |              |                                       |          |
| ⊙ | 29          | *302HF05030 | 2HF05030     | SHEET SET(CN)         | 1        |  |             |                 |              |                                       |          |
|   | 30          | *2DA25300   | 2DA25300     | STOPPER LCD           | 1        |  |             |                 |              |                                       |          |
|   | 31          | 302HB46010  | 2HB46010     | WIRE PANEL            | 1        |  |             |                 |              |                                       |          |
|   | 32          | 2C925180    | 2C925180     | RETAINER OPERATION    | 1        |  |             |                 |              |                                       |          |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 14 Original Holder

2KM

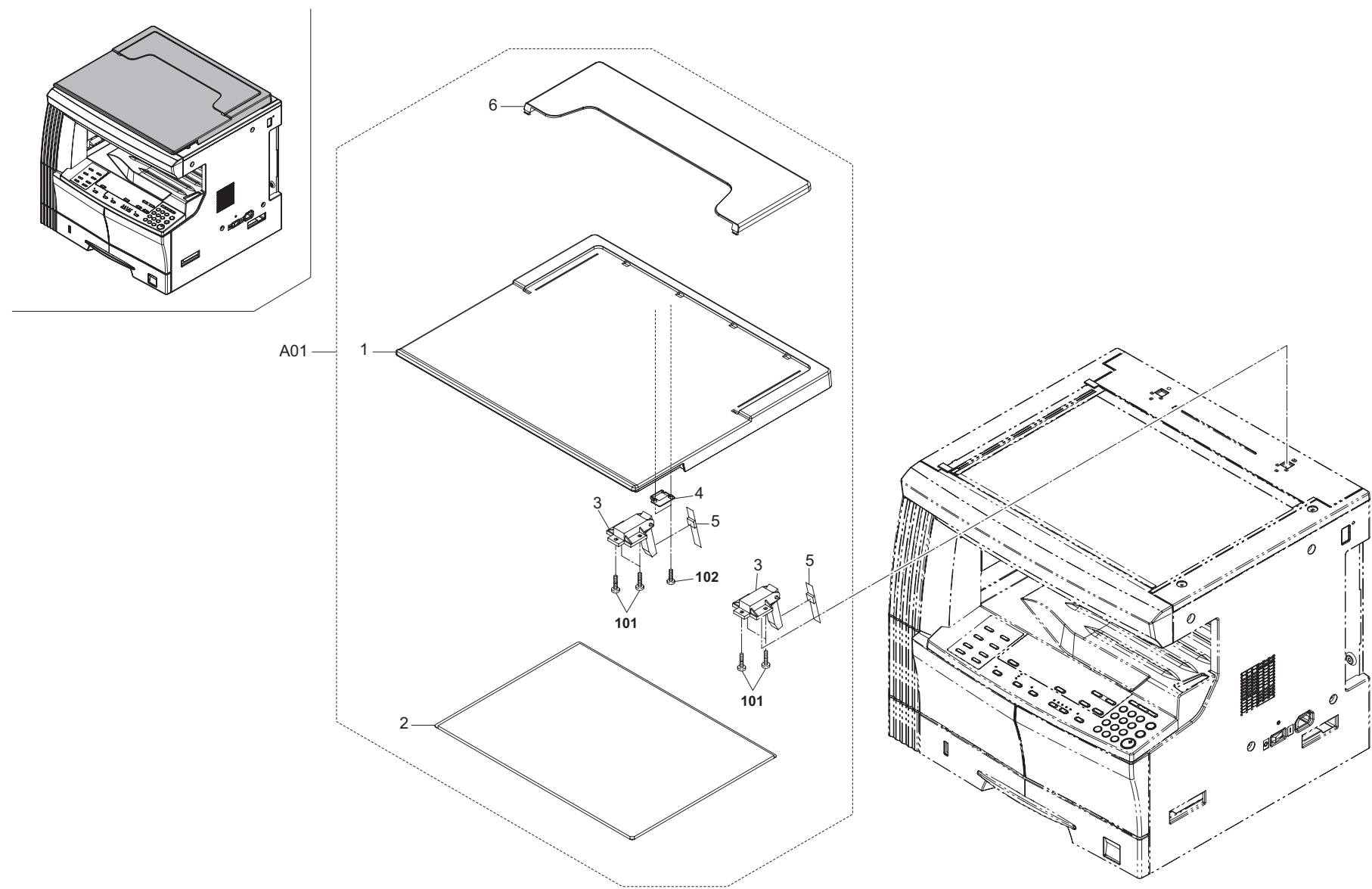


FIG. 14 Original Holder

2KM

| Ref. No. | Part.No.    | Alternative. | Description                       | Quantity |
|----------|-------------|--------------|-----------------------------------|----------|
| A01      | 2CX82080    | 2CX82080     | SET,ORIGINAL HOLDER,KTST (OPTION) | 1        |
| 1        | •2A612800   | 2A612800     | COVER,PLATEN                      | 1        |
| 2        | •2A612810   | 2A612810     | MAT,ORIGINAL HOLDER               | 1        |
| 3        | •2A612820   | 2A612820     | HINGE,ORIGINAL HOLDER             | 2        |
| 4        | •2C912630   | 2C912630     | STOPPER RELEASE SWITCH            | 1        |
| 5        | •302A668180 | 2A668180     | SPACER HINGE                      | 2        |
| 6        | •60904280   | 60904280     | ORIGINAL POCKET                   | 1        |

| Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |
|----------|-----------------|--------------|---------------------------------------|----------|
| 101      | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T |          |
| 102      | 5MBTPB3012PW++R | B1A63120     | BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T |          |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 15 Option I (DU-410)

2KM

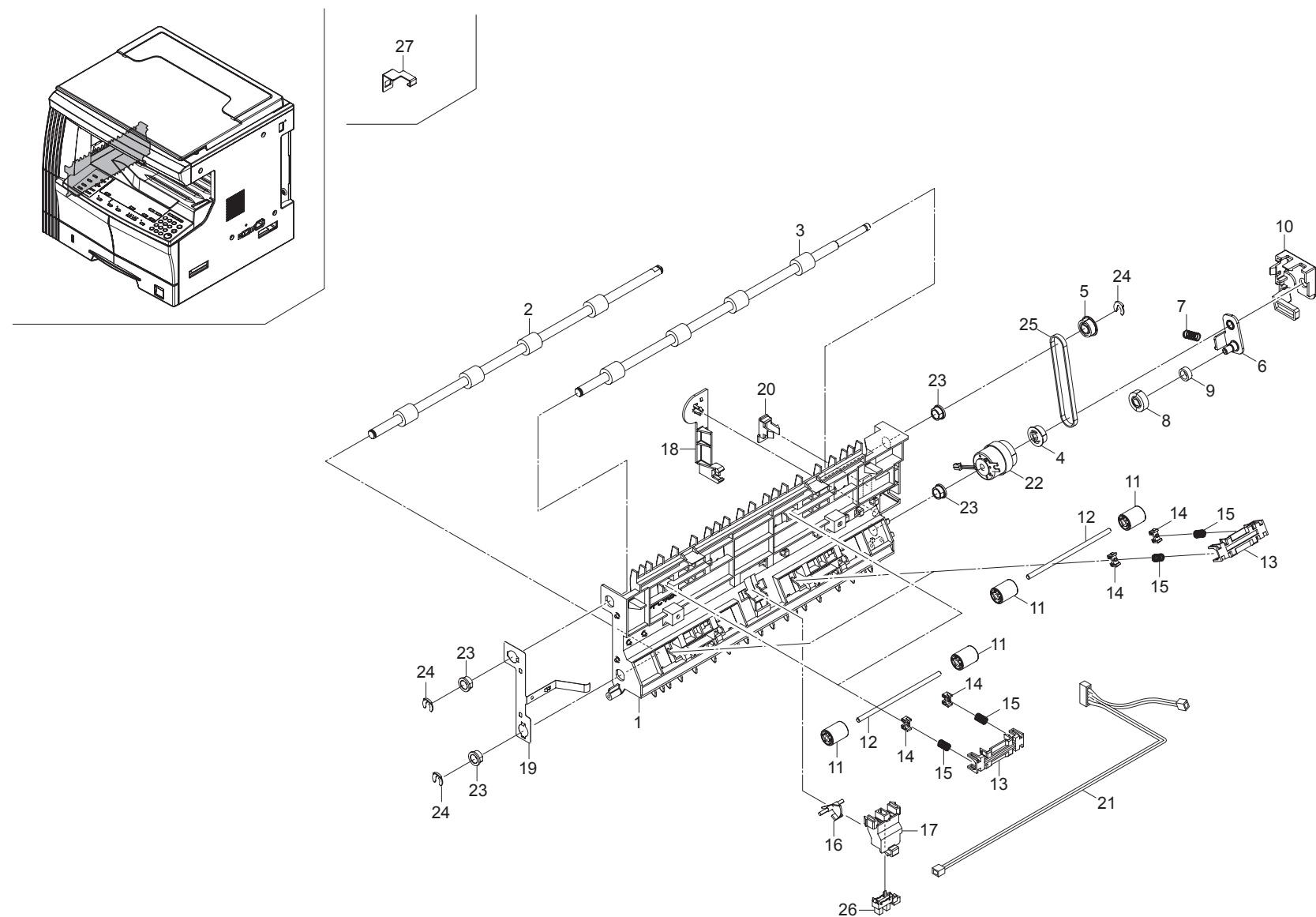


FIG. 15 Option I (DU-410)

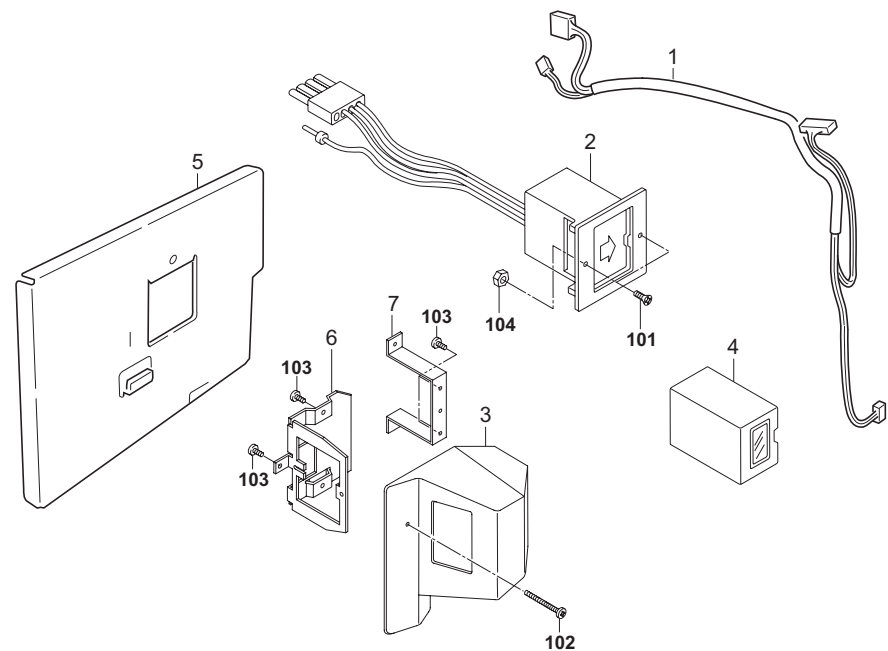
2KM

|   | Ref.<br>No. | Part.No.   | Alternative. | Description            | Quantity |
|---|-------------|------------|--------------|------------------------|----------|
|   | 1           | 3HY07010   | 3HY07010     | FRAME DUPLEX           | 1        |
| ⊙ | 2           | 303HY07021 | 3HY07021     | ROLLER DUPLEX A        | 1        |
| ⊙ | 3           | 303HY07031 | 3HY07031     | ROLLER DUPLEX B        | 1        |
| ⊙ | 4           | 3HY07040   | 3HY07040     | PULLEY 26-6 DUPLEX     | 1        |
| ⊙ | 5           | 3HY07050   | 3HY07050     | PULLEY 26-8 DUPLEX     | 1        |
|   | 6           | 3HY07060   | 3HY07060     | JUNCTION PLATE DUPLEX  | 1        |
|   | 7           | 3HY07070   | 3HY07070     | SPRING JUNCTION DUPLEX | 1        |
| ⊙ | 8           | 3HY07090   | 3HY07090     | GEAR 21 DUPLEX         | 1        |
| ⊙ | 9           | 3HY07100   | 3HY07100     | PULLEY IDLE DUPLEX     | 1        |
|   | 10          | 3HY07110   | 3HY07110     | RETAINER DUPLEX        | 1        |
| ⊙ | 11          | 3HY07120   | 3HY07120     | PULLEY 15 DUPLEX       | 8        |
|   | 12          | 303HY07131 | 3HY07131     | SHAFT 4 DUPLEX         | 4        |
|   | 13          | 3HY07140   | 3HY07140     | HOLDER DUPLEX SPRING   | 4        |
| ⊙ | 14          | 3HY07150   | 3HY07150     | BUSHING DUPLEX ROLLER  | 8        |
|   | 15          | 3HY07160   | 3HY07160     | SPRING DUPLEX PULLEY   | 8        |
| ⊙ | 16          | 3HY07170   | 3HY07170     | ACTUATOR DUPLEX        | 1        |
|   | 17          | 3HY07180   | 3HY07180     | RETAINER ACTUATOR      | 1        |
|   | 18          | 3HY07190   | 3HY07190     | PROTECTING PLATE WIRE  | 1        |
|   | 19          | 303HY07201 | 3HY07201     | GROUND PLATE DUPLEX    | 1        |
|   | 20          | 3HY07210   | 3HY07210     | LID DUPLEX             | 1        |
|   | 21          | 3HY27010   | 3HY27010     | WIRE DUPLEX            | 1        |
| ⊙ | 22          | 303HY27021 | 3HY27021     | CLUTCH DU              | 1        |
| ⊙ | 23          | 2BC06510   | 2BC06510     | BUSHING 8              | 4        |
| ⊙ | 24          | 2BC06910   | 2BC06910     | STOPPER 6              | 3        |
| ⊙ | 25          | 2C921340   | 2C921340     | BELT EXIT              | 1        |
| ⊙ | 26          | 2C927210   | 2C927210     | SENSOR 248NL1          | 1        |
|   | 27          | 3HY07220   | 3HY07220     | PLATE LOCK DUPLEX      | 1        |

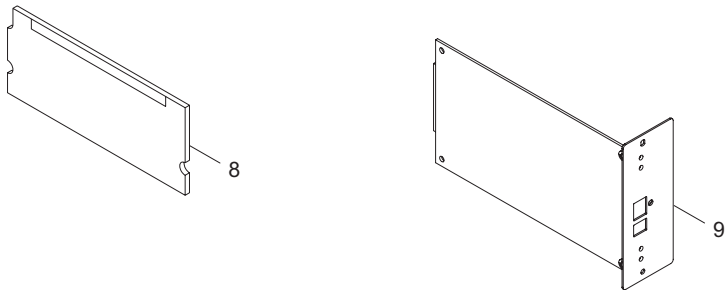
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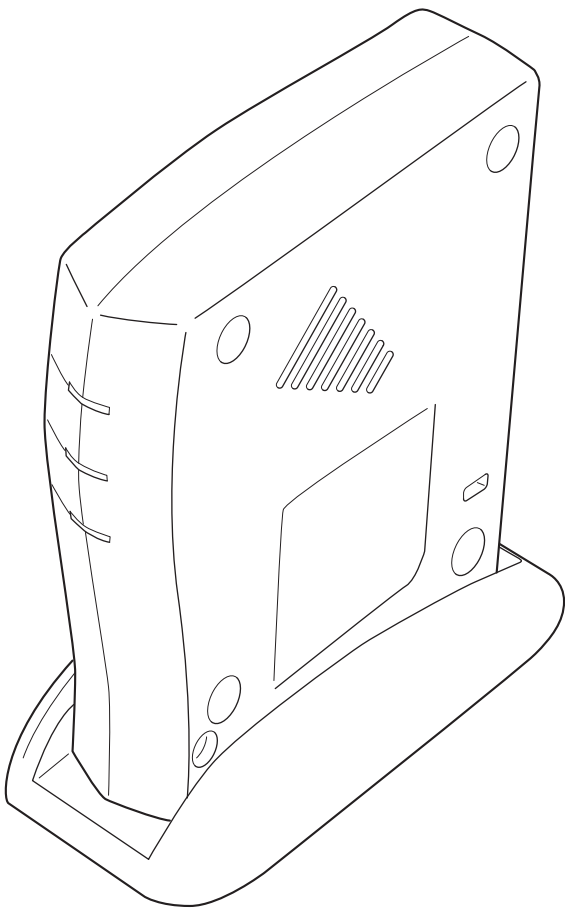
KEY COUNTER



Printing System(X)



IB-110



\*IB-110 does not give separate supply for option.

FIG. 16 Option II

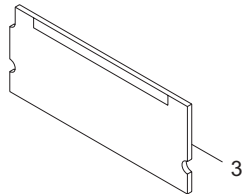
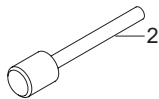
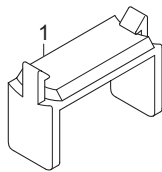
2KM

|   | Ref.<br>No. | Part.No.   | Alternative. | Description                           | Quantity |
|---|-------------|------------|--------------|---------------------------------------|----------|
| ⊙ | 1           | 2C960110   | 2C960110     | WIRE KEY COUNTER                      | 1        |
| ⊙ | 2           | 3029236241 | 29236241     | SOCKET ASS'Y,KEY COUNTER              | 1        |
| ⊙ | 3           | 3066060011 | 66060011     | COVER,KEY COUNTER                     | 1        |
| ⊙ | 4           | 3025418011 | 25418011     | KEY COUNTER                           | 1        |
| ⊙ | 5           | 302C960101 | 2C960101     | MOUNT KEY COUNTER                     | 1        |
| ⊙ | 6           | 3066060031 | 66060031     | RETAINER,KEY COUNTER                  | 1        |
| ⊙ | 7           | 3066060041 | 66060041     | MOUNT,KEY COUNTER                     | 1        |
| ⊙ | 8           | 303KC94022 | 3KC94022     | PARTS,PWB DIMM ASS'Y WITH SOFTWARE,SP | 1        |
| ⊙ | 9           | 303KC94012 | 3KC94012     | PARTS,PWB GDI ASS'Y,SP                | 1        |

|  | Ref.<br>No. | Part.No.        | Alternative. | Description                               | Quantity |
|--|-------------|-----------------|--------------|-------------------------------------------|----------|
|  | 101         | 7BB003306H      | BB040750     | +COUNTER-SUNK HEAD SCREW M3X6 CRFREE      |          |
|  | 102         | B1B54400        | B1B54400     | +BIND TAP-TITE S SCREW M4X40(TRIVALENT C) |          |
|  | 103         | B4A04060        | B4A04060     | +TP-A SCREW M4X06(TRIVALENT CHROMATING)   |          |
|  | 104         | 7BC1003055++H01 | BC018230     | HEXA NUT M3                               |          |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.





2KM

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

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# INDEX

2KM

|   | Part.No.   | Alternative. | Description                 | Fig.No.   |
|---|------------|--------------|-----------------------------|-----------|
|   | 1702C93KS0 | 072C93KS     | MK-414                      | 9         |
|   | 19507050   | 19507050     | LEVER,CASSETTE BASE RELEASE | 3         |
| ⊙ | 29807100   | 29807100     | GEAR 16,BYPASS              | 5         |
| ⊙ | 29812291   | 29812291     | CUSHION,CONTACT GLASS       | 8         |
| ⊙ | 2A118370   | 2A118370     | PULLEY,DRUM SEPARATION      | 2,9       |
|   | 2A612800   | 2A612800     | COVER,PLATEN                | 14        |
|   | 2A612810   | 2A612810     | MAT,ORIGINAL HOLDER         | 14        |
|   | 2A612820   | 2A612820     | HINGE,ORIGINAL HOLDER       | 14        |
|   | 2A627930   | 2A627930     | CORE 11-25X14               | 12        |
|   | 2A627940   | 2A627940     | CORE 10-20X10               | 12        |
| ⊙ | 2AR07220   | 2AR07220     | PULLEY,PAPER FEED           | 5         |
| ⊙ | 2AR07230   | 2AR07230     | PULLEY,SEPARATION           | 5         |
| ⊙ | 2AR07240   | 2AR07240     | PULLEY,LEADING FEED         | 5         |
|   | 2AR18280   | 2AR18280     | SPRING,CLAW SEPARATION      | 9         |
|   | 2AV12080   | 2AV12080     | GUIDE FFC1                  | 8         |
| ⊙ | 2AV12160   | 2AV12160     | MIRROR B                    | 8         |
|   | 2AV27440   | 2AV27440     | CORE 15-26X13               | 12        |
| ⊙ | 2AV60110   | 2AV60110     | HEATER,CASSETTE(240)        | 2         |
| ⊙ | 2BC06510   | 2BC06510     | BUSHING 8                   | 5,6,8,15  |
|   | 2BC06910   | 2BC06910     | STOPPER 6                   | 4,5,6,15  |
|   | 2BC06980   | 2BC06980     | STOPPER 5                   | 4,5,6,7,8 |
|   | 2BC12190   | 2BC12190     | SPRING,MIRROR HOLDER        | 8         |
| ⊙ | 2BL05070   | 2BL05070     | LABEL SEP CLEANING          | 1         |
|   | 2BL14480   | 2BL14480     | SEAL WIRE                   | 12        |
| ⊙ | 2BL16220   | 5AAVBRUSH036 | BRUSH CLEANER               | 1         |
|   | 2BL21260   | 2BL21260     | SPRING ACTUATOR L           | 7         |
| ⊙ | 2C901050   | 2C901050     | PCB MPF SIZE ASSY           | 6         |
| ⊙ | 2C901060   | 2C901060     | PCB EJECT SW ASSY           | 7         |
| ⊙ | 2C901100   | 2C901100     | PCB CASSETTE ASSY           | 5         |
| ⊙ | 2C901170   | 2C901170     | DISPOSAL SENSOR ASSY        | 12        |
| ⊙ | 2C901180   | 2C901180     | CONT SENSOR ASSY            | 2         |
|   | 2C902070   | 2C902070     | BASE RUBBER                 | 2         |
|   | 2C902080   | 2C902080     | SPRING DEV PUSH             | 2         |
|   | 2C902100   | 2C902100     | MOUNT REAR COVER            | 2         |
|   | 2C902110   | 2C902110     | MOUNT FRONT COVER           | 2         |
|   | 2C902120   | 2C902120     | PANEL FRONT                 | 2         |
|   | 2C902130   | 2C902130     | MOUNT CONT PCB              | 2         |
|   | 2C902140   | 2C902140     | HINGE FRONT COVER           | 1         |
|   | 2C902160   | 2C902160     | RAIL DLP                    | 2         |
|   | 2C902170   | 2C902170     | LEVER DEV PUSH              | 2         |
| ⊙ | 2C902180   | 2C902180     | FILM BASE                   | 2         |
|   | 2C902200   | 2C902200     | RAIL CLEANING               | 2         |
|   | 2C902230   | 2C902230     | FILM BASE L                 | 2         |
|   | 2C902240   | 2C902240     | FILM BASE B                 | 2         |
|   | 2C902260   | 2C902260     | GROUND PLATE FRAME          | 2         |
|   | 2C902280   | 2C902280     | HOLDER PULLEY               | 2         |
|   | 2C902520   | 2C902520     | COLLAR LEVER CONT.          | 2         |
|   | 2C902590   | 2C902590     | SPRING DEV PUSH F           | 2         |
| ⊙ | 2C904041   | 2C904041     | RIGHT COVER                 | 1         |
| ⊙ | 2C904050   | 2C904050     | LEFT COVER                  | 7         |

|   | Part.No. | Alternative. | Description             | Fig.No. |
|---|----------|--------------|-------------------------|---------|
| ⊙ | 2C904060 | 2C904060     | LEFT LOW COVER          | 1       |
| ⊙ | 2C904080 | 2C904080     | FRONT SIDE COVER UP     | 1       |
| ⊙ | 2C904090 | 2C904090     | FRONT TOP COVER         | 1       |
| ⊙ | 2C904100 | 2C904100     | RIGHT TOP COVER         | 1       |
| ⊙ | 2C904110 | 2C904110     | LEFT TOP COVER          | 1       |
| ⊙ | 2C904120 | 2C904120     | REAR TOP COVER          | 1       |
| ⊙ | 2C904130 | 2C904130     | FRONT SIDE COVER MID    | 1       |
| ⊙ | 2C904140 | 2C904140     | FRONT SIDE COVER LOW    | 1       |
| ⊙ | 2C904150 | 2C904150     | INNER REAR COVER        | 1       |
| ⊙ | 2C904160 | 2C904160     | INNER LEFT COVER        | 1       |
| ⊙ | 2C904170 | 2C904170     | REAR COVER              | 1       |
| ⊙ | 2C904180 | 2C904180     | LEFT FRONT COVER        | 1       |
| ⊙ | 2C904190 | 2C904190     | LEFT REAR COVER         | 1       |
| ⊙ | 2C904200 | 2C904200     | LEFT MIDDLE COVER       | 1       |
|   | 2C904210 | 2C904210     | STOPPER LEFT COVER F    | 7       |
|   | 2C904220 | 2C904220     | STOPPER LEFT COVER R    | 7       |
|   | 2C904231 | 2C904231     | STRAP LEFT COVER A      | 7       |
|   | 2C904241 | 2C904241     | STRAP LEFT COVER B      | 7       |
|   | 2C904260 | 2C904260     | HOOK LEFT COVER F       | 7       |
|   | 2C904270 | 2C904270     | HOOK LEFT COVER R       | 7       |
|   | 2C904280 | 2C904280     | JUNCTION PLATE HOOK     | 7       |
|   | 2C904290 | 2C904290     | PLATE FRONT COVER       | 1       |
|   | 2C904300 | 2C904300     | ARM INTERLOCK SW        | 12      |
|   | 2C904310 | 2C904310     | MOUNT INTERLOCK SW      | 12      |
|   | 2C904340 | 2C904340     | SPRING LEFT INTERLOCK   | 12      |
|   | 2C904350 | 2C904350     | SPRING LEFT HOOK        | 7       |
|   | 2C904360 | 2C904360     | STRAP LEFT COVER C      | 6       |
|   | 2C904390 | 2C904390     | PLATE LEFT SW           | 7       |
| ⊙ | 2C904410 | 2C904410     | COVER DSUB              | 1       |
|   | 2C904430 | 2C904430     | PLATE LEFT HOOK         | 7       |
|   | 2C904440 | 2C904440     | SPRING LEFT COVER       | 7       |
| ⊙ | 2C904470 | 2C904470     | FRONT LEFT COVER(K)     | 1       |
| ⊙ | 2C904480 | 2C904480     | FILM FRONT COVER        | 1       |
|   | 2C904490 | 2C904490     | PLATE FRONT STRAP       | 6       |
|   | 2C904510 | 2C904510     | SPONGE COVER            | 1       |
|   | 2C904550 | 2C904550     | CUT WASHER 5            | 7       |
|   | 2C905071 | 2C905071     | LABEL CONT SET          | 2       |
| ⊙ | 2C905080 | 2C905080     | LABEL CONVEYING JAM     | 1       |
| ⊙ | 2C905090 | 2C905090     | LABEL HIGH TEMP         | 7       |
|   | 2C905130 | 2C905130     | LABEL DRUM CAUTION(CHN) | 2       |
| ⊙ | 2C905160 | 2C905160     | LABEL GLASS CAUTION     | 8       |
| ⊙ | 2C905170 | 2C905170     | LABEL BYPASS TABLE      | 7       |
|   | 2C905200 | 2C905200     | LABEL CASSETTE LGR      | 3       |
|   | 2C905210 | 2C905210     | LABEL TANK DISPOSAL CHK | 1       |
| ⊙ | 2C905220 | 2C905220     | LABEL LEFT COVER        | 1       |
| ⊙ | 2C905230 | 2C905230     | SHEET CASSETTE SIZE(C)  | 3       |
| ⊙ | 2C905240 | 2C905240     | SHEET CASSETTE SIZE(I)  | 3       |
|   | 2C905270 | 2C905270     | LABEL BYPASS JAM        | 7       |
| ⊙ | 2C906010 | 2C906010     | COVER BYPASS            | 6       |
| ⊙ | 2C906020 | 2C906020     | TABLE BYPASS            | 6       |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No. | Alternative. | Description          | Fig.No. |   | Part.No. | Alternative. | Description              | Fig.No. |
|---|----------|--------------|----------------------|---------|---|----------|--------------|--------------------------|---------|
| ⊙ | 2C906030 | 2C906030     | FRONT CURSOR BYPASS  | 6       | ⊙ | 2C907420 | 2C907420     | HOLDER FEED SHAFT        | 5       |
| ⊙ | 2C906040 | 2C906040     | REAR CURSOR BYPASS   | 6       | ⊙ | 2C907430 | 2C907430     | BUSH PAPER FEED C        | 5       |
| ⊙ | 2C906050 | 2C906050     | BYPASS SUB TABLE A   | 6       | ⊙ | 2C907440 | 2C907440     | RIGHT MOUNT REGIST       | 5       |
| ⊙ | 2C906060 | 2C906060     | BYPASS SUB TABLE B   | 6       | ⊙ | 2C907470 | 2C907470     | GROUND PLATE REG R       | 5       |
| ⊙ | 2C906080 | 2C906080     | GEAR 18 BYPASS       | 6       | ⊙ | 2C907480 | 2C907480     | HOLDER SENSOR            | 5       |
|   | 2C906090 | 2C906090     | TERMINAL PAPER SIZE  | 6       | ⊙ | 2C907490 | 2C907490     | STOPPER INDICATOR        | 3       |
|   | 2C906110 | 2C906110     | SPRING BYPASS LIFT   | 6       | ⊙ | 2C907500 | 2C907500     | GROUND PLATE BOTTOM      | 3       |
| ⊙ | 2C906120 | 2C906120     | SHEET BYPASS LIFT    | 6       | ⊙ | 2C907510 | 2C907510     | GROUND PLATE CASS        | 5       |
| ⊙ | 2C906130 | 2C906130     | STOPPER BYPASS       | 6       | ⊙ | 2C907520 | 2C907520     | PLATE HEATER J           | 2       |
| ⊙ | 2C906190 | 2C906190     | CAM BYPASS           | 6       | ⊙ | 2C907530 | 2C907530     | FILM REGIST R            | 5       |
|   | 2C906210 | 2C906210     | BYPASS PAPER GUIDE F | 6       | ⊙ | 2C907540 | 2C907540     | GROUND PLATE REG F       | 5       |
|   | 2C906220 | 2C906220     | BYPASS PAPER GUIDE R | 6       | ⊙ | 2C907550 | 2C907550     | LID CASSETTE A           | 3       |
|   | 2C906250 | 2C906250     | GROUND PLATE BYPASS  | 6       | ⊙ | 2C907560 | 2C907560     | LID CASSETTE B           | 3       |
|   | 2C906280 | 2C906280     | GROUND PLATE LIFT    | 6       | ⊙ | 2C907570 | 2C907570     | LID CASSETTE C           | 3       |
|   | 2C906290 | 2C906290     | SHEET BYPASS GUIDE   | 6       | ⊙ | 2C907580 | 2C907580     | FILM BASE RIB            | 5       |
| ⊙ | 2C906300 | 2C906300     | SEAL BYPASS GUIDE    | 6       | ⊙ | 2C907590 | 2C907590     | HOLDER RIGHT CURSOR      | 3       |
|   | 2C906310 | 2C906310     | SEAL BYPASS LIFT     | 6       | ⊙ | 2C907600 | 2C907600     | PIN CURSOR C             | 3       |
|   | 2C907020 | 2C907020     | BOTTOM CASSETTE      | 3       | ⊙ | 2C907610 | 2C907610     | SHEET TONER TANK         | 5       |
| ⊙ | 2C907030 | 2C907030     | REAR CURSOR C        | 3       | ⊙ | 2C907620 | 2C907620     | SPRING LEVER F           | 3       |
| ⊙ | 2C907040 | 2C907040     | FRONT CURSOR C       | 3       | ⊙ | 2C907630 | 2C907630     | STOPPER GUIDE CHN        | 3       |
|   | 2C907050 | 2C907050     | PLATE SIDE SW        | 3       | ⊙ | 2C907640 | 2C907640     | STOPPER PLATE SIZE       | 5       |
|   | 2C907060 | 2C907060     | PLATE SIZE DETECTION | 5       | ⊙ | 2C912090 | 2C912090     | LAMP SCANNER YG          | 8       |
|   | 2C907070 | 2C907070     | LEVER INDICATOR      | 3       |   | 2C912100 | 2C912100     | MIRROR FRAME A           | 8       |
|   | 2C907080 | 2C907080     | LEFT RAIL CASSETTE   | 5       |   | 2C912110 | 2C912110     | REFLECTOR SCANNER        | 8       |
| ⊙ | 2C907090 | 2C907090     | SPRING SIDE SW       | 3       |   | 2C912141 | 2C912141     | MOUNT BASE DF HINGE LEFT | 8       |
| ⊙ | 2C907100 | 2C907100     | STOPPER CASSETTE     | 5       |   | 2C912150 | 2C912150     | RETAINER WIRE            | 8       |
|   | 2C907110 | 2C907110     | MARKER INDICATOR     | 3       |   | 2C912160 | 2C912160     | GUIDE FFC B              | 8       |
| ⊙ | 2C907120 | 2C907120     | ACTUATOR EMPTY       | 5       |   | 2C912180 | 2C912180     | FILM FRAME A             | 8       |
| ⊙ | 2C907130 | 2C907130     | GEAR Z15 REGIST      | 5       |   | 2C912190 | 2C912190     | STANDARD PLATE SHADING   | 8       |
| ⊙ | 2C907140 | 2C907140     | PAD CASSETTE         | 3       |   | 2C912200 | 2C912200     | LEFT SIZE INDICATOR      | 8       |
| ⊙ | 2C907150 | 2C907150     | SPRING BOTTOM        | 3       |   | 2C912210 | 2C912210     | REAR SIZE INDICATOR(M)   | 8       |
| ⊙ | 2C907190 | 2C907190     | RIGHT CURSOR A       | 3       |   | 2C912220 | 2C912220     | MOUNT PI                 | 8       |
|   | 2C907200 | 2C907200     | STOPPER ARM          | 3       |   | 2C912230 | 2C912230     | HOLDER FFC A             | 8       |
|   | 2C907230 | 2C907230     | SHAFT PICK UP B      | 5       |   | 2C912250 | 2C912250     | CONTACT GLASS            | 8       |
|   | 2C907240 | 2C907240     | PLATE PICK UP B      | 5       | ⊙ | 2C912260 | 2C912260     | BELT SCANNER             | 8       |
|   | 2C907250 | 2C907250     | HOLDER RETARD        | 5       | ⊙ | 2C912270 | 2C912270     | LOWER SEAL SCANNER       | 8       |
| ⊙ | 2C907260 | 2C907260     | SLIDER RAIL          | 5       | ⊙ | 2C912280 | 2C912280     | CONTACT GLASS ADF        | 8       |
|   | 2C907270 | 2C907270     | LEVER PICK UP        | 5       | ⊙ | 2C912310 | 2C912310     | GEAR Z18/39              | 8       |
| ⊙ | 2C907280 | 2C907280     | TORQUE LIMITER 340   | 5       | ⊙ | 2C912320 | 2C912320     | GEAR Z36                 | 8       |
| ⊙ | 2C907290 | 2C907290     | SPRING REGIST B      | 5       | ⊙ | 2C912340 | 2C912340     | DRUM PULLEY              | 8       |
|   | 2C907300 | 2C907300     | SHAFT RETARD         | 5       | ⊙ | 2C912350 | 2C912350     | WIRE SCANNER BLACK       | 8       |
|   | 2C907320 | 2C907320     | SPRING RETARD        | 5       |   | 2C912360 | 2C912360     | WIRE SCANNER GRAY        | 8       |
|   | 2C907340 | 2C907340     | SPRING PICK UP       | 5       | ⊙ | 2C912380 | 2C912380     | MOTOR SCANNER            | 8       |
|   | 2C907350 | 2C907350     | SPRING LEVER         | 5       | ⊙ | 2C912390 | 2C912390     | MIRROR A                 | 8       |
|   | 2C907360 | 2C907360     | SPRING CURSOR R      | 3       | ⊙ | 2C912410 | 2C912410     | GROUND PLATE SCANNER     | 8       |
| ⊙ | 2C907370 | 2C907370     | MARKER CASSETTE      | 3       |   | 2C912420 | 2C912420     | HOLDER GLASS DF          | 8       |
|   | 2C907380 | 2C907380     | TURN PLATE CASSETTE  | 3       | ⊙ | 2C912430 | 2C912430     | LID KMAS                 | 1       |
| ⊙ | 2C907390 | 2C907390     | LEVER CURSOR C       | 3       |   | 2C912440 | 2C912440     | LABEL SIZE (METRIC)      | 8       |
|   | 2C907400 | 2C907400     | HOLDER PULLEY A      | 5       |   | 2C912480 | 2C912480     | HOLDER CCD WIRE          | 8       |
|   | 2C907410 | 2C907410     | PULLEY GUIDE A       | 5       |   | 2C912580 | 2C912580     | COVER ISU                | 8       |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No. | Alternative. | Description               | Fig.No. |
|---|----------|--------------|---------------------------|---------|
|   | 2C912600 | 2C912600     | FRONT SIZE INDICATOR      | 8       |
|   | 2C912610 | 2C912610     | MOUNT RELEASE SWITCH      | 8       |
|   | 2C912620 | 2C912620     | GUIDE RELEASE SWITCH      | 8       |
|   | 2C912630 | 2C912630     | STOPPER RELEASE SWITCH    | 14      |
|   | 2C912640 | 2C912640     | SHAFT RELEASE SWITCH      | 8       |
|   | 2C912650 | 2C912650     | SPRING RELEASE SWITCH     | 8       |
|   | 2C912660 | 2C912660     | GUIDE CCD WIRE            | 8       |
|   | 2C912670 | 2C912670     | SHIELD SCANNER FRAME      | 8       |
| ⊙ | 2C912680 | 2C912680     | PULLEY SCANNER            | 8       |
|   | 2C912690 | 2C912690     | GROUND PLATE SCANNER B    | 8       |
| ⊙ | 2C912700 | 2C912700     | SPONGE ORIGINAL SIZE      | 8       |
|   | 2C912710 | 2C912710     | SHIELD SCANNER FRAME B    | 8       |
|   | 2C912720 | 2C912720     | SHIELD BASE               | 8       |
|   | 2C912730 | 2C912730     | SHIELD WIRE PANEL         | 8       |
|   | 2C914080 | 2C914080     | REAR COVER DLP            | 9       |
|   | 2C914280 | 2C914280     | GEAR Z20H B               | 9       |
| ⊙ | 2C916060 | 2C916060     | LEVER CONVEYING FRONT     | 4       |
| ⊙ | 2C916070 | 2C916070     | LEVER CONVEYING REAR      | 4       |
| ⊙ | 2C916080 | 2C916080     | STOPPER BUSH REG          | 4       |
|   | 2C916090 | 2C916090     | GUIDE CONVEYING           | 4       |
|   | 2C916100 | 2C916100     | SPRING REGIST F           | 4       |
|   | 2C916120 | 2C916120     | SPRING CONVEYING BASE     | 4       |
|   | 2C916130 | 2C916130     | GROUND PLATE REG          | 4       |
|   | 2C916140 | 2C916140     | GROUND PLATE CONVEYING    | 4       |
|   | 2C916170 | 2C916170     | GUIDE FEED A              | 4       |
| ⊙ | 2C916180 | 2C916180     | GEAR Z15 REGIST           | 4       |
|   | 2C916190 | 2C916190     | SPRING REGIST R           | 4       |
|   | 2C916200 | 2C916200     | LEVER TRANS GUIDE         | 4       |
|   | 2C916220 | 2C916220     | REINFORCEMENT CONVEYING   | 4       |
|   | 2C916250 | 2C916250     | COLLAR REGIST             | 4       |
| ⊙ | 2C916260 | 2C916260     | BUSH REGIST               | 4       |
|   | 2C916270 | 2C916270     | SPACER REG F              | 4       |
|   | 2C916280 | 2C916280     | SPACER REG T0.5           | 4       |
|   | 2C916290 | 2C916290     | FILM CONV BASE            | 4       |
|   | 2C916300 | 2C916300     | FILM DU GUIDE             | 4       |
| ⊙ | 2C917020 | 2C917020     | GEAR TRANSFER             | 4       |
|   | 2C917040 | 2C917040     | TERMINAL PLATE TRANS      | 4       |
|   | 2C917050 | 2C917050     | REINFORCEMENT TRANS GUIDE | 4       |
|   | 2C917060 | 2C917060     | SPRING TRANS F            | 4       |
| ⊙ | 2C917070 | 2C917070     | HOUSING STA ELIMINATION   | 4       |
| ⊙ | 2C917080 | 2C917080     | PLATE STA ELIMINATION     | 4       |
|   | 2C917090 | 2C917090     | TERMINAL STA ELIMINATION  | 4       |
| ⊙ | 2C917100 | 2C917100     | BUSH TRANSFER             | 4       |
|   | 2C917120 | 2C917120     | SPRING TRANS R            | 4       |
|   | 2C917140 | 2C917140     | GUIDE TRANS RIGHT         | 5       |
|   | 2C917150 | 2C917150     | SPRING GUIDE TRANS        | 4       |
|   | 2C917160 | 2C917160     | BUSH TRANS GUIDE F        | 4       |
|   | 2C917170 | 2C917170     | BUSH TRANS GUIDE R        | 4       |
|   | 2C917180 | 2C917180     | BUSH TRANS ROLL F         | 4       |
|   | 2C917200 | 2C917200     | SPACER TRANS ROLL         | 4       |

|   | Part.No. | Alternative. | Description              | Fig.No. |
|---|----------|--------------|--------------------------|---------|
|   | 2C917210 | 2C917210     | SPACER GUIDE LEFT TRANS  | 4       |
| ⊙ | 2C917230 | 2C917230     | COLLAR TRANS CHN         | 4       |
|   | 2C918150 | 2C918150     | TANK DISPOSAL            | 1       |
|   | 2C918170 | 2C918170     | CAP TANK DISPOSAL        | 1       |
|   | 2C918350 | 2C918350     | DETECTION PLATE          | 12      |
|   | 2C918360 | 2C918360     | SPRING DETECTION         | 12      |
|   | 2C918400 | 2C918400     | HOLDER SENSOR B          | 12      |
|   | 2C920030 | 2C920030     | REAR GUIDE FUSER         | 10      |
|   | 2C920040 | 2C920040     | FRONT GUIDE FUSER        | 10      |
|   | 2C920110 | 2C920110     | FRONT PRESSING PLATE     | 10      |
|   | 2C920120 | 2C920120     | REAR PRESSING PLATE      | 10      |
|   | 2C920130 | 2C920130     | SPRING PRESSURE          | 10      |
| ⊙ | 2C920160 | 2C920160     | REAR BUSH HEAT ROLLER    | 10      |
| ⊙ | 2C920170 | 2C920170     | GEAR Z38 HEAT ROLLER     | 10      |
| ⊙ | 2C920180 | 2C920180     | GEAR FUSER Z28           | 10      |
| ⊙ | 2C920190 | 2C920190     | SPRING SEPARATOR         | 10      |
|   | 2C920200 | 2C920200     | GROUND PLATE PRESS       | 10      |
|   | 2C920320 | 2C920320     | SEAL DISCHAGER           | 10      |
| ⊙ | 2C920330 | 2C920330     | BEARING PRESSURE         | 10      |
| ⊙ | 2C920340 | 2C920340     | THERMOCUT 180 FUSER      | 10      |
| ⊙ | 2C921040 | 2C921040     | PULLEY FEED SHIFT        | 7       |
|   | 2C921080 | 2C921080     | HOUSING EXIT LOWER       | 7       |
|   | 2C921091 | 2C921091     | GUIDE EXIT LOWER         | 7       |
| ⊙ | 2C921100 | 2C921100     | ACTUATOR EXIT INNER      | 7       |
| ⊙ | 2C921110 | 2C921110     | ACTUATOR EXIT LEFT       | 7       |
| ⊙ | 2C921120 | 2C921120     | GEAR 23 EXIT             | 7       |
| ⊙ | 2C921160 | 2C921160     | ARM SEPARATE             | 7       |
|   | 2C921180 | 2C921180     | ARM LINK                 | 7       |
|   | 2C921190 | 2C921190     | SPRING PULLEY INNER      | 7       |
|   | 2C921200 | 2C921200     | SPRING PULLEY FEED SHIFT | 7       |
|   | 2C921221 | 2C921221     | SPRING GUIDE DU          | 7       |
|   | 2C921231 | 2C921231     | GUIDE DU                 | 7       |
|   | 2C921240 | 2C921240     | ARM SHIFT B              | 7       |
|   | 2C921260 | 2C921260     | PLATE EARTH EXIT 2       | 7       |
|   | 2C921270 | 2C921270     | ARM SEPARATE B           | 7       |
|   | 2C921280 | 2C921280     | SPRING SEPARATE          | 7       |
|   | 2C921290 | 2C921290     | SPRING LINK              | 7       |
|   | 2C921310 | 2C921310     | PLATE EARTH EXIT B       | 7       |
| ⊙ | 2C921340 | 2C921340     | BELT EXIT                | 7,15    |
| ⊙ | 2C921350 | 2C921350     | PULLEY EXIT              | 7       |
| ⊙ | 2C921360 | 2C921360     | PULLEY EJECT             | 7       |
|   | 2C921370 | 2C921370     | STOPPER SE               | 7       |
| ⊙ | 2C921380 | 2C921380     | SPRING PULLEY EJECT      | 7       |
|   | 2C921390 | 2C921390     | PLATE EXIT HOLDER        | 7       |
|   | 2C921400 | 2C921400     | SHOULDER SCREW EXIT      | 7       |
| ⊙ | 2C922020 | 2C922020     | GEAR 122                 | 11      |
| ⊙ | 2C922030 | 2C922030     | GEAR 88/34               | 11      |
| ⊙ | 2C922040 | 2C922040     | GEAR 50                  | 11      |
| ⊙ | 2C922050 | 2C922050     | GEAR 40                  | 11      |
| ⊙ | 2C922060 | 2C922060     | POSITIONING BUSH DRUM    | 11      |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No. | Alternative. | Description            | Fig.No.  |   | Part.No.   | Alternative. | Description               | Fig.No. |
|---|----------|--------------|------------------------|----------|---|------------|--------------|---------------------------|---------|
| ⊙ | 2C922070 | 2C922070     | GEAR 30/23             | 11       | ⊙ | 2C927580   | 2C927580     | FFC INVERTER              | 8       |
| ⊙ | 2C922080 | 2C922080     | GEAR 60                | 11       | ⊙ | 2C927600   | 2C927600     | WIRE FUSER                | 12      |
| ⊙ | 2C922100 | 2C922100     | GEAR 25 DPX            | 11       | ⊙ | 2C927630   | 2C927630     | FFC CCD                   | 8       |
| ⊙ | 2C922110 | 2C922110     | GEAR 32 DPX            | 11       | ⊙ | 2C927660   | 2C927660     | WIRE DESK                 | 12      |
| ⊙ | 2C922140 | 2C922140     | GEAR 25 DEV            | 11       | ⊙ | 2C927670   | 2C927670     | WIRE CASSETTE SW          | 5       |
| ⊙ | 2C922150 | 2C922150     | GEAR 26 DEV            | 11       | ⊙ | 2C927680   | 2C927680     | WIRE FRONT SW             | 12      |
| ⊙ | 2C922170 | 2C922170     | COUPLING CONT P        | 11       | ⊙ | 2C927740   | 2C927740     | FFC HVU                   | 12      |
| ⊙ | 2C922180 | 2C922180     | COUPLING CONT S        | 11       | ⊙ | 2C927750   | 2C927750     | WIRE CASSETTE PE          | 5       |
| ⊙ | 2C922190 | 2C922190     | COUPLING DRUM          | 11       | ⊙ | 2C927760   | 2C927760     | WIRE MAIN MOTOR           | 11      |
| ⊙ | 2C922200 | 2C922200     | GEAR 43/20             | 11       | ⊙ | 2C927780   | 2C927780     | WIRE DEHUMIDIFIER         | 2       |
| ⊙ | 2C922210 | 2C922210     | GEAR 20                | 11       | ⊙ | 2C927790   | 2C927790     | WIRE UPPER LEFT           | 2       |
| ⊙ | 2C922220 | 2C922220     | GEAR 25                | 11       | ⊙ | 2C960110   | 2C960110     | WIRE KEY COUNTER          | 16      |
| ⊙ | 2C922230 | 2C922230     | GEAR 29 FIX JOINT      | 11       | ⊙ | 2C993130   | 2C993130     | PARTS,BYPASS PULLEY,SP    | 6       |
| ⊙ | 2C922240 | 2C922240     | SPRING FIX JOINT       | 11       | ⊙ | 2C993140   | 2C993140     | PARTS,BYPASS PAD,SP       | 6       |
| ⊙ | 2C922250 | 2C922250     | SPRING DRUM COUPLING   | 11       | ⊙ | 2C993170   | 2C993170     | PARTS,CONTACT GLASS,M(SP) | 8       |
| ⊙ | 2C922260 | 2C922260     | SPRING CONT P          | 11       | ⊙ | 2C993200   | 2C993200     | PARTS,DEH.ASSY240,SP      | 2       |
| ⊙ | 2C922270 | 2C922270     | SPRING CONT S          | 11       | ⊙ | 2C993210   | 2C993210     | PARTS,REGIST CLEANER,ASSY | 5       |
| ⊙ | 2C922280 | 2C922280     | MOUNT HV PCB           | 11       | ⊙ | 2CX82080   | 2CX82080     | SET,ORIGINAL HOLDER,KTST  | 14      |
| ⊙ | 2C922290 | 2C922290     | HOLDER GEAR            | 11       | ⊙ | 2DA06010   | 2DA06010     | ACTUATOR BYPASS           | 6       |
| ⊙ | 2C922300 | 2C922300     | GEAR 40 FIXJOINT       | 11       | ⊙ | 2DA25300   | 2DA25300     | STOPPER LCD               | 13      |
| ⊙ | 2C922330 | 2C922330     | GEAR 30 PF             | 11       | ⊙ | 2DA25350   | 2DA25350     | KEY OPERATION 10          | 13      |
| ⊙ | 2C922340 | 2C922340     | GEAR 31                | 11       | ⊙ | 2DC12230   | 2DC12230     | SLIDER SCANNER            | 8       |
| ⊙ | 2C922360 | 2C922360     | GEAR 25 PF             | 11       | ⊙ | 2DC25052   | 2DC25052     | KEY PRINT                 | 13      |
| ⊙ | 2C923010 | 2C923010     | UPPER DUCT             | 11       | ⊙ | 2DC25060   | 2DC25060     | KEY STOP                  | 13      |
| ⊙ | 2C923020 | 2C923020     | LOWER DUCT             | 11       | ⊙ | 2FT10040   | 2FT10040     | GRID                      | 9       |
| ⊙ | 2C923030 | 2C923030     | FILM COOLING           | 11       | ⊙ | 2FT18010   | 2FT18010     | BLADE CLEANING            | 9       |
| ⊙ | 2C925180 | 2C925180     | RETAINER OPERATION     | 13       | ⊙ | 2FT18030   | 2FT18030     | LOWER SEAL CLEANING       | 9       |
| ⊙ | 2C926010 | 2C926010     | BASE TERMINAL TRANSFER | 2        | ⊙ | 2FT18070   | 2FT18070     | FRONT COVER CLEANING      | 9       |
| ⊙ | 2C926020 | 2C926020     | BASE TERMINAL MAIN     | 2        | ⊙ | 3025418011 | 25418011     | KEY COUNTER               | 16      |
| ⊙ | 2C926030 | 2C926030     | TERMINAL DLP           | 2        | ⊙ | 3029236241 | 29236241     | SOCKET ASS'Y,KEY COUNTER  | 16      |
| ⊙ | 2C926060 | 2C926060     | TERMINAL MAIN          | 2        | ⊙ | 302A668180 | 2A668180     | SPACER HINGE              | 14      |
| ⊙ | 2C926070 | 2C926070     | HOLDER INTERLOCK SW    | 12       | ⊙ | 302C901192 | 2C901192     | PCB REGISTRATION ASSY     | 11      |
| ⊙ | 2C926080 | 2C926080     | GROUND PLATE CONVEYING | 2        | ⊙ | 302C902152 | 2C902152     | MOUNT CONT LEVER          | 2       |
| ⊙ | 2C926100 | 2C926100     | TERMINAL FUSER         | 2        | ⊙ | 302C902290 | 2C902290     | LID BASE                  | 2       |
| ⊙ | 2C926120 | 2C926120     | GROUND PLATE FUSER     | 2        | ⊙ | 302C902300 | 2C902300     | SPACER BOTTOM             | 2       |
| ⊙ | 2C926130 | 2C926130     | SHIELD RIGHT COVER     | 1        | ⊙ | 302C902541 | 2C902541     | LEVER LOCK CONT.          | 2       |
| ⊙ | 2C926140 | 2C926140     | SHIELD UPPER LEFT      | 2        | ⊙ | 302C904031 | 2C904031     | TRAY EXIT (1/2)           | 1       |
| ⊙ | 2C926150 | 2C926150     | SHIELD UPPER LEFT B    | 2        | ⊙ | 302C904072 | 2C904072     | UPPER FRONT COVER         | 1       |
| ⊙ | 2C927020 | 2C927020     | MOTOR EJECT            | 11       | ⊙ | 302C904251 | 2C904251     | SHAFT HOOK                | 7       |
| ⊙ | 2C927070 | 2C927070     | FAN COOLING 80-25      | 11       | ⊙ | 302C904372 | 2C904372     | INNER FRONT COVER         | 1       |
| ⊙ | 2C927090 | 2C927090     | SENSOR ORIGINAL        | 8        | ⊙ | 302C904520 | 2C904520     | PLATE FRONT STRAP B       | 7       |
| ⊙ | 2C927190 | 2C927190     | CLUTCH FEED            | 11       | ⊙ | 302C904531 | 2C904531     | PIN FRONT STRAP B         | 7       |
| ⊙ | 2C927210 | 2C927210     | SENSOR 248NL1          | 5,6,8,15 | ⊙ | 302C904560 | 2C904560     | STOPPER COVER DSUB        | 1       |
| ⊙ | 2C927220 | 2C927220     | MOTOR REGISTRATION     | 11       | ⊙ | 302C904570 | 2C904570     | DUCT BODY A               | 1       |
| ⊙ | 2C927250 | 2C927250     | GASKET SHIELD 8X10X45  | 12       | ⊙ | 302C904580 | 2C904580     | DUCT BODY B               | 1       |
| ⊙ | 2C927510 | 2C927510     | WIRE ENGINE            | 12       | ⊙ | 302C905280 | 2C905280     | LABEL CASSETTE            | 3       |
| ⊙ | 2C927520 | 2C927520     | WIRE CASSETTE PCB      | 5        | ⊙ | 302C906102 | 2C906102     | LIFT PLATE BYPASS         | 6       |
| ⊙ | 2C927530 | 2C927530     | WIRE EJECT             | 7        | ⊙ | 302C906242 | 2C906242     | MOUNT LIFT PLATE          | 6       |
| ⊙ | 2C927550 | 2C927550     | WIRE SCANNER PI        | 8        | ⊙ | 302C906330 | 2C906330     | FILM PROTECT BYPASS B     | 6       |
| ⊙ | 2C927560 | 2C927560     | WIRE ORIGINAL SIZE     | 8        | ⊙ | 302C906430 | 2C906430     | SPACER BYPASS             | 2       |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.   | Alternative. | Description            | Fig.No. |
|---|------------|--------------|------------------------|---------|
| ⊙ | 302C907163 | 2C907163     | RIGHT GUIDE REGIST     | 5       |
| ⊙ | 302C907171 | 2C907171     | ACTUATOR REGIST        | 5       |
|   | 302C907181 | 2C907181     | RIGHT ROLL REGIST      | 5       |
|   | 302C907211 | 2C907211     | SHAFT PAPER FEED       | 5       |
| ⊙ | 302C907650 | 2C907650     | SPACER SW              | 5       |
| ⊙ | 302C907660 | 2C907660     | SPACER RIGHT GUIDE     | 10      |
|   | 302C912121 | 2C912121     | MIRROR FRAME B         | 8       |
|   | 302C912131 | 2C912131     | ADJUSTING PLATE B      | 8       |
|   | 302C912291 | 2C912291     | SPRING SCANNER TENSION | 8       |
|   | 302C912302 | 2C912302     | MOTOR PLATE SCANNER    | 8       |
|   | 302C912331 | 2C912331     | SHAFT MOTOR DRIVE      | 8       |
|   | 302C912491 | 2C912491     | MOUNT DSUB             | 8       |
|   | 302C912761 | 2C912761     | PIN SCANNER            | 8       |
| ⊙ | 302C916021 | 2C916021     | ROLLER REGIST LEFT     | 4       |
| ⊙ | 302C916032 | 2C916032     | BASE CONVEYING         | 4       |
|   | 302C916152 | 2C916152     | PIN CONVEYING HOOK     | 12      |
|   | 302C916161 | 2C916161     | SHAFT CONVEYING        | 4       |
|   | 302C916231 | 2C916231     | SHAFT CONVEYING LEVER  | 4       |
|   | 302C917031 | 2C917031     | GUIDE LEFT TRANS FRONT | 4       |
| ⊙ | 302C917301 | 2C917301     | ROLLER TRANSFER CHN    | 4       |
|   | 302C918371 | 2C918371     | CLAW SEPARATION        | 9       |
|   | 302C920011 | 2C920011     | RIGHT FRAME FUSER      | 10      |
|   | 302C920021 | 2C920021     | LEFT FRAME FUSER       | 10      |
|   | 302C920052 | 2C920052     | ROLLER HEAT            | 10      |
| ⊙ | 302C920061 | 2C920061     | ROLLER PRESS           | 10      |
|   | 302C920141 | 2C920141     | PLATE HEATER FUSER     | 10      |
| ⊙ | 302C920152 | 2C920152     | FRONT BUSH HEAT ROLLER | 10      |
|   | 302C920270 | 2C920270     | TERMINAL M HEATER      | 10      |
|   | 302C920280 | 2C920280     | TERMINAL S HEATER      | 10      |
|   | 302C920430 | 2C920430     | THERMISTOR FUSER B     | 10      |
|   | 302C920490 | 2C920490     | HEATER M230 FUSER      | 10      |
|   | 302C920500 | 2C920500     | HEATER S230 FUSER      | 10      |
| ⊙ | 302C921011 | 2C921011     | ROLLER EXIT INNER      | 7       |
| ⊙ | 302C921021 | 2C921021     | ROLLER FEED SHIFT      | 7       |
|   | 302C921051 | 2C921051     | GUIDE SHIFT            | 7       |
|   | 302C921062 | 2C921062     | GUIDE SEPARATE         | 7       |
|   | 302C921072 | 2C921072     | HOUSING EXIT UPPER     | 7       |
|   | 302C921151 | 2C921151     | ARM SHIFT              | 7       |
|   | 302C921302 | 2C921302     | BRACKET EXIT           | 7       |
|   | 302C921331 | 2C921331     | SPRING ACTUATOR INNER  | 7       |
|   | 302C922011 | 2C922011     | MOUNT DRIVE UNIT       | 11      |
|   | 302C922131 | 2C922131     | MOUNT CONT DRIVE       | 11      |
| ⊙ | 302C922161 | 2C922161     | SHAFT DPX DRIVE        | 11      |
|   | 302C925192 | 2C925192     | SHEET OPERATION PCB    | 2       |
|   | 302C926043 | 2C926043     | TERMINAL TRANSFER      | 2       |
|   | 302C926053 | 2C926053     | TERMINAL SEPARATION    | 2       |
|   | 302C926111 | 2C926111     | GROUND PLATE EXIT      | 2       |
|   | 302C926511 | 2C926511     | MOUNT POWER SOURCE     | 12      |
| ⊙ | 302C927011 | 2C927011     | MOTOR MAIN             | 11      |
|   | 302C927541 | 2C927541     | WIRE DP                | 8       |

|   | Part.No.   | Alternative. | Description               | Fig.No. |
|---|------------|--------------|---------------------------|---------|
|   | 302C927611 | 2C927611     | WIRE DESK POWER           | 12      |
|   | 302C927692 | 2C927692     | WIRE FUSER UNIT           | 10      |
| ⊙ | 302C928041 | 2C928041     | PCB LAMP INVERTER         | 8       |
| ⊙ | 302C928052 | 2C928052     | PCB HIGH VOLTAGE          | 12      |
| ⊙ | 302C928193 | 2C928193     | PCB LVU CHN               | 12      |
| ⊙ | 302C960101 | 2C960101     | MOUNT KEY COUNTER         | 16      |
|   | 302C968290 | 2C968290     | CORONA WIRE MCH SP        | 9       |
|   | 302C968310 | 2C968310     | MIRROR FRAME RETAINING SP | 17      |
| ⊙ | 302C993012 | 2C993012     | PARTS,CT-410,SP           | 3       |
| ⊙ | 302C993032 | 2C993032     | PARTS,DV-410,SP           | 9       |
| ⊙ | 302C993067 | 2C993067     | PARTS,FK-410(E),SP        | 10      |
| ⊙ | 302C993250 | 2C993250     | PARTS,ISU,SP              | 8       |
| ⊙ | 302DA05050 | 2DA05050     | LABEL BYPASS              | 7       |
|   | 302DA05110 | 2DA05110     | LABEL CONVEYING JAM 2     | 1       |
| ⊙ | 302DA06030 | 2DA06030     | CUSHION BYPASS            | 6       |
|   | 302DA06100 | 2DA06100     | FILM ACTUATOR BYPASS      | 2       |
|   | 302DA12070 | 2DA12070     | SEAL SCANNER              | 8       |
|   | 302DA16100 | 2DA16100     | SPACER TRANS              | 5       |
| ⊙ | 302DA20010 | 2DA20010     | SPACER FUSER UNIT         | 10      |
| ⊙ | 302DA20020 | 2DA20020     | STOPPER FUSER SPACER      | 10      |
|   | 302DA21010 | 2DA21010     | SPRING LEVER              | 7       |
|   | 302DA21070 | 2DA21070     | SHEET EJECT FRONT         | 7       |
|   | 302DA21080 | 2DA21080     | SHEET EJECT REAR          | 7       |
|   | 302DA26560 | 2DA26560     | FILM SHIELD FFC           | 12      |
|   | 302DA27531 | 2DA27531     | WIRE MPF                  | 6       |
|   | 302DA27580 | 2DA27580     | WIRE MPF SW               | 6       |
| ⊙ | 302DC25071 | 2DC25071     | KEY RESET                 | 13      |
|   | 302FT06011 | 2FT06011     | SHAFT BYPASS              | 6       |
| ⊙ | 302FT16030 | 2FT16030     | FILM REGIST GUIDE L       | 4       |
| ⊙ | 302FT16040 | 2FT16040     | FILM REGIST GUIDE R       | 4       |
|   | 302FT17060 | 2FT17060     | SPACER TRANS GUIDE B      | 4       |
| ⊙ | 302FT20120 | 2FT20120     | SEPARATOR ASSY            | 10      |
|   | 302FT26040 | 2FT26040     | FILM TERMINAL MAIN        | 2       |
| ⊙ | 302FT27032 | 2FT27032     | CLUTCH BYPASS             | 6       |
| ⊙ | 302FT93085 | 2FT93085     | PARTS,MC-420,SP           | 9       |
| ⊙ | 302G634070 | 2G634070     | LABEL ENERGY STAR         | 1       |
| ⊙ | 302GR22110 | 2GR22110     | COLLAR TRANS ROLLER       | 4       |
|   | 302H012150 | 2H012150     | HOLDER CLAW               | 9       |
|   | 302H017120 | 2H017120     | PULLEY LEFT FRAME         | 8       |
|   | 302H017130 | 2H017130     | MOUNT PULLEY              | 8       |
| ⊙ | 302HB01030 | 2HB01030     | OPERATION PWB ASSY        | 13      |
| ⊙ | 302HB05020 | 2HB05020     | KEY MANAGE                | 13      |
| ⊙ | 302HB05030 | 2HB05030     | KEY SAVER                 | 13      |
| ⊙ | 302HB05040 | 2HB05040     | KEY ZOOM                  | 13      |
| ⊙ | 302HB05051 | 2HB05051     | KEY SELECT                | 13      |
| ⊙ | 302HB05060 | 2HB05060     | KEY PHOTO                 | 13      |
| ⊙ | 302HB05071 | 2HB05071     | KEY EXPOSURE              | 13      |
| ⊙ | 302HB05080 | 2HB05080     | KEY FUNCTION              | 13      |
| ⊙ | 302HB05090 | 2HB05090     | CENTER OPE COVER          | 13      |
| ⊙ | 302HB05100 | 2HB05100     | LID CENTER COVER          | 13      |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.   | Alternative. | Description                           | Fig.No. |
|---|------------|--------------|---------------------------------------|---------|
| ⊙ | 302HB05110 | 2HB05110     | LID PRINT                             | 13      |
| ⊙ | 302HB05120 | 2HB05120     | LID SAVER                             | 13      |
| ⊙ | 302HB05140 | 2HB05140     | LEFT OPE SHEET                        | 13      |
|   | 302HB05150 | 2HB05150     | RIGHT DUST SHIELD                     | 13      |
|   | 302HB05160 | 2HB05160     | CENTER DUST SHIELD                    | 13      |
|   | 302HB05170 | 2HB05170     | LEFT DUST SHIELD                      | 13      |
|   | 302HB05180 | 2HB05180     | GROUND PLATE LCD                      | 13      |
| ⊙ | 302HB05210 | 2HB05210     | KEY ONLINE                            | 13      |
|   | 302HB05220 | 2HB05220     | MOUNT OPERATION R                     | 13      |
|   | 302HB05481 | 2HB05481     | SPACER OPE PWB                        | 13      |
|   | 302HB31010 | 2HB31010     | MOUNT REG MOTOR                       | 11      |
| ⊙ | 302HB31020 | 2HB31020     | GEAR 68 REG                           | 11      |
|   | 302HB31030 | 2HB31030     | PLATE REG MOTOR                       | 11      |
|   | 302HB39010 | 2HB39010     | SHIELD MAIN                           | 12      |
|   | 302HB39020 | 2HB39020     | LID PRINTER                           | 12      |
|   | 302HB44010 | 2HB44010     | RESISTOR BLEEDER                      | 2       |
|   | 302HB46010 | 2HB46010     | WIRE PANEL                            | 13      |
|   | 302HB46030 | 2HB46030     | WIRE RESISTOR                         | 2       |
| ⊙ | 302HB80035 | 2HB80035     | ENGINE PWB ASS'Y WITH SOFTWARE SP     | 12      |
| ⊙ | 302HB80048 | 2HB80048     | MAIN PWB ASS'Y WITH SOFTWARE SP       | 12      |
| ⊙ | 302HB80079 | 2HB80079     | DIMM PWB ASS'Y WITH SOFTWARE SP       | 17      |
| ⊙ | 302HF05021 | 2HF05021     | LEFT SHEET(CN)                        | 13      |
| ⊙ | 302HF05030 | 2HF05030     | SHEET SET(CN)                         | 13      |
| ⊙ | 302HF05041 | 2HF05041     | COVER OPERATION(CN)                   | 13      |
| ⊙ | 302HF05051 | 2HF05051     | CENTER OPE SHEET(CN)                  | 13      |
| ⊙ | 302HF93020 | 2HF93020     | PARTS,KEY BOARD ASS'Y                 | 13      |
| ⊙ | 302HF93040 | 2HF93040     | PARTS LCD OPERATION                   | 13      |
|   | 302KM02030 | 2KM02030     | FILM COVER DRIVE                      | 2       |
| ⊙ | 302KM04010 | 2KM04010     | FRONT RIGHT COVER                     | 1       |
|   | 302KM04020 | 2KM04020     | COVER DRAWER                          | 1       |
| ⊙ | 302KM93020 | 2KM93020     | PARTS LSU UNIT                        | 12      |
| ⊙ | 302KM93030 | 2KM93030     | PARTS TC UNIT                         | 4       |
|   | 303HW07012 | 3HW07012     | CASSETTE                              | 3       |
| ⊙ | 303HY07021 | 3HY07021     | ROLLER DUPLEX A                       | 15      |
| ⊙ | 303HY07031 | 3HY07031     | ROLLER DUPLEX B                       | 15      |
|   | 303HY07131 | 3HY07131     | SHAFT 4 DUPLEX                        | 15      |
|   | 303HY07201 | 3HY07201     | GROUND PLATE DUPLEX                   | 15      |
| ⊙ | 303HY27021 | 3HY27021     | CLUTCH DU                             | 15      |
| ⊙ | 303KC94012 | 3KC94012     | PARTS,PWB GDI ASS'Y,SP                | 16      |
| ⊙ | 303KC94022 | 3KC94022     | PARTS,PWB DIMM ASS'Y WITH SOFTWARE,SP | 16      |
| ⊙ | 3066060011 | 66060011     | COVER,KEY COUNTER                     | 16      |
| ⊙ | 3066060031 | 66060031     | RETAINER,KEY COUNTER                  | 16      |
| ⊙ | 3066060041 | 66060041     | MOUNT,KEY COUNTER                     | 16      |
| ⊙ | 34821210   | 34821210     | STATIC ELIMINATOR B,EJECT             | 7       |
| ⊙ | 34907141   | 34907141     | GEAR 18,CASSETTE                      | 3       |
| ⊙ | 34922480   | 34922480     | BEARING,REGISTRATION FULCRUM          | 11      |
|   | 35968110   | 35968110     | STOPPER WIRE ASS'Y SP                 | 17      |
| ⊙ | 3CY07080   | 3CY07080     | BUSHING 6                             | 5,7,11  |
|   | 3HY07010   | 3HY07010     | FRAME DUPLEX                          | 15      |
| ⊙ | 3HY07040   | 3HY07040     | PULLEY 26-6 DUPLEX                    | 15      |

|   | Part.No.        | Alternative.    | Description                    | Fig.No. |
|---|-----------------|-----------------|--------------------------------|---------|
| ⊙ | 3HY07050        | 3HY07050        | PULLEY 26-8 DUPLEX             | 15      |
|   | 3HY07060        | 3HY07060        | JUNCTION PLATE DUPLEX          | 15      |
|   | 3HY07070        | 3HY07070        | SPRING JUNCTION DUPLEX         | 15      |
| ⊙ | 3HY07090        | 3HY07090        | GEAR 21 DUPLEX                 | 15      |
| ⊙ | 3HY07100        | 3HY07100        | PULLEY IDLE DUPLEX             | 15      |
|   | 3HY07110        | 3HY07110        | RETAINER DUPLEX                | 15      |
| ⊙ | 3HY07120        | 3HY07120        | PULLEY 15 DUPLEX               | 15      |
|   | 3HY07140        | 3HY07140        | HOLDER DUPLEX SPRING           | 15      |
| ⊙ | 3HY07150        | 3HY07150        | BUSHING DUPLEX ROLLER          | 15      |
|   | 3HY07160        | 3HY07160        | SPRING DUPLEX PULLEY           | 15      |
| ⊙ | 3HY07170        | 3HY07170        | ACTUATOR DUPLEX                | 15      |
|   | 3HY07180        | 3HY07180        | RETAINER ACTUATOR              | 15      |
|   | 3HY07190        | 3HY07190        | PROTECTING PLATE WIRE          | 15      |
|   | 3HY07210        | 3HY07210        | LID DUPLEX                     | 15      |
|   | 3HY07220        | 3HY07220        | PLATE LOCK DUPLEX              | 15      |
|   | 3HY27010        | 3HY27010        | WIRE DUPLEX                    | 15      |
| ⊙ | 5ESP03090001+01 | SP000360        | PUSH SWITCH 03 SN /SW-192 N    | 5       |
| ⊙ | 5FNXGP1A73A++02 | 2DC27180        | PT.SENSOR GP1A73AJ00/ BK       | 8       |
|   | 5MMS111SL002    | 2BY20050        | NUT FUSER A /FS-1800/3800 A4   | 10      |
|   | 5MMW141LX002    | 2BZ02300        | SPRING WIRE /49585J0058 A4     | 9       |
|   | 5MVM176NN001    | 2BZ22230        | BUSH GEAR Z26H 49515M0001A4    | 9       |
|   | 5MVT263NN001    | 33910230        | PIN CHARGER /A-49 CHARGER A4   | 9       |
|   | 5MVX111DN003    | 2A806250        | RING STOPPER /A-49 FEED A4     | 3,8,11  |
|   | 5MVX111DN007    | 2BT11070        | STOPPER 3 /2BT1107 A4          | 7       |
|   | 60804120        | 60804120        | MAGNET CATCH                   | 1       |
|   | 60904280        | 60904280        | ORIGINAL POCKET                | 14      |
|   | 66227351        | 5AACAC487CCA++P | AC CORD ASSY /RVV 300/500      | 12      |
| ⊙ | 76508130        | 76508130        | SPRING BELT GUIDE ROLLER       | 3       |
| ⊙ | 7SM010202+++H01 | SM044270        | SW.MICRO                       | 12      |
| ⊙ | 7SM010203+++H01 | SM044280        | SW.MICRO                       | 12      |
| ⊙ | 7SP0100001+H01  | SP044290        | SW.PUSH                        | 2       |
|   | 7YBER0R0U001H01 | YB044700        | FERRITE CORE                   | 12      |
|   | M0208010        | M0208010        | SPACER,SFS-2.6S-B1WM(JST)      | 8       |
|   | M2104350        | M2104350        | EDGING,EDS-0607M(KITAGAWA)     | 12      |
|   | M2105740        | M2105740        | MINIATURE CLAMP,UAMS-05S-2     | 12      |
|   | M2105910        | M2105910        | CLAMP,CKN-07(KITAGAWA)         | 12      |
|   | M2108130        | M2108130        | SPACER,KGPS-4S                 | 12      |
|   | M2109000        | 49513901        | WIRE SADDLE,WS-1NS             | 8,12    |
|   | M2109020        | 49829401        | WIRE SADDLE,WS-2WS             | 12      |
|   | M2109330        | M2109330        | WIRE SADDLE,YMC-10-0(KITAGAWA) | 12      |
|   | M7005030        | M7005030        | CLAMP,EMT-5N(TAKEUCHI)         | 12      |
|   | M70A5020        | M70A5020        | CLAMP,FCC-125EM513(TAKEUCHI)   | 12      |

• Parts with "⊙" indicate regular maintenance parts.

## KYOCERA MITA EUROPE B.V.

Hoeksteen 40, 2132 MS Hoofddorp,  
The Netherlands  
Phone: +31.20.654.0000  
Home page: <http://www.kyoceramita-europe.com>  
Email: [info@kyoceramita-europe.com](mailto:info@kyoceramita-europe.com)

KYOCERA MITA NEDERLAND B.V.  
Beechavenue 25, 1119RA Schiphol-Rijk  
The Netherlands  
Phone: +31.20.58.77.200

KYOCERA MITA (UK) LTD  
8 Beacontree Plaza  
Gillette Way Reading Berks RG2 0BS,  
U.K.  
Phone: +44.1189.311.500

KYOCERA MITA ITALIA S.p.A.  
Via G. Verdi, 89 / 91, 20063 Cernusco s/N  
Milano, Italy  
Phone: +39.02.92179.1

S.A. KYOCERA MITA BELGIUM N.V.  
Hermestraat 8A, 1930 Zaventem,  
Belgium  
Phone: +32.2.720.9270

KYOCERA MITA FRANCE S.A.  
Parc Les Algorithmes Saint Aubin  
91194 GIF-SUR-YVETTE,  
France  
Phone: +33.1.6985.2600

KYOCERA MITA ESPAÑA S.A.  
Edificio Kyocera, Avda de Manacor No. 2,  
28290 Las Matas (Madrid),  
Spain  
Phone: +34.91.631.8392

KYOCERA MITA FINLAND OY  
Kirvesmiehenkatu 4, 00880 Helsinki,  
Finland  
Phone: +358.9.4780.5200

KYOCERA MITA (SCHWEIZ)  
Hohlstrasse 614, 8048 Zürich  
Switzerland  
Phone: +41.1.908.4949

KYOCERA MITA DEUTSCHLAND GMBH  
Otto-Hahn-Str. 12 D-40670 Meerbusch,  
Germany  
Phone: +49.2159.918.0

KYOCERA MITA GMBH AUSTRIA  
Eduard-Kittenberger-Gasse 95,  
1230 Wien,  
Austria  
Phone: +43.1.86338.210

KYOCERA MITA SVENSKA AB  
Esbogatan 16B 164 75 Kista,  
Sweden  
Phone: +46.8.546.55000

KYOCERA MITA NORGE  
Postboks 150 Oppsal, NO 0619 Oslo  
Olaf Helsetsvet 6, NO 0694 Oslo,  
Norway  
Phone: +47.22.62.73.00

KYOCERA MITA DANMARK A/S  
Ejby Industrivej 1, DK-2600 Glostrup,  
Denmark  
Phone: +45.5687.1100

KYOCERA MITA PORTUGAL LDA.  
Rua do Centro Cultural, 41 (Alvalade) 1700-106 Lisbon,  
Portugal  
Phone: +351.21.842.9100

KYOCERA MITA SOUTH AFRICA (PTY) LTD.  
527 Kyalami Boulevard,  
Kyalami Business Park Midrand,  
South Africa  
Phone: +27.(0)11.540.2600

## KYOCERA MITA AMERICA, INC.

Headquarters:  
225 Sand Road,  
Fairfield, New Jersey 07004-0008,  
U.S.A.  
Phone: (973) 808-8444

KYOCERA MITA AUSTRALIA PTY. LTD.  
Level 3, 6-10 Talavera Road, North Ryde,  
N.S.W. 2113 Australia  
Phone: (02) 9888-9999

KYOCERA MITA NEW ZEALAND LTD.  
1-3 Parkhead Place, Albany  
P.O. Box 302 125 NHPC, Auckland,  
New Zealand  
Phone: (09) 415-4517

KYOCERA MITA (THAILAND) CORP., LTD.  
9/209 Ratchada-Prachachem Road,  
Bang Sue, Bangkok 10800, Thailand  
Phone: (02) 586-0320

KYOCERA MITA SINGAPORE PTE LTD.  
121 Genting Lane, 3rd Level,  
Singapore 349572  
Phone: 67418733

KYOCERA MITA HONG KONG LIMITED  
11/F., Mita Centre,  
552-566, Castle Peak Road,  
Tsuen Wan, New Territories,  
Hong Kong  
Phone: 24297422

KYOCERA MITA TAIWAN Corporation.  
7F-1~2, No.41, Lane 221, Gangchi Rd.  
Neihu District, Taipei, Taiwan, 114. R.O.C.  
Phone: (02) 87511560

## KYOCERA MITA Corporation

2-28, 1-chome, Tamatsukuri, Chuo-ku  
Osaka 540-8585, Japan  
Phone: (06) 6764-3555  
<http://www.kyoceramita.com>