



FS-6950DN

PARTS LIST

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First Edition

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	302F904060	COVER LEFT	FS-6950DN	50Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302F794070	COVER TOP ASSY	•302F704050	SPONGE TOP TRAY
			•302F904170	SPONGE COVER TOP

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.

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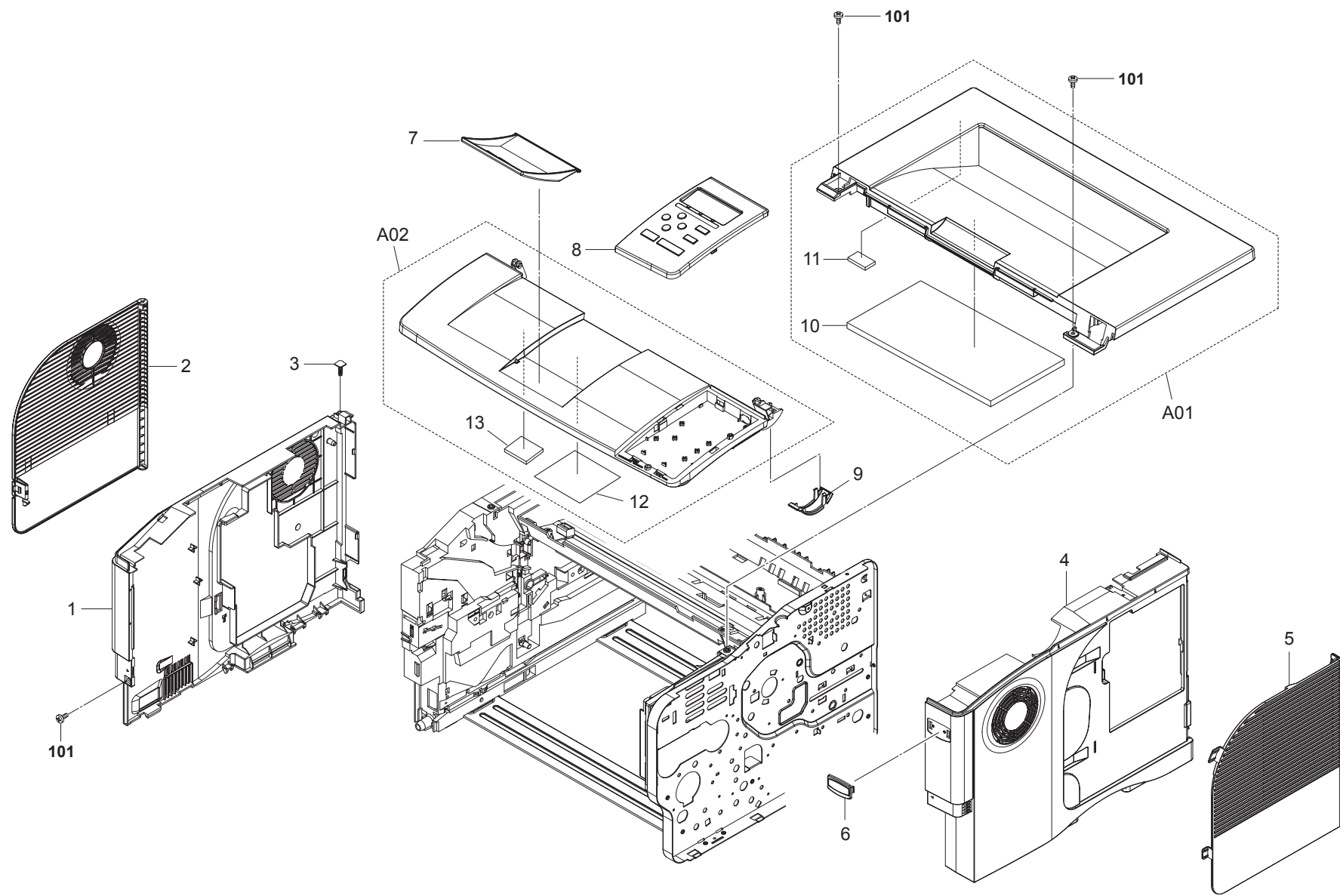


FIG. 1 Covers

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F904060	2F904060	COVER LEFT	1	1
⊙	2	302F904080	2F904080	COVER SIDE	1	1
⊙	3	302F904140	2F904140	HINGE SIDE	1	1
⊙	4	302F904070	2F904070	COVER RIGHT	1	1
⊙	5	302F904090	2F904090	COVER CONTROLLER	1	1
⊙	6	302F994100	2F994100	EMBLEM ASSY	1	1
⊙	7	302F704040	2F704040	STOPPER FD	1	1
⊙	8	302F794030	2F794030	KEY BOARD ASSY (E)	1	1
⊙	9	302F804100	2F804100	COVER CABLE	1	1
⊙	A01	302F794070	2F794070	COVER TOP ASSY	1	1
⊙	10	*302F704050	2F704050	SPONGE TOP TRAY	1	1
⊙	11	*302F904170	2F904170	SPONGE COVER TOP	1	1
⊙	A02	302F794080	2F794080	LID TOP ASSY	1	1
⊙	12	*302F734020	2F734020	LABEL JAM OPERATION	1	1
⊙	13	*302F934100	2F934100	LABEL INSTALL DLP	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

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- Parts with "⊙" indicates the spare parts.

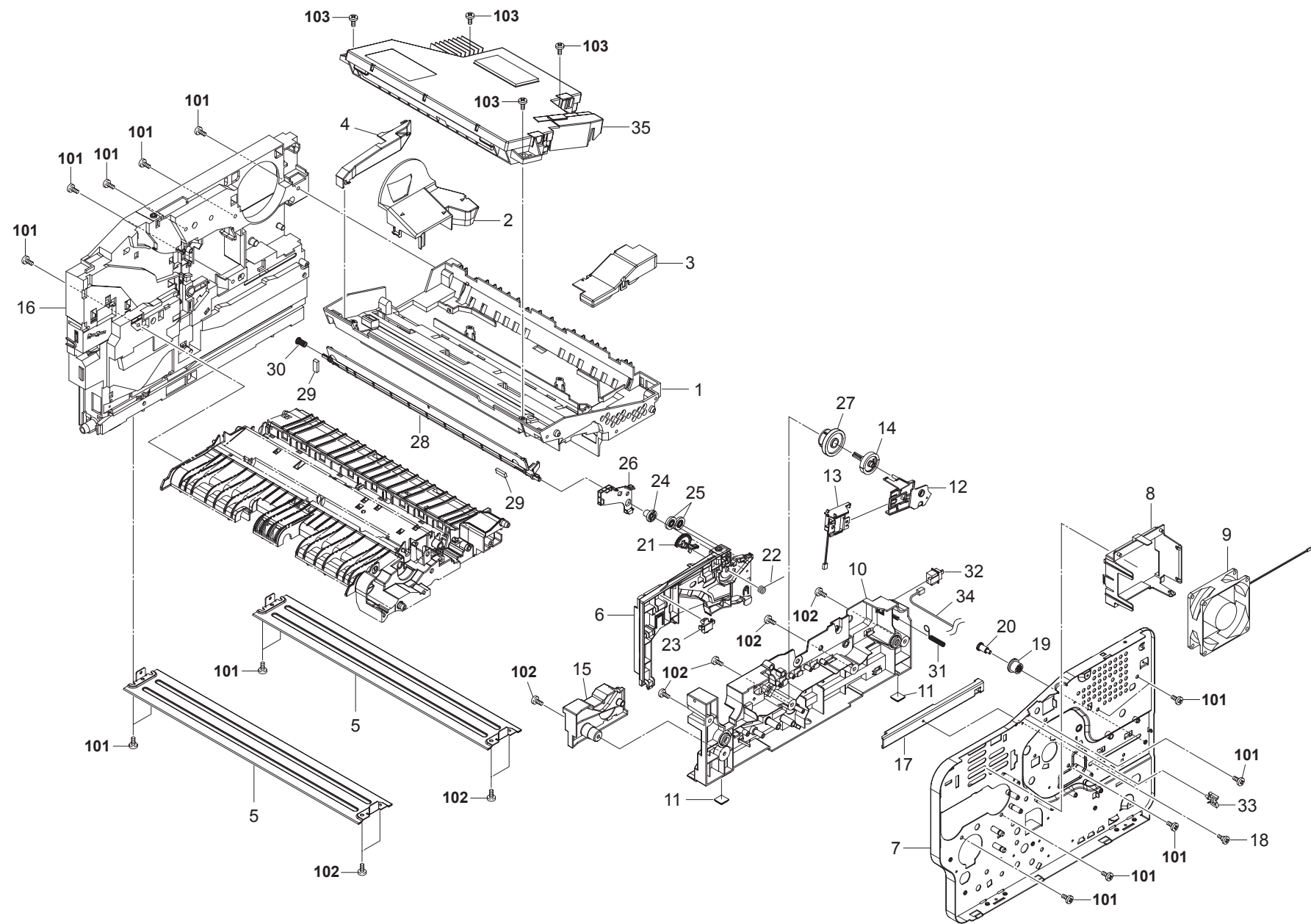


FIG. 2 Frames I

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	1	302F702010	2F702010	FRAME CENTER	1	1
	2	302F902220	2F902220	COOLING DUCT LEFT	1	1
	3	302F902230	2F902230	COOLING DUCT RIGHT	1	1
	4	302F902380	2F902380	COOLING DUCT LEFT A	1	1
	5	302F702020	2F702020	PLATE BOTTOM	2	2
	6	302F902060	2F902060	GUIDE DLP R	1	1
	7	302F902020	2F902020	FRAME RIGHT	1	1
	8	302F902070	2F902070	DUCT RIGHT FRAME	1	1
⊙	9	302F844040	2F844040	FAN R 80	1	1
	10	302F802010	2F802010	GUIDE CASSETTE	1	1
⊙	11	5MVX221RB014	2BS03110	FOOT	2	2
⊙	12	302F931230	2F931230	HOLDER DLP CLUTCH	1	1
⊙	13	302F944070	2F944070	SOLENOID DLP	1	1
⊙	14	302F931190	2F931190	GEAR DLP Z31H	1	1
	15	302F702030	2F702030	COVER GUIDE CASSETTE	1	1
	16	302F902010	2F902010	FRAME LEFT	1	1
⊙	17	302F925460	2F925460	OUTER RAIL R	1	1
	18	3CZ02230		PIN,HOOK FULCRUM	1	1
⊙	19	302F925480	2F925480	PULLEY RAIL DOUBLE	1	1
⊙	20	302F925500	2F925500	PIN PULLEY	1	1
⊙	21	302F912320	2F912320	ARM DRUM SHUTTER	1	1
	22	302F912360	2F912360	SPRING SHUTTER ARM	1	1
⊙	23	302F902420	2F902420	LOCK COVER TOP R	1	1
⊙	24	302F912340	2F912340	GEAR SHUTTER Z16S	1	1
⊙	25	302F912330	2F912330	GEAR SHUTTER Z18S	2	2
⊙	26	302F912350	2F912350	LID DRUM SHUTTER	1	1
⊙	27	302F931600	2F931600	CLUTCH DLP	1	1
⊙	28	302F712120	2F712120	COVER DRUM SHUTTER	1	1
	29	2C906260		SHEET ABSORBER	2	2
	30	302F912370	2F912370	SPRING SHUTTER L	1	1
	31	302F925870	2F925870	SPRING RAIL SW	1	1
	32	2C927140		SWITCH CONTAINER	1	1
	33	M70AK010		WIRE SADDLE	1	1
	34	302F846350	2F846350	CONN.CORD ASSY S03175	1	1
⊙	35	302F793030	2F793030	LK-440	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	102	B1A54080		+BIND TAP-TITE S SCREW M4X08		
	103	5MBTPB4016PW++R	B1B64160	BIND T.T SCREW(+)/ M4 X 16 CRFREE P-T		

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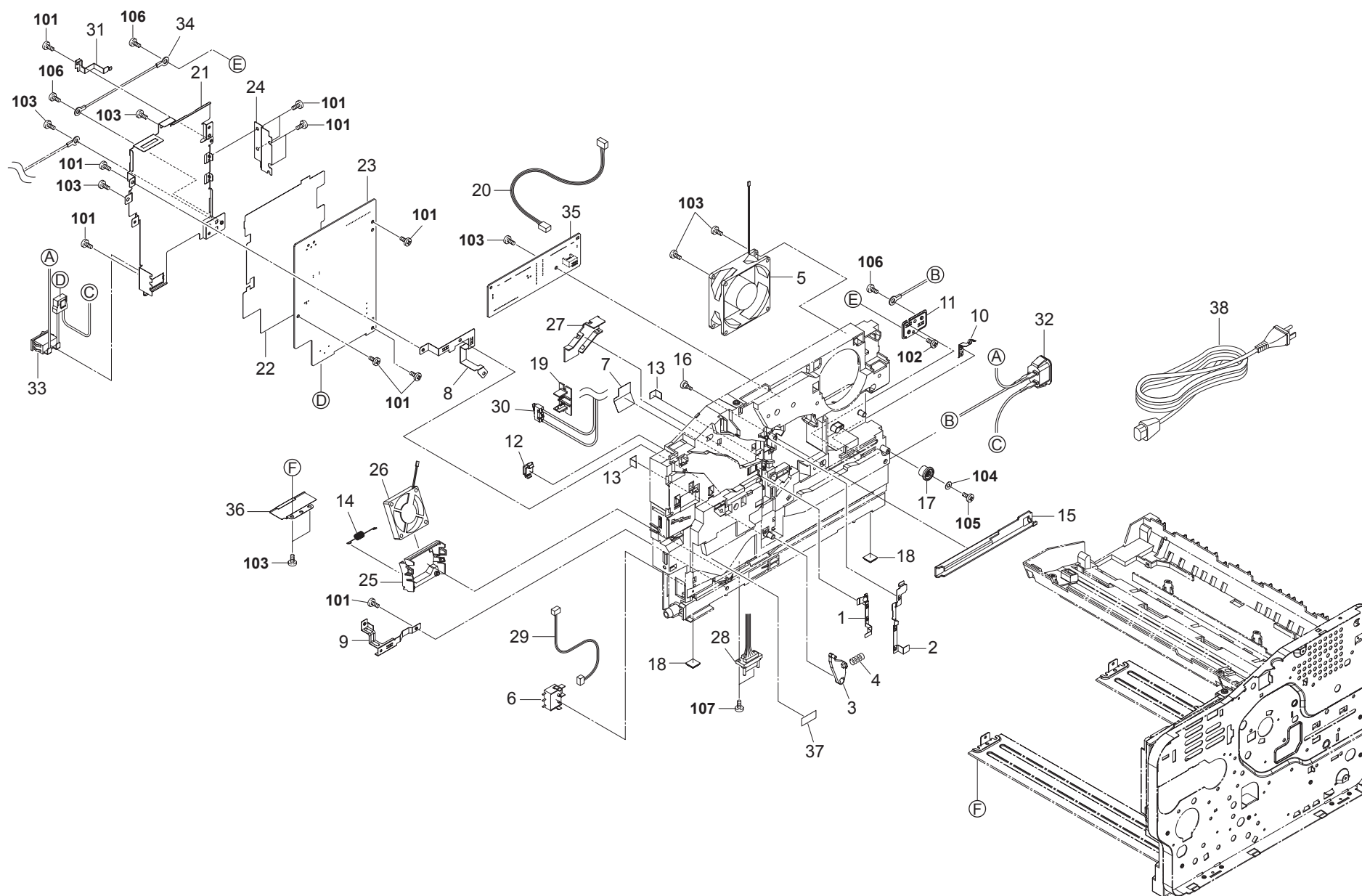


FIG. 3 Frames II

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F902270	2F902270	CONTACT BIAS	1	1
⊙	2	302F902160	2F902160	CONTACT MAIN	1	1
⊙	3	302F729050	2F729050	LEVER PE RELEASE	1	1
⊙	4	302F729060	2F729060	SPRING PE RELEASE	1	1
⊙	5	302F844050	2F844050	FAN L 80	1	1
⊙	6	5FSP03090001+01	SP0A0360	PUSH SWITCH 03 SN	1	1
⊙	7	302F902340	2F902340	SHEET BIAS	1	1
⊙	8	302F902320	2F902320	PLATE EARTH FEED	1	1
⊙	9	302F902280	2F902280	PLATE EARTH BOTTOM	1	1
⊙	10	302F902390	2F902390	PLATE EARTH RAIL	1	1
⊙	11	302F902400	2F902400	PLATE EARTH MAIN	1	1
⊙	12	302F902430	2F902430	LOCK COVER TOP L	1	1
⊙	13	302F902450	2F902450	SHEET WIRE	2	2
⊙	14	302F902410	2F902410	SPRING EARTH FAN	1	1
⊙	15	302F925470	2F925470	OUTER RAIL L	1	1
⊙	16	3CZ02230		PIN,HOOK FULCRUM	1	1
⊙	17	302F925480	2F925480	PULLEY RAIL DOUBLE	1	1
⊙	18	5MVX221RB014	2BS03110	FOOT	2	2
⊙	19	302F902310	2F902310	MOUNT INTERLOCK SW	1	1
⊙	20	302F846060	2F846060	CONN.CORD ASSY S03047	1	1
⊙	21	302F902100	2F902100	PLATE POWER PWB	1	1
⊙	22	302F902110	2F902110	SHEET POWER PWB	1	1
⊙	23	302F745010	2F745010	SWITCHING REGULATOR (E)	1	1
⊙	24	302F902330	2F902330	PLATE HEAT SINK	1	1
⊙	25	302F902250	2F902250	MOUNT FAN MOTOR	1	1
⊙	26	302F944160	2F944160	FAN POWER PWB 50	1	1
⊙	27	302F902240	2F902240	COVER WIRE A	1	1
⊙	28	302F846040	2F846040	CONN.CORD ASSY S03045	1	1
⊙	29	302F846050	2F846050	CONN.CORD ASSY S03046	1	1
⊙	30	302F846280	2F846280	CONN.CORD ASSY S03119	1	1
⊙	31	302F902260	2F902260	PLATE EARTH DRUM	1	1
⊙	32	302F846320	2F846320	CONN.CORD ASSY S03130	1	1
⊙	33	302F846200	2F846200	CONN.CORD ASSY S03068	1	1
⊙	34	302F846330	2F846330	CONN.CORD ASSY S03172	1	1
⊙	35	302F801340	2F801340	P.W.BOARD ASSY CONNECT-L	1	1
⊙	36	302F902460	2F902460	PLATE FAN MOTOR	1	1
⊙	37	5MVVL611VN06	2FV20100	LABEL FUSER CAUTION	1	1
⊙	38	302FV45020	2FV45020	AC CORD ASSY	1	
⊙	38	302FV45040	2FV45040	AC CORD ASSY		1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T		
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	104	C2804100		POLYESTER SLIDER WASHER 4.1X10X0.5T		
	105	BAA63080		+TP TAP-TITE P SCREW M3X08		
	106	B1A54080		+BIND TAP-TITE S SCREW M4X08		
	107	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T		

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FIG. 4 Paper Cassette

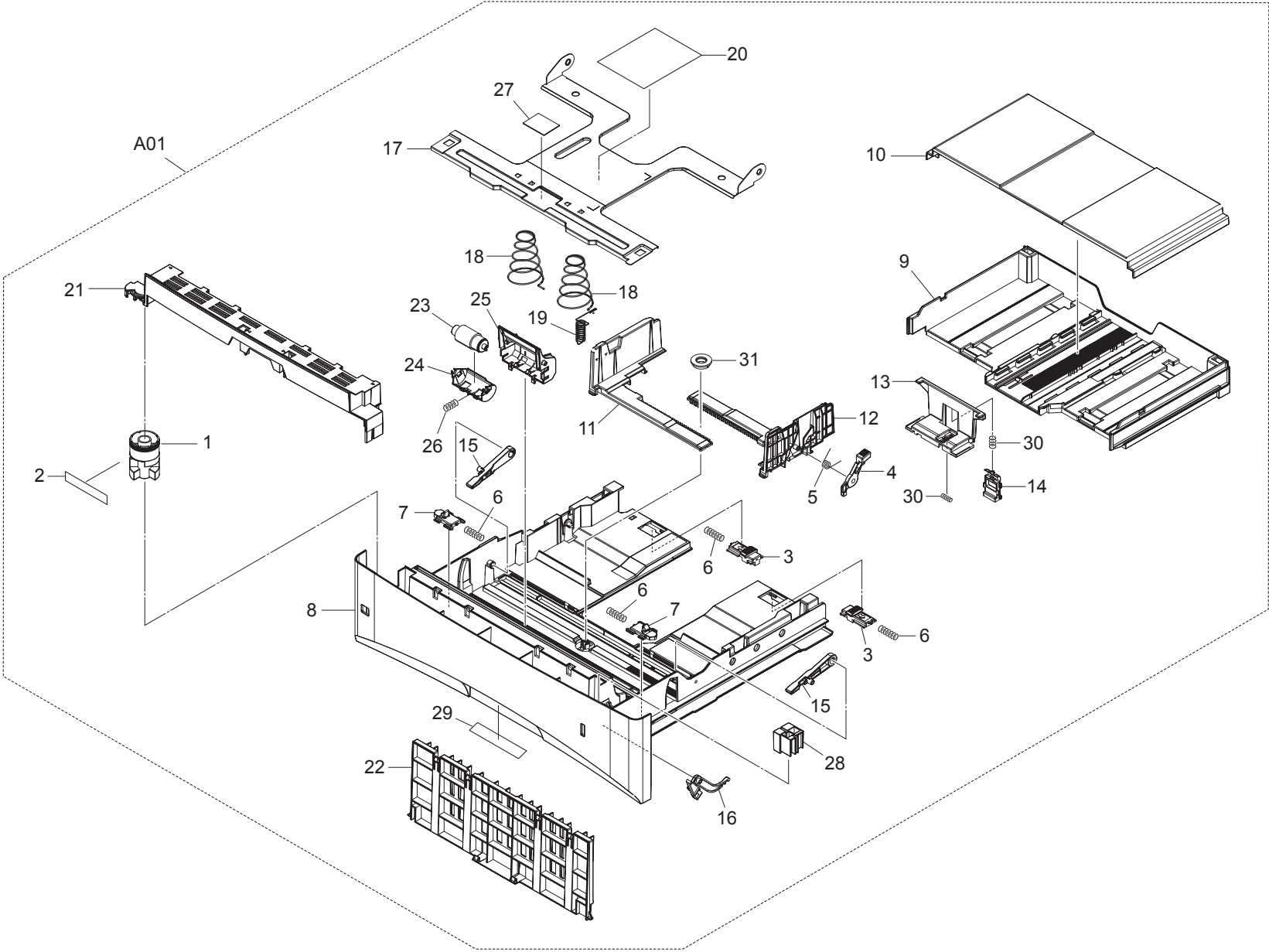


FIG. 4 Paper Cassette

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	A01	302F793060	2F793060	CT-440	1	1
	1	*2BZ06070	5MVM686SH001	DIAL CASSETTE	1	1
	2	*2BZ06090	5MVVL721WN65	LABEL DIAL	1	1
⊙	3	*2BZ06160	5MVX522DG006	LOCK CAS BASE	2	2
⊙	4	*2BZ06170	5MVX541DG004	LEVER SIDE GUIDE	1	1
	5	*2BZ06260	5MMW161LD054	SPRING SIDE GUIDE	1	1
	6	*2BZ06270	5MMW251LD054	SPRING LOCK	4	4
⊙	7	*2BZ06360	5MVX432DN011	LOCK BOTTOM	2	2
	8	*302F709010	2F709010	BASE CASSETTE	1	1
	9	*302F709020	2F709020	BASE CASSETTE REAR	1	1
⊙	10	*302F709030	2F709030	LID CASSETTE	1	1
	11	*302F709040	2F709040	CURSOR LEFT	1	1
	12	*302F709050	2F709050	CURSOR RIGHT	1	1
	13	*302F709070	2F709070	CURSOR END	1	1
⊙	14	*302F709080	2F709080	LEVER END CURSOR	1	1
⊙	15	*302F709090	2F709090	LEVER BOTTOM LOCK	2	2
⊙	16	*302F709120	2F709120	LEVER INDICATOR	1	1
	17	*302F709140	2F709140	PLATE BOTTOM	1	1
⊙	18	*302F709160	2F709160	SPRING BOTTOM	2	2
	19	*302F709170	2F709170	SPRING EARTH BOTTOM	1	1
	20	*302F709190	2F709190	LABEL OPERATION	1	1
	21	*302F709200	2F709200	COVER CASSETTE TOP	1	1
	22	*302F709210	2F709210	GUIDE PAPER CASSETTE	1	1
⊙	23	*302F909170	2F909170	RETARD ROLLER ASSY	1	1
	24	*302F909180	2F909180	HOLDER RETARD	1	1
	25	*302F909190	2F909190	GUIDE RETARD	1	1
	26	*302F909200	2F909200	SPRING RETARD	1	1
⊙	27	*302F909210	2F909210	PAD BOTTOM	1	1
	28	*302F909260	2F909260	MARKER INDICATOR	1	1
	29	*302F909560	2F909560	SHEET CASSETTE	1	1
	30	*5MMW151SD003	2BS06100	SPRING END	2	2
	31	*5MVG127DH002	2BM07310	GEAR GUIDE SIDE	1	1

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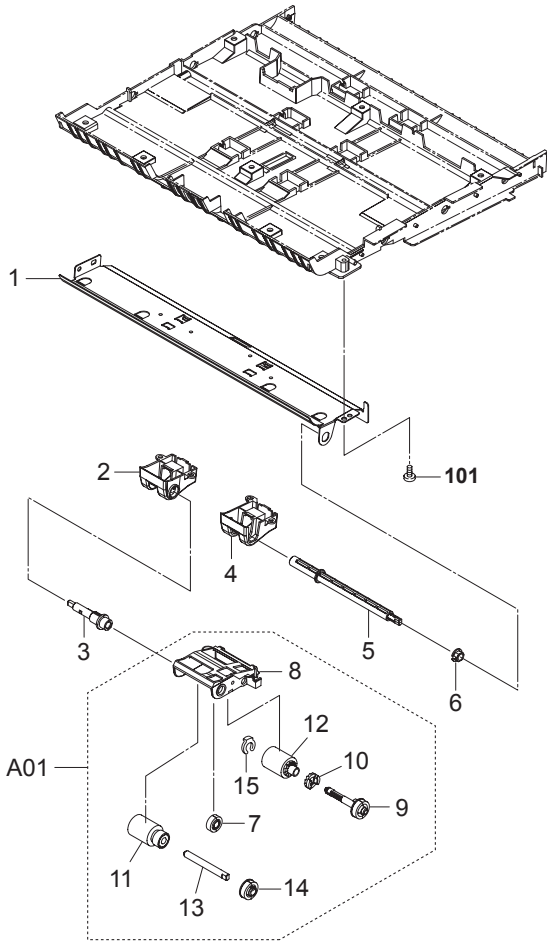


FIG. 5 Cassette Feed

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙ ⊙	1	302F706010	2F706010	GUIDE FEED UP	1	1
	2	302F906190	2F906190	GUIDE FEED L	1	1
	3	302F906110	2F906110	PIN FEED ROLL	1	1
	4	302F906200	2F906200	GUIDE FEED R	1	1
	5	302F706050	2F706050	SHAFT FEED R	1	1
	6	2BG22960		BUSH 6	1	1
	A01	302F894040	2F894040	FEED HOLDER ASSY	1	1
	7	*302F906030	2F906030	GEAR FEED Z26H	1	1
	8	*302F906060	2F906060	HOLDER FEED	1	1
	9	*302F906170	2F906170	JOINT PICKUP A	1	1
	10	*302F906180	2F906180	JOINT PICKUP B	1	1
	11	*302F906230	2F906230	PULLEY FEED ASSY	1	1
	12	*302F906240	2F906240	PULLEY PICKUP ASSY	1	1
	13	*302F906270	2F906270	SHAFT FEED L	1	1
	14	*302F906280	2F906280	GEAR FEED Z30H	1	1
	15	*5MVX111DN003	2A806250	RING STOPPER	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

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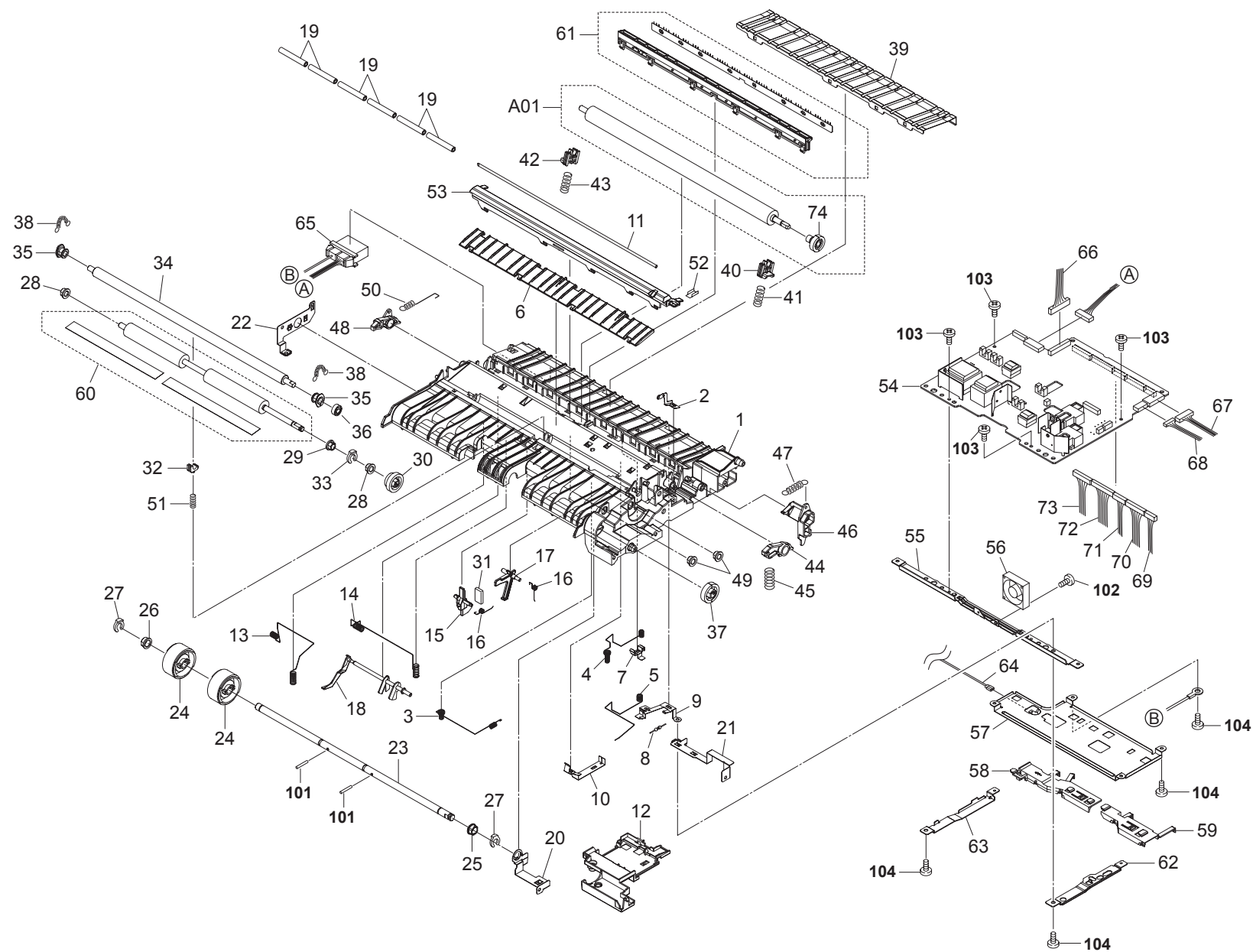


FIG. 6 Paper Feed

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	1	302F724050	2F724050	FRAME FEED	1	1
	2	302F924600	2F924600	PLATE TC CHARGE	1	1
	3	302F724120	2F724120	SPRING TC CHARGE	1	1
	4	302F924130	2F924130	SPRING SEP CHARGE	1	1
	5	302F724230	2F724230	SPRING EARTH	1	1
	6	302F724300	2F724300	GUIDE FEED LOW	1	1
	7	302F924590	2F924590	PLATE SEP CHARGE	1	1
	8	302F924800	2F924800	HIGH MEG	1	1
	9	302F924580	2F924580	PLATE EARTH M	1	1
	10	302F924570	2F924570	PLATE HIGH MEG EARTH	1	1
	11	302F724280	2F724280	SHAFT GUIDE	1	1
	12	302F724220	2F724220	COVER PWB FEED	1	1
	13	302F724160	2F724160	SPRING MAIN CHARGE	1	1
	14	302F724170	2F724170	SPRING BIAS CHARGE	1	1
⊙	15	302F924150	2F924150	ACTUATOR REGIST	1	1
	16	302F924270	2F924270	SPRING REGIST SENSOR	2	2
⊙	17	302F924220	2F924220	ACTUATOR DU	1	1
⊙	18	302F724090	2F724090	LEVER EMPTY	1	1
	19	302F924760	2F924760	PULLEY GUIDE	6	6
	20	302F924660	2F924660	PLATE HV R	1	1
	21	302F724190	2F724190	PLATE EARTH R	1	1
	22	302F924650	2F924650	PLATE HV L	1	1
	23	302F724040	2F724040	SHAFT MID	1	1
⊙	24	302F924640	2F924640	ROLLER MIDDLE ASSY	2	2
	25	2BC06510		BUSHING 8	1	1
⊙	26	2BG22980		BUSH 8	1	1
	27	2BC06910		STOPPER 6	2	2
	28	2BG22960		BUSH 6	2	2
	29	2BG22970		BUSH 6 EW	1	1
⊙	30	302F924700	2F924700	GEAR REG Z26H-Z33H	1	1
	31	302F924780	2F924780	SPONGE REGIST	1	1
⊙	32	2FM02180	5MVX221DN020	BUSH REGIST C	1	1
	33	2BC06980		STOPPER 5	1	1
⊙	34	302F724020	2F724020	ROLLER REGIST UP	1	1
⊙	35	302F924160	2F924160	BUSH REGIST	2	2
⊙	36	302F924430	2F924430	GEAR REGIST Z23H	1	1
⊙	37	302F931430	2F931430	GEAR FEED ROLL Z27H	1	1
⊙	38	302F924460	2F924460	SPRING REGIST R	2	2
	39	302F724100	2F724100	GUIDE EARTH	1	1
⊙	40	302F924190	2F924190	BUSH TRANSFER R	1	1
	41	302F724270	2F724270	SPRING TC R	1	1
⊙	42	302F924830	2F924830	BUSH TRANSFER L	1	1
	43	302F924400	2F924400	SPRING TC R	1	1
⊙	44	302F924490	2F924490	LEVER RELEASE DLP R	1	1
	45	302F724290	2F724290	SPRING RELEASE DLP R	1	1
⊙	46	302F924240	2F924240	LEVER RELEASE FUSER R	1	1
	47	302F924380	2F924380	SPRING RELEASE FUSER R	1	1
⊙	48	302F924480	2F924480	LEVER RELEASE DLP L	1	1
	49	302F931490	2F931490	BUSH FEED DRIVE	2	2
	50	302F924520	2F924520	SP RELEASE TC L	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	51	302F724260	2F724260	SPRING REGIST C	1	1
	52	302F924720	2F924720	SHEET INSULATOR	1	1
	53	302F724070	2F724070	GUIDE PAPER CHUTE	1	1
⊙	54	302F701220	2F701220	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP)	1	1
	55	302F724180	2F724180	PLATE HV	1	1
⊙	56	302F944120	2F944120	FAN ENGINE PWB 35	1	1
	57	302F924470	2F924470	PLATE ENGINE	1	1
	58	302F924500	2F924500	GUIDE CABLE L	1	1
	59	302F924510	2F924510	GUIDE CABLE R	1	1
⊙	60	302F794060	2F794060	REGIST KIT	1	1
⊙	61	302F794050	2F794050	DC BRUSH ASSY	1	1
	62	302F924740	2F924740	PLATE EARTH ENGINE R	1	1
	63	302F924730	2F924730	PLATE EARTH ENGINE L	1	1
	64	302F746160	2F746160	CONN.CORD ASSY S03123	1	1
⊙	65	302F746010	2F746010	CONN.CORD ASSY S03073	1	1
	66	302F746070	2F746070	CONN.CORD ASSY S03088	1	1
	67	302F746060	2F746060	CONN.CORD ASSY S03086	1	1
	68	302F746040	2F746040	CONN.CORD ASSY S03084	1	1
	69	302F746050	2F746050	CONN.CORD ASSY S03085	1	1
	70	302F746110	2F746110	CONN.CORD ASSY S03092	1	1
	71	302F746100	2F746100	CONN.CORD ASSY S03091	1	1
	72	302F746090	2F746090	CONN.CORD ASSY S03090	1	1
	73	302F746080	2F746080	CONN.CORD ASSY S03089	1	1
⊙	A01	302F780050	2F780050	ROLLER TRANSFER ASSY	1	1
⊙	74	*302F724150	2F724150	GEAR TC Z21H	1	1
	101	5MBP2012WPLD	E5120120	PARALLEL PIN / M2 X 12 SUS-DP		
	102	5MBTPB3014TW++R	B1A53140	BIND T.T SCREW(+)/ M3 X 14 CRFREE S-T		
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T		
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

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- Parts with "⊙" indicates the spare parts.

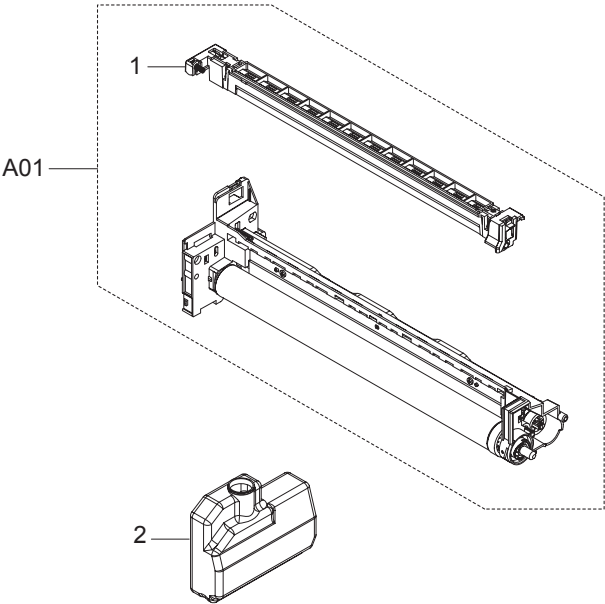


FIG. 7 Imaging Unit

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	A01	302F793010	2F793010	DK-440	1	1
⊙	1	*302F793050	2F793050	MC-440	1	1
⊙	2	302F994090	2F994090	WASTE BOTTLE ASSY	1	1

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

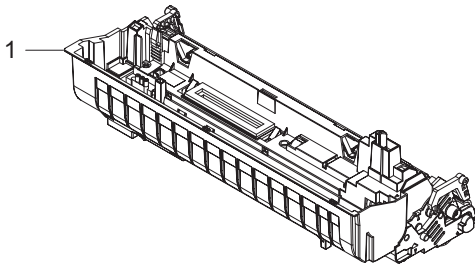


FIG. 8 Developer Unit

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F793020	2F793020	DV-440 (E)	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

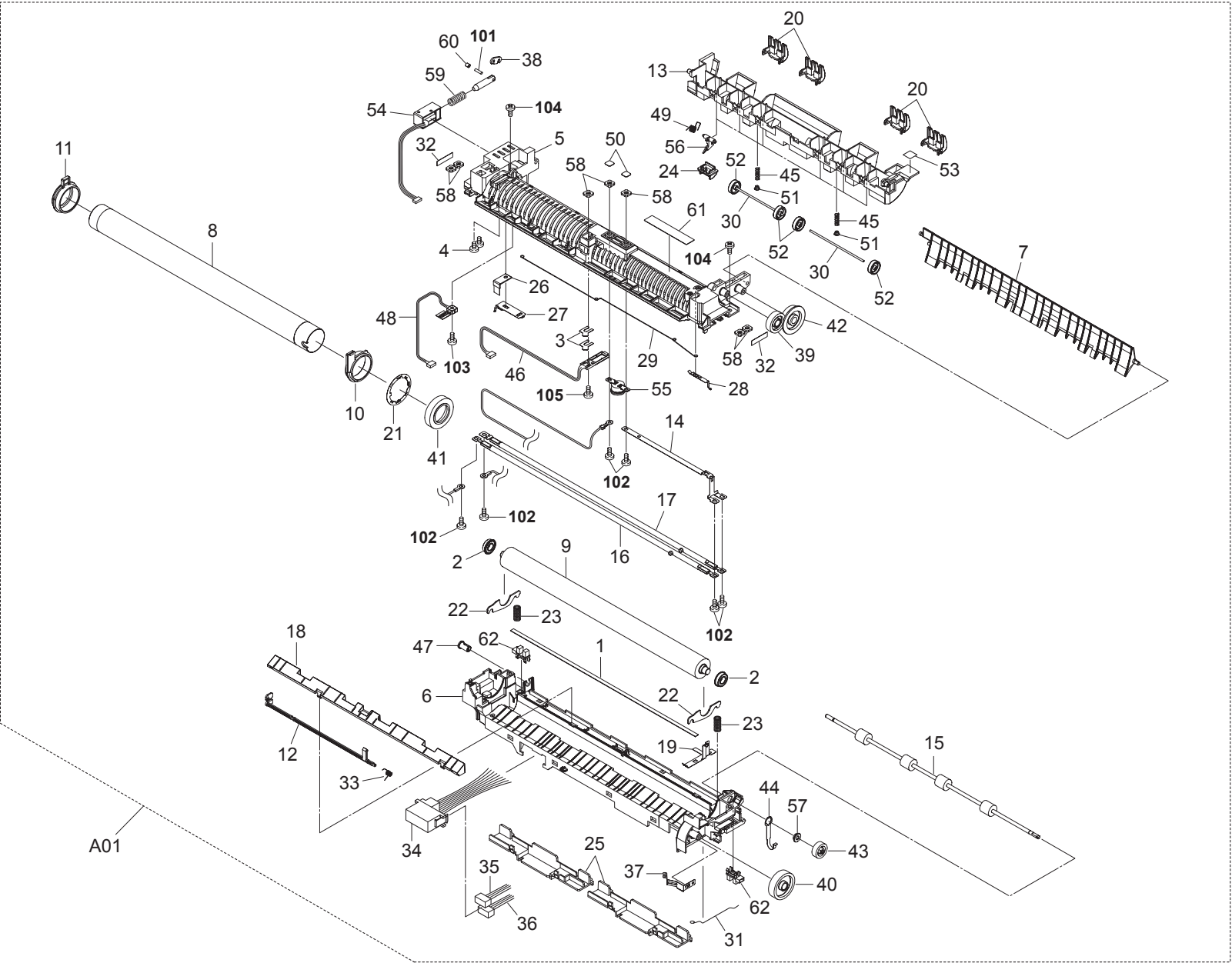


FIG. 9 Fuser Unit I

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	A01	302F793040	2F793040	FK-440(E)	1	1
	1	*2C920320		SEAL DISCHAGER	1	1
⊙	2	*2C920330		BEARING PRESSURE	2	2
	3	*2FG20380		SPACER THERMOSTAT	2	2
	4	*302F325010	2F325010	STUD SCREW M3	2	2
	5	*302F725010	2F725010	FRAME FUSER UP	1	1
	6	*302F725020	2F725020	FRAME FUSER LOW	1	1
	7	*302F725040	2F725040	GUIDE FACE UP	1	1
⊙	8	*302F725050	2F725050	ROLLER HEAT	1	1
⊙	9	*302F725060	2F725060	ROLLER PRESS	1	1
⊙	10	*302F725070	2F725070	BUSH HEAT R	1	1
⊙	11	*302F725080	2F725080	BUSH HEAT L	1	1
⊙	12	*302F725090	2F725090	ACTUATOR EXIT	1	1
	13	*302F725110	2F725110	GUIDE EXIT UP	1	1
	14	*302F725120	2F725120	PLATE CORD	1	1
⊙	15	*302F725160	2F725160	ROLLER EXIT	1	1
⊙	16	*302F725200	2F725200	HEATER LARGE E	1	1
⊙	17	*302F725230	2F725230	HEATER SMALL E	1	1
	18	*302F725270	2F725270	GUIDE EXIT LOW	1	1
	19	*302F725290	2F725290	PLATE EARTH PRESS	1	1
	20	*302F725310	2F725310	GUIDE FEED DU	4	4
	21	*302F725330	2F725330	GRAND PLATE HEAT ROLLER	1	1
	22	*302F725380	2F725380	PLATE PRESS	2	2
	23	*302F725390	2F725390	SPRING PRESS	2	2
	24	*302F725400	2F725400	CAP SEPARATOR	6	6
	25	*302F725420	2F725420	COVER CORD	2	2
	26	*302F725430	2F725430	STATIC ELIMINATOR HEAT ROLLER	1	1
	27	*302F725450	2F725450	PLATE SPRING FUSER SE	1	1
	28	*302F725460	2F725460	PLATE SPRING FUSER	1	1
	29	*302F725470	2F725470	SPRING EARTH FUSER	1	1
	30	*302F725480	2F725480	SHAFT EXIT	2	2
	31	*302F725490	2F725490	SPRING EARTH	1	1
	32	*302F725500	2F725500	SHEET FUSER HEATER	2	2
	33	*302F725510	2F725510	SPRING ACTUATOR EXIT	1	1
⊙	34	*302F746020	2F746020	CONN.CORD ASSY S03078	1	1
	35	*302F746170	2F746170	CONN.CORD ASSY S03155	1	1
	36	*302F746180	2F746180	CONN.CORD ASSY S03156	1	1
	37	*302F825080	2F825080	PLATE EARTH FUSER	1	1
⊙	38	*302F925060	2F925060	ACTUATOR SOL	1	1
⊙	39	*302F925080	2F925080	GEAR IDLE A Z29	1	1
⊙	40	*302F925090	2F925090	GEAR INPUT	1	1
⊙	41	*302F925100	2F925100	GEAR HEAT Z46	1	1
⊙	42	*302F925130	2F925130	GEAR IDLE Z36	1	1
⊙	43	*302F925140	2F925140	GEAR EXIT Z21	1	1
	44	*302F925250	2F925250	PLATE EARTH EXIT	1	1
	45	*302F925340	2F925340	SPRING EXIT	2	2
⊙	46	*302F925430	2F925430	THERMISTOR ASSY	1	1
⊙	47	*302F925570	2F925570	BUSH EXIT	1	1
⊙	48	*302F925650	2F925650	THERMISTOR ASSY	1	1
	49	*302F925800	2F925800	SPRING SEPARATOR	6	6

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	50	*302F925830	2F925830	SHEET FUSER A	2	2
	51	*302F925900	2F925900	CAP SPRING EXIT	2	2
⊙	52	*302F925920	2F925920	PULLEY EXIT PFA	4	4
	53	*302F934020	2F934020	LABEL FUSER OPERATION	1	1
⊙	54	*302F944090	2F944090	SOLENOID ASSY	1	1
⊙	55	*302FP25110	2FP25110	THERMOSTAT 250V 170C	1	1
⊙	56	*302FT20120	2FT20120	SEPARATOR ASSY	6	6
⊙	57	*5MMM176CJ007	2BM07330	BUSH METAL	1	1
	58	*5MMS111SL002	2BY20050	NUT FUSER A	7	7
	59	*5MMW261LJ032	2BM21060	SPRING SOL	1	1
	60	*5MVM111RB002	2BR20450	RUBBER PIN	1	1
⊙	61	*5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	1	1
	62	*7NXTLP1255++H01	NX046610	SENSOR OPT.	2	2
	101	5MBP2518WXSP	E0025180	SPRING PIN / M2.5 X 18 S-BLK		
	102	7BB002304H	BB045310	TP SCREW M3X4		
	103	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T		
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	105	B1B03080		+BIND SCREW M3X08		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

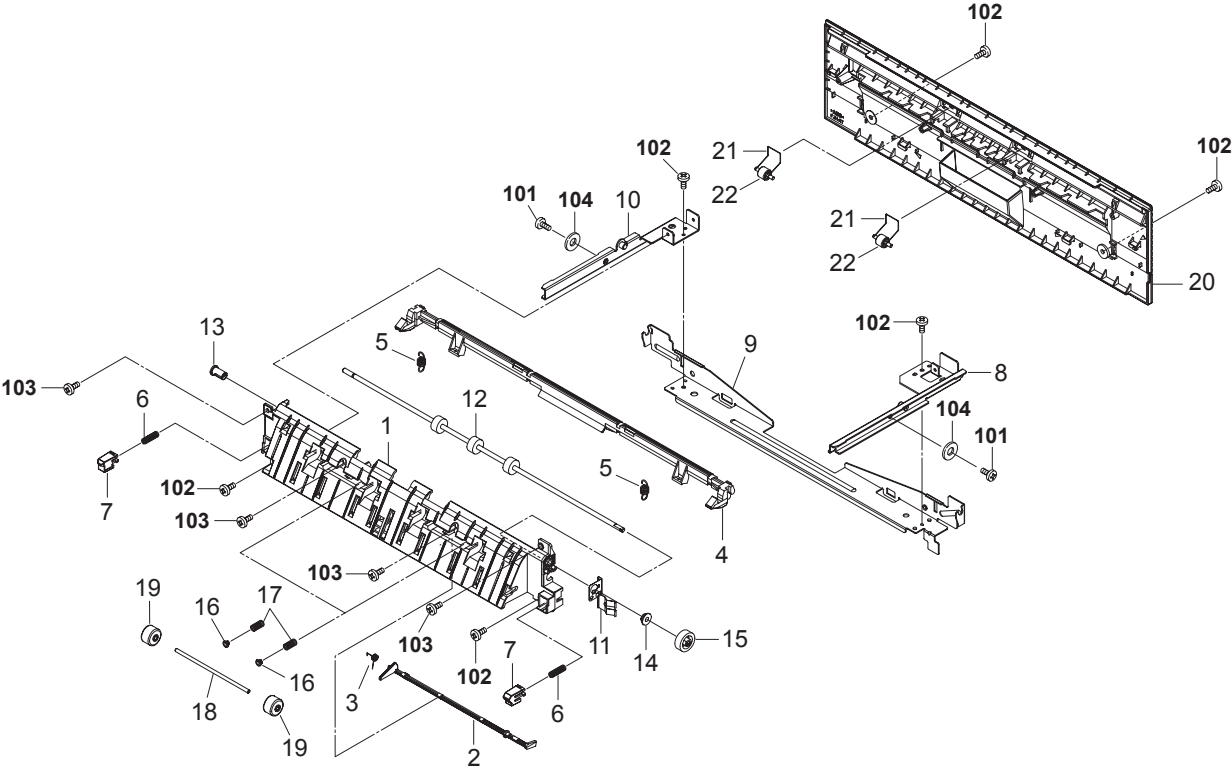


FIG. 10 Fuser Unit II

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F725030	2F725030	GUIDE DU	1	1
	2	302F725100	2F725100	ACTUATOR DU	1	1
	3	302F925370	2F925370	SPRING ACTUATOR DU	1	1
	4	302F725340	2F725340	LEVER FUSER RELEASE	1	1
	5	302F925750	2F925750	SPRING FUSER RELEASE	2	2
	6	302F925560	2F925560	SPRING LOCK	2	2
	7	302F925550	2F925550	LOCK FUSER	2	2
	8	302F925440	2F925440	INNER RAIL R	1	1
	9	302F725350	2F725350	PLATE RAIL FIX	1	1
	10	302F925450	2F925450	INNER RAIL L	1	1
	11	302F925260	2F925260	PLATE EARTH FACE UP	1	1
	12	302F725170	2F725170	ROLLER FACE UP	1	1
	13	302FV02470	2FV02470	BUSH FD	1	1
	14	302F929140	2F929140	BUSH DU	1	1
	15	302F925140	2F925140	GEAR EXIT Z21	1	1
	16	2FM04150	5MVM163DN005	CAP SPRING	4	4
	17	302F925780	2F925780	SPRING DU	4	4
	18	302F929060	2F929060	SHAFT FEED DU	2	2
	19	302F925930	2F925930	PULLEY SWITCH BACK	4	4
	20	302F725320	2F725320	COVER REAR	1	1
	21	302F925350	2F925350	SPRING FACE UP	2	2
	22	302F925160	2F925160	PULLEY FACE UP	2	2
SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
101	101	5MBTPB3004TW++R	B1B53040	BIND T.T SCREW(+) / M3 X 4 CRFREE S-T		
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T		
	103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T		
	104	5MBWK32808NN	C2803080	POLY SLIDER /M3.2X 8 X0.8T XX		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

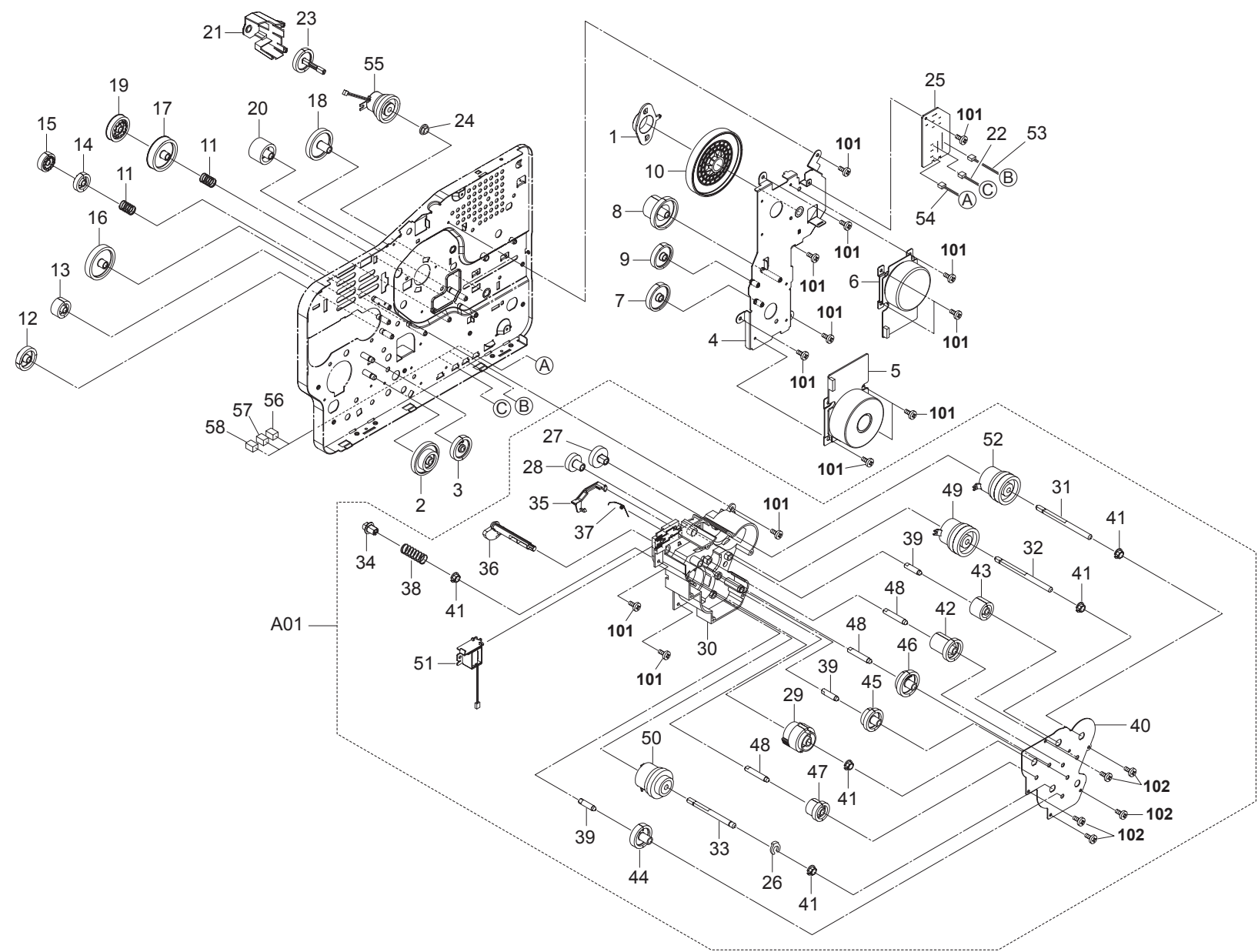


FIG. 11 Driving Unit

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F831060	2F831060	BUSH DRUM	1	1
⊙	2	302F931110	2F931110	GEAR Z95H Z28H	1	1
⊙	3	302F931500	2F931500	GEAR FEED Z34H	1	1
⊙	4	302F731010	2F731010	PLATE DRIVE B	1	1
⊙	5	302F944010	2F944010	MOTOR MAIN	1	1
⊙	6	302F844030	2F844030	MOTOR DRUM	1	1
⊙	7	302F931020	2F931020	GEAR Z77H	1	1
⊙	8	302F931040	2F931040	GEAR Z90H Z30H	1	1
⊙	9	302F931030	2F931030	GEAR Z70H	1	1
⊙	10	302F931590	2F931590	GEAR Z191H	1	1
⊙	11	302F931270	2F931270	SPRING FUSER	2	2
⊙	12	302F931200	2F931200	GEAR DLP Z32H	1	1
⊙	13	302F931290	2F931290	GEAR DLP Z24H	1	1
⊙	14	302F931300	2F931300	GEAR DLP JOINT Z25H	1	1
⊙	15	302F931310	2F931310	GEAR DLP Z25H	1	1
⊙	16	302F931050	2F931050	GEAR Z48H	1	1
⊙	17	302F931060	2F931060	GEAR Z46H	1	1
⊙	18	302F931080	2F931080	GEAR Z45S	1	1
⊙	19	302F931070	2F931070	GEAR Z37S	1	1
⊙	20	302F931090	2F931090	GEAR Z30S	1	1
⊙	21	302F931320	2F931320	HOLDER DU	1	1
⊙	22	302F846240	2F846240	CONN.CORD ASSY S03099	1	1
⊙	23	302F931100	2F931100	GEAR Z34S	1	1
⊙	24	302F931490	2F931490	BUSH FEED DRIVE	1	1
⊙	25	302F701210	2F701210	P.W.BOARD ASSY CONNECT-R	1	1
⊙	A01	302F994030	2F994030	FEED DRIVE ASSY	1	1
⊙	26	*2BC06980		STOPPER 5	1	1
⊙	27	*302F931130	2F931130	GEAR REGIST Z28H	1	1
⊙	28	*302F931160	2F931160	GEAR FEED CLUTCH Z23H	1	1
⊙	29	*302F931180	2F931180	GEAR MPF Z37S	1	1
⊙	30	*302F931220	2F931220	HOUSING FEED DRIVE B	1	1
⊙	31	*302F931250	2F931250	SHAFT REGIST	1	1
⊙	32	*302F931260	2F931260	SHAFT MID FEED	1	1
⊙	33	*302F931340	2F931340	SHAFT CASSETTE	1	1
⊙	34	*302F931350	2F931350	JOINT SHAFT CASSETTE	1	1
⊙	35	*302F931360	2F931360	LEVER MPF LIFT	1	1
⊙	36	*302F931370	2F931370	CAM MPF LIFT	1	1
⊙	37	*302F931380	2F931380	SPRING MPF CAM	1	1
⊙	38	*302F931450	2F931450	SPRING FEED	1	1
⊙	39	*302F931460	2F931460	PIN IDLE FEED	3	3
⊙	40	*302F931480	2F931480	PLATE FEED DRIVE	1	1
⊙	41	*302F931490	2F931490	BUSH FEED DRIVE	5	5
⊙	42	*302F931510	2F931510	GEAR FEED Z23HZ31H	1	1
⊙	43	*302F931520	2F931520	GEAR FEED Z25H	1	1
⊙	44	*302F931530	2F931530	GEAR FEED Z33H	1	1
⊙	45	*302F931540	2F931540	GEAR FEED Z31HZ24H	1	1
⊙	46	*302F931550	2F931550	GEAR FEED Z36HZ27H	1	1
⊙	47	*302F931560	2F931560	GEAR FEED Z26H Z22S	1	1
⊙	48	*302F931570	2F931570	PIN IDLE FEED A	3	3
⊙	49	*302F944030	2F944030	CLUTCH MID FEED	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	50	*302F944050	2F944050	CLUTCH CASSETTE	1	1
⊙	51	*302F944060	2F944060	SOLENOID MPF	1	1
⊙	52	*302F944900	2F944900	CLUTCH REGIST	1	1
⊙	53	302F846340	2F846340	CONN.CORD ASSY S03174	1	1
⊙	54	302F946050	2F946050	CONN.CORD ASSY S03098	1	1
⊙	55	302F944040	2F944040	CLUTCH DUPLEX	1	1
⊙	56	7YCC02B1003+H01	YC013860	CONNECTOR 292254-2		
⊙	57	7YCC02B1007+H01	YC014270	CONNECTOR		
⊙	58	7YCC02B1111+H01	YC045130	CONNECTOR		
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T		
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T		

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicates the spare parts.

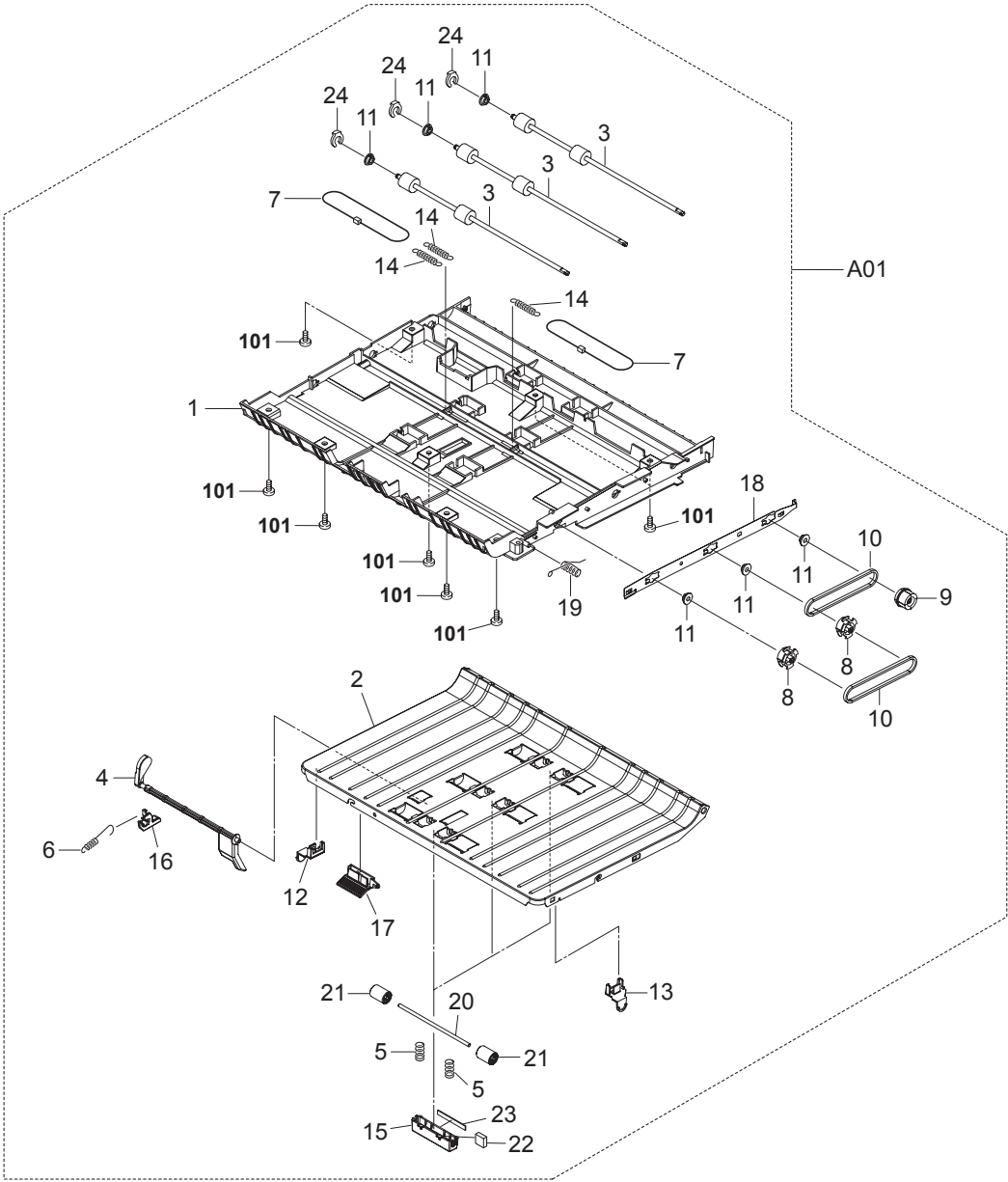


FIG. 12 Duplex Unit

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	A01	302F794010	2F794010	DU ASSY	1	1
	1	*302F729010	2F729010	BASE DU	1	1
	2	*302F729020	2F729020	GUIDE DU LOW	1	1
⊙	3	*302F729030	2F729030	ROLLER DU	3	3
⊙	4	*302F729040	2F729040	ACTUATOR PE	1	1
	5	*302F929070	2F929070	SPRING PULLEY FEED	6	6
	6	*302F929080	2F929080	SPRING PE RELEASE	1	1
	7	*302F929090	2F929090	WIRE LIFT DU	2	2
⊙	8	*302F929100	2F929100	PULLEY P25 DU	2	2
⊙	9	*302F929110	2F929110	GEAR Z18S-P25	1	1
⊙	10	*302F929120	2F929120	BELT DU	2	2
⊙	11	*302F929140	2F929140	BUSH DU	6	6
⊙	12	*302F929150	2F929150	LEVER LIFT DU L	1	1
⊙	13	*302F929160	2F929160	LEVER LIFT DU R	1	1
	14	*302F929170	2F929170	SPRING DU LIFT	3	3
	15	*302F929180	2F929180	HOLDER DU PULLEY	3	3
⊙	16	*302F929190	2F929190	BUSH PE	1	1
⊙	17	*302F929200	2F929200	LEVER DU RELEASE	1	1
	18	*302F929220	2F929220	PLATE EARTH DU	1	1
	19	*302F929240	2F929240	SPRING EARTH DU	1	1
	20	*302F929250	2F929250	SHAFT DU LOW	3	3
	21	*302F929260	2F929260	PULLEY DU LOW	6	6
	22	*302F929270	2F929270	SEAL HOLDER	3	3
	23	*302F929280	2F929280	SEAL HOLDER B	3	3
	24	*5MVX111DN007	2BT11070	STOPPER 3	3	3

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

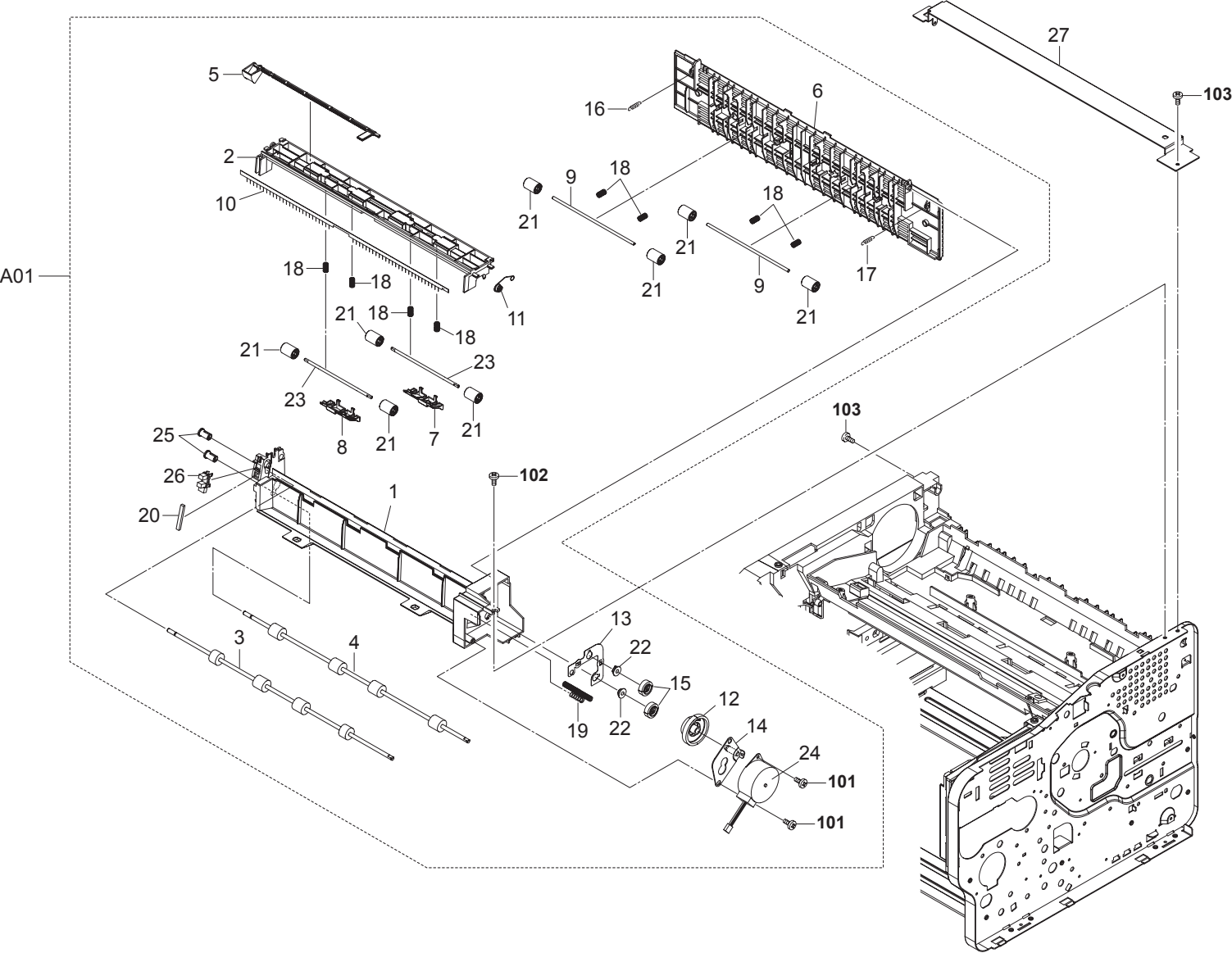


FIG. 13 Paper Exit

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	A01	302F794020	2F794020	FD ASSY	1	1
	1	*302F728010	2F728010	GUIDE VERTICAL	1	1
	2	*302F728020	2F728020	GUIDE EJECT	1	1
⊙	3	*302F728030	2F728030	ROLLER FD UP	1	1
⊙	4	*302F728040	2F728040	ROLLER FD LOW	1	1
⊙	5	*302F728050	2F728050	ACTUATOR OVERFLOW	1	1
⊙	6	*302F728060	2F728060	COVER FD	1	1
	7	*302F728110	2F728110	GUIDE CORRUGATION R	1	1
	8	*302F728120	2F728120	GUIDE CORRUGATION L	1	1
	9	*302F728130	2F728130	SHAFT EJECT PULLEY	2	2
⊙	10	*302F728140	2F728140	DISCHARGER FD	1	1
	11	*302F728150	2F728150	SPRING DISCHARGER	1	1
⊙	12	*302F828030	2F828030	GEAR Z66HZ25H	1	1
	13	*302F828070	2F828070	EARTH PLATE EJECT	1	1
	14	*302F928040	2F928040	PLATE MOTOR	1	1
⊙	15	*302F928060	2F928060	GEAR Z18H FD	2	2
	16	*302F928130	2F928130	SPRING COVER FD L	1	1
	17	*302F928140	2F928140	SPRING COVER FD R	1	1
	18	*302F928170	2F928170	SPRING PULLEY	8	8
	19	*302F928190	2F928190	SPRING EARTH A	1	1
	20	*302F928300	2F928300	SPONGE EXIT	1	1
⊙	21	*302F929050	2F929050	PULLEY FEED DU	8	8
⊙	22	*302F929140	2F929140	BUSH DU	2	2
	23	*302F929250	2F929250	SHAFT DU LOW	2	2
⊙	24	*302F944130	2F944130	MOTOR EJECT	1	1
⊙	25	*302FV02470	2FV02470	BUSH FD	2	2
⊙	26	*7NXTLP1255++H01	NX046610	SENSOR OPT.	1	1
	27	302F728100	2F728100	PLATE EJECT A3	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	102	B1A54080		+BIND TAP-TITE S SCREW M4X08		
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

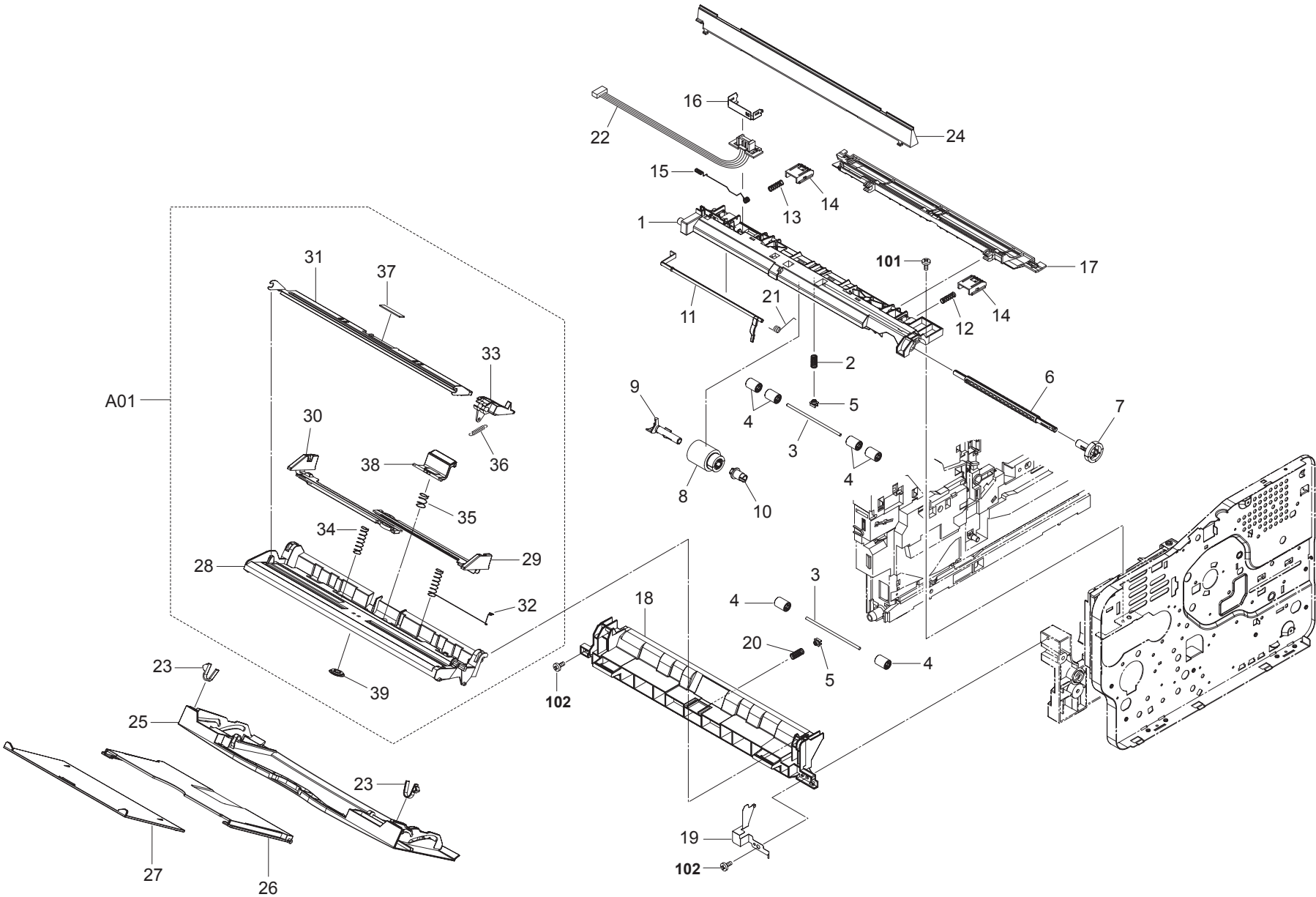


FIG. 14 MPF

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F708020	2F708020	FRAME MPF	1	1
	2	302F908380	2F908380	SP PULLEY FEED	1	1
	3	302F929060	2F929060	SHAFT FEED DU	2	2
	4	302F929050	2F929050	PULLEY FEED DU	6	6
	5	5MVX111DN002	3B706590	BUSH SP PULLEY	2	2
	6	302F708280	2F708280	SHAFT FEED MPF	1	1
	7	302F908130	2F908130	GEAR MPF Z30	1	1
	8	5AAVR0LL+051	2CL16130	ROLLER M/P ASSY	1	1
	9	5MVX422DN007	2BS02370	HOLDER FEED M/P	1	1
	10	302F708170	2F708170	JOINT FEED MPF	1	1
	11	302F708180	2F708180	ACTUATOR MPF	1	1
	12	302F908330	2F908330	SPRING LEVER LOCK R	1	1
	13	302F708300	2F708300	SPRING LEVER LOCK L A3	1	1
	14	302F908340	2F908340	LOCK DLP	2	2
	15	302F908230	2F908230	SPRING EARTH CONNECTOR	1	1
	16	302F908220	2F908220	BKT CONECTOR	1	1
	17	302F724210	2F724210	GUIDE REGIST UP	1	1
	18	302F708010	2F708010	GUIDE TURN MPF	1	1
	19	302F708260	2F708260	PLATE EARTH BOTTOM	1	1
	20	302F908150	2F908150	SP PULLEY TURN	1	1
	21	302F708290	2F708290	SPRING ACTUATOR MPF	1	1
	22	302F846070	2F846070	CONN.CORD ASSY S03048	1	1
	23	302F908200	2F908200	LOCK COVER	2	2
	24	302F708230	2F708230	COVER FRONT MPF	1	1
	25	302F708030	2F708030	COVER MPF	1	1
	26	302F708040	2F708040	TRAY MPF MID	1	1
	27	302F708050	2F708050	TRAY MPF TOP	1	1
	A01	302F794040	2F794040	BASE MPF ASSY	1	1
	28	*302F708060	2F708060	BASE MPF	1	1
	29	*302F708070	2F708070	GUIDE SIDE MPF R	1	1
	30	*302F708080	2F708080	GUIDE SIDE MPF L	1	1
	31	*302F708090	2F708090	PLATE BOTTOM MPF	1	1
	32	*302F708120	2F708120	SPRING BOTTOM MPF R	1	1
	33	*302F908240	2F908240	BRACKET BOTTOM	1	1
	34	*302F908270	2F908270	SP BOTTOM MPF L	1	1
	35	*302F908290	2F908290	SP SEPARATOR MPF	1	1
	36	*302F908300	2F908300	SPRING LOCK MPF	1	1
	37	*302F908310	2F908310	PAD FRICTION MPF	1	1
	38	*302F994070	2F994070	SEPARATOR MP ASSY	1	1
	39	*5MVG127DH001	2B700380	GEAR MANUAL	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	B1A54080		+BIND TAP-TITE S SCREW M4X08		
	102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

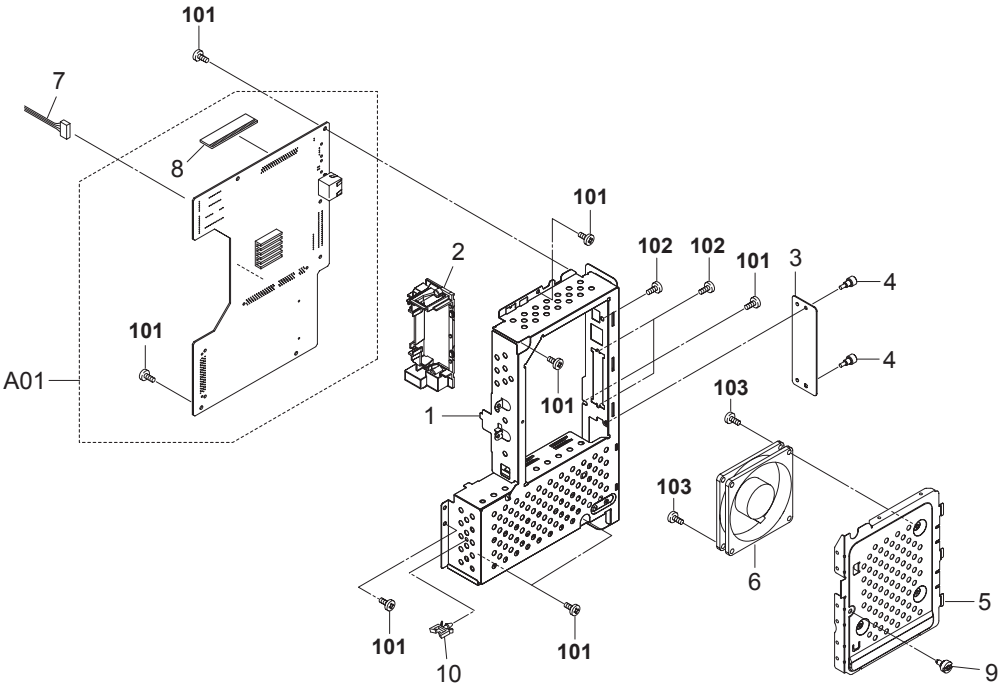


FIG. 15 Controller Box

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SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙	1	302F939010	2F939010	BOX CONTROLLER	1	1
	2	302F939020	2F939020	GUIDE OPTION	1	1
	3	302F939070	2F939070	PLATE OPTION	1	1
	4	5MMT263SN012++R	2D903100	SCREW OP	2	2
	5	302F939030	2F939030	PLATE SHIELD	1	1
	6	302F944190	2F944190	FAN MAIN PWB 80	1	1
	7	302F846270	2F846270	CONN.CORD ASSY S03117	1	1
	A01	302F701160	2F701160	P.W.BOARD ASSY MAIN WITH SOFTWARE	1	1
	8	*302F701180	2F701180	P.W.BOARD ASSY DIMM WITH SOFTWARE	1	1
	9	302F939080	2F939080	SCREW BOX	1	1
	10	M70AK010		WIRE SADDLE	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T		
	102	5MBSPB3006NW++R	B0B03060	PAN HEAD SCREW(+)/ M3 X 6 CRFREE		
	103	5MBTPB3020TW++R	B1A53200	BIND T.T SCREW(+)/ M3 X 20 CRFREE S-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 16 Parts Package

2F7

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					230	240
⊙		302F780020	2F780020	PACKING ASSY	1	1

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

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SP	Part.No.	Alternative.	Description	Fig.No.
	2BC06510		BUSHING 8	6
	2BC06910		STOPPER 6	6
	2BC06980		STOPPER 5	6,11
⊙	2BG22960		BUSH 6	5,6
⊙	2BG22970		BUSH 6 EW	6
⊙	2BG22980		BUSH 8	6
	2BZ06070	5MVM686SH001	DIAL CASSETTE	4
	2BZ06090	5MVVL721WN65	LABEL DIAL	4
⊙	2BZ06160	5MVX522DG006	LOCK CAS BASE	4
⊙	2BZ06170	5MVX541DG004	LEVER SIDE GUIDE	4
	2BZ06260	5MMW161LD054	SPRING SIDE GUIDE	4
	2BZ06270	5MMW251LD054	SPRING LOCK	4
⊙	2BZ06360	5MVX432DN011	LOCK BOTTOM	4
	2C906260		SHEET ABSORBER	2
	2C920320		SEAL DISCHAGER	9
⊙	2C920330		BEARING PRESSURE	9
	2C927140		SWITCH CONTAINER	2
	2FG20380		SPACER THERMOSTAT	9
⊙	2FM02180	5MVX221DN020	BUSH REGIST C	6
	2FM04150	5MVM163DN005	CAP SPRING	10
	302F325010	2F325010	STUD SCREW M3	9
⊙	302F701160	2F701160	P.W.BOARD ASSY MAIN WITH SOFTWARE	15
⊙	302F701180	2F701180	P.W.BOARD ASSY DIMM WITH SOFTWARE	15
⊙	302F701210	2F701210	P.W.BOARD ASSY CONNECT-R	11
⊙	302F701220	2F701220	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP)	6
	302F702010	2F702010	FRAME CENTER	2
	302F702020	2F702020	PLATE BOTTOM	2
	302F702030	2F702030	COVER GUIDE CASSETTE	2
⊙	302F704040	2F704040	STOPPER FD	1
⊙	302F704050	2F704050	SPONGE TOP TRAY	1
	302F706010	2F706010	GUIDE FEED UP	5
	302F706050	2F706050	SHAFT FEED R	5
	302F708010	2F708010	GUIDE TURN MPF	14
	302F708020	2F708020	FRAME MPF	14
⊙	302F708030	2F708030	COVER MPF	14
⊙	302F708040	2F708040	TRAY MPF MID	14
⊙	302F708050	2F708050	TRAY MPF TOP	14
	302F708060	2F708060	BASE MPF	14
	302F708070	2F708070	GUIDE SIDE MPF R	14
	302F708080	2F708080	GUIDE SIDE MPF L	14
	302F708090	2F708090	PLATE BOTTOM MPF	14
	302F708120	2F708120	SPRING BOTTOM MPF R	14
	302F708170	2F708170	JOINT FEED MPF	14
⊙	302F708180	2F708180	ACTUATOR MPF	14
⊙	302F708230	2F708230	COVER FRONT MPF	14
	302F708260	2F708260	PLATE EARTH BOTTOM	14
	302F708280	2F708280	SHAFT FEED MPF	14
	302F708290	2F708290	SPRING ACTUATOR MPF	14
	302F708300	2F708300	SPRING LEVER LOCK L A3	14
	302F709010	2F709010	BASE CASSETTE	4

SP	Part.No.	Alternative.	Description	Fig.No.
	302F709020	2F709020	BASE CASSETTE REAR	4
⊙	302F709030	2F709030	LID CASSETTE	4
	302F709040	2F709040	CURSOR LEFT	4
	302F709050	2F709050	CURSOR RIGHT	4
	302F709070	2F709070	CURSOR END	4
⊙	302F709080	2F709080	LEVER END CURSOR	4
⊙	302F709090	2F709090	LEVER BOTTOM LOCK	4
⊙	302F709120	2F709120	LEVER INDICATOR	4
	302F709140	2F709140	PLATE BOTTOM	4
⊙	302F709160	2F709160	SPRING BOTTOM	4
	302F709170	2F709170	SPRING EARTH BOTTOM	4
	302F709190	2F709190	LABEL OPERATION	4
	302F709200	2F709200	COVER CASSETTE TOP	4
	302F709210	2F709210	GUIDE PAPER CASSETTE	4
⊙	302F712120	2F712120	COVER DRUM SHUTTER	2
⊙	302F724020	2F724020	ROLLER REGIST UP	6
	302F724040	2F724040	SHAFT MID	6
	302F724050	2F724050	FRAME FEED	6
	302F724070	2F724070	GUIDE PAPER CHUTE	6
⊙	302F724090	2F724090	LEVER EMPTY	6
	302F724100	2F724100	GUIDE EARTH	6
⊙	302F724120	2F724120	SPRING TC CHARGE	6
⊙	302F724150	2F724150	GEAR TC Z21H	6
	302F724160	2F724160	SPRING MAIN CHARGE	6
	302F724170	2F724170	SPRING BIAS CHARGE	6
	302F724180	2F724180	PLATE HV	6
	302F724190	2F724190	PLATE EARTH R	6
	302F724210	2F724210	GUIDE REGIST UP	14
	302F724220	2F724220	COVER PWB FEED	6
	302F724230	2F724230	SPRING EARTH	6
	302F724260	2F724260	SPRING REGIST C	6
	302F724270	2F724270	SPRING TC R	6
	302F724280	2F724280	SHAFT GUIDE	6
	302F724290	2F724290	SPRING RELEASE DLP R	6
	302F724300	2F724300	GUIDE FEED LOW	6
	302F725010	2F725010	FRAME FUSER UP	9
	302F725020	2F725020	FRAME FUSER LOW	9
	302F725030	2F725030	GUIDE DU	10
	302F725040	2F725040	GUIDE FACE UP	9
⊙	302F725050	2F725050	ROLLER HEAT	9
⊙	302F725060	2F725060	ROLLER PRESS	9
⊙	302F725070	2F725070	BUSH HEAT R	9
⊙	302F725080	2F725080	BUSH HEAT L	9
⊙	302F725090	2F725090	ACTUATOR EXIT	9
⊙	302F725100	2F725100	ACTUATOR DU	10
	302F725110	2F725110	GUIDE EXIT UP	9
	302F725120	2F725120	PLATE CORD	9
⊙	302F725160	2F725160	ROLLER EXIT	9
⊙	302F725170	2F725170	ROLLER FACE UP	10
⊙	302F725200	2F725200	HEATER LARGE E	9

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	302F725230	2F725230	HEATER SMALL E	9		302F746110	2F746110	CONN.CORD ASSY S03092	6
	302F725270	2F725270	GUIDE EXIT LOW	9		302F746160	2F746160	CONN.CORD ASSY S03123	6
	302F725290	2F725290	PLATE EARTH PRESS	9		302F746170	2F746170	CONN.CORD ASSY S03155	9
	302F725310	2F725310	GUIDE FEED DU	9		302F746180	2F746180	CONN.CORD ASSY S03156	9
⊙	302F725320	2F725320	COVER REAR	10	⊙	302F780020	2F780020	PACKING ASSY	16
	302F725330	2F725330	GRAND PLATE HEAT ROLLER	9	⊙	302F780050	2F780050	ROLLER TRANSFER ASSY	6
⊙	302F725340	2F725340	LEVER FUSER RELEASE	10	⊙	302F793010	2F793010	DK-440	7
	302F725350	2F725350	PLATE RAIL FIX	10	⊙	302F793020	2F793020	DV-440 (E)	8
	302F725380	2F725380	PLATE PRESS	9	⊙	302F793030	2F793030	LK-440	2
	302F725390	2F725390	SPRING PRESS	9	⊙	302F793040	2F793040	FK-440(E)	9
	302F725400	2F725400	CAP SEPARATOR	9	⊙	302F793050	2F793050	MC-440	7
	302F725420	2F725420	COVER CORD	9	⊙	302F793060	2F793060	CT-440	4
	302F725430	2F725430	STATIC ELIMINATOR HEAT ROLLER	9	⊙	302F794010	2F794010	DU ASSY	12
	302F725450	2F725450	PLATE SPRING FUSER SE	9	⊙	302F794020	2F794020	FD ASSY	13
	302F725460	2F725460	PLATE SPRING FUSER	9	⊙	302F794030	2F794030	KEY BOARD ASSY (E)	1
	302F725470	2F725470	SPRING EARTH FUSER	9	⊙	302F794040	2F794040	BASE MPF ASSY	14
	302F725480	2F725480	SHAFT EXIT	9	⊙	302F794050	2F794050	DC BRUSH ASSY	6
	302F725490	2F725490	SPRING EARTH	9	⊙	302F794060	2F794060	REGIST KIT	6
	302F725500	2F725500	SHEET FUSER HEATER	9	⊙	302F794070	2F794070	COVER TOP ASSY	1
	302F725510	2F725510	SPRING ACTUATOR EXIT	9	⊙	302F794080	2F794080	LID TOP ASSY	1
	302F728010	2F728010	GUIDE VERTICAL	13	⊙	302F801340	2F801340	P.W.BOARD ASSY CONNECT-L	3
	302F728020	2F728020	GUIDE EJECT	13	⊙	302F802010	2F802010	GUIDE CASSETTE	2
⊙	302F728030	2F728030	ROLLER FD UP	13	⊙	302F804100	2F804100	COVER CABLE	1
⊙	302F728040	2F728040	ROLLER FD LOW	13		302F825080	2F825080	PLATE EARTH FUSER	9
⊙	302F728050	2F728050	ACTUATOR OVERFLOW	13	⊙	302F828030	2F828030	GEAR Z66HZ25H	13
⊙	302F728060	2F728060	COVER FD	13		302F828070	2F828070	EARTH PLATE EJECT	13
	302F728100	2F728100	PLATE EJECT A3	13	⊙	302F831060	2F831060	BUSH DRUM	11
	302F728110	2F728110	GUIDE CORRUGATION R	13	⊙	302F844030	2F844030	MOTOR DRUM	11
	302F728120	2F728120	GUIDE CORRUGATION L	13	⊙	302F844040	2F844040	FAN R 80	2
	302F728130	2F728130	SHAFT EJECT PULLEY	13	⊙	302F844050	2F844050	FAN L 80	3
⊙	302F728140	2F728140	DISCHARGER FD	13		302F846040	2F846040	CONN.CORD ASSY S03045	3
	302F728150	2F728150	SPRING DISCHARGER	13		302F846050	2F846050	CONN.CORD ASSY S03046	3
	302F729010	2F729010	BASE DU	12		302F846060	2F846060	CONN.CORD ASSY S03047	3
	302F729020	2F729020	GUIDE DU LOW	12		302F846070	2F846070	CONN.CORD ASSY S03048	14
⊙	302F729030	2F729030	ROLLER DU	12		302F846200	2F846200	CONN.CORD ASSY S03068	3
⊙	302F729040	2F729040	ACTUATOR PE	12		302F846240	2F846240	CONN.CORD ASSY S03099	11
⊙	302F729050	2F729050	LEVER PE RELEASE	3		302F846270	2F846270	CONN.CORD ASSY S03117	15
	302F729060	2F729060	SPRING PE RELEASE	3		302F846280	2F846280	CONN.CORD ASSY S03119	3
	302F731010	2F731010	PLATE DRIVE B	11		302F846320	2F846320	CONN.CORD ASSY S03130	3
⊙	302F734020	2F734020	LABEL JAM OPERATION	1		302F846330	2F846330	CONN.CORD ASSY S03172	3
⊙	302F745010	2F745010	SWITCHING REGULATOR (E)	3		302F846340	2F846340	CONN.CORD ASSY S03174	11
⊙	302F746010	2F746010	CONN.CORD ASSY S03073	6		302F846350	2F846350	CONN.CORD ASSY S03175	2
⊙	302F746020	2F746020	CONN.CORD ASSY S03078	9	⊙	302F894040	2F894040	FEED HOLDER ASSY	5
	302F746040	2F746040	CONN.CORD ASSY S03084	6		302F902010	2F902010	FRAME LEFT	2
	302F746050	2F746050	CONN.CORD ASSY S03085	6		302F902020	2F902020	FRAME RIGHT	2
	302F746060	2F746060	CONN.CORD ASSY S03086	6		302F902060	2F902060	GUIDE DLP R	2
	302F746070	2F746070	CONN.CORD ASSY S03088	6		302F902070	2F902070	DUCT RIGHT FRAME	2
	302F746080	2F746080	CONN.CORD ASSY S03089	6		302F902100	2F902100	PLATE POWER PWB	3
	302F746090	2F746090	CONN.CORD ASSY S03090	6		302F902110	2F902110	SHEET POWER PWB	3
	302F746100	2F746100	CONN.CORD ASSY S03091	6	⊙	302F902160	2F902160	CONTACT MAIN	3

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
	302F902220	2F902220	COOLING DUCT LEFT	2
	302F902230	2F902230	COOLING DUCT RIGHT	2
	302F902240	2F902240	COVER WIRE A	3
	302F902250	2F902250	MOUNT FAN MOTOR	3
⊙	302F902260	2F902260	PLATE EARTH DRUM	3
	302F902270	2F902270	CONTACT BIAS	3
	302F902280	2F902280	PLATE EARTH BOTTOM	3
	302F902310	2F902310	MOUNT INTERLOCK SW	3
	302F902320	2F902320	PLATE EARTH FEED	3
	302F902330	2F902330	PLATE HEAT SINK	3
	302F902340	2F902340	SHEET BIAS	3
	302F902380	2F902380	COOLING DUCT LEFT A	2
	302F902390	2F902390	PLATE EARTH RAIL	3
	302F902400	2F902400	PLATE EARTH MAIN	3
	302F902410	2F902410	SPRING EARTH FAN	3
⊙	302F902420	2F902420	LOCK COVER TOP R	2
⊙	302F902430	2F902430	LOCK COVER TOP L	3
	302F902450	2F902450	SHEET WIRE	3
	302F902460	2F902460	PLATE FAN MOTOR	3
⊙	302F904060	2F904060	COVER LEFT	1
⊙	302F904070	2F904070	COVER RIGHT	1
⊙	302F904080	2F904080	COVER SIDE	1
⊙	302F904090	2F904090	COVER CONTROLLER	1
	302F904140	2F904140	HINGE SIDE	1
⊙	302F904170	2F904170	SPONGE COVER TOP	1
	302F906030	2F906030	GEAR FEED Z26H	5
	302F906060	2F906060	HOLDER FEED	5
	302F906110	2F906110	PIN FEED ROLL	5
	302F906170	2F906170	JOINT PICKUP A	5
	302F906180	2F906180	JOINT PICKUP B	5
	302F906190	2F906190	GUIDE FEED L	5
	302F906200	2F906200	GUIDE FEED R	5
	302F906230	2F906230	PULLEY FEED ASSY	5
	302F906240	2F906240	PULLEY PICKUP ASSY	5
	302F906270	2F906270	SHAFT FEED L	5
	302F906280	2F906280	GEAR FEED Z30H	5
	302F908130	2F908130	GEAR MPF Z30	14
⊙	302F908150	2F908150	SP PULLEY TURN	14
	302F908200	2F908200	LOCK COVER	14
	302F908220	2F908220	BKT CONECTOR	14
	302F908230	2F908230	SPRING EARTH CONNECTOR	14
	302F908240	2F908240	BRACKET BOTTOM	14
	302F908270	2F908270	SP BOTTOM MPF L	14
	302F908290	2F908290	SP SEPARATOR MPF	14
	302F908300	2F908300	SPRING LOCK MPF	14
	302F908310	2F908310	PAD FRICTION MPF	14
	302F908330	2F908330	SPRING LEVER LOCK R	14
⊙	302F908340	2F908340	LOCK DLP	14
	302F908380	2F908380	SP PULLEY FEED	14
⊙	302F909170	2F909170	RETARD ROLLER ASSY	4

SP	Part.No.	Alternative.	Description	Fig.No.
	302F909180	2F909180	HOLDER RETARD	4
	302F909190	2F909190	GUIDE RETARD	4
	302F909200	2F909200	SPRING RETARD	4
⊙	302F909210	2F909210	PAD BOTTOM	4
	302F909260	2F909260	MARKER INDICATOR	4
	302F909560	2F909560	SHEET CASSETTE	4
⊙	302F912320	2F912320	ARM DRUM SHUTTER	2
⊙	302F912330	2F912330	GEAR SHUTTER Z18S	2
⊙	302F912340	2F912340	GEAR SHUTTER Z16S	2
⊙	302F912350	2F912350	LID DRUM SHUTTER	2
	302F912360	2F912360	SPRING SHUTTER ARM	2
	302F912370	2F912370	SPRING SHUTTER L	2
	302F924130	2F924130	SPRING SEP CHARGE	6
⊙	302F924150	2F924150	ACTUATOR REGIST	6
⊙	302F924160	2F924160	BUSH REGIST	6
⊙	302F924190	2F924190	BUSH TRANSFER R	6
⊙	302F924220	2F924220	ACTUATOR DU	6
⊙	302F924240	2F924240	LEVER RELEASE FUSER R	6
	302F924270	2F924270	SPRING REGIST SENSOR	6
	302F924380	2F924380	SPRING RELEASE FUSER R	6
	302F924400	2F924400	SPRING TC R	6
⊙	302F924430	2F924430	GEAR REGIST Z23H	6
⊙	302F924460	2F924460	SPRING REGIST R	6
	302F924470	2F924470	PLATE ENGINE	6
⊙	302F924480	2F924480	LEVER RELEASE DLP L	6
⊙	302F924490	2F924490	LEVER RELEASE DLP R	6
	302F924500	2F924500	GUIDE CABLE L	6
	302F924510	2F924510	GUIDE CABLE R	6
	302F924520	2F924520	SP RELEASE TC L	6
	302F924570	2F924570	PLATE HIGH MEG EARTH	6
	302F924580	2F924580	PLATE EARTH M	6
	302F924590	2F924590	PLATE SEP CHARGE	6
⊙	302F924600	2F924600	PLATE TC CHARGE	6
	302F924640	2F924640	ROLLER MIDDLE ASSY	6
	302F924650	2F924650	PLATE HV L	6
	302F924660	2F924660	PLATE HV R	6
⊙	302F924700	2F924700	GEAR REG Z26H-Z33H	6
	302F924720	2F924720	SHEET INSULATOR	6
	302F924730	2F924730	PLATE EARTH ENGINE L	6
	302F924740	2F924740	PLATE EARTH ENGINE R	6
	302F924760	2F924760	PULLEY GUIDE	6
	302F924780	2F924780	SPONGE REGIST	6
	302F924800	2F924800	HIGH MEG	6
⊙	302F924830	2F924830	BUSH TRANSFER L	6
⊙	302F925060	2F925060	ACTUATOR SOL	9
⊙	302F925080	2F925080	GEAR IDLE A Z29	9
⊙	302F925090	2F925090	GEAR INPUT	9
⊙	302F925100	2F925100	GEAR HEAT Z46	9
⊙	302F925130	2F925130	GEAR IDLE Z36	9
⊙	302F925140	2F925140	GEAR EXIT Z21	9,10

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
	302F925160	2F925160	PULLEY FACE UP	10
	302F925250	2F925250	PLATE EARTH EXIT	9
	302F925260	2F925260	PLATE EARTH FACE UP	10
	302F925340	2F925340	SPRING EXIT	9
	302F925350	2F925350	SPRING FACE UP	10
	302F925370	2F925370	SPRING ACTUATOR DU	10
⊙	302F925430	2F925430	THERMISTOR ASSY	9
⊙	302F925440	2F925440	INNER RAIL R	10
⊙	302F925450	2F925450	INNER RAIL L	10
⊙	302F925460	2F925460	OUTER RAIL R	2
⊙	302F925470	2F925470	OUTER RAIL L	3
⊙	302F925480	2F925480	PULLEY RAIL DOUBLE	2,3
⊙	302F925500	2F925500	PIN PULLEY	2
⊙	302F925550	2F925550	LOCK FUSER	10
	302F925560	2F925560	SPRING LOCK	10
⊙	302F925570	2F925570	BUSH EXIT	9
⊙	302F925650	2F925650	THERMISTOR ASSY	9
	302F925750	2F925750	SPRING FUSER RELEASE	10
	302F925780	2F925780	SPRING DU	10
	302F925800	2F925800	SPRING SEPARATOR	9
	302F925830	2F925830	SHEET FUSER A	9
	302F925870	2F925870	SPRING RAIL SW	2
	302F925900	2F925900	CAP SPRING EXIT	9
⊙	302F925920	2F925920	PULLEY EXIT PFA	9
	302F925930	2F925930	PULLEY SWITCH BACK	10
	302F928040	2F928040	PLATE MOTOR	13
⊙	302F928060	2F928060	GEAR Z18H FD	13
	302F928130	2F928130	SPRING COVER FD L	13
	302F928140	2F928140	SPRING COVER FD R	13
	302F928170	2F928170	SPRING PULLEY	13
	302F928190	2F928190	SPRING EARTH A	13
	302F928300	2F928300	SPONGE EXIT	13
⊙	302F929050	2F929050	PULLEY FEED DU	13,14
	302F929060	2F929060	SHAFT FEED DU	10,14
	302F929070	2F929070	SPRING PULLEY FEED	12
	302F929080	2F929080	SPRING PE RELEASE	12
	302F929090	2F929090	WIRE LIFT DU	12
⊙	302F929100	2F929100	PULLEY P25 DU	12
⊙	302F929110	2F929110	GEAR Z18S-P25	12
⊙	302F929120	2F929120	BELT DU	12
⊙	302F929140	2F929140	BUSH DU	10,12,13
⊙	302F929150	2F929150	LEVER LIFT DU L	12
⊙	302F929160	2F929160	LEVER LIFT DU R	12
	302F929170	2F929170	SPRING DU LIFT	12
	302F929180	2F929180	HOLDER DU PULLEY	12
⊙	302F929190	2F929190	BUSH PE	12
⊙	302F929200	2F929200	LEVER DU RELEASE	12
	302F929220	2F929220	PLATE EARTH DU	12
	302F929240	2F929240	SPRING EARTH DU	12
	302F929250	2F929250	SHAFT DU LOW	12,13

SP	Part.No.	Alternative.	Description	Fig.No.
	302F929260	2F929260	PULLEY DU LOW	12
	302F929270	2F929270	SEAL HOLDER	12
	302F929280	2F929280	SEAL HOLDER B	12
⊙	302F931020	2F931020	GEAR Z77H	11
⊙	302F931030	2F931030	GEAR Z70H	11
⊙	302F931040	2F931040	GEAR Z90H Z30H	11
⊙	302F931050	2F931050	GEAR Z48H	11
⊙	302F931060	2F931060	GEAR Z46H	11
⊙	302F931070	2F931070	GEAR Z37S	11
⊙	302F931080	2F931080	GEAR Z45S	11
⊙	302F931090	2F931090	GEAR Z30S	11
⊙	302F931100	2F931100	GEAR Z34S	11
⊙	302F931110	2F931110	GEAR Z95H Z28H	11
⊙	302F931130	2F931130	GEAR REGIST Z28H	11
⊙	302F931160	2F931160	GEAR FEED CLUTCH Z23H	11
⊙	302F931180	2F931180	GEAR MPF Z37S	11
⊙	302F931190	2F931190	GEAR DLP Z31H	2
⊙	302F931200	2F931200	GEAR DLP Z32H	11
	302F931220	2F931220	HOUSING FEED DRIVE B	11
⊙	302F931230	2F931230	HOLDER DLP CLUTCH	2
	302F931250	2F931250	SHAFT REGIST	11
	302F931260	2F931260	SHAFT MID FEED	11
⊙	302F931270	2F931270	SPRING FUSER	11
⊙	302F931290	2F931290	GEAR DLP Z24H	11
⊙	302F931300	2F931300	GEAR DLP JOINT Z25H	11
⊙	302F931310	2F931310	GEAR DLP Z25H	11
⊙	302F931320	2F931320	HOLDER DU	11
	302F931340	2F931340	SHAFT CASSETTE	11
	302F931350	2F931350	JOINT SHAFT CASSETTE	11
⊙	302F931360	2F931360	LEVER MPF LIFT	11
⊙	302F931370	2F931370	CAM MPF LIFT	11
	302F931380	2F931380	SPRING MPF CAM	11
⊙	302F931430	2F931430	GEAR FEED ROLL Z27H	6
	302F931450	2F931450	SPRING FEED	11
	302F931460	2F931460	PIN IDLE FEED	11
	302F931480	2F931480	PLATE FEED DRIVE	11
	302F931490	2F931490	BUSH FEED DRIVE	6,11
⊙	302F931500	2F931500	GEAR FEED Z34H	11
⊙	302F931510	2F931510	GEAR FEED Z23HZ31H	11
⊙	302F931520	2F931520	GEAR FEED Z25H	11
⊙	302F931530	2F931530	GEAR FEED Z33H	11
⊙	302F931540	2F931540	GEAR FEED Z31HZ24H	11
⊙	302F931550	2F931550	GEAR FEED Z36HZ27H	11
⊙	302F931560	2F931560	GEAR FEED Z26H Z22S	11
⊙	302F931570	2F931570	PIN IDLE FEED A	11
⊙	302F931590	2F931590	GEAR Z191H	11
⊙	302F931600	2F931600	CLUTCH DLP	2
	302F934020	2F934020	LABEL FUSER OPERATION	9
⊙	302F934100	2F934100	LABEL INSTALL DLP	1
	302F939010	2F939010	BOX CONTROLLER	15

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
	302F939020	2F939020	GUIDE OPTION	15
	302F939030	2F939030	PLATE SHIELD	15
⊙	302F939070	2F939070	PLATE OPTION	15
	302F939080	2F939080	SCREW BOX	15
⊙	302F944010	2F944010	MOTOR MAIN	11
⊙	302F944030	2F944030	CLUTCH MID FEED	11
⊙	302F944040	2F944040	CLUTCH DUPLEX	11
⊙	302F944050	2F944050	CLUTCH CASSETTE	11
⊙	302F944060	2F944060	SOLENOID MPF	11
⊙	302F944070	2F944070	SOLENOID DLP	2
⊙	302F944090	2F944090	SOLENOID ASSY	9
⊙	302F944120	2F944120	FAN ENGINE PWB 35	6
⊙	302F944130	2F944130	MOTOR EJECT	13
⊙	302F944160	2F944160	FAN POWER PWB 50	3
⊙	302F944190	2F944190	FAN MAIN PWB 80	15
⊙	302F944900	2F944900	CLUTCH REGIST	11
	302F946050	2F946050	CONN.CORD ASSY S03098	11
⊙	302F994030	2F994030	FEED DRIVE ASSY	11
⊙	302F994070	2F994070	SEPARATOR MP ASSY	14
⊙	302F994090	2F994090	WASTE BOTTLE ASSY	7
⊙	302F994100	2F994100	EMBLEM ASSY	1
⊙	302FP25110	2FP25110	THERMOSTAT 250V 170C	9
⊙	302FT20120	2FT20120	SEPARATOR ASSY	9
⊙	302FV02470	2FV02470	BUSH FD	10,13
	302FV45020	2FV45020	AC CORD ASSY	3
	302FV45040	2FV45040	AC CORD ASSY	3
	3CZ02230		PIN,HOOK FULCRUM	2,3
⊙	5AAVR0LL+051	2CL16130	ROLLER M/P ASSY	14
⊙	5FSP03090001+01	SP0A0360	PUSH SWITCH 03 SN	3
⊙	5MMM176CJ007	2BM07330	BUSH METAL	9
	5MMS111SL002	2BY20050	NUT FUSER A	9
⊙	5MMT263SN012++R	2D903100	SCREW OP	15
	5MMW151SD003	2BS06100	SPRING END	4
	5MMW261LJ032	2BM21060	SPRING SOL	9
	5MVG127DH001	2B700380	GEAR MANUAL	14
	5MVG127DH002	2BM07310	GEAR GUIDE SIDE	4
	5MVM111RB002	2BR20450	RUBBER PIN	9
	5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	3,9
⊙	5MVX111DN002	3B706590	BUSH SP PULLEY	14
	5MVX111DN003	2A806250	RING STOPPER	5
	5MVX111DN007	2BT11070	STOPPER 3	12
⊙	5MVX221RB014	2BS03110	FOOT	2,3
	5MVX422DN007	2BS02370	HOLDER FEED M/P	14
⊙	7NXTLP1255++H01	NX046610	SENSOR OPT.	9,13
	7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	11
	7YCC02B1007+H01	YC014270	CONNECTOR	11
	7YCC02B1111+H01	YC045130	CONNECTOR	11
	M70AK010		WIRE SADDLE	2,15

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