



# Installation and Assembly: Lock Down Hardware for Display Base Stands

Model: HL4UN-002, HL4UN-002-Q10

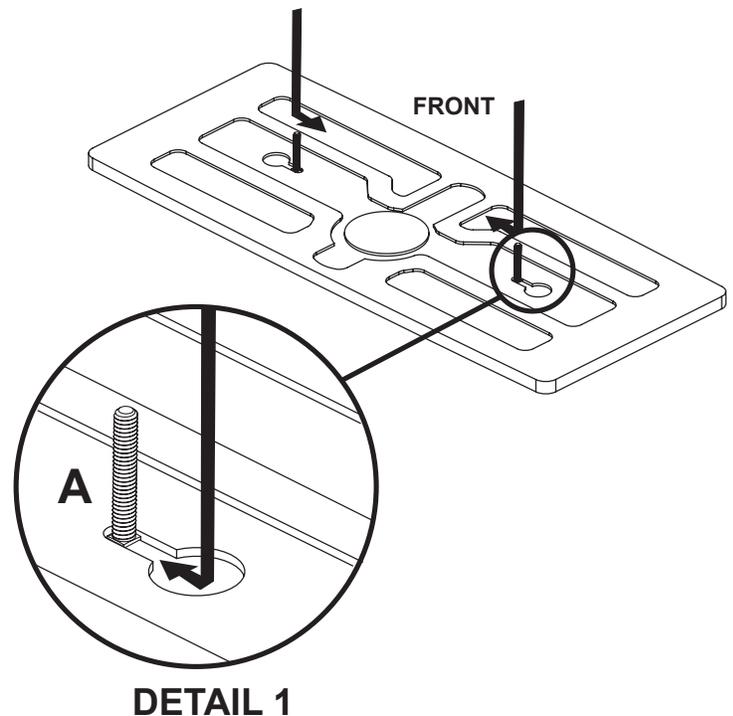
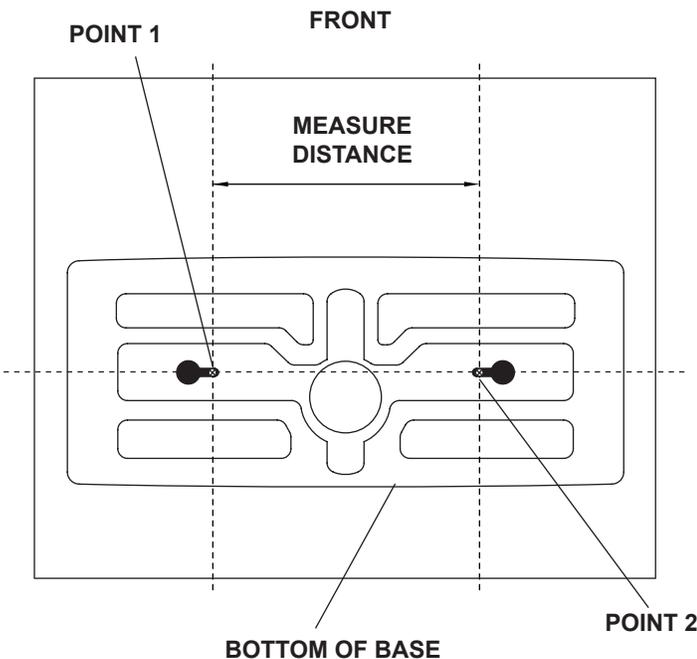
Parts List		HL4UN-002		HL4UN-002-Q10	
Description	Qty.	Part #	Qty.	Part #	
A 1/4-20 x 1 3/4" carriage bolt	2	520-1017	20	520-1017	
B M4 x 16 mm phillips trilobe screw	2	520-2621	20	520-2621	
C M4 x 16 mm socket pin screw	2	520-1087	20	520-1087	
D 1/4-20 sloped nut	3	530-0035	23	530-0035	
E M4 x 12 mm socket pin screw	2	520-1079	20	520-1079	
F #8 flat washer	2	540-1001	20	540-1001	
G plastic cap	2	590-1294	20	590-1294	
H 4 mm allen wrench	1	560-9646	3	560-9646	

**TOOLS NEEDED**

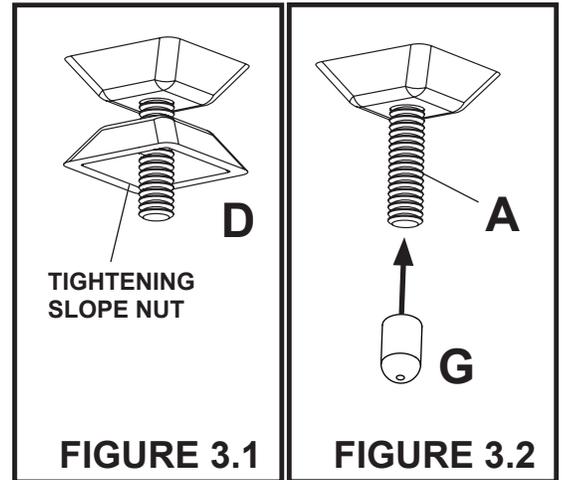
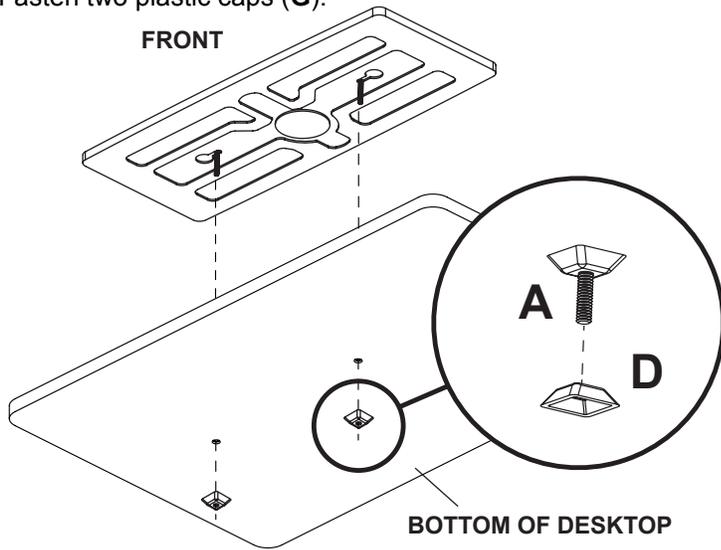
- drill
- 9/32" drill bit
- 5/8" open box wrench

- 1** Measure distance between center lines of cut outs in bottom of display base. Use measurement to mark location of holes at point 1 and point 2, on table. Drill two holes using a 9/32" drill bit.  
**NOTE:** Display and base may appear different than illustrated

- 2** Insert two 1/4-20 x 1-3/4" carriage bolts (A) into bottom of display base as shown in detail 1.



- 3** Hand tighten slope nut (D) through 1/4-20 x 1-3/4" carriage bolt (A) until snug against bottom of desktop surface. Thread another slope nut (D) upside-down, about two turns from first slope nut (D). Insert an open box wrench between both slope nuts (D) and tighten. **NOTE:** Avoid jamming both slope nuts (D) together, doing so may make it difficult to remove slope nut used for tightening first slope nut (D) as shown in figure 3.1. After slope nut is secure remove bottom slope nut as shown in figure 3.2. Repeat with remaining 1/4-20 x 1 3/4" carriage bolt (A). Fasten two plastic caps (G).



**NOTE:** Do not overtighten slope nut (D) plate may distort

## Installation of Security Screws for Base/Screen Assembly

- 4** Thread two M4 x 16 phillips pan trilobe screws (B) to bottom display attachment holes as shown in fig. 4.1. Remove the two M4 x 16 phillips pan trilobe screws (B) and attach display screen to display base using two M4 x 16 mm socket pin screws (I) or M4 x 12 mm socket pin screws (E) with #8 flat washers (F), as shown in figure 4.2. Tighten with 4 mm security allen wrench (H). Use TV supplied screws for remaining holes.

### ⚠ WARNING

- If screws don't get three complete turns in the screen inserts or if screws bottom out and bracket is still not tightly secured, damage may occur to screen or product may fail.

**NOTE:** Screws are installed using bottom two display mounting locations.

**NOTE:** Display and base may appear different than illustrated

