



PF-700/710/750 DF-730

PARTS LIST

Published in Oct.'06
3J470772
Revision 2

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Frequency	Quantity
	302AR07261	SHAFT,SEPARATION	PF-700	50 / 60Hz	2
	302GR06100	SHAFT SEPARATION	PF-710	50 / 60Hz	2

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302GR93081	CT-710	•302GR09011	CASSETTE
			•66106080	SPRING,PAD

- Parts with "⊙" indicate the spare parts and the parts without "⊙" can not be supplied.

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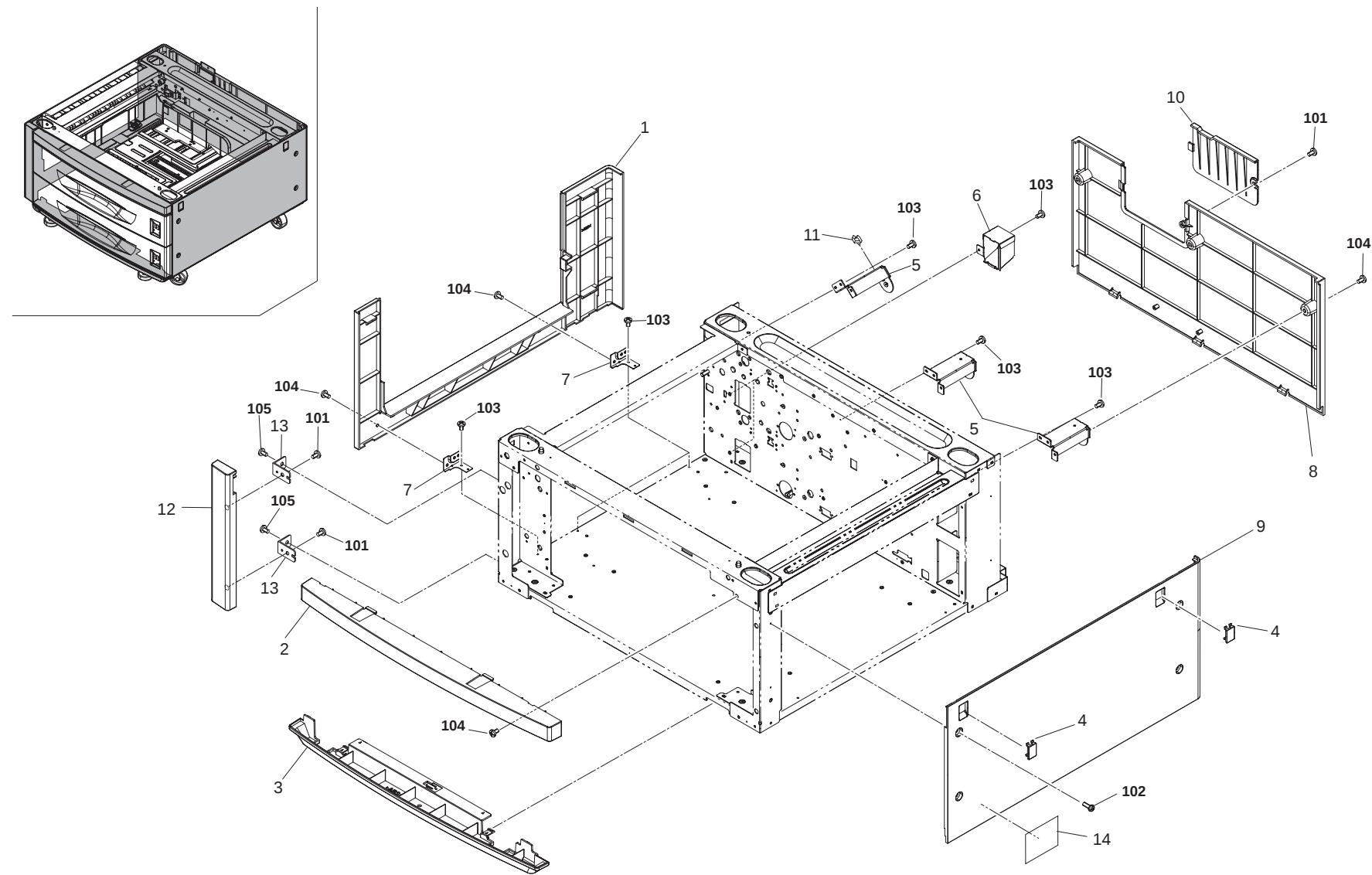


FIG. 1 Covers

3J4-1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	303J404071	3J404071	COVER LEFT	1	1	1	1
⊙	2	303J404010	3J404010	COVER UPPER FRONT	1	1	1	1
⊙	3	303J404020	3J404020	COVER LOWER FRONT	1	1	1	1
⊙	4	303J404080	3J404080	COVER LID	2	2	2	2
	5	303AT02121	3AT02121	REAR MOUNT,COVER	3	3	3	3
	6	2AR07720		COVER,CASSETTE RAIL	2	2	2	2
	7	303AT02111	3AT02111	MOUNT SORTER	3	3	3	3
⊙	8	303J404050	3J404050	COVER REAR	1	1	1	1
⊙	9	303J404100	3J404100	COVER RIGHT	1	1	1	1
⊙	10	303J404060	3J404060	COVER CONNECTOR	1	1	1	1
	11	M2105730		MINIATURE CLAMP,UAMS-07-0	1	1	1	1
⊙	12	303J404030	3J404030	COVER LEFT FRONT	1	1	1	1
	13	3CF04040		LEFT FRONT MOUNT,COVER	2	2	2	2
⊙	14	5MVS661EE001	67505110	LABEL STOPPER	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	BAB64080		+TP TAP-TITE P SCREW M4X8				
	102	B4A04060		+TP-A SCREW M4X06(TRIVALENT CHROMA				
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T				
	104	B4B04080		+TP-A SCREW M4X08(TRIVALENT CHROMA				
	105	B1B04080		+BIND SCREW M4X08(TRIVALENT CHROMA				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

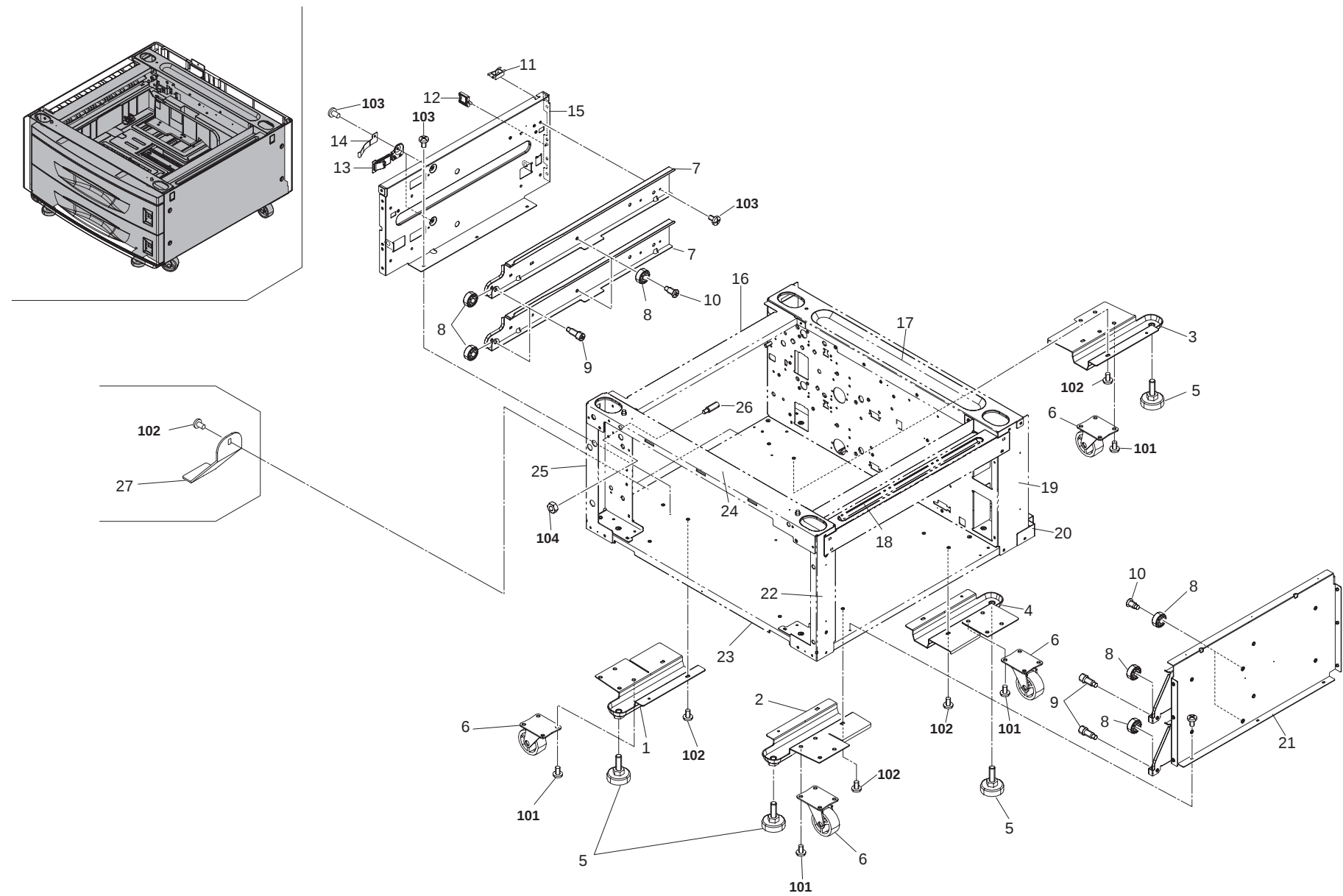


FIG. 2 Frames

3J4-1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	303AT02093	3AT02093	MOUNT A LEVEL BOLT	1	1	1	1
	2	303AT02102	3AT02102	MOUNT B LEVEL BOLT	1	1	1	1
	3	303AT02262	3AT02262	MOUNT C LEVEL BOLT	1	1	1	1
	4	303AT02272	3AT02272	MOUNT D LEVEL BOLT	1	1	1	1
	5	66502120		BOLT,LEVEL	4	4	4	4
	6	36502600		CASTER,MACHINE	4	4	4	4
	7	302FG07032	2FG07032	LEFT RAIL CASSETTE	2	2	2	2
	8	302FG07020	2FG07020	PULLEY,CASSETTE RAIL	8	8	8	8
	9	302GR02240	2GR02240	PIN FRONT CASSETTE RAIL	4	4	4	4
	10	2FB06710		PIN CASSETTE RAIL	4	4	4	4
	11	M2104350		EDGING,EDS-0607M(KITAGAWA)	1	1	1	1
	12	M2109330		WIRE SADDLE,YMC-10-0(KITAGAWA)	1	1	1	1
	13	302GR02221	2GR02221	LEVER LOCK CASSETTE	2	2	2	2
	14	302GR02230	2GR02230	SPRING LEVER	2	2	2	2
	15	302FG02071	2FG02071	LOWER LEFT REINFORCEMENT	1	1	1	1
	16	303AT02081	3AT02081	UPPER LEFT FRAME	1	1	1	1
	17	303AT02061	3AT02061	UPPER REAR FRAME	1	1	1	1
	18	303J402010	3J402010	FRAME UPPER RIGHT	1	1	1	1
	19	303AT02035	3AT02035	REAR FRAME	1	1	1	1
	20	303AT02181	3AT02181	LOWER REAR FRAME	1	1	1	1
	21	302GR02250	2GR02250	LOWER RIGHT REINFORCEMENT	1	1	1	1
	22	303AT02011	3AT02011	RIGHT FRONT FRAME	1	1	1	1
	23	303AT02045	3AT02045	BASE DESK	1	1	1	1
	24	303AT02052	3AT02052	UPPER FRONT FRAME	1	1	1	1
	25	303AT02024	3AT02024	LEFT FRONT FRAME	1	1	1	1
	26	303AT02131	3AT02131	FRONT PIN HOOK	1	1	1	1
	27	3AT02250		FULCURUM PLATE	2	2	2	2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	B1A25100	B1A53060	+BINDING SCREW WITH SW.W M5X10				
	102	B1A54080		+BIND TAP-TITE S SCREW M4X08				
	103	5MBTPB3006TW++R		BIND T.T SCREW(+) / M3 X 6 CRFREE S-T				
	104	C1B04030		NUT M4(TRIVALENT CHROMATING)				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

FIG. 3 Cassette

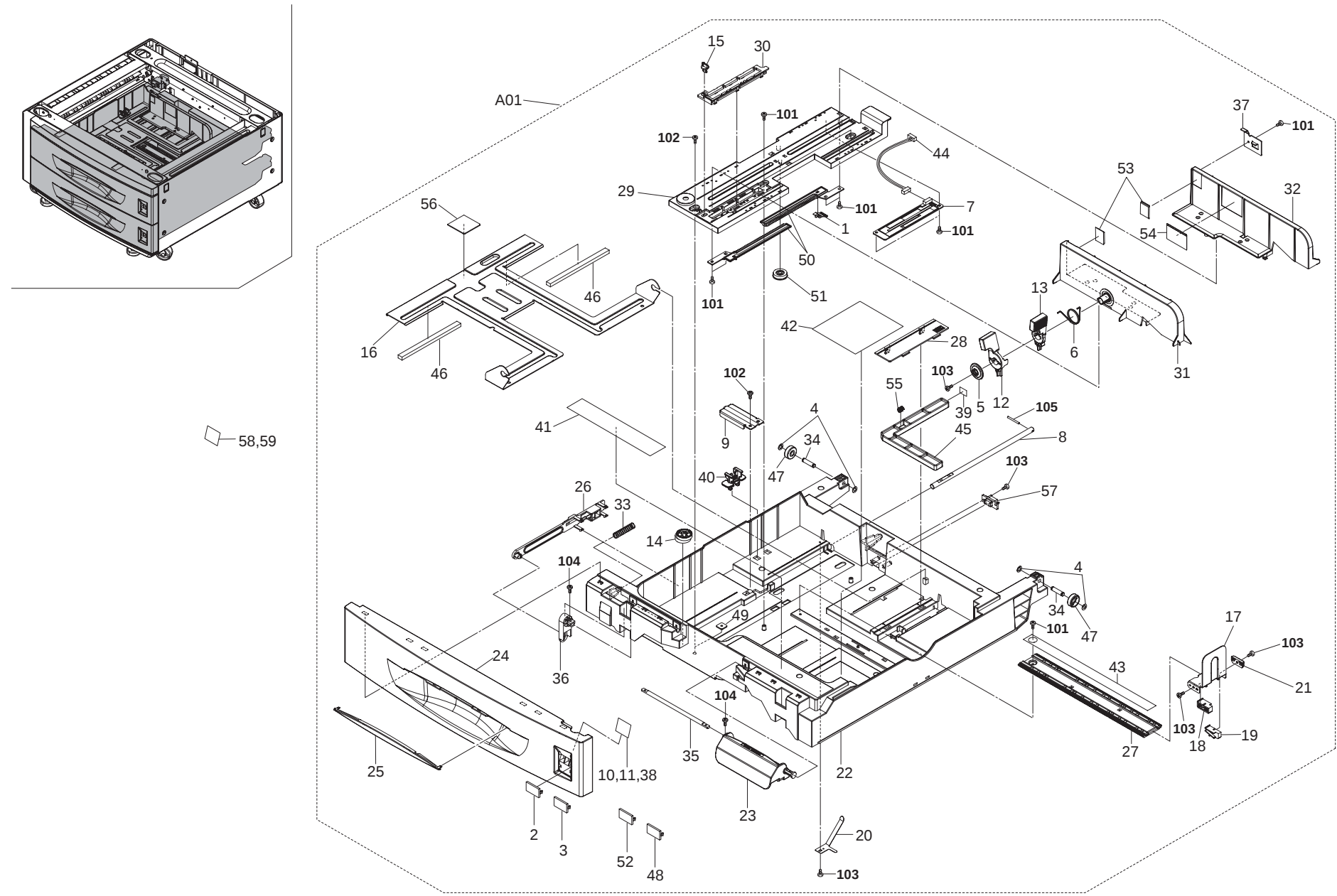


FIG. 3 Cassette

3J4-1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302GR93081	2GR93081	CT-710	2	2	2	2
⊙	1	*2BC07860		TERMINAL,PAPER SIZE DETECTION	2	2	2	2
⊙	2	*2BL04310		PLATE NUMBER	2	2	2	2
⊙	3	*2BL04370		PLATE NUMBER 2	2	2	2	2
⊙	4	*2C904550		CUT WASHER 5	8	8	8	8
⊙	5	*2FB07050		PIN CURSOR	2	2	2	2
⊙	6	*2FB07060		SPRING CURSOR	2	2	2	2
⊙	7	*2FG01020		SIZE DETECTION ASS'Y	2	2	2	2
⊙	8	*302AR07041	2AR07041	SHAFT,WORK PLATE	2	2	2	2
⊙	9	*302BC06091	2BC06091	WORK PLATE,LIFT CASSETTE	2	2	2	2
⊙	10	*302FB05200	2FB05200	PLATE SIZE C	2	2	2	2
⊙	11	*302FB05210	2FB05210	PLATE SIZE IN	2	2	2	2
⊙	12	*302FB07032	2FB07032	LEVER CURSOR A	2	2	2	2
⊙	13	*302FB07042	2FB07042	LEVER CURSOR B	2	2	2	2
⊙	14	*302FB07340	2FB07340	ADJUSTING PLATE CASSETTE	2	2	2	2
⊙	15	*302FB07420	2FB07420	PIN CASSETTE	2	2	2	2
⊙	16	*302FG07091	2FG07091	BASE CASSETTE	2	2	2	2
⊙	17	*302FG07151	2FG07151	CURSOR C CASSETTE	2	2	2	2
⊙	18	*302FG07170	2FG07170	FRONT GUIDE C,CURSOR	2	2	2	2
⊙	19	*302FG07180	2FG07180	REAR GUIDE C,CURSOR	2	2	2	2
⊙	20	*302FG07200	2FG07200	GROUND PLATE,CASSETTE	2	2	2	2
⊙	21	*302FG07230	2FG07230	STOPPER,TRAILING EDGE DETECTION	2	2	2	2
⊙	22	*302GR09011	2GR09011	CASSETTE	2	2	2	2
⊙	23	*302GR09020	2GR09020	HANDLE CASSETTE 1	2	2	2	2
⊙	24	*302GR09030	2GR09030	COVER CASSETTE	2	2	2	2
⊙	25	*302GR09040	2GR09040	HANDLE CASSETTE 2	2	2	2	2
⊙	26	*302GR09051	2GR09051	LEVER CASSETTE	2	2	2	2
⊙	27	*302GR09060	2GR09060	RAIL CURSOR R	2	2	2	2
⊙	28	*302GR09070	2GR09070	LID PAPER SIZE	2	2	2	2
⊙	29	*302GR09080	2GR09080	RAIL CURSOR A	2	2	2	2
⊙	30	*302GR09090	2GR09090	SUPPORT PLATE	2	2	2	2
⊙	31	*302GR09102	2GR09102	FRONT CURSOR CASSETTE	2	2	2	2
⊙	32	*302GR09112	2GR09112	REAR CURSOR CASSETTE	2	2	2	2
⊙	33	*302GR09120	2GR09120	SPRING LEVER CASSETTE	2	2	2	2
⊙	34	*302GR09130	2GR09130	SHAFT PULLEY	4	4	4	4
⊙	35	*302GR09140	2GR09140	SHAFT HANDLE	2	2	2	2
⊙	36	*302GR09150	2GR09150	WORK PLATE HANDLE	2	2	2	2
⊙	37	*302GR09160	2GR09160	STOPPER PAPER	2	2	2	2
⊙	38	*302GR09201	2GR09201	PLATE SIZE INCH	2	2	2	2
⊙	39	*302GR09210	2GR09210	SEAL DETECTION PLATE	2	2	2	2
⊙	40	*302GR09990	2GR09990	LIFT LOCK	2	2	2	2
⊙	41	*302GR34010	2GR34010	LABEL CASSETTE OPERATION	2	2	2	2
⊙	42	*302GR34021	2GR34021	LABEL PAPER SIZE	2	2	2	2
⊙	43	*302GR34031	2GR34031	LABEL PAPER SIZE R	2	2	2	2
⊙	44	*302GR46450	2GR46450	WIRE CASSETTE UNIT	2	2	2	2
⊙	45	*33907170		DETECTION PLATE,PAPER SIZE	2	2	2	2
⊙	46	*33907210		CUSHION,CASSETTE WORK PLATE	4	4	4	4
⊙	47	*34907150		PULLEY,CASSETTE	4	4	4	4
⊙	48	*3CF04060		PLATE NUMBER4	2	2	2	2
⊙	49	*3CY06030		RETAINER M4	2	2	2	2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	51	*3CY06090		RACK CURSOR	4	4	4	4
⊙	50	*3CY06100		GEAR 20,CURSOR	2	2	2	2
⊙	52	*5MVX321CE001	3CF04050	PLATE NUMBER 3 /3CF0405 A4	2	2	2	2
⊙	53	*60907170		CUSHION,CASSETTE R	4	4	4	4
⊙	54	*61705110		LABEL,PAPER UPPER LIMIT	2	2	2	2
⊙	55	*66106080		SPRING,PAD	2	2	2	2
⊙	56	*66107100		PAD,CASSETTE	2	2	2	2
⊙	57	*7YCC08B2046+H01	YC026110	CONNECTOR	2	2	2	2
⊙	58	302FB05200	2FB05200	PLATE SIZE C	2	2	2	2
⊙	59	302FB05210	2FB05210	PLATE SIZE IN	2	2	2	2
101		BAA63080		+TP TAP-TITE P SCREW M3X08				
102		B4B04080		+TP-A SCREW M4X08(TRIVALENT CHROMA				
103		5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T				
104		B1B03050		+BIND SCREW M3X05(TRIVALENT CHROMA				
105		5MBP2514WXSP	E0025250	SPRING PIN /M2.5 X 14 S-BLK				

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

FIG. 4 Paper Feed-in (PF-700)

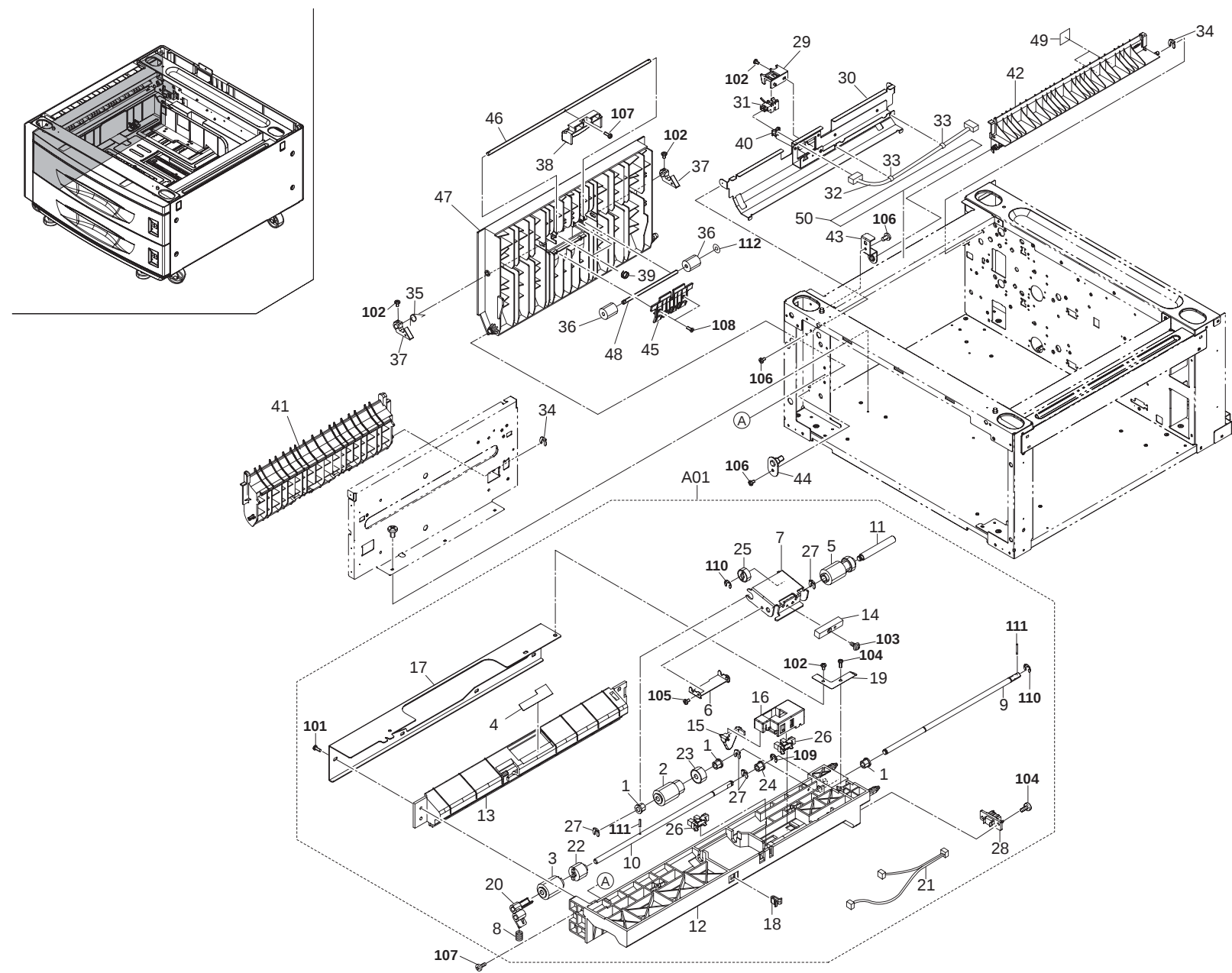


FIG. 4 Paper Feed-in (PF-700)

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SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302GR93020	2GR93020	PARTS PRIMARY PAPER FEED UNIT	2	2	2	2
1		*2BC06520		BUSHING 6,REGISTRATION	6	6	6	6
⊙	2	*2AR07220		PULLEY,PAPER FEED	2	2	2	2
⊙	3	*2AR07230		PULLEY,SEPARATION	2	2	2	2
4		*2AR07660		GUIDE FILM,SEPARATION PULLEY	2	2	2	2
⊙	5	*2BJ06010		PULLEY FEED A	2	2	2	2
6		*2BL07900		PLATE LEADING FEED	2	2	2	2
7		*2BL07910		SUPPORT PLATE FEED	2	2	2	2
8		*2BL07990		SPRING SEPARATION	2	2	2	2
9		*302AR07251	2AR07251	SHAFT,PAPER FEED	2	2	2	2
10		*302AR07261	2AR07261	SHAFT,SEPARATION	2	2	2	2
11		*302AR07271	2AR07271	SHAFT,LEADING FEED	2	2	2	2
12		*302FG07251	2FG07251	UPPER HOUSING,PAPER FEED	2	2	2	2
13		*302FG07260	2FG07260	LOWER HOUSING,PAPER FEED	2	2	2	2
14		*302FG07271	2FG07271	WEIGHT,LEADING FEED PULLEY	2	2	2	2
15		*302FG07290	2FG07290	ACTUATOR,PAPER EMPTY	2	2	2	2
16		*302FG07300	2FG07300	HOLDER,ACTUATOR	2	2	2	2
17		*302FG07310	2FG07310	REINFORCEMENT PRIMARY PAPER FEED	2	2	2	2
18		*302FG07320	2FG07320	STOPPER,SUPPORT PLATE	2	2	2	2
19		*302FG07330	2FG07330	GROUND PLATE,PRIMARY PAPER FEED	2	2	2	2
20		*302GR06200	2GR06200	LEVER SEPARATION RELEASE	2	2	2	2
21		*302GR46430	2GR46430	WIRE PRIMARY FEED UNIT1	2	2	2	2
⊙	22	*33906070		TORQUE LIMITER,PAPER FEED	2	2	2	2
⊙	23	*33906160		GEAR 16,PAPER FEED	2	2	2	2
24		*34806040		LOWER BUSHING,PAPER FEED	2	2	2	2
⊙	25	*34922420		GEAR 15	2	2	2	2
⊙	26	*5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00/ BK	4	4	4	4
27		*5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	8	8	8	8
28		*7YCC08B2046+H01	YC026110	CONNECTOR	2	2	2	2
29		302AR06071	2AR06071	MOUNT,REGISTRATION SW	1	1	1	1
⊙	30	303AT02241	3AT02241	GUIDE VERTICAL CONVEYING	1	1	1	1
31		3JD27160		SWITCH,CONVEYING	1	1	1	1
32		303J446030	3J446030	JUNCTION WIRING FEED SWITCH	1	1	1	1
33		M2607010		BINDING BAND,PLT1M	2	2	2	2
34		2BC06980		STOPPER 5	2	2	2	2
⊙	35	33906640		RIGHT SPRING,FEED RELEASE	1	1	1	1
⊙	36	33906660		RIGHT PULLEY,FEED	2	2	2	2
37		33906670		RIGHT HOOK,FEED RELEASE	2	2	2	2
⊙	38	303J404040	3J404040	RIGHT HANDLE FEED RELEASE(A)	1	1	1	1
⊙	39	303J424020	3J424020	SPRING FEED	2	2	2	2
40		M2104260		EDGING,EDS-0607U(KITAGAWA)	1	1	1	1
41		2AR07470		LOWER LEFT GUIDE,VERTICAL CONVEYIN	1	1	1	1
42		303J424010	3J424010	GUIDE VERTICAL CONVEYING LEFT	1	1	1	1
43		3AT07020		FRONT FULCRUM PLATE CONVEYING GUI	1	1	1	1
44		303CF02011	3CF02011	FULCRUM PIN,COVER VERTICAL CONVEYI	1	1	1	1
45		3CF04111		GUIDE,VERTICAL CONVEYING	1	1	1	1
46		303CF07021	3CF07021	SHAFT,VERTICAL CONVEYING	1	1	1	1
⊙	47	303J404091	3J404091	COVER VERTICAL CONVEYING	1	1	1	1
48		303AT07051	3AT07051	SHAFT,VERTICAL CONVEYING	1	1	1	1
49		3CF07010		UPPER LEFT FILM,VERTICAL CONVEYING	2	2	2	2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	50	303J434070	3J434070	LABEL CAUTION SET PF700	1	1	1	1
101		5MBTPB3010PW++R	B1B63100	BIND T.T SCREW(+) / M3 X 10 CRFREE P-T				
102		B1B03050		+BIND SCREW M3X05(TRIVALENT CHROMA				
103		7BB003310H	BB023700	COUNTER-SUNK HEAD SCREW FHM3X10				
104		5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T				
105		B1B03040		+BIND SCREW M3X04(TRIVALENT CHROMA				
106		5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T				
107		B4B03080		+TP-A SCREW M3X08(TRIVALENT CHROMA				
108		B2B63080		+CONTER-SUNK HEAD TAP-TITE P M3X08(T				
109		D1A00400		STOP RING E-4(TRIVALENT CHROMATING)				
110		7BD105060+++H01	BD018620	E STOP RING E-5				
111		5MBP2012WXSP	E0020120	SPRING PIN / M2 X 12 S-BLK				
112		C2895950	C2895950	SHIM 6.2-1.0T				

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• Parts with "⊙" indicate the spare parts.

FIG. 5 Paper Feed-in (PF-710)

3J4-1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302FZ93320	2FZ93320	PARTS PRIMARY FEED ASS'Y	2	2	2	2
	1	*2BC06520		BUSHING 6,REGISTRATION	6	6	6	6
⊙	2	*2AR07220		PULLEY,PAPER FEED	2	2	2	2
⊙	3	*2AR07230		PULLEY,SEPARATION	2	2	2	2
	4	*2AR07660		GUIDE FILM,SEPARATION PULLEY	2	2	2	2
⊙	5	*2BJ06010		PULLEY FEED A	2	2	2	2
	6	*2BL07900		PLATE LEADING FEED	2	2	2	2
	7	*302AR07251	2AR07251	SHAFT,PAPER FEED	2	2	2	2
	8	*302AR07271	2AR07271	SHAFT,LEADING FEED	2	2	2	2
	9	*302FG07251	2FG07251	UPPER HOUSING,PAPER FEED	2	2	2	2
	10	*302FG07260	2FG07260	LOWER HOUSING,PAPER FEED	2	2	2	2
	11	*302FG07290	2FG07290	ACTUATOR,PAPER EMPTY	2	2	2	2
	12	*302FG07300	2FG07300	HOLDER,ACTUATOR	2	2	2	2
	13	*302FG07310	2FG07310	REINFORCEMENT PRIMARY PAPER FEED	2	2	2	2
	14	*302FG07330	2FG07330	GROUND PLATE,PRIMARY PAPER FEED	2	2	2	2
	15	*302GR06060	2GR06060	HOLDER PICK	2	2	2	2
	16	*302GR06070	2GR06070	SUPPORT PLATE FEED	2	2	2	2
	17	*302GR06080	2GR06080	SPRING PICK	2	2	2	2
	18	*302GR06091	2GR06091	SPRING SEPARATION	2	2	2	2
	19	*302GR06100	2GR06100	SHAFT SEPARATION	2	2	2	2
⊙	20	*302GR06110	2GR06110	TORQUE LIMITER 360	2	2	2	2
	21	*302GR06200	2GR06200	LEVER SEPARATION RELEASE	2	2	2	2
	22	*302GR46430	2GR46430	WIRE PRIMARY FEED UNIT1	2	2	2	2
⊙	23	*33906160		GEAR 16,PAPER FEED	2	2	2	2
	24	*34806040		LOWER BUSHING,PAPER FEED	2	2	2	2
⊙	25	*34922420		GEAR 15	2	2	2	2
⊙	26	*5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00/ BK	4	4	4	4
	27	*5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	8	8	8	8
	28	*7YCC08B2046+H01	YC026110	CONNECTOR	2	2	2	2
	29	302AR06071	2AR06071	MOUNT,REGISTRATION SW	1	1	1	1
⊙	30	303AT02241	3AT02241	GUIDE VERTICAL CONVEYING	1	1	1	1
	31	3JD27160		SWITCH,CONVEYING	1	1	1	1
	32	303J446030	3J446030	JUNCTION WIRING FEED SWITCH	1	1	1	1
	33	M2607010		BINDING BAND,PLT1M	2	2	2	2
	34	2BC06980		STOPPER 5	2	2	2	2
⊙	35	33906640		RIGHT SPRING,FEED RELEASE	1	1	1	1
⊙	36	33906660		RIGHT PULLEY,FEED	2	2	2	2
	37	33906670		RIGHT HOOK,FEED RELEASE	2	2	2	2
⊙	38	303J404040	3J404040	RIGHT HANDLE FEED RELEASE(A)	1	1	1	1
⊙	39	303J424020	3J424020	SPRING FEED	2	2	2	2
	40	M2104260		EDGING,EDS-0607U(KITAGAWA)	1	1	1	1
	41	2AR07470		LOWER LEFT GUIDE,VERTICAL CONVEYIN	1	1	1	1
	42	303J424010	3J424010	GUIDE VERTICAL CONVEYING LEFT	1	1	1	1
	43	3AT07020		FRONT FULCRUM PLATE CONVEYING GUI	1	1	1	1
	44	303CF02011	3CF02011	FULCRUM PIN,COVER VERTICAL CONVEYI	1	1	1	1
	45	3CF04111		GUIDE,VERTICAL CONVEYING	1	1	1	1
	46	303CF07021	3CF07021	SHAFT,VERTICAL CONVEYING	1	1	1	1
⊙	47	303J404091	3J404091	COVER VERTICAL CONVEYING	1	1	1	1
	48	303AT07051	3AT07051	SHAFT,VERTICAL CONVEYING	1	1	1	1
	49	3CF07010		UPPER LEFT FILM,VERTICAL CONVEYING	2	2	2	2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	50	303J434080	3J434080	LABEL CAUTION SET PF710	1	1	1	1
	101	5MBTPB3010PW++R	B1B63100	BIND T.T SCREW(+) / M3 X 10 CRFREE P-T				
	102	B1B03050		+BIND SCREW M3X05(TRIVALENT CHROMA				
	103	C2895950		SHIM 6.2-1.0T				
	104	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T				
	105	B1B03040		+BIND SCREW M3X04(TRIVALENT CHROMA				
	106	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T				
	107	B4B03080		+TP-A SCREW M3X08(TRIVALENT CHROMA				
	108	B2B63080		+CONTER-SUNK HEAD TAP-TITE P M3X08(T				
	109	D1A00400		STOP RING E-4(TRIVALENT CHROMATING)				
	110	7BD105060+++H01	BD018620	E STOP RING E-5				
	111	5MBP2012WXSP	E0020120	SPRING PIN / M2 X 12 S-BLK				

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

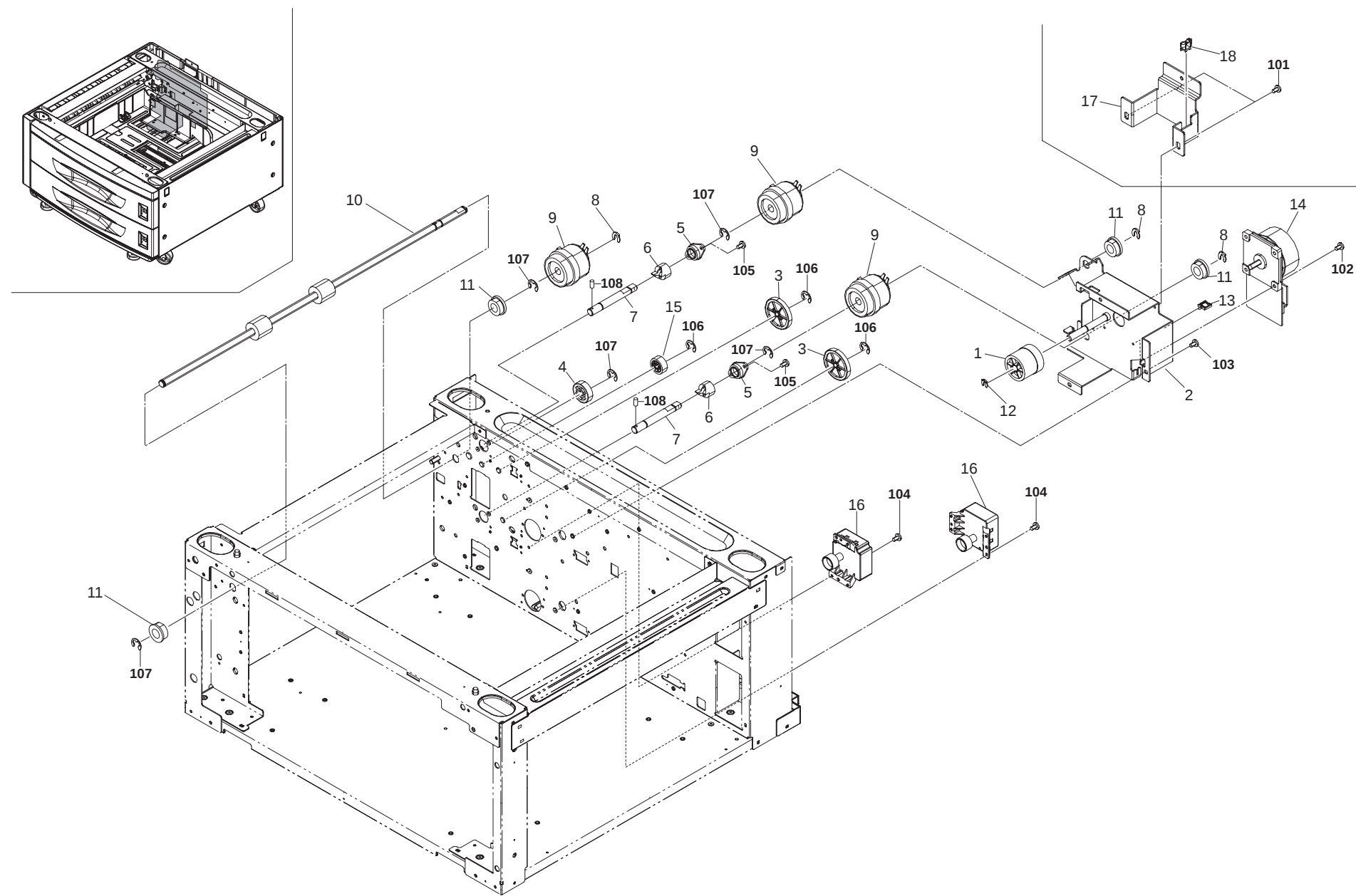


FIG. 6 Driving

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SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	303J431020	3J431020	GEAR 70/34	1	1	1	1
	2	303J431010	3J431010	MOUNT MOTOR	1	1	1	1
⊙	3	36715380		GEAR 41,HOPPER AGITATION	2	2	2	2
⊙	4	27302660	45727303	GEAR 26,CLUTCH	1	1	1	1
⊙	5	302FG07070	2FG07070	BUSHING,PRIMARY PAPER FEED	2	2	2	2
⊙	6	302FZ32070	2FZ32070	COUPLING PAPER FEED	2	2	2	2
	7	3AT02220		SHAFT PRIMARY PAPER FEED CLUTCH	2	2	2	2
	8	2BC06980		STOPPER 5	3	3	3	3
⊙	9	303J444020	3J444020	CLUTCH,FEED 32	3	3	3	3
⊙	10	302AR07421	2AR07421	ROLLER,VERTICAL CONVEYING	1	1	1	1
⊙	11	2BC06510	2BC06510	BUSHING 8	4	4	4	4
	12	2BC06910		STOPPER 6	1	1	1	1
	13	M7009020		WIRE SADDLE,LWS-1N-V0F(TAKEUCHI)	1	1	1	1
⊙	14	303J444010	3J444010	MOTOR CONVEYING	1	1	1	1
⊙	15	2AC18280		GEAR 20,SPIRAL	1	1	1	1
⊙	16	302GR44111	2GR44111	MOTOR LIFT	2	2	2	2
	17	303AT02151	3AT02151	MOUNT,MACHINE	1	1	1	1
	18	M2104210		EDGING,EDS-2	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	B4A04100		+TP-A SCREW M4X10(TRIVALENT CHROMA				
	102	5MBTPB3008TW++R	B1A53080	BIND T.T SCREW(+) / M3 X 8 CRFREE S-T				
	103	5MBTPB4006TW++R	B1A54060	BIND T.T SCREW(+) / M4 X 6 CRFREE S-T				
	104	B1B03080		+BIND SCREW M3X08				
	105	B1B03050		+BIND SCREW M3X05(TRIVALENT CHROMA				
	106	7BD105060+++H01	BD018620	E STOP RING E-5				
	107	7BD107080+++H01	BD023740	E STOP RING E-7				
	108	5MBP2012WXSP	E0020120	SPRING PIN / M2 X 12 S-BLK				

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

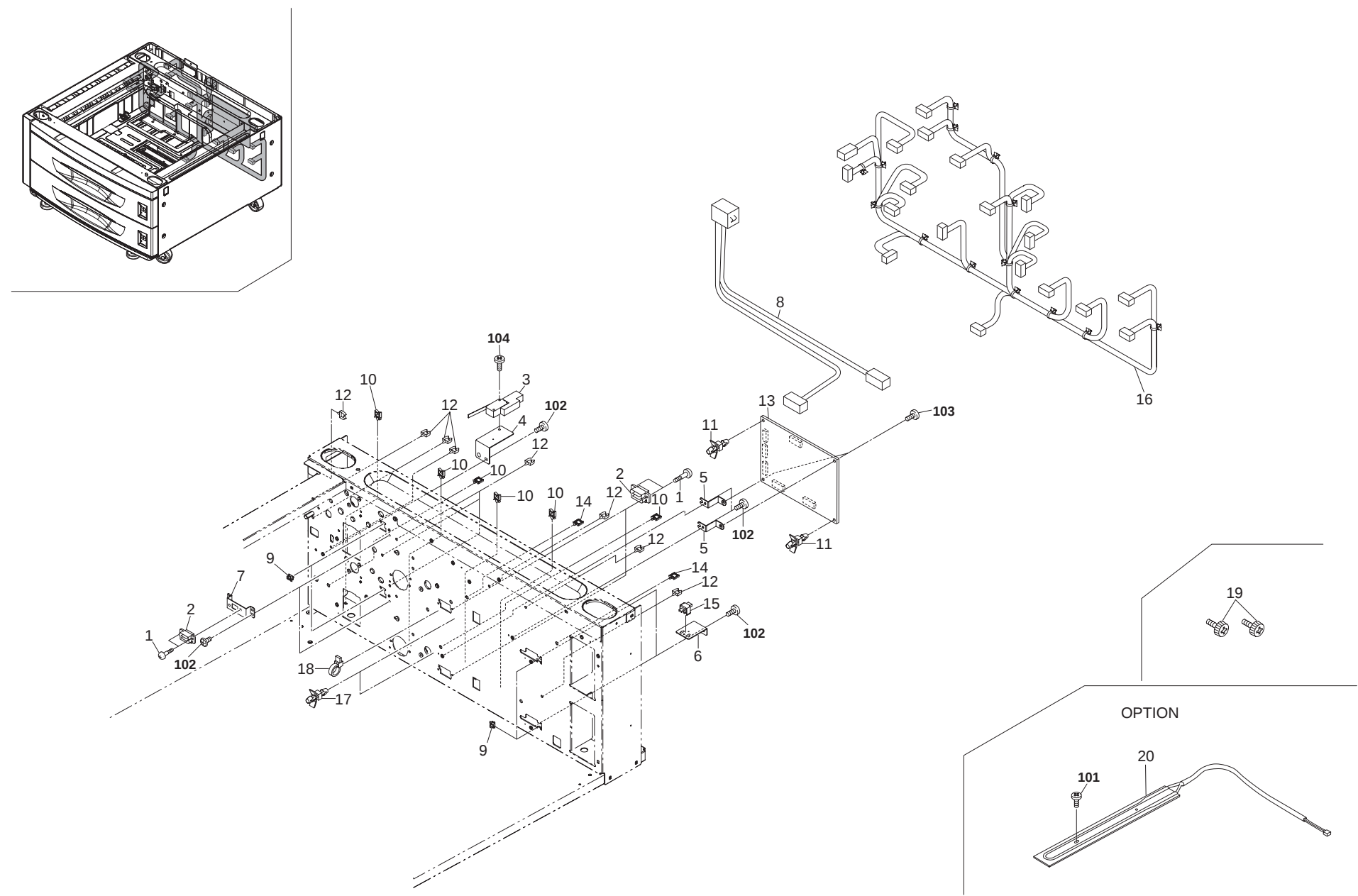


FIG. 7 Electrical Components

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SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	3033927451	33927451	RETAINING PIN,DRAWER	8	8	8	8
	2	7YCC08B2046+H02	YC026130	CONNECTOR	4	4	4	4
	3	303J445010	3J445010	INTERLOCK SWITCH	1	1	1	1
	4	303J402020	3J402020	MOUNT RELEASE SWITCH	1	1	1	1
	5	303AT02231	3AT02231	MOUNT,PCB	2	2	2	2
	6	302FG07050	2FG07050	MOUNT,CASSETTE SWITCH	2	2	2	2
	7	2AR07710		MOUNT,PAPER FEED DRAWER	2	2	2	2
	8	303J446020	3J446020	WIRE INPUT	1	1	1	1
	9	M2104260		EDGING,EDS-0607U(KITAGAWA)	4	4	4	4
	10	M2109010	49513902	WIRE SADDLE,WS-2NS	6	6	6	6
	11	M2108360		SPACER,KGLS-12S	2	2	2	2
	12	M2105730		MINIATURE CLAMP,UAMS-07-0	10	10	10	10
	13	303J480011	3J480011	MAIN PWB ASS'Y WITH SOFTWARE SP	1	1	1	1
	14	M7009020		WIRE SADDLE,LWS-1N-V0F(TAKEUCHI)	2	2	2	2
	15	66127010		SWITCH,COVER OPEN	2	2	2	2
	16	303J446010	3J446010	WIRE MAIN	1	1	1	1
	17	M2108780		SPACER,KGPS-12S(KITAGAWA)	2	2	2	2
	18	M2107250		BAND,RSG-100(KITAGAWA)	1	1	1	1
	19	3074315201	74315201	PIN,TONER HOPPER	2	2	2	2
	⊙	20	302FB25051	2FB25051	HEATER DEHUMIDIFIER 120	1	1	
⊙	20	302FB25060	2FB25060	HEATER DEHUMIDIFIER 240			1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5MBTPB4006TW++R	B1A54060	BIND T.T SCREW(+) / M4 X 6 CRFREE S-T				
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T				
	103	B1B03050		+BIND SCREW M3X05(TRIVALENT CHROMA				
	104	7BB000314H	BB023710	+BIND SCREW M3X14				

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SP	Part.No.	Alternative.	Description	Fig.No.
⊙	27302660	45727303	GEAR 26,CLUTCH	6
⊙	2AC18280		GEAR 20,SPIRAL	6
⊙	2AR07220		PULLEY,PAPER FEED	4,5
⊙	2AR07230		PULLEY,SEPARATION	4,5
	2AR07470		LOWER LEFT GUIDE,VERTICAL CONVEYING	4,5
	2AR07660		GUIDE FILM,SEPARATION PULLEY	4,5
	2AR07710		MOUNT,PAPER FEED DRAWER	7
	2AR07720		COVER,CASSETTE RAIL	1
⊙	2BC06510		BUSHING 8	6
	2BC06520		BUSHING 6,REGISTRATION	4,5
	2BC06910		STOPPER 6	6
	2BC06980		STOPPER 5	4,5,6
⊙	2BC07860		TERMINAL,PAPER SIZE DETECTION	3
⊙	2BJ06010		PULLEY FEED A	4,5
⊙	2BL04310		PLATE NUMBER	3
⊙	2BL04370		PLATE NUMBER 2	3
	2BL07900		PLATE LEADING FEED	4,5
	2BL07910		SUPPORT PLATE FEED	4
	2BL07990		SPRING SEPARATION	4
	2C904550		CUT WASHER 5	3
	2FB06710		PIN CASSETTE RAIL	2
	2FB07050		PIN CURSOR	3
	2FB07060		SPRING CURSOR	3
⊙	2FG01020		SIZE DETECTION ASS'Y	3
	302AR06071	2AR06071	MOUNT,REGISTRATION SW	4,5
	302AR07041	2AR07041	SHAFT,WORK PLATE	3
	302AR07251	2AR07251	SHAFT,PAPER FEED	4,5
	302AR07261	2AR07261	SHAFT,SEPARATION	4
	302AR07271	2AR07271	SHAFT,LEADING FEED	4,5
⊙	302AR07421	2AR07421	ROLLER,VERTICAL CONVEYING	6
	302BC06091	2BC06091	WORK PLATE,LIFT CASSETTE	3
⊙	302FB05200	2FB05200	PLATE SIZE C	3
⊙	302FB05210	2FB05210	PLATE SIZE IN	3
	302FB07032	2FB07032	LEVER CURSOR A	3
	302FB07042	2FB07042	LEVER CURSOR B	3
	302FB07340	2FB07340	ADJUSTING PLATE CASSETTE	3
	302FB07420	2FB07420	PIN CASSETTE	3
⊙	302FB25051	2FB25051	HEATER DEHUMIDIFIER 120	7
⊙	302FB25060	2FB25060	HEATER DEHUMIDIFIER 240	7
	302FG02071	2FG02071	LOWER LEFT REINFORCEMENT	2
⊙	302FG07020	2FG07020	PULLEY,CASSETTE RAIL	2
	302FG07032	2FG07032	LEFT RAIL CASSETTE	2
	302FG07050	2FG07050	MOUNT,CASSETTE SWITCH	7
⊙	302FG07070	2FG07070	BUSHING,PRIMARY PAPER FEED	6
	302FG07091	2FG07091	BASE CASSETTE	3
⊙	302FG07151	2FG07151	CURSOR C CASSETTE	3
⊙	302FG07170	2FG07170	FRONT GUIDE C,CURSOR	3
⊙	302FG07180	2FG07180	REAR GUIDE C,CURSOR	3
	302FG07200	2FG07200	GROUND PLATE,CASSETTE	3
⊙	302FG07230	2FG07230	STOPPER,TRAILING EDGE DETECTION	3

SP	Part.No.	Alternative.	Description	Fig.No.
	302FG07251	2FG07251	UPPER HOUSING,PAPER FEED	4,5
	302FG07260	2FG07260	LOWER HOUSING,PAPER FEED	4,5
	302FG07271	2FG07271	WEIGHT,LEADING FEED PULLEY	4
	302FG07290	2FG07290	ACTUATOR,PAPER EMPTY	4,5
	302FG07300	2FG07300	HOLDER,ACTUATOR	4,5
	302FG07310	2FG07310	REINFORCEMENT PRIMARY PAPER FEED	4,5
	302FG07320	2FG07320	STOPPER,SUPPORT PLATE	4
	302FG07330	2FG07330	GROUND PLATE,PRIMARY PAPER FEED	4,5
⊙	302FZ32070	2FZ32070	COUPLING PAPER FEED	6
⊙	302FZ93320	2FZ93320	PARTS PRIMARY FEED ASS'Y	5
	302GR02221	2GR02221	LEVER LOCK CASSETTE	2
	302GR02230	2GR02230	SPRING LEVER	2
	302GR02240	2GR02240	PIN FRONT CASSETTE RAIL	2
	302GR02250	2GR02250	LOWER RIGHT REINFORCEMENT	2
	302GR06060	2GR06060	HOLDER PICK	5
	302GR06070	2GR06070	SUPPORT PLATE FEED	5
	302GR06080	2GR06080	SPRING PICK	5
	302GR06091	2GR06091	SPRING SEPARATION	5
	302GR06100	2GR06100	SHAFT SEPARATION	5
⊙	302GR06110	2GR06110	TORQUE LIMITER 360	5
	302GR06200	2GR06200	LEVER SEPARATION RELEASE	4,5
	302GR09011	2GR09011	CASSETTE	3
⊙	302GR09020	2GR09020	HANDLE CASSETTE 1	3
⊙	302GR09030	2GR09030	COVER CASSETTE	3
⊙	302GR09040	2GR09040	HANDLE CASSETTE 2	3
	302GR09051	2GR09051	LEVER CASSETTE	3
	302GR09060	2GR09060	RAIL CURSOR R	3
	302GR09070	2GR09070	LID PAPER SIZE	3
	302GR09080	2GR09080	RAIL CURSOR A	3
	302GR09090	2GR09090	SUPPORT PLATE	3
⊙	302GR09102	2GR09102	FRONT CURSOR CASSETTE	3
⊙	302GR09112	2GR09112	REAR CURSOR CASSETTE	3
	302GR09120	2GR09120	SPRING LEVER CASSETTE	3
	302GR09130	2GR09130	SHAFT PULLEY	3
	302GR09140	2GR09140	SHAFT HANDLE	3
⊙	302GR09150	2GR09150	WORK PLATE HANDLE	3
	302GR09160	2GR09160	STOPPER PAPER	3
⊙	302GR09201	2GR09201	PLATE SIZE INCH	3
	302GR09210	2GR09210	SEAL DETECTION PLATE	3
	302GR09990	2GR09990	LIFT LOCK	3
⊙	302GR34010	2GR34010	LABEL CASSETTE OPERATION	3
⊙	302GR34021	2GR34021	LABEL PAPER SIZE	3
⊙	302GR34031	2GR34031	LABEL PAPER SIZE R	3
⊙	302GR44111	2GR44111	MOTOR LIFT	6
	302GR46430	2GR46430	WIRE PRIMARY FEED UNIT1	4,5
	302GR46450	2GR46450	WIRE CASSETTE UNIT	3
⊙	302GR93020	2GR93020	PARTS PRIMARY PAPER FEED UNIT	4
⊙	302GR93081	2GR93081	CT-710	3
	3033927451	33927451	RETAINING PIN,DRAWER	7
	303AT02011	3AT02011	RIGHT FRONT FRAME	2

• Parts with "⊙" indicate the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	303AT02024	3AT02024	LEFT FRONT FRAME	2		33906670		RIGHT HOOK,FEED RELEASE	4,5
	303AT02035	3AT02035	REAR FRAME	2		33907170		DETECTION PLATE,PAPER SIZE	3
	303AT02045	3AT02045	BASE DESK	2		33907210		CUSHION,CASSETTE WORK PLATE	3
	303AT02052	3AT02052	UPPER FRONT FRAME	2		34806040		LOWER BUSHING,PAPER FEED	4,5
	303AT02061	3AT02061	UPPER REAR FRAME	2		34907150		PULLEY,CASSETTE	3
	303AT02081	3AT02081	UPPER LEFT FRAME	2	⊙	34922420		GEAR 15	4,5
	303AT02093	3AT02093	MOUNT A LEVEL BOLT	2		36502600		CASTER,MACHINE	2
	303AT02102	3AT02102	MOUNT B LEVEL BOLT	2	⊙	36715380		GEAR 41,HOPPER AGITATION	6
	303AT02111	3AT02111	MOUNT SORTER	1		3AT02220		SHAFT PRIMARY PAPER FEED CLUTCH	6
	303AT02121	3AT02121	REAR MOUNT,COVER	1		3AT02250		FULCURUM PLATE	2
	303AT02131	3AT02131	FRONT PIN HOOK	2		3AT07020		FRONT FULCURUM PLATE CONVEYING GUIDE	4,5
	303AT02151	3AT02151	MOUNT,MACHINE	6		3CF04040		LEFT FRONT MOUNT,COVER	1
	303AT02181	3AT02181	LOWER REAR FRAME	2	⊙	3CF04060		PLATE NUMBER4	3
	303AT02231	3AT02231	MOUNT,PCB	7		3CF04111		GUIDE,VERTICAL CONVEYING	4,5
	303AT02241	3AT02241	GUIDE VERTICAL CONVEYING	4,5		3CF07010		UPPER LEFT FILM,VERTICAL CONVEYING GUIDE	4,5
	303AT02262	3AT02262	MOUNT C LEVEL BOLT	2		3CY06030		RETAINER M4	3
	303AT02272	3AT02272	MOUNT D LEVEL BOLT	2	⊙	3CY06090		RACK CURSOR	3
	303AT07051	3AT07051	SHAFT,VERTICAL CONVEYING	4,5	⊙	3CY06100		GEAR 20,CURSOR	3
	303CF02011	3CF02011	FULCRUM PIN,COVER VERTICAL CONVEYING	4,5	⊙	3JD27160		SWITCH,CONVEYING	4,5
	303CF07021	3CF07021	SHAFT,VERTICAL CONVEYING	4,5	⊙	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00/ BK	4,5
	303J402010	3J402010	FRAME UPPER RIGHT	2	⊙	5MVS661EE001	67505110	LABEL STOPPER	1
	303J402020	3J402020	MOUNT RELEASE SWITCH	7	⊙	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	4,5
⊙	303J404010	3J404010	COVER UPPER FRONT	1	⊙	5MVX321CE001	3CF04050	PLATE NUMBER 3 /3CF0405 A4	3
⊙	303J404020	3J404020	COVER LOWER FRONT	1	⊙	60907170		CUSHION,CASSETTE R	3
⊙	303J404030	3J404030	COVER LEFT FRONT	1	⊙	61705110		LABEL,PAPER UPPER LIMIT	3
⊙	303J404040	3J404040	RIGHT HANDLE FEED RELEASE(A)	4,5		66106080		SPRING,PAD	3
⊙	303J404050	3J404050	COVER REAR	1		66107100		PAD,CASSETTE	3
⊙	303J404060	3J404060	COVER CONNECTOR	1	⊙	66127010		SWITCH,COVER OPEN	7
⊙	303J404071	3J404071	COVER LEFT	1		66502120		BOLT,LEVEL	2
⊙	303J404080	3J404080	COVER LID	1	⊙	7YCC08B2046+H01	YC026110	CONNECTOR	3,4,5
⊙	303J404091	3J404091	COVER VERTICAL CONVEYING	4,5		7YCC08B2046+H02	YC026130	CONNECTOR	7
⊙	303J404100	3J404100	COVER RIGHT	1		M2104210		EDGING,EDS-2	6
	303J424010	3J424010	GUIDE VERTICAL CONVEYING LEFT	4,5		M2104260		EDGING,EDS-0607U(KITAGAWA)	4,5,7
⊙	303J424020	3J424020	SPRING FEED	4,5		M2104350		EDGING,EDS-0607M(KITAGAWA)	2
	303J431010	3J431010	MOUNT MOTOR	6		M2105730		MINIATURE CLAMP,UAMS-07-0	1,7
⊙	303J431020	3J431020	GEAR 70/34	6		M2107250		BAND,RSG-100(KITAGAWA)	7
	303J434070	3J434070	LABEL CAUTION SET PF700	4		M2108360		SPACER,KGLS-12S	7
	303J434080	3J434080	LABEL CAUTION SET PF710	5		M2108780		SPACER,KGPS-12S(KITAGAWA)	7
⊙	303J444010	3J444010	MOTOR CONVEYING	6		M2109010	49513902	WIRE SADDLE,WS-2NS	7
⊙	303J444020	3J444020	CLUTCH,FEED 32	6		M2109330		WIRE SADDLE,YMC-10-0(KITAGAWA)	2
⊙	303J445010	3J445010	INTERLOCK SWITCH	7		M2607010		BINDING BAND,PLT1M	4,5
	303J446010	3J446010	WIRE MAIN	7		M7009020		WIRE SADDLE,LWS-1N-V0F(TAKEUCHI)	6,7
	303J446020	3J446020	WIRE INPUT	7					
	303J446030	3J446030	JUNCTION WIRING FEED SWITCH	4,5					
⊙	303J480011	3J480011	MAIN PWB ASS'Y WITH SOFTWARE SP	7					
	3074315201	74315201	PIN,TONER HOPPER	7					
⊙	33906070		TORQUE LIMITER,PAPER FEED	4					
⊙	33906160		GEAR 16,PAPER FEED	4,5					
⊙	33906640		RIGHT SPRING,FEED RELEASE	4,5					
⊙	33906660		RIGHT PULLEY,FEED	4,5					

• Parts with "⊙" indicate the spare parts.

PF-750

PARTS LIST

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Rev.2

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Frequency	Quantity
	305H080010	CVR-F	PF-750	50 / 60Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "☉" indicate the spare parts and the parts without "☉" can not be supplied.

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FIG. 1 Covers

5H0-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	305FH04041	5FH04041	RIGHT COVER	1	1	1	1
⊙	2	305FH04031	5FH04031	LEFT COVER	1	1	1	1
⊙	3	305FH04021	5FH04021	REAR COVER	1	1	1	1
⊙	4	303J404060	3J404060	COVER CONNECTOR	1	1	1	1
⊙	5	305H080500	5H080500	SCR03T080WAVE-W	3	3	3	3
⊙	6	305FH04051	5FH04051	UPPER LEFT COVER	1	1	1	1
⊙	7	305H080040	5H080040	CVR-SIDE-SUB	1	1	1	1
	8	5A707120		H-COVER SUB	1	1	1	1
	9	305H080070	5H080070	RAIL-SLIDE	2	2	2	2
	10	305A707241	5A707241	F-BKT-ACC	2	2	2	2
	11	305H080080	5H080080	CSTR100	4	4	4	4
	12	305H080060	5H080060	F-ADJUSTER-IN	4	4	4	4
⊙	13	54106250		P2M43-G20	1	1	1	1
⊙	14	5A707740		BELTS2M084040	1	1	1	1
	15	M2109180		WIRE SADDLE,LWS-1S	2	2	2	2
⊙	16	305H080320	5H080320	TLP1241(C5,F)	2	2	2	2
⊙	17	5FH02030		LEVER,REMAINING DETECTION	2	2	2	2
⊙	18	305FH27011	5FH27011	MOTOR,LIFT	2	2	2	2
⊙	19	305FF07041	5FF07041	MOT-MB6030H03	1	1	1	1
⊙	20	53310400		EARTH PLATE 1	2	2	2	2
	21	305A707251	5A707251	F-BKT-ADJUSTER	4	4	4	4
	22	305H080330	5H080330	ASM-LMOT84-F3	1	1	1	1
	23	305H080360	5H080360	ASM-HMOT84-F3	1	1	1	1
	24	M2109000	49513901	WIRE SADDLE,WS-1NS	14	14	14	14
	25	305A707261	5A707261	F-BKT-DRAWER	1	1	1	1
	26	3053310251	53310251	SCREW M3X5	2	2	2	2
	27	305H080340	5H080340	ASM-FL84-F3	1	1	1	1
	28	M2104210		EDGING,EDS-2	1	1	1	1
	29	37622520		KGLS-6S	3	3	3	3
	30	305H080400	5H080400	ASM-I/F84-M-F3	1	1	1	1
⊙	31	305H080430	5H080430	PBA-CONT-F3	1	1	1	1
⊙	32	305H080440	5H080440	ROM-ASSY-F3	1	1	1	1
⊙	33	5MVS661EE001	67505110	LABEL STOPPER /6750511 A4	1	1	1	1
	34	5FF07130		LEVER REMAINING	2	2	2	2
⊙	35	305FH02051	5FH02051	LEFT FRONT MOUNT,COVER	1	1	1	1
	36	305H080020	5H080020	CVR-F-SUB	1	1	1	1
	37	305H080350	5H080350	ASM-RS3-F3	1	1	1	1
	38	305H080480	5H080480	SCR-040-080WBB	2	2	2	2
	39	305H080520	5H080520	SCR-040-060WBP	2	2	2	2
	40	5FH06060		SHEET,GUIDE CONVEYING	7	7	7	7
	41	305H080090	5H080090	F-BKT-FOOT	1	1	1	1
	42	305H080100	5H080100	F-STY-FOOT	1	1	1	1
	43	305H080600	5H080600	SCR-030-250WWS	4	4	4	4

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

FIG. 2 Cassette

5H0-1

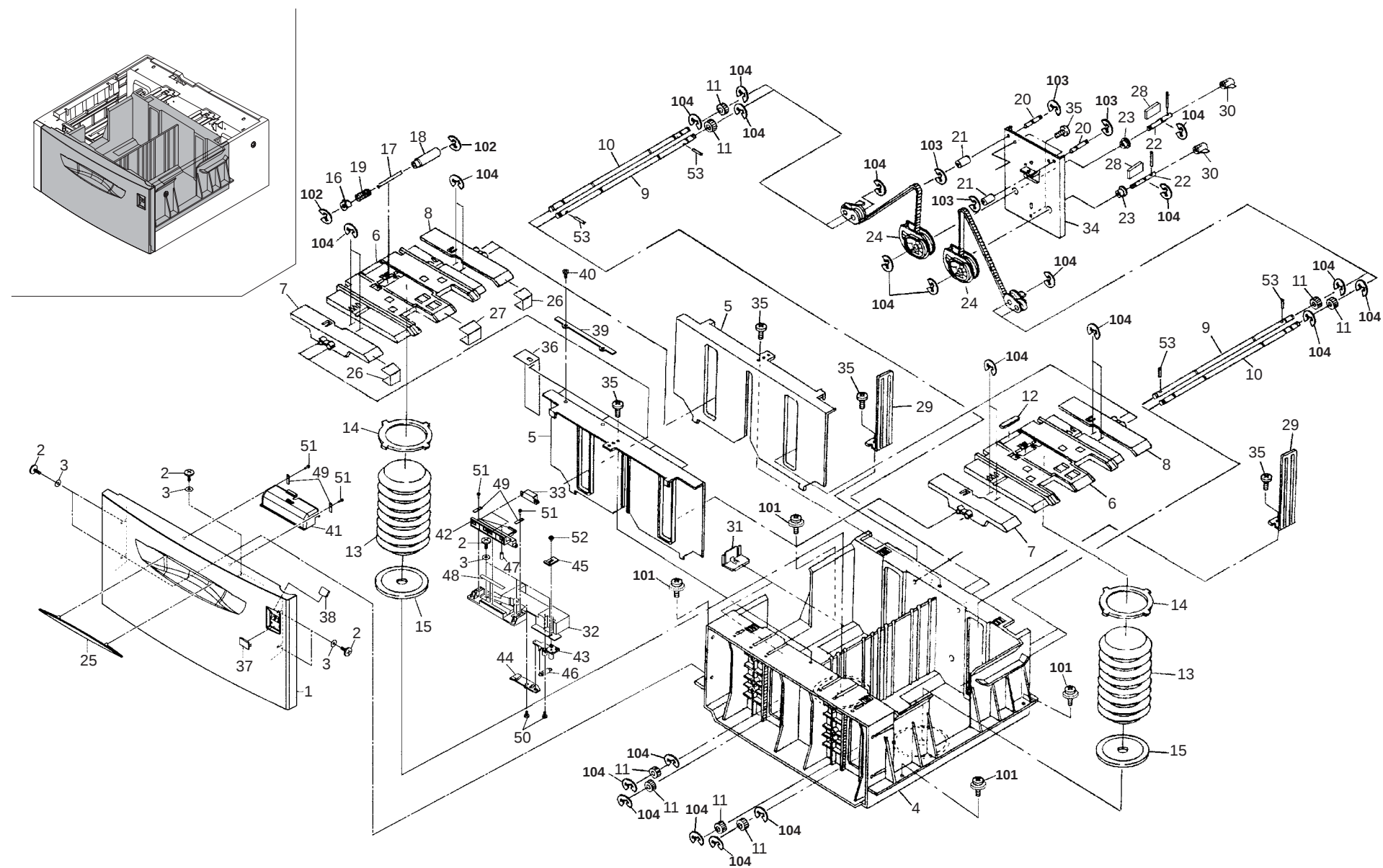


FIG. 2 Cassette

5H0-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	305H080010	5H080010	CVR-F	1	1	1	1
⊙	2	53310260		CROWN WASHER	8	8	8	8
⊙	3	3053310271	53310271	SCREW	8	8	8	8
	4	5A707130		CA-CASSETTE	1	1	1	1
	5	305A707231	5A707231	C-PAPER SIDE GIDE	2	2	2	2
	6	5A707140		C-LIFTER MAIN	2	2	2	2
	7	5A707010		C-LIFTER SIDE F	2	2	2	2
	8	5A707020		C-LIFTER SIDE R	2	2	2	2
	9	305A707541	5A707541	C-SFT-LIFT MAIN	2	2	2	2
	10	305A707551	5A707551	C-SFT-LIFT SUB	2	2	2	2
⊙	11	51608690		GER-1.0-24	8	8	8	8
	12	54106010		RUBBER	1	1	1	1
	13	54106950		AIR DAMPER	2	2	2	2
	14	54107130		DAMPER SUPPORT	2	2	2	2
	15	5FF07140		DUMPER MAT 64	2	2	2	2
⊙	16	5A707160		C-ARBOR-64	1	1	1	1
⊙	17	5A707570		C-SFT-PULLEY	1	1	1	1
	18	5A707580		C-PICK PULLEY	1	1	1	1
⊙	19	5A707680		C-SP-PICK PULLEY60	1	1	1	1
	20	305A707531	5A707531	C-SFT-DRIVING FULCRUM	2	2	2	2
	21	54106020		LIFT PULLEY	2	2	2	2
	22	305A707561	5A707561	C-SFT-CAM	2	2	2	2
	23	5AA08420		BUSH-8P	2	2	2	2
⊙	24	54106930		RIGHT LIFT BELT ASS'Y	2	2	2	2
⊙	25	302GR09040	2GR09040	HANDLE CASSETTE 2	1	1	1	1
	26	5FH06040		FILM,LIFT PLATE SIDE	2	2	2	2
	27	5FF07030		FILM GUIDE(CENTER)	1	1	1	1
	28	54106740		PARALLEL KEY 3X3X10	2	2	2	2
⊙	29	305FH06031	5FH06031	REAR GUIDE,PAPER			2	2
	30	5FH02020		COUPLING,POSITIONING	2	2	2	2
	31	53310100		GROUND PLATE,CASSETTE	2	2	2	2
	32	305H080120	5H080120	ADJ-CENTER	1	1	1	1
	33	305H080180	5H080180	CTCH-MAG-45	2	2	2	2
⊙	34	305A707211	5A707211	C-BKT-LIFTER DRIVING	1	1	1	1
	35	305H080500	5H080500	SCR03T080WAVE-W	7	7	9	9
	36	5FH06050		FILM,PAPER STOPPER	4	4	4	4
	37	5MVX321CE001	3CF04050	PLATE NUMBER 3 /3CF0405 A4	1	1	1	1
	38	302FB05210	2FB05210	PLATE SIZE IN	1	1	1	1
	38	302FB05200	2FB05200	PLATE SIZE C	1	1	1	1
	38	302GR09201	2GR09201	PLATE SIZE INCH	1	1	1	1
	39	5FH06070		FRONT HOLDER,PAPER	1	1	1	1
	40	38606210		SCR030050	2	2	2	2
	41	305H080030	5H080030	HDL-CASET	1	1	1	1
	42	305H080110	5H080110	HLDR-MG	1	1	1	1
	43	305H080130	5H080130	LVR-LOCK-A	1	1	1	1
	44	305H080140	5H080140	LVR-LOCK-B	1	1	1	1
	45	305H080150	5H080150	ADJ-PLT	1	1	1	1
	46	305H080160	5H080160	SP-LVR-LNK	1	1	1	1
	47	305H080170	5H080170	SP-HLDR-MG	1	1	1	1
	48	305H080190	5H080190	CUSH-HLDR-MG	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	49	305H080200	5H080200	PLT-SET	4	4	4	4
	50	305H080510	5H080510	SCR04T080-D060060-W	2	2	2	2
	51	5FG12470		PIN,DOWEL	4	4	4	4
	52	305H080480	5H080480	SCR-040-080WBB	1	1	1	1

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

This is a detailed exploded view diagram of a mechanical assembly, likely a motor or actuator. The diagram shows the main housing (1) and various internal components, including gears (10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240, 245, 250, 255, 260, 265, 270, 275, 280, 285, 290, 295, 300, 305, 310, 315, 320, 325, 330, 335, 340, 345, 350, 355, 360, 365, 370, 375, 380, 385, 390, 395, 400, 405, 410, 415, 420, 425, 430, 435, 440, 445, 450, 455, 460, 465, 470, 475, 480, 485, 490, 495, 500, 505, 510, 515, 520, 525, 530, 535, 540, 545, 550, 555, 560, 565, 570, 575, 580, 585, 590, 595, 600, 605, 610, 615, 620, 625, 630, 635, 640, 645, 650, 655, 660, 665, 670, 675, 680, 685, 690, 695, 700, 705, 710, 715, 720, 725, 730, 735, 740, 745, 750, 755, 760, 765, 770, 775, 780, 785, 790, 795, 800, 805, 810, 815, 820, 825, 830, 835, 840, 845, 850, 855, 860, 865, 870, 875, 880, 885, 890, 895, 900, 905, 910, 915, 920, 925, 930, 935, 940, 945, 950, 955, 960, 965, 970, 975, 980, 985, 990, 995, 1000, 1005, 1010, 1015, 1020, 1025, 1030, 1035, 1040, 1045, 1050, 1055, 1060, 1065, 1070, 1075, 1080, 1085, 1090, 1095, 1100, 1105, 1110, 1115, 1120, 1125, 1130, 1135, 1140, 1145, 1150, 1155, 1160, 1165, 1170, 1175, 1180, 1185, 1190, 1195, 1200, 1205, 1210, 1215, 1220, 1225, 1230, 1235, 1240, 1245, 1250, 1255, 1260, 1265, 1270, 1275, 1280, 1285, 1290, 1295, 1300, 1305, 1310, 1315, 1320, 1325, 1330, 1335, 1340, 1345, 1350, 1355, 1360, 1365, 1370, 1375, 1380, 1385, 1390, 1395, 1400, 1405, 1410, 1415, 1420, 1425, 1430, 1435, 1440, 1445, 1450, 1455, 1460, 1465, 1470, 1475, 1480, 1485, 1490, 1495, 1500, 1505, 1510, 1515, 1520, 1525, 1530, 1535, 1540, 1545, 1550, 1555, 1560, 1565, 1570, 1575, 1580, 1585, 1590, 1595, 1600, 1605, 1610, 1615, 1620, 1625, 1630, 1635, 1640, 1645, 1650, 1655, 1660, 1665, 1670, 1675, 1680, 1685, 1690, 1695, 1700, 1705, 1710, 1715, 1720, 1725, 1730, 1735, 1740, 1745, 1750, 1755, 1760, 1765, 1770, 1775, 1780, 1785, 1790, 1795, 1800, 1805, 1810, 1815, 1820, 1825, 1830, 1835, 1840, 1845, 1850, 1855, 1860, 1865, 1870, 1875, 1880, 1885, 1890, 1895, 1900, 1905, 1910, 1915, 1920, 1925, 1930, 1935, 1940, 1945, 1950, 1955, 1960, 1965, 1970, 1975, 1980, 1985, 1990, 1995, 2000, 2005, 2010, 2015, 2020, 2025, 2030, 2035, 2040, 2045, 2050, 2055, 2060, 2065, 2070, 2075, 2080, 2085, 2090, 2095, 2100, 2105, 2110, 2115, 2120, 2125, 2130, 2135, 2140, 2145, 2150, 2155, 2160, 2165, 2170, 2175, 2180, 2185, 2190, 2195, 2200, 2205, 2210, 2215, 2220, 2225, 2230, 2235, 2240, 2245, 2250, 2255, 2260, 2265, 2270, 2275, 2280, 2285, 2290, 2295, 2300, 2305, 2310, 2315, 2320, 2325, 2330, 2335, 2340, 2345, 2350, 2355, 2360, 2365, 2370, 2375, 2380, 2385, 2390, 2395, 2400, 2405, 2410, 2415, 2420, 2425, 2430, 2435, 2440, 2445, 2450, 2455, 2460, 2465, 2470, 2475, 2480, 2485, 2490, 2495, 2500, 2505, 2510, 2515, 2520, 2525, 2530, 2535, 2540, 2545, 2550, 2555, 2560, 2565, 2570, 2575, 2580, 2585, 2590, 2595, 2600, 2605, 2610, 2615, 2620, 2625, 2630, 2635, 2640, 2645, 2650, 2655, 2660, 2665, 2670, 2675, 2680, 2685, 2690, 2695, 2700, 2705, 2710, 2715, 2720, 2725, 2730, 2735, 2740, 2745, 2750, 2755, 2760, 2765, 2770, 2775, 2780, 2785, 2790, 2795, 2800, 2805, 2810, 2815, 2820, 2825, 2830, 2835, 2840, 2845, 2850, 2855, 2860, 2865, 2870, 2875, 2880, 2885, 2890, 2895, 2900, 2905, 2910, 2915, 2920, 2925, 2930, 2935, 2940, 2945, 2950, 2955, 2960, 2965, 2970, 2975, 2980, 2985, 2990, 2995, 3000, 3005, 3010, 3015, 3020, 3025, 3030, 3035, 3040, 3045, 3050, 3055, 3060, 3065, 3070, 3075, 3080, 3085, 3090, 3095, 3100, 3105, 3110, 3115, 3120, 3125, 3130, 3135, 3140, 3145, 3150, 3155, 3160, 3165, 3170, 3175, 3180, 3185, 3190, 3195, 3200, 3205, 3210, 3215, 3220, 3225, 3230, 3235, 3240, 3245, 3250, 3255, 3260, 3265, 3270, 3275, 3280, 3285, 3290, 3295, 3300, 3305, 3310, 3315, 3320, 3325, 3330, 3335, 3340, 3345, 3350, 3355, 3360, 3365, 3370, 3375, 3380, 3385, 3390, 3395, 3400, 3405, 3410, 3415, 3420, 3425, 3430, 3435, 3440, 3445, 3450, 3455, 3460, 3465, 3470, 3475, 3480, 3485, 3490, 3495, 3500, 3505, 3510, 3515, 3520, 3525, 3530, 3535, 3540, 3545,

FIG. 3 Paper Feed-in

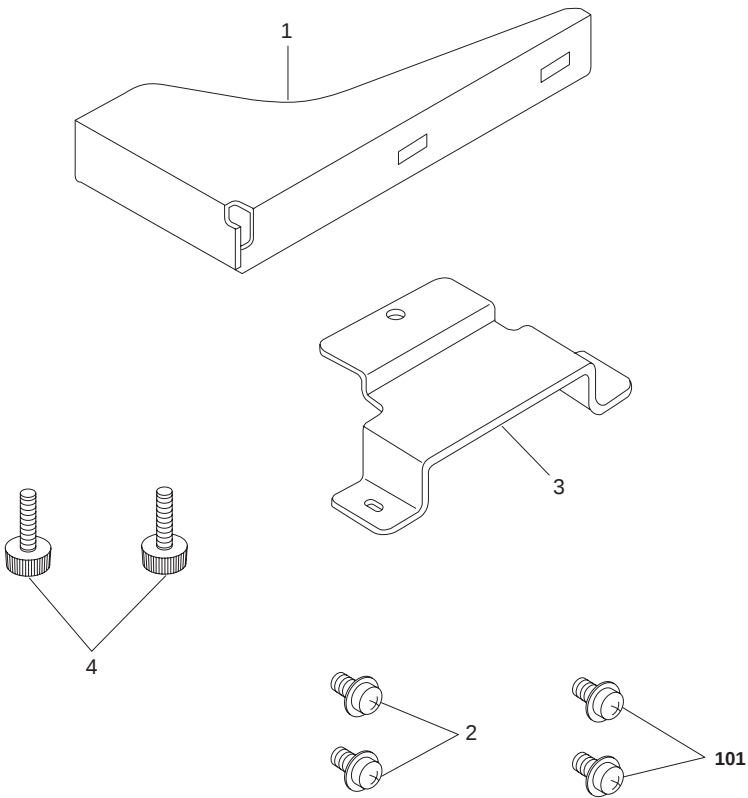
5H0-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	305A707111	5A707111	H-CONVEYING BASE	1	1	1	1
	2	5A707380		H-B-GROUND	1	1	1	1
	3	305A707981	5A707981	SNS-SPI-338	4	4	4	4
	4	305H080500	5H080500	SCR03T080WAVE-W	12	12	12	12
	5	54106130		LINK ARM	1	1	1	1
	6	54106140		LINK PUSHER	1	1	1	1
	7	5A707090		H-PICK ARM LINK	1	1	1	1
	8	5A707650		H-LINK SP13	1	1	1	1
	9	305H080320	5H080320	TLP1241(C5,F)	4	4	4	4
	10	54106100		PULLEY-20 GEAR 0.8-32	3	3	3	3
⊙	11	5A707760		BELTS3M092040	1	1	1	1
	12	3054106701	54106701	SHAFT-TWIN GEAR	2	2	2	2
	13	305A707361	5A707361	H-PICK-BKT	2	2	2	2
	14	5A707070		H-PICK ARM-F	2	2	2	2
	15	5A707040		H-GER-0.8-23-OW	2	2	2	2
	16	5A707500		H-SFT-PICK ARM	2	2	2	2
	17	5A707080		H-PICK ARM-R	2	2	2	2
	18	5AA08360		BUSH-6P	12	12	12	12
	19	305A707491	5A707491	H-SFT-PICK GER	2	2	2	2
	20	5A707780		LIMITER GER 4M 0.8-26	2	2	2	2
⊙	21	305A707511	5A707511	H-SFT-PICK ROLLER	2	2	2	2
	22	5A707600		H-PICK ROLLER	2	2	2	2
	23	305H080050	5H080050	CLIP050140B	12	12	12	12
	24	305A707971	5A707971	CLU-BJ-2.6-060	4	4	4	4
	25	54106280		PULLEY-S3M-18-OW	1	1	1	1
	26	5AA07500		K-OP-SEN COVER	1	1	1	1
	27	305H080580	5H080580	H-PICK SP3	1	1	1	1
	28	5A707820		H-FRAME-R ASS'Y	1	1	1	1
	29	54106070		GEAR 0.8-35-1-20	1	1	1	1
	30	M2105710		MINIATURE CLAMP,UAMS-05-0	5	5	5	5
⊙	31	57905390		LEAF SPRING,LOCK	2	2	2	2
	32	305A707341	5A707341	H-PAPER FEED BKT	1	1	1	1
	33	5A707630		H-B FILM	1	1	1	1
	34	305A707371	5A707371	H-FRAME-F	1	1	1	1
	35	305A707311	5A707311	H-REINFORCEMENT	1	1	1	1
	36	305A707441	5A707441	H-SFT-SEPARATION	1	1	1	1
	37	5AA09060		PIN DOWEL 2*10	7	7	7	7
	38	54106150		TORQUE LIMITER DRUM	1	1	1	1
	39	5A707670		H-BTL	1	1	1	1
	40	54106170		TORQUE LIMITER COVER	1	1	1	1
⊙	41	5A707620		H-TL ARBOR64	1	1	1	1
	42	5FH06020		PULLEY,SEPARATION	1	1	1	1
	43	5A707100		H-RELEASE LEVER	1	1	1	1
	44	305A707471	5A707471	H-SFT-RELEASE	1	1	1	1
	45	5A707640		H-SEPARATION SP13	2	2	2	2
	46	305A707481	5A707481	H-SFT-NORMAL ROTATION	1	1	1	1
	47	53310160		PULLEY S3M-16	2	2	2	2
	48	5FH02010		PULLEY 28	1	1	1	1
	49	5FH06010		PULLEY,PAPER FEED	1	1	1	1
	50	54106870		ONE-WAY DRUM	1	1	1	1

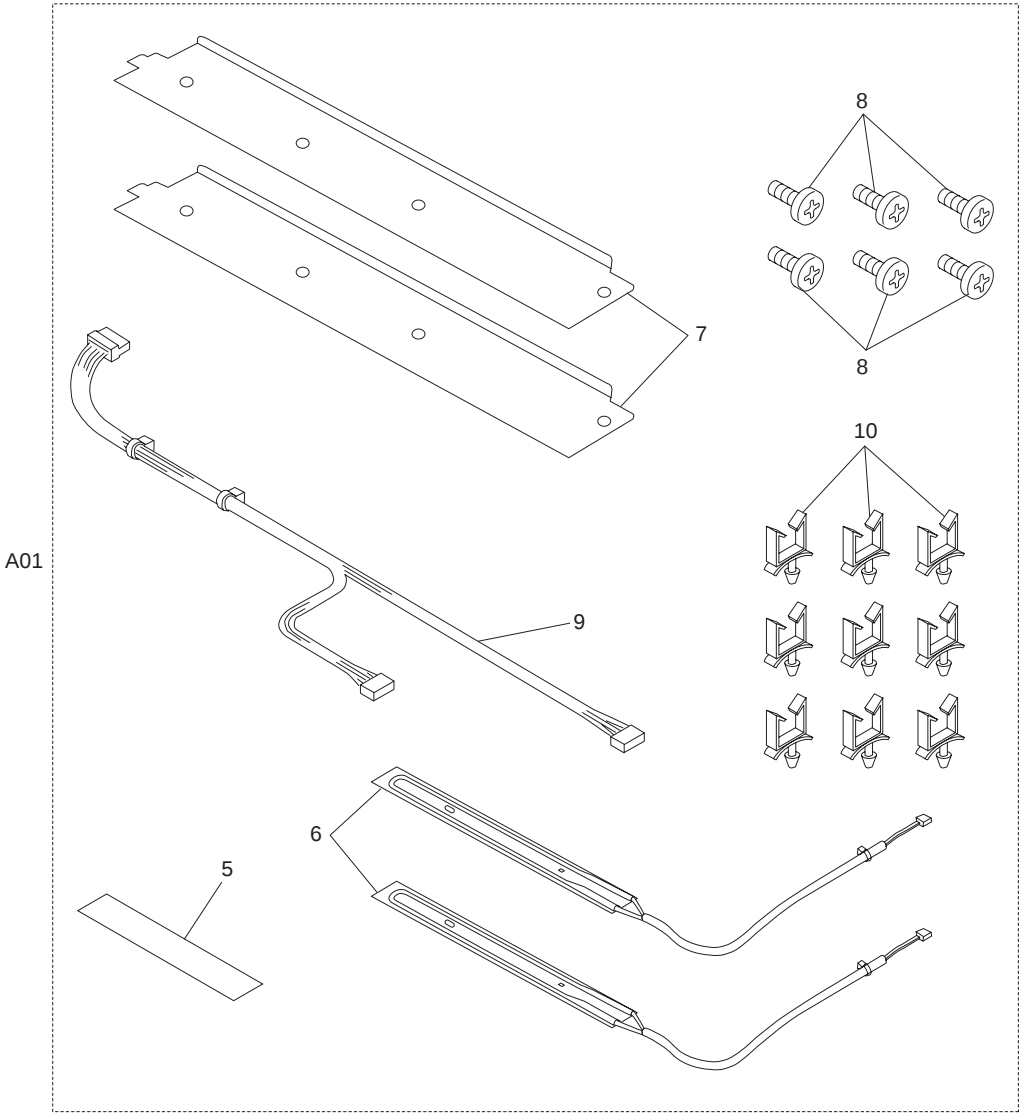
SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	51	305A707461	5A707461	H-SFT-G-24-30	1	1	1	1
	52	5A707050		H-GER-0.8-24	1	1	1	1
	53	57904430		GER 30	1	1	1	1
	54	305A707451	5A707451	H-SFT-B-CL	1	1	1	1
	55	5A707770		PLY-S2M-18-CPS	1	1	1	1
	56	305FH07010	5FH07010	BELTS2M089040	1	1	1	1
	57	305A707301	5A707301	H-BKT-S	1	1	1	1
	58	5AA08500		EDS-0607M	2	2	2	2
	59	305H080370	5H080370	ASM-HANSOU84-F3	1	1	1	1
	60	305H080380	5H080380	ASM-CL-F3	1	1	1	1
⊙	61	305H080310	5H080310	SP-T-60-577-1370	2	2	2	2
	62	305H080230	5H080230	BELTS3M040060	1	1	1	1
	63	305H080270	5H080270	BKT-PICK-SUB	1	1	1	1
	64	305H080290	5H080290	STD-BKT-PICK-SUB	1	1	1	1
	65	305H080300	5H080300	STD-PICK-SUB-IDL	1	1	1	1
	66	305H080280	5H080280	SFT-PICK-SUB	1	1	1	1
	67	305H080250	5H080250	FLNG-17-RK	2	2	2	2
	68	305H080260	5H080260	GER-080-12	1	1	1	1
	69	305H080240	5H080240	BELTS3M048040	1	1	1	1
	70	305H080410	5H080410	ASM-R-FDOOR	1	1	1	1
⊙	71	305H080420	5H080420	ASM-R-PICK	1	1	1	1
	72	305H080450	5H080450	PBA-R	1	1	1	1
	73	305H080460	5H080460	SCR-030-060WBP	1	1	1	1
	74	305H080470	5H080470	SCR03M060-WS-W	1	1	1	1

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

Accessory



Option



A01

FIG. 4 Accessory & Option

5H0-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	1	305A707701	5A707701	F-BKT-AUXILIARY	1	1	1	1
	2	305H080550	5H080550	SCR-040-160	2	2	2	2
	3	5A707410		F-BKT-RETAINING	1	1	1	1
	4	3036904331	36904331	RETAINING PIN, ORIGINAL TRAY	2	2	2	2
⊙	A01	305H094010	5H094010	PARTS, HEATER CASSETTE (120) SP	1	1		
⊙	A01	305H094020	5H094020	PARTS, HEATER CASSETTE (240) SP			1	1
	5	*20305130		LABEL L, HIGH TEMPERATURE CAUTION (EX	1	1	1	1
⊙	6	*302FB25051	2FB25051	HEATER DEHUMIDIFIER 120	2	2		
⊙	6	*302FB25060	2FB25060	HEATER DEHUMIDIFIER 240			2	2
⊙	7	*305A707691	5A707691	F-BKT-HEATER	2	2	2	2
⊙	8	*305H080540	5H080540	SCR-040-060WTP	6	6	6	6
⊙	9	*305H081000	5H081000	ASM-HEATER-U	1	1	1	1
⊙	10	*M2109000	49513901	WIRE SADDLE, WS-1NS	9	9	9	9

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

INDEX

SP	Part.No.	Alternative.	Description	Fig.No.
	20305130		LABEL L,HIGH TEMPERATURE CAUTION(EXP)	4
	302FB05200	2FB05200	PLATE SIZE C	2
	302FB05210	2FB05210	PLATE SIZE IN	2
⊙	302FB25051	2FB25051	HEATER DEHUMIDIFIER 120	4
⊙	302FB25060	2FB25060	HEATER DEHUMIDIFIER 240	4
⊙	302GR09040	2GR09040	HANDLE CASSETTE 2	2
	302GR09201	2GR09201	PLATE SIZE INCH	2
	3036904331	36904331	RETAINING PIN,ORIGINAL TRAY	4
⊙	303J404060	3J404060	COVER CONNECTOR	1
	3053310251	53310251	SCREW M3X5	1
⊙	3053310271	53310271	SCREW	2
	3054106701	54106701	SHAFT-TWIN GEAR	3
	305A707111	5A707111	H-CONVEYING BASE	3
⊙	305A707211	5A707211	C-BKT-LIFTER DRIVING	2
	305A707231	5A707231	C-PAPER SIDE GIDE	2
	305A707241	5A707241	F-BKT-ACC	1
	305A707251	5A707251	F-BKT-ADJUSTER	1
	305A707261	5A707261	F-BKT-DRAWER	1
	305A707301	5A707301	H-BKT-S	3
	305A707311	5A707311	H-REINFORCEMENT	3
	305A707341	5A707341	H-PAPER FEED BKT	3
	305A707361	5A707361	H-PICK-BKT	3
	305A707371	5A707371	H-FRAME-F	3
	305A707441	5A707441	H-SFT-SEPARATION	3
	305A707451	5A707451	H-SFT-B-CL	3
	305A707461	5A707461	H-SFT-G-24-30	3
	305A707471	5A707471	H-SFT-RELEASE	3
	305A707481	5A707481	H-SFT-NORMAL ROTATION	3
	305A707491	5A707491	H-SFT-PICK GER	3
	305A707511	5A707511	H-SFT-PICK ROLLER	3
	305A707531	5A707531	C-SFT-DRIVING FULCRUM	2
	305A707541	5A707541	C-SFT-LIFT MAIN	2
	305A707551	5A707551	C-SFT-LIFT SUB	2
	305A707561	5A707561	C-SFT-CAM	2
⊙	305A707691	5A707691	F-BKT-HEATER	4
	305A707701	5A707701	F-BKT-AUXILIARY	4
⊙	305A707971	5A707971	CLU-BJ-2.6-060	3
⊙	305A707981	5A707981	SNS-SPI-338	3
⊙	305FF07041	5FF07041	MOT-MB6030H03	1
	305FH02051	5FH02051	LEFT FRONT MOUNT,COVER	1
⊙	305FH04021	5FH04021	REAR COVER	1
⊙	305FH04031	5FH04031	LEFT COVER	1
⊙	305FH04041	5FH04041	RIGHT COVER	1
⊙	305FH04051	5FH04051	UPPER LEFT COVER	1
⊙	305FH06031	5FH06031	REAR GUIDE,PAPER	2
⊙	305FH07010	5FH07010	BELTS2M089040	3
⊙	305FH27011	5FH27011	MOTOR,LIFT	1
⊙	305H080010	5H080010	CVR-F	2
⊙	305H080020	5H080020	CVR-F-SUB	1
	305H080030	5H080030	HDL-CASET	2

5H0-2

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	305H080040	5H080040	CVR-SIDE-SUB	1
⊙	305H080050	5H080050	CLIP050140B	3
	305H080060	5H080060	F-ADJUSTER-IN	1
	305H080070	5H080070	RAIL-SLIDE	1
	305H080080	5H080080	CSTR100	1
	305H080090	5H080090	F-BKT-FOOT	1
	305H080100	5H080100	F-STY-FOOT	1
	305H080110	5H080110	HLDR-MG	2
	305H080120	5H080120	ADJ-CENTER	2
	305H080130	5H080130	LVR-LOCK-A	2
	305H080140	5H080140	LVR-LOCK-B	2
	305H080150	5H080150	ADJ-PLT	2
	305H080160	5H080160	SP-LVR-LNK	2
	305H080170	5H080170	SP-HLDR-MG	2
	305H080180	5H080180	CTCH-MAG-45	2
	305H080190	5H080190	CUSH-HLDR-MG	2
⊙	305H080200	5H080200	PLT-SET	2
⊙	305H080230	5H080230	BELTS3M040060	3
⊙	305H080240	5H080240	BELTS3M048040	3
	305H080250	5H080250	FLNG-17-RK	3
⊙	305H080260	5H080260	GER-080-12	3
	305H080270	5H080270	BKT-PICK-SUB	3
	305H080280	5H080280	SFT-PICK-SUB	3
	305H080290	5H080290	STD-BKT-PICK-SUB	3
	305H080300	5H080300	STD-PICK-SUB-IDL	3
	305H080310	5H080310	SP-T-60-577-1370	3
⊙	305H080320	5H080320	TLP1241(C5,F)	1,3
	305H080330	5H080330	ASM-LMOT84-F3	1
	305H080340	5H080340	ASM-FL84-F3	1
	305H080350	5H080350	ASM-RS3-F3	1
	305H080360	5H080360	ASM-HMOT84-F3	1
	305H080370	5H080370	ASM-HANSOU84-F3	3
	305H080380	5H080380	ASM-CL-F3	3
	305H080400	5H080400	ASM-I/F84-M-F3	1
	305H080410	5H080410	ASM-R-FDOOR	3
	305H080420	5H080420	ASM-R-PICK	3
⊙	305H080430	5H080430	PBA-CONT-F3	1
⊙	305H080440	5H080440	ROM-ASSY-F3	1
⊙	305H080450	5H080450	PBA-R	3
	305H080460	5H080460	SCR-030-060WBP	3
	305H080470	5H080470	SCR03M060-WS-W	3
	305H080480	5H080480	SCR-040-080WBB	1,2
	305H080500	5H080500	SCR03T080WAVE-W	1,2,3
	305H080510	5H080510	SCR04T080-D060060-W	2
	305H080520	5H080520	SCR-040-060WBP	1
⊙	305H080540	5H080540	SCR-040-060WTP	4
	305H080550	5H080550	SCR-040-160	4
⊙	305H080580	5H080580	H-PICK SP3	3
	305H080600	5H080600	SCR-030-250WWS	1
⊙	305H081000	5H081000	ASM-HEATER-U	4

• Parts with "⊙" indicate the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	305H094010	5H094010	PARTS,HEATER CASSETTE(120)SP	4	⊙	5A707740		BELTS2M084040	1
⊙	305H094020	5H094020	PARTS,HEATER CASSETTE(240)SP	4	⊙	5A707760		BELTS3M092040	3
	37622520		KGLS-6S	1	⊙	5A707770		PLY-S2M-18-CPS	3
	38606210		SCR030050	2	⊙	5A707780		LIMITER GER 4M 0.8-26	3
⊙	51608690		GER-1.0-24	2		5A707820		H-FRAME-R ASS'Y	3
	53310100		GROUND PLATE,CASSETTE	2		5AA07500		K-OP-SEN COVER	3
⊙	53310160		PULLEY S3M-16	3	⊙	5AA08360		BUSH-6P	3
⊙	53310260		CROWN WASHER	2		5AA08420		BUSH-8P	2
⊙	53310400		EARTH PLATE 1	1		5AA08500		EDS-0607M	3
	54106010		RUBBER	2	⊙	5AA09060		PIN DOWEL 2*10	3
	54106020		LIFT PULLEY	2		5FF07030		FILM GUIDE(CENTER)	2
⊙	54106070		GEAR 0.8-35-1-20	3		5FF07130		LEVER REMAINING	1
⊙	54106100		PULLEY-20 GEAR 0.8-32	3		5FF07140		DUMPER MAT 64	2
	54106130		LINK ARM	3		5FG12470		PIN,DOWEL	2
	54106140		LINK PUSHER	3	⊙	5FH02010		PULLEY 28	3
⊙	54106150		TORQUE LIMITER DRUM	3		5FH02020		COUPLING,POSITIONING	2
⊙	54106170		TORQUE LIMITER COVER	3	⊙	5FH02030		LEVER,REMAINING DETECTION	1
⊙	54106250		P2M43-G20	1	⊙	5FH06010		PULLEY,PAPER FEED	3
⊙	54106280		PULLEY-S3M-18-OW	3	⊙	5FH06020		PULLEY,SEPARATION	3
	54106740		PARALLEL KEY 3X3X10	2		5FH06040		FILM,LIFT PLATE SIDE	2
⊙	54106870		ONE-WAY DRUM	3		5FH06050		FILM,PAPER STOPPER	2
⊙	54106930		RIGHT LIFT BELT ASS'Y	2		5FH06060		SHEET,GUIDE CONVEYING	1
	54106950		AIR DAMPER	2		5FH06070		FRONT HOLDER,PAPER	2
	54107130		DAMPER SUPPORT	2	⊙	5MVS661EE001	67505110	LABEL STOPPER /6750511	1
⊙	57904430		GER 30	3		5MVX321CE001	3CF04050	PLATE NUMBER 3 /3CF0405	2
	57905390		LEAF SPRING,LOCK	3		M2104210		EDGING,EDS-2	1
	5A707010		C-LIFTER SIDE F	2		M2105710		MINIATURE CLAMP,UAMS-05-0	3
	5A707020		C-LIFTER SIDE R	2		M2109000	49513901	WIRE SADDLE,WS-1NS	1,4
⊙	5A707040		H-GER-0.8-23-OW	3		M2109180		WIRE SADDLE,LWS-1S	1
⊙	5A707050		H-GER-0.8-24	3					
	5A707070		H-PICK ARM-F	3					
	5A707080		H-PICK ARM-R	3					
	5A707090		H-PICK ARM LINK	3					
	5A707100		H-RELEASE LEVER	3					
	5A707120		H-COVER SUB	1					
	5A707130		CA-CASSETTE	2					
	5A707140		C-LIFTER MAIN	2					
⊙	5A707160		C-ARBOR-64	2					
	5A707380		H-B-GROUND	3					
	5A707410		F-BKT-RETAINING	4					
	5A707500		H-SFT-PICK ARM	3					
⊙	5A707570		C-SFT-PULLEY	2					
	5A707580		C-PICK PULLEY	2					
⊙	5A707600		H-PICK ROLLER	3					
⊙	5A707620		H-TL ARBOR64	3					
⊙	5A707630		H-B FILM	3					
⊙	5A707640		H-SEPARATION SP13	3					
⊙	5A707650		H-LINK SP13	3					
⊙	5A707670		H-BTL	3					
⊙	5A707680		C-SP-PICK PULLEY60	2					

• Parts with "⊙" indicate the spare parts.

DF-730

PARTS LIST

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Rev.2

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Frequency	Quantity
	305H180030	BKT-FOOT-LOW-N	DF-730	50 / 60Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	5HL08690	LEV-KU-SOL-ASSY	•5HL09310	LVR-KU-SOL
			•5HL09670	CUSION-FT-WT

- Parts with "⊙" indicate the spare parts and the parts without "⊙" can not be supplied.

4. Items indicated in Description column as (OPTION) are supply parts and should be ordered through your Regional Office.

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FIG. 1 Paper Feed-in I

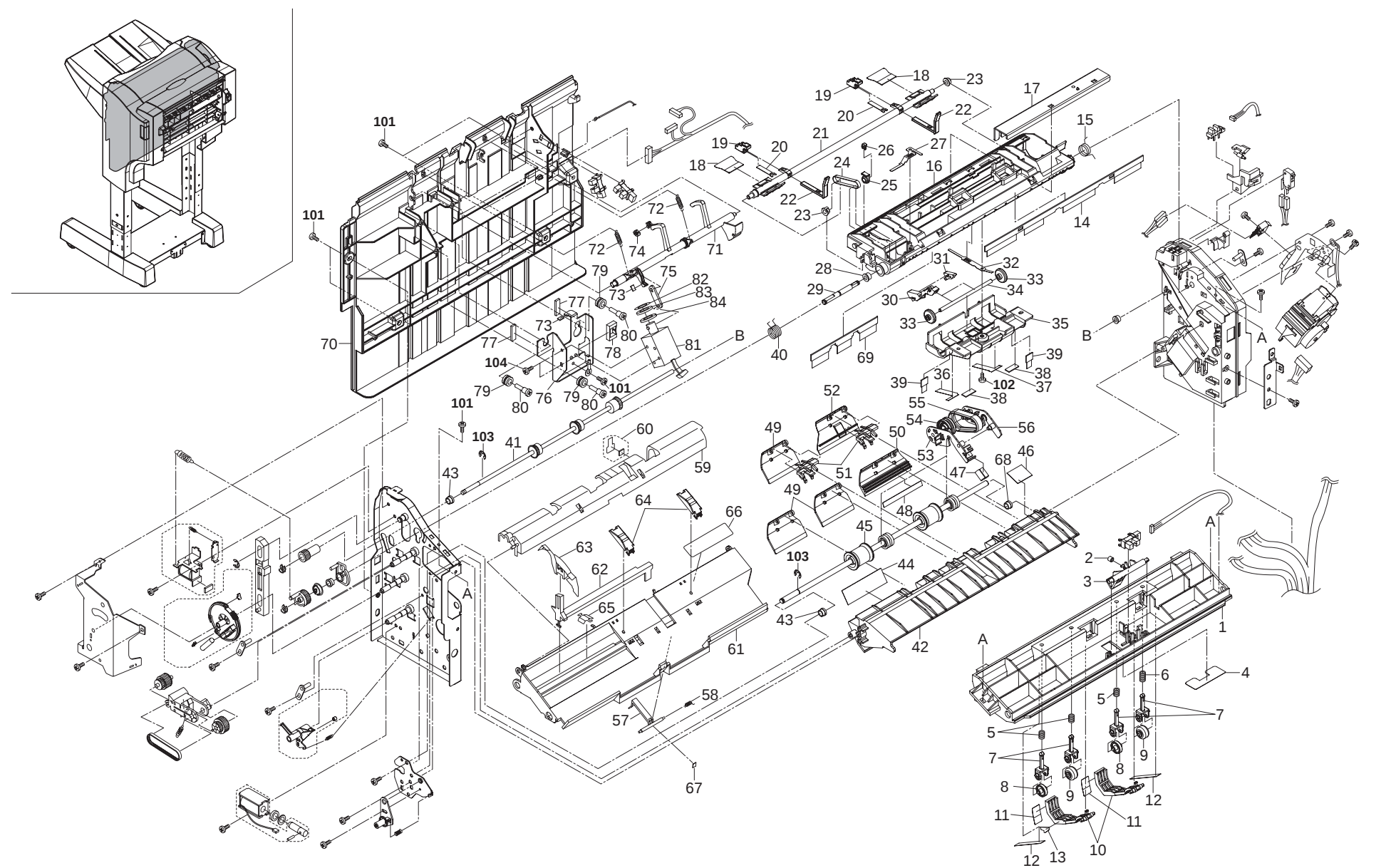


FIG. 1 Paper Feed-in I

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL09620		GID-FT	1	1	1	1
	2	5HL09670		CUSION-FT-WT	1	1	1	1
	3	5HL09130		LEV-FT-IN-SEN	1	1	1	1
	4	5HL09500		MAILER-IN	1	1	1	1
	5	5HL09340		SPG-C-NIP	3	3	3	3
	6	5HL09850		SPG-C-NIP-R	1	1	1	1
	7	5HL08970		HLD-FT-ROL-P	4	4	4	4
	8	5HL09250		ROL-P2-FT	2	2	2	2
	9	5HL09150		ROL-P-FT	2	2	2	2
	10	5HL09890		LVR-FT-WT	2	2	2	2
	11	5HL09570		MLR-FT-WT	2	2	2	2
	12	5HL09830		MLR-TOP-SIDE	2	2	2	2
	13	5HL09800		MLR-FT-SIDE	1	1	1	1
	14	5HL09440		BRUSH-TH-IN	1	1	1	1
	15	5HL09330		SPG-H-R	1	1	1	1
	16	5HL09040		GUIDE-TH-BASE	1	1	1	1
	17	5HL08800		PLT-TH-WT-G	1	1	1	1
	18	5HL09460		MAILER-TH-PDL	2	2	2	2
	19	5HL12250		HLD-PDL-MIR	2	2	2	2
	20	5HL12240		MLR-PDL	2	2	2	2
	21	5HL09100		SFT-TH-PDL	1	1	1	1
	22	5HL09430		PDL-TH	2	2	2	2
	23	5HL09160		MLT-5-TH-PDL	2	2	2	2
	24	5HL08520		BELTS2M050040-F	1	1	1	1
	25	5HL09120		MLT-5-TH	1	1	1	1
	26	5HL08460		CLIP-4	1	1	1	1
	27	5HL08770		PLT-TH-EARTH-F	1	1	1	1
	28	5HL09110		PLY-S2M-14	1	1	1	1
	29	5HL08850		SFT-TH-KU	1	1	1	1
	30	5HL09900		LVR-TH-WT	2	2	2	2
	31	5HL09780		RUB-TH-WT	2	2	2	2
	32	5HL08780		PLT-TH-EARTH-R	1	1	1	1
	33	5HL09050		ROL-P-TH	2	2	2	2
	34	5HL08840		SFT-TH-OUT	1	1	1	1
	35	5HL09350		GID-TH-LOW	1	1	1	1
	36	5HL09820		MLR-LOW-B	1	1	1	1
	37	5HL09810		MLR-LOW-A	1	1	1	1
	38	5HL09790		RUB-TH-LOW	2	2	2	2
	39	5HL09480		BRUSH-TH-MID	2	2	2	2
	40	5HL09320		SPG-H-F	1	1	1	1
	41	5HL09370		ROL-R-H-OUT	1	1	1	1
	42	5HL08960		GUIDE-C-CAT	1	1	1	1
	43	5AA08360		BUSH-6P	2	2	2	2
	44	5HL09530		MILLER-C2	1	1	1	1
	45	5HL09640		ROL-R-CAT	1	1	1	1
	46	5HL09510		MLR-C	1	1	1	1
	47	5HL08890		WT-CAT	4	4	4	4
	48	5HL09840		MLR-WT-C-2	1	1	1	1
	49	5HL09190		WT-C-1	3	3	3	3
	50	5HL09200		WT-C-2	1	1	1	1
⊙	51	5HL09920		HLDR-C-WT-R	2	2	2	2
	52	5HL12260		LVR-C-WT	1	1	1	1
	53	5HL09630		HLD-C-F	2	2	2	2
	54	5HL09220		ROL-P-C	2	2	2	2
	55	5HL09360		CAT-C	2	2	2	2
	56	5HL09210		HLD-C-R	2	2	2	2
	57	5HL08940		LEV-F-OUT	1	1	1	1
	58	5HL09490		SPG-F-OUT	1	1	1	1
	59	5HL10450		GID-F-FRAP-M	1	1	1	1
	60	5HL09560		CUSION-F-TRAY	1	1	1	1
	61	5HL09690		GID-FS-TRAY	1	1	1	1
	62	5HL08920		GER-F-RACK	1	1	1	1
	63	5HL08930		GUIDE-F-SET	1	1	1	1
	64	5HL09930		PLT-F-TRAY	2	2	2	2
	65	5HL08750		PLT-F-RACK	1	1	1	1
	66	5HL12230		MLR-F-TRY-M	1	1	1	1
	67	5HL09610		CUSION-F-OUT	1	1	1	1
	68	5HL09020		BUSH 6	1	1	1	1
	69	5HL09470		BRUSH-TH-OUT	1	1	1	1
	70	5HL11720		PARTITION,EJECT	1	1	1	1
	71	5HL11710		LVR-YO	1	1	1	1
	72	5HL09650		SPG-TM-YO-LEV	2	2	2	2
	73	5HL09520		CUSION-TM-LEV-2	2	2	2	2
	74	5HL09660		CUSION-TM-YO	1	1	1	1
	75	5HL09270		ARM-TM-SOL	1	1	1	1
	76	5HL11520		BKT-SOL-TM	1	1	1	1
	77	5HL09600		CUSION-KEEP-SOL-S	2	2	2	2
	78	5HL07510		EDS-1	1	1	1	1
	79	5HL09540		GM-KEEP-TM	3	3	3	3
	80	305HL08911	5HL08911	M4X12B-T-D	3	3	3	3
	81	305H180050	5H180050	SOL-TDS-KN10SL-40A	1	1	1	1
	82	5HL09870		MLR-PR-U	1	1	1	1
	83	5HL09860		CUSH-PR-U-1	1	1	1	1
	84	5HL09550		CUSION-PR-D	1	1	1	1
⊙	101	5HL08480		SCR-M4X7BPSR-3C				
	102	5AA08410		SCR4X12,WAVE				
	103	37622540		STOP RING E-5				
	104	5HL07030		SCREW WITH SW W M3X5				

• Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

FIG. 2 Paper Feed-in II

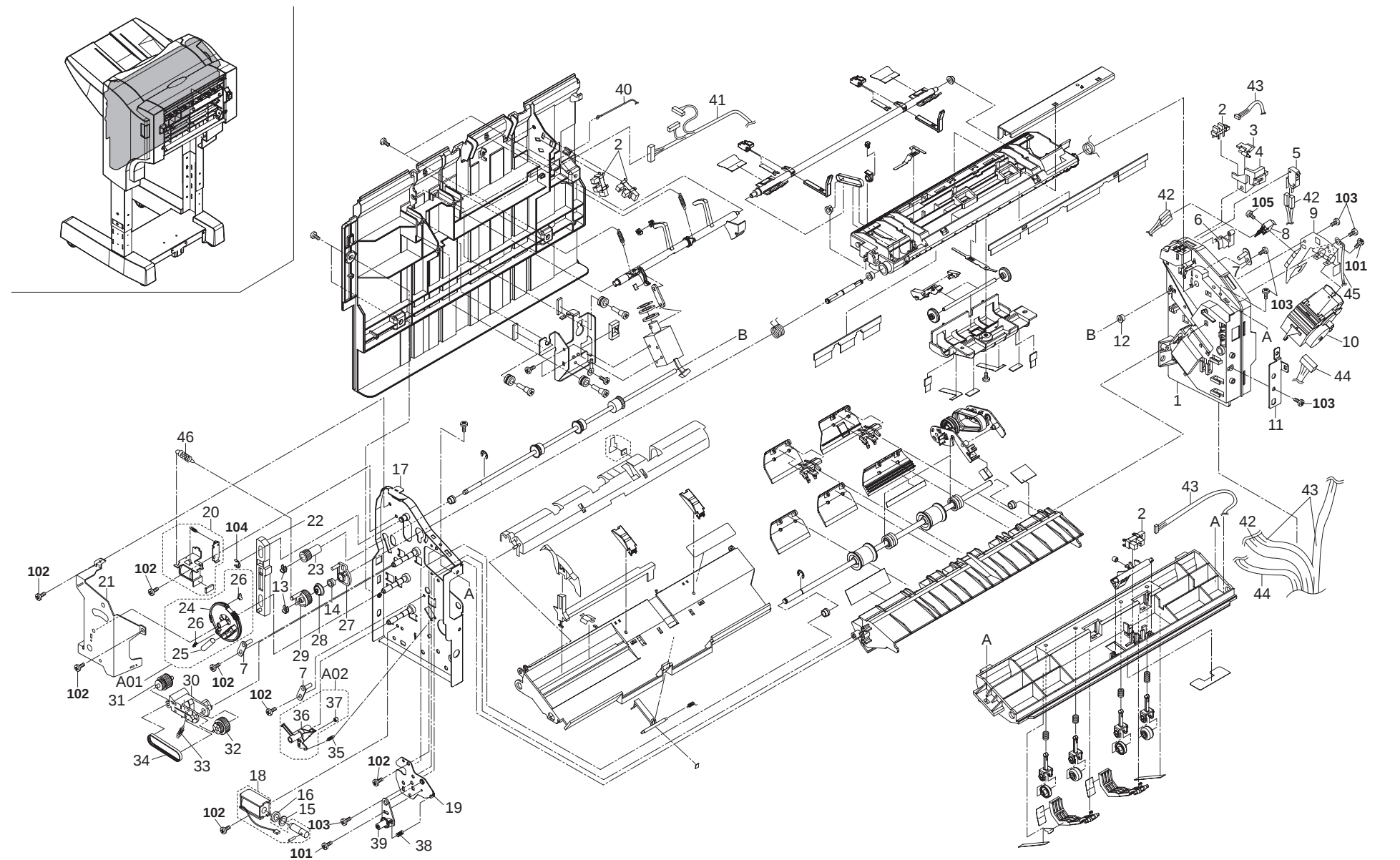


FIG. 2 Paper Feed-in II

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL09010	5H080320	HLD-R-FRAME	1	1	1	1
	2	305H080320		TLP1241(C5,F)	4	4	4	4
⊙	3	5HL09280		LEV-R-OP-TOP	1	1	1	1
	4	5HL09300		HLD-OP	1	1	1	1
⊙	5	5HL07160		V-5F330DN	1	1	1	1
	6	5HL09180		LEV-R-TH-SW	1	1	1	1
⊙	7	5HL09060		BUSH-F-8	3	3	3	3
	8	5HL08670		ST-SW-ASSY	1	1	1	1
⊙	9	5HL08810		BKT-ST-G	1	1	1	1
	10	3AW27010		STAPLER	1	1	1	1
⊙	11	5HL11290	5H180010	RETAINER, SWITCH BACK UNIT	1	1	1	1
	12	5HL09020		BUSH 6	1	1	1	1
⊙	13	5HL08460		CLIP-4	2	2	2	2
	14	5AA08360		BUSH-6P	1	1	1	1
⊙	15	5HL09870		MLR-PR-U	1	1	1	1
	16	5HL09860		CUSH-PR-U-1	1	1	1	1
⊙	17	5HL08720		FRONT FRAME, LATCH ASSY-G	1	1	1	1
	18	305H180010		ASY-SOL-TDS-10SL-121	1	1	1	1
⊙	19	5HL08790	5H180060	PLT-C-ROL-G	1	1	1	1
	20	305H180060		SOL-TDS-F12G-46	1	1	1	1
⊙	21	5HL08820		BKT-KU-G	1	1	1	1
	22	5HL10460		LNK-KU-UD	1	1	1	1
⊙	23	5HL09080		GER-0.8-18	1	1	1	1
	A01	5HL10440		GER-0.8-85-ASSY	1	1	1	1
⊙	24	*5HL10470		GER-0.8-85	1	1	1	1
	25	*5HL08880		WT-KU-DAIGER	1	1	1	1
⊙	26	*5HL09260		CUSION-KU-GER	2	2	2	2
	27	5HL09170		BUSH-TH	1	1	1	1
⊙	28	5HL09380	5H180120	HLD-KU-PDL-GER	1	1	1	1
	29	5HL09000		GER-0.8-32	1	1	1	1
⊙	30	5HL09070		HLD-KU-GEA-OUT	1	1	1	1
	31	5HL09030		PLY-GER-KU-L	1	1	1	1
⊙	32	5HL09090		PLY-GER-KU-R	1	1	1	1
	33	5HL09400		SPG-KU-GER-OUT	1	1	1	1
⊙	34	5HL09410		BLT-S2M-140-4	1	1	1	1
	35	5HL09880		SPG-KU-SOL-SA	1	1	1	1
A02	5HL08690	5HL08690		LEV-KU-SOL-ASSY	1	1	1	1
	36	*5HL09310		LVR-KU-SOL	1	1	1	1
⊙	37	*5HL09670	5H180130	CUSION-FT-WT	1	1	1	1
	38	5HL09390		SPG-C-BLT-TEN	1	1	1	1
⊙	39	5HL09240		HLD-C-BLT-TEN	1	1	1	1
	40	305H180120		ASM-EARTH-SV-HF	1	1	1	1
⊙	41	305H180130		ASM-SV-UNIT-HF	1	1	1	1
	42	305H180140		ASM-F-SW-HF	1	1	1	1
⊙	43	305H180150		ASM-SEN-TOP-HF	1	1	1	1
	44	305H180160		ASM-STP-HF	1	1	1	1
⊙	45	305H180170		ASM-EARTH-ST-HF	1	1	1	1
	46	5HL09450	5H180170	SPG-KU-PDL	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	101	5HL07040		SCREW WITH SW W M3X6				
	102	5HL08480		SCR-M4X7BPSR-3C				
	103	5AA08410		SCR4X12,WAVE				
	104	37622540		STOP RING E-5				
	105	5HL07010		SCREW WITH SW W M2.3X12				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

FIG. 3 Covers & Frames

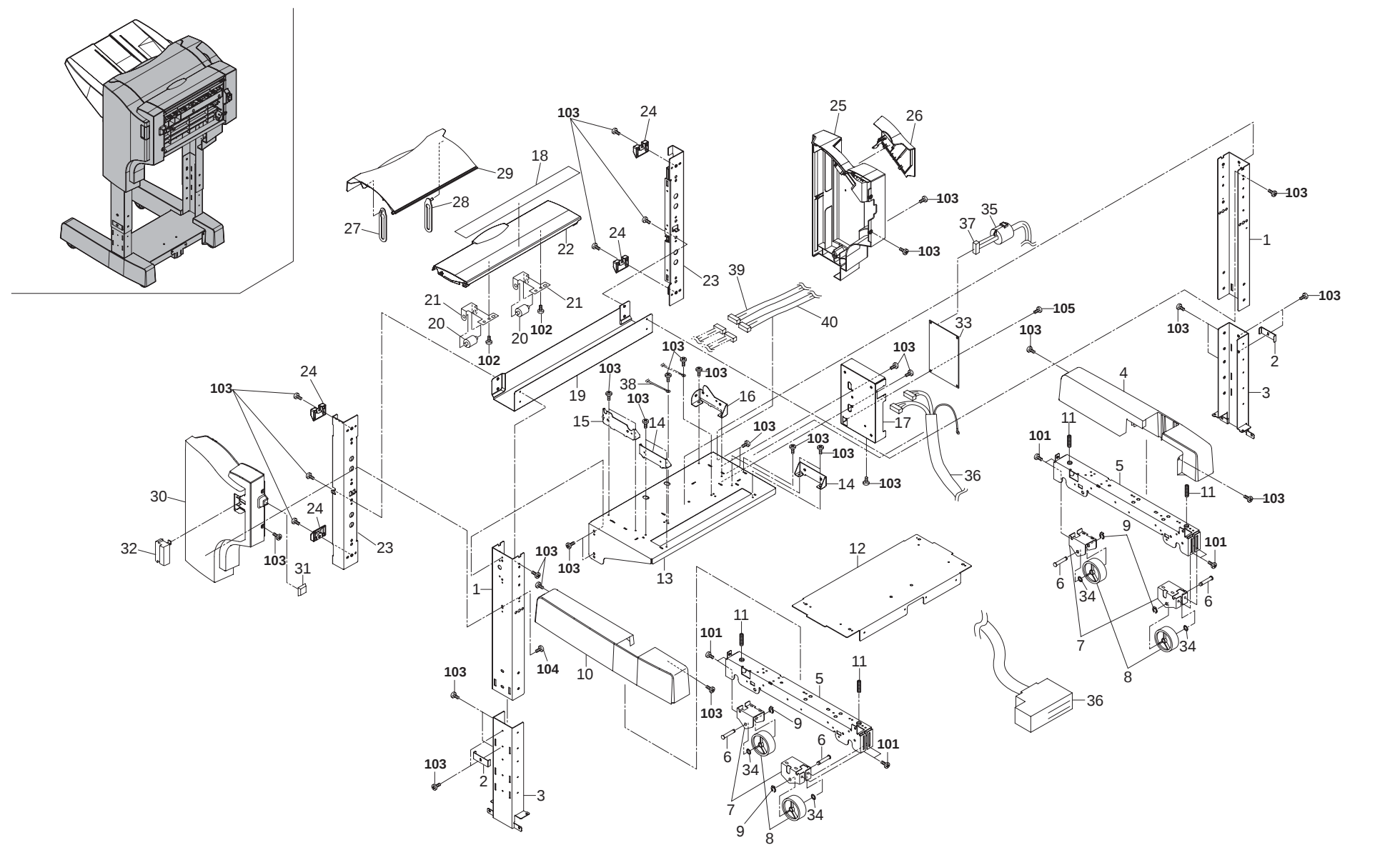


FIG. 3 Covers & Frames

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL11390	5H180030	UPPER SUPPORT PLATE,FOOT	2	2	2	2
	2	5HL11380		ADJUSTING PLATE,FOOT	2	2	2	2
	3	305H180030		BKT-FOOT-LOW-N	2	2	2	2
	4	5HL11800		REAR COVER,FOOT	1	1	1	1
	5	5HL11340		MOUNT,FOOT	2	2	2	2
	6	5HL10190		SD-STD-ROLL	4	4	4	4
	7	5HL10180		SD-BKT-ADJ825	4	4	4	4
	8	5HL10200		SD-ROLL	4	4	4	4
	9	5HL08360		KL-CLIP 6	4	4	4	4
	10	5HL11790		FRONT COVER,FOOT	1	1	1	1
	11	5HL12270		SHC-M8X33	4	4	4	4
	12	5HL11410		BASE,FOOT	1	1	1	1
	13	5HL11430		BASE	1	1	1	1
	14	5HL11370		MOUNT BASE,SWITCH BACK UNIT	2	2	2	2
	15	5HL11350		FRONT MOUNT BASE,CONVEYING UNIT	1	1	1	1
	16	5HL11360		REAR MOUNT BASE,CONVEYING UNIT	1	1	1	1
	17	5HL11510		MOUNT,MAIN PCB	1	1	1	1
	18	5HL05020		LABLE,JAM REMOVENT	1	1	1	1
	19	5HL11420		REINFORCEMENT,FOOT	1	1	1	1
	20	5HL08440		ROLLER-P(READ16W)	2	2	2	2
	21	5HL11260		MOUNT,SWITCH BACK EJECT PULLEY	2	2	2	2
	22	5HL11640		COVER,SWITCH BACK UNIT	1	1	1	1
	23	5HL11500		BKT-RACK	2	2	2	2
	24	5HL11810		STOP-S-TRY	4	4	4	4
	25	5HL11780		REAR COVER	1	1	1	1
	26	5HL11820		COVER,STAPLER	1	1	1	1
	27	5HL09140		LINK-CV-TOP-F	1	1	1	1
	28	5HL09230		LINK-CV-TOP-R	1	1	1	1
	29	5HL11760		UPPER COVER	1	1	1	1
	30	5HL11770		FRONT COVER	1	1	1	1
	31	5HL12180	5H180020	RUB-STOP	1	1	1	1
	32	5HL11830		FRONT LEVER	1	1	1	1
	33	305H180020		PBA-CONT-F	1	1	1	1
	34	5HL08330		RIVET WASHER	4	4	4	4
	35	5HL12350		TFC-16816	1	1	1	1
	36	305H180180	5H180180	ASM-I/F-HF	1	1	1	1
	37	305H180190	5H180190	ASM-R-SEN-HF	1	1	1	1
	38	305H180200	5H180200	ASM-EARTH-ALM-HF	1	1	1	1
	39	305H180210	5H180210	ASM-PSOL-HF	1	1	1	1
	40	305H180220	5H180220	ASM-LSOL-HF	1	1	1	1
⊙	101	5HL07090		SCREW WITH SW W M4X8				
	102	5HL07100		SCR-040-100NBB				
	103	5HL08480		SCR-M4X7BPSR-3C				
	104	5AA08410		SCR4X12,WAVE				
	105	5HL07040		SCREW WITH SW W M3X6				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

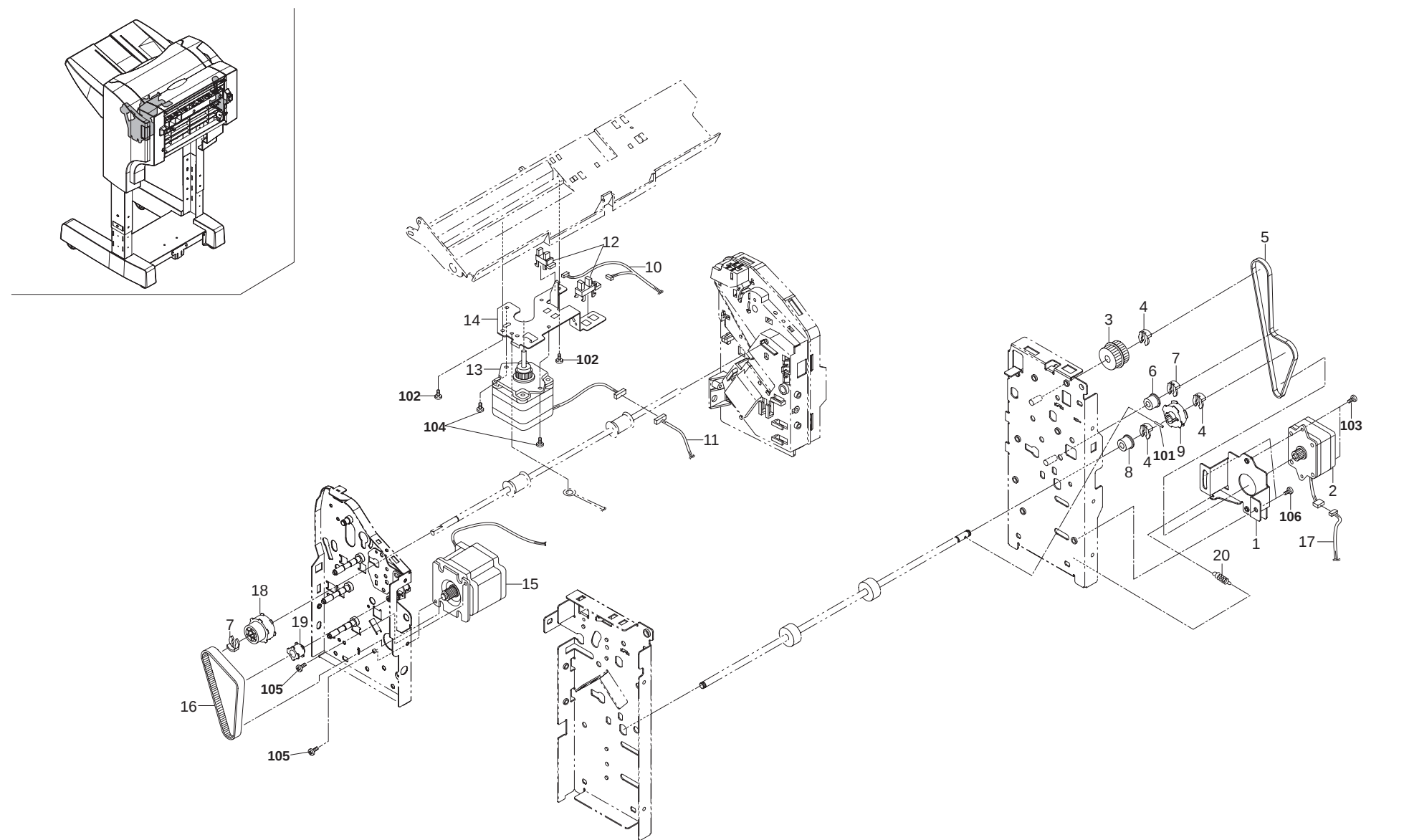


FIG. 4 Driving

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL11230	5H180090	MOUNT, SWITCH BACK MOTOR	1	1	1	1
⊙	2	305H180090		MOT-17PM-K018-P12ST	1	1	1	1
⊙	3	5HL11620		GEAR 20	1	1	1	1
⊙	4	59606770		CLIP-5	3	3	3	3
⊙	5	5HL08350		BELTS2M154040	1	1	1	1
⊙	6	5HL08410		TENSION ROLLER	1	1	1	1
⊙	7	5HL08460		CLIP-4	2	2	2	2
⊙	8	5AA08360		BUSH-6P	1	1	1	1
⊙	9	5HL10030		PLY-S2M-32	1	1	1	1
	10	305H180240	5H180240	ASM-SEN-AHP-HF	1	1	1	1
	11	305H180250	5H180250	ASM-ALM-HF	1	1	1	1
⊙	12	305H080320	5H080320	TLP1241(C5,F)	2	2	2	2
⊙	13	305H180080	5H180080	MOT-17PU-H212-G3ST	1	1	1	1
	14	5HL12200	5H180070	BKT-F-MOT-G	1	1	1	1
⊙	15	305H180070		MOT-KH56KM2R009A02	1	1	1	1
⊙	16	5HL08340		BELTS2M125060	1	1	1	1
	17	305H180260	5H180260	ASM-R-MOT-HF	1	1	1	1
⊙	18	5HL08980	5H180260	PLY-GER-C-ROL-R	1	1	1	1
⊙	19	5HL08990		PLY-S2M-18	1	1	1	1
	20	5HL11930		SP-RV-MOT	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5AA09070		PIN DOWEL 2*12				
	102	5AA08410		SCR4X12,WAVE				
	103	5HL07040		SCREW WITH SW W M3X6				
	104	5HL08470		SCR-M3X6BISR-3C				
	105	5HL08480		SCR-M4X7BPSR-3C				
	106	5HL12370		SCR-M4-080-R-N				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

FIG. 5 Tray

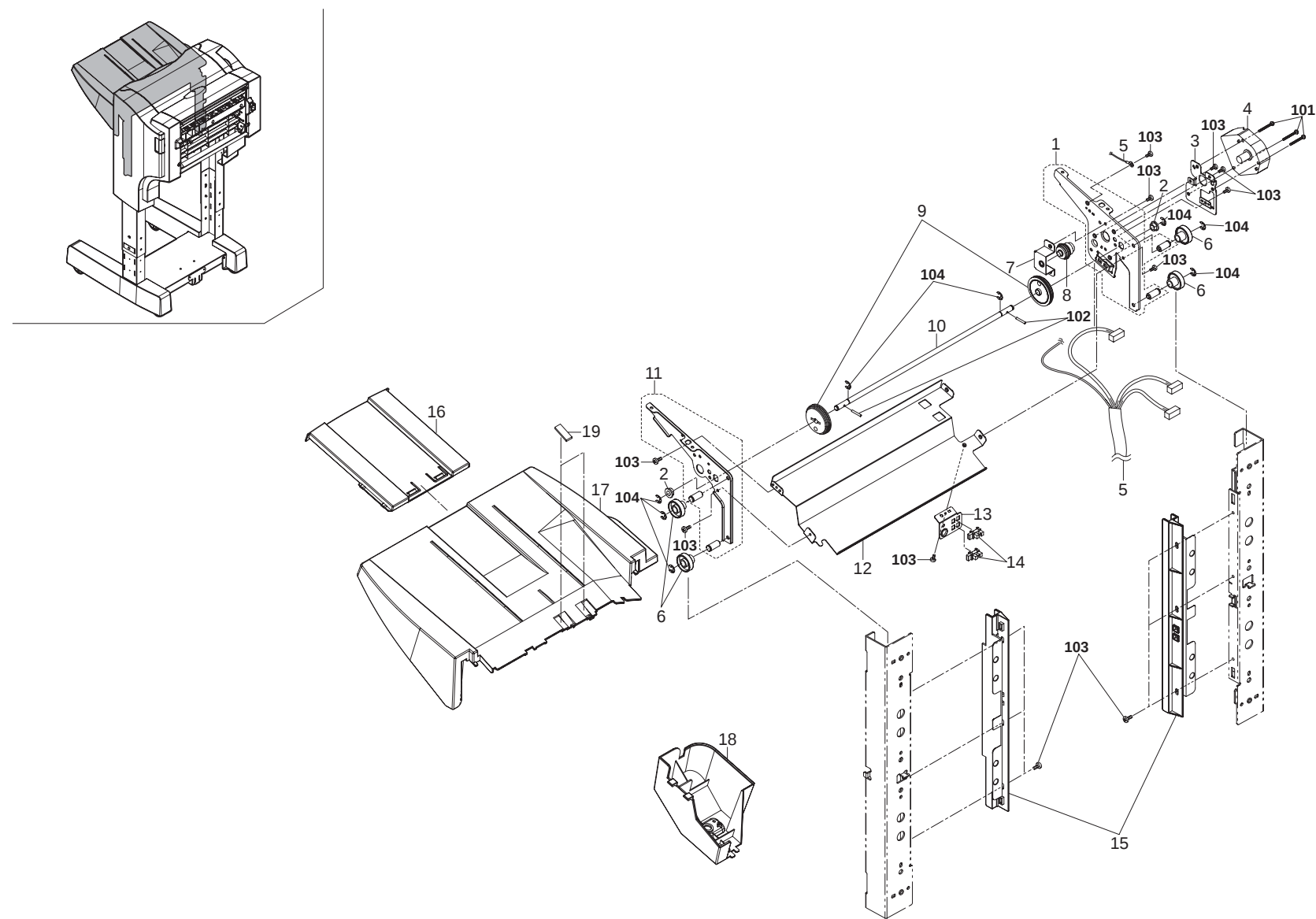


FIG. 5 Tray

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL10830	5H180230	K-TRY-FRM-R	1	1	1	1
	2	5AA08420		BUSH-8P	2	2	2	2
⊙	3	5HL11450		BKT-MOT-TRY	1	1	1	1
	4	5HL10220		MOT-DU271	1	1	1	1
⊙	5	305H180230		ASM-TR-HF	1	1	1	1
	6	5HL11730		ROL-GID-TRY	4	4	4	4
⊙	7	5HL11440		BKT-GER-MOT-TRY	1	1	1	1
	8	5HL12010		GEAR 16	1	1	1	1
⊙	9	5HL12000		GEAR 32	2	2	2	2
	10	5HL11910		SFT-GER-TRY	1	1	1	1
⊙	11	5HL10810	5H080320	K-TRY-FRM-F	1	1	1	1
	12	5HL11490		FRM-C-TRY	1	1	1	1
⊙	13	5HL11460		BKT-SEN-TRY	1	1	1	1
	14	305H080320		TLP1241(C5,F)	2	2	2	2
⊙	15	5HL11750	5H180330	RACK-S-TRY	2	2	2	2
	16	305H180330		TRY-SUB-N	1	1	1	1
⊙	17	5HL11670		TRAY,MAIN	1	1	1	1
	18	5HL11740		COVER,TRAY MOTOR	1	1	1	1
⊙	19	5HL09420		CUSION-S-TRAY	2	2	2	2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	101	5HL07050		SCREW WITH SW W M3X30				
	102	5HL08320		PARALLEL PIN(3X20)				
	103	5HL08480		SCR-M4X7BPSR-3C				
	104	5HL08300		ER-070				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

FIG. 6 Exit

5H1

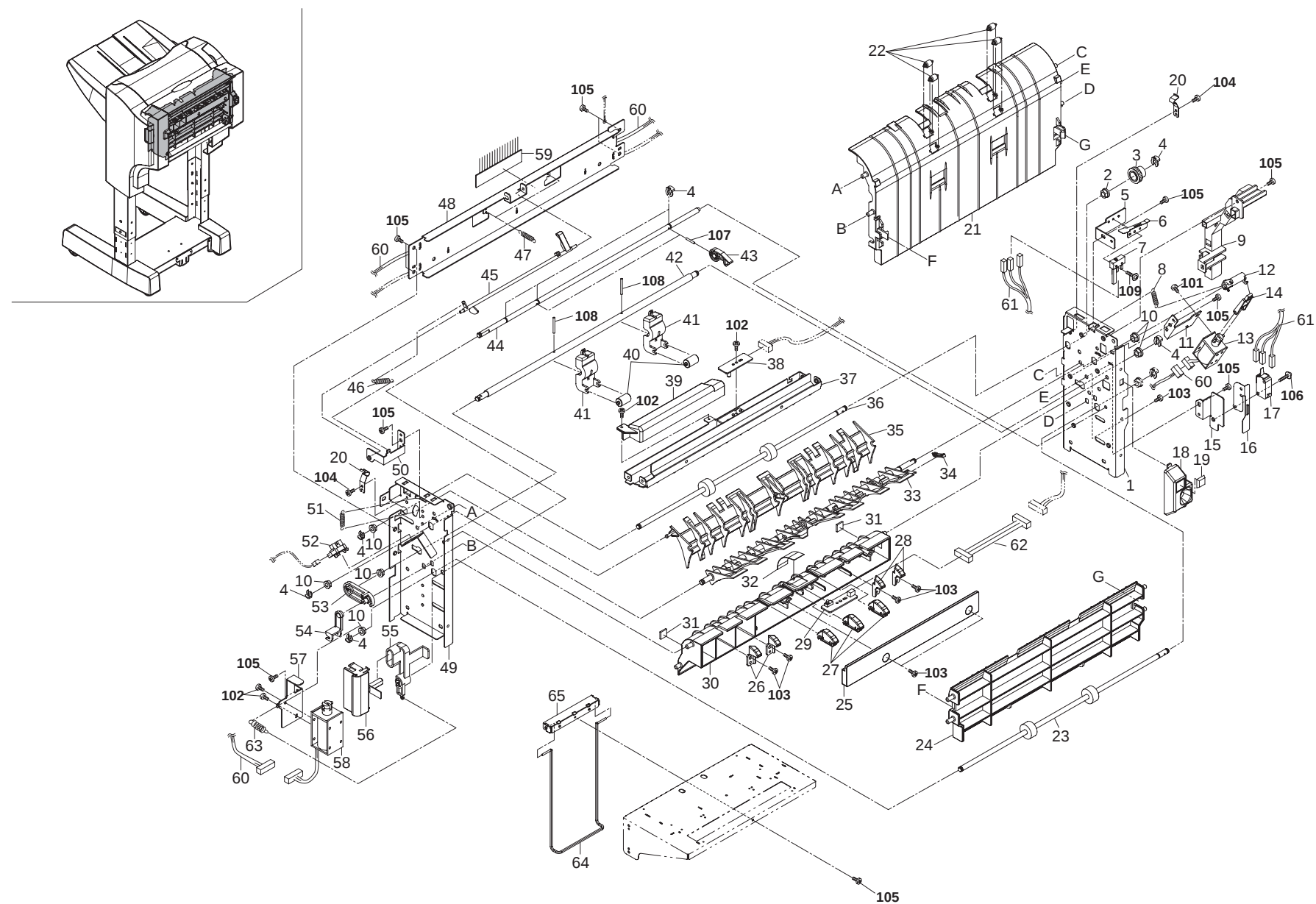


FIG. 6 Exit

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL11200	5HL11861	FRM-R-RV	1	1	1	1
⊙	2	5HL07110		BUSH-060	1	1	1	1
⊙	3	5HL11610		GEAR 20,EJECT	1	1	1	1
⊙	4	59606770		CLIP-5	8	8	8	8
⊙	5	5HL11320		MOUNT,SWITCH BACK COVER SWITCH	1	1	1	1
⊙	6	5HL11310		LEVER,SWITCH BACK COVER SWITCH	1	1	1	1
⊙	7	5HL07130		DE2L-FAAA	1	1	1	1
⊙	8	5HL11950		SP-RV-FLP-SOL	1	1	1	1
⊙	9	305HL11861		GUIDE,WIRE	1	1	1	1
⊙	10	5AA08360		BUSH-6P	6	6	6	6
⊙	11	5HL11210	5H180100	MOUNT,FEED SHIFT SOLENOID	1	1	1	1
⊙	12	5HL11580		LEVER B,FEED SHIFT SOLENOID	1	1	1	1
⊙	13	305H180100		SOL-TDS-10SL-182A	1	1	1	1
⊙	14	5HL11570		LEVER A,FEED SHIFT SOLENOID	1	1	1	1
⊙	15	5HL11330		MOUNT,SAFETY SWITCH	1	1	1	1
⊙	16	5HL11300		LEVER,SAFETY SWITCH	1	1	1	1
⊙	17	5HL07150		V-5F910DN	1	1	1	1
⊙	18	5HL11850		GUIDE,PIN	1	1	1	1
⊙	19	5HL12180		RUB-STOP	1	1	1	1
⊙	20	57905390		LEAF SPRING,LOCK	2	2	2	2
⊙	21	5HL11560	5H180040	LEFT GUIDE,SWITCH BACK	1	1	1	1
⊙	22	5HL08420		ROL-REJI-KORO	4	4	4	4
⊙	23	5HL11980		ROLLER,SWITH BACK	1	1	1	1
⊙	24	5HL11540		RIGHT GUIDE,SWITCH BACK	1	1	1	1
⊙	25	5HL11840		COVER,SWITCH BACK SWITCH	1	1	1	1
⊙	26	5HL10050		GID-RV-IN-RIV-F	2	2	2	2
⊙	27	5HL10040		GID-RV-IN-RIV	3	3	3	3
⊙	28	5HL10060		GID-RV-IN-RIV-R	2	2	2	2
⊙	29	305H180040		PBA-RCV-F	1	1	1	1
⊙	30	5HL11550		GUIDE,SWITCH BACK	1	1	1	1
⊙	31	5HL08400	5HL10001	STOPPER CUSHION	2	2	2	2
⊙	32	5HL10090		MLR-RV-SEN	1	1	1	1
⊙	33	5HL10010		FLP-RV-IN-C66	1	1	1	1
⊙	34	5HL10080		RUB-RV-FLP-IN	1	1	1	1
⊙	35	5HL11690		LEFT GUIDE,FEED SHIFT	1	1	1	1
⊙	36	5HL12190		ROL-RV-UP	1	1	1	1
⊙	37	5HL11250		STAY,SWITCH BACK	1	1	1	1
⊙	38	5HL09960		PBA-TRN	1	1	1	1
⊙	39	5HL11700		RIGHT COVER,SWITCH BACK SENSOR	1	1	1	1
⊙	40	5HL08510		LOOP PULLEY	2	2	2	2
⊙	41	5HL10020	5HL10001	HLDR-RV-KORO	2	2	2	2
⊙	42	305HL10001		SFT-RV-KORO	1	1	1	1
⊙	43	5HL11650		LEVER,HOOK	2	2	2	2
⊙	44	5HL11890		SFT-LOCK-RV	1	1	1	1
⊙	45	5HL11630		ACTUATOR,SWITCH BACK EJECT SWITCH	1	1	1	1
⊙	46	5HL11940		SP-RV-LVR-SEN	1	1	1	1
⊙	47	5HL11960		SP-RV-KORO	2	2	2	2
⊙	48	5HL11240		LEFT STAY,SWITCH BACK	1	1	1	1
⊙	49	5HL11190		FRONT FRAME,SWITCH BACK	1	1	1	1
⊙	50	5HL11270		MOUNT,ACTUATOR	1	1	1	1

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	51	5HL10070	5H080320	SP-RV-FLP-F	1	1	1	1
⊙	52	305H080320		TLP1241(C5,F)	1	1	1	1
⊙	53	5HL11590		LEVER A,SWITCH BACK SOLENOID	1	1	1	1
⊙	54	5HL11600		LEVER B,SWITCH BACK SOLENOID	1	1	1	1
⊙	55	5HL11660		LEVER,HOOK SOLENOID	1	1	1	1
⊙	56	5HL11830		FRONT LEVER	1	1	1	1
⊙	57	5HL11220		MOUNT,SWITCH BACK SOLENOID	1	1	1	1
⊙	58	305H180110		SOL-TDS-12E-82A	1	1	1	1
⊙	59	5HL12320		BRSH-RV	1	1	1	1
⊙	60	305H180270		ASM-R-SOL-HF	1	1	1	1
⊙	61	305H180280	5H180270	ASM-R-SW-HF	1	1	1	1
⊙	62	305H180290	5H180280	ASM-R-IN-HF	1	1	1	1
⊙	63	5HL11970	5H180290	SP-RV-LOCK	1	1	1	1
⊙	64	305H180310	5H180310	WIRE_DPX_PASS	1	1	1	1
⊙	65	305H180320	5H180320	BKT_WIRE	1	1	1	1
⊙	101	5HL07030	5H180600	SCREW WITH SW W M3X5				
⊙	102	305H180600		SCR-030-060NSW				
⊙	103	5HL07100		SCR-040-100NBB				
⊙	104	5HL08470		SCR-M3X6BISR-3C				
⊙	105	5HL08480		SCR-M4X7BPSR-3C				
⊙	106	5HL12210		SCREW WITH SW M3X16				
⊙	107	5AA09070		PIN DOWEL 2*12				
⊙	108	5HL12150		SPRING PIN 2X20				
⊙	109	5HL07010		SCREW WITH SW W M2.3X12				

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- Parts with "⊙" indicate the spare parts.

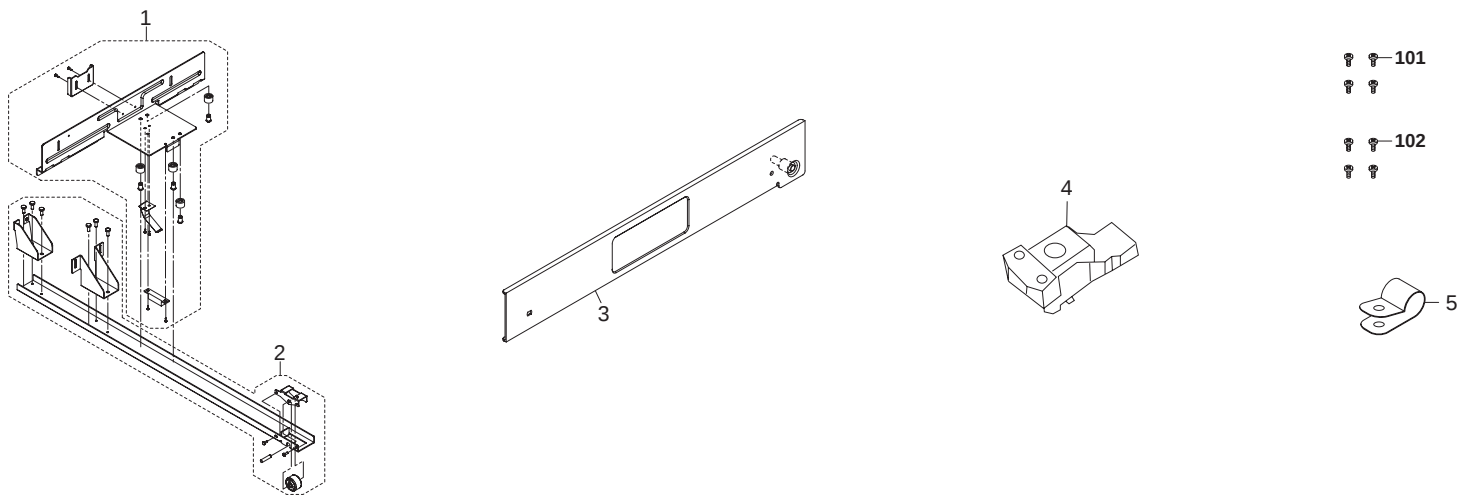


FIG. 7 Accessory

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	5HL10250		ASSY-KM-TK-GU-31	1	1	1	1
	2	5HL10300		ASY-RAIL-31	1	1	1	1
	3	5HL10910		RETAINER, FINISHER	1	1	1	1
	4	3AW68010		CARTRIDGE, STAPLER	1	1	1	1
	5	5HL12330		EMT-5N	1	1	1	1
SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5AA09010		BIND, M4*6				
	102	5HL12220		SCR-040-100NBI				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

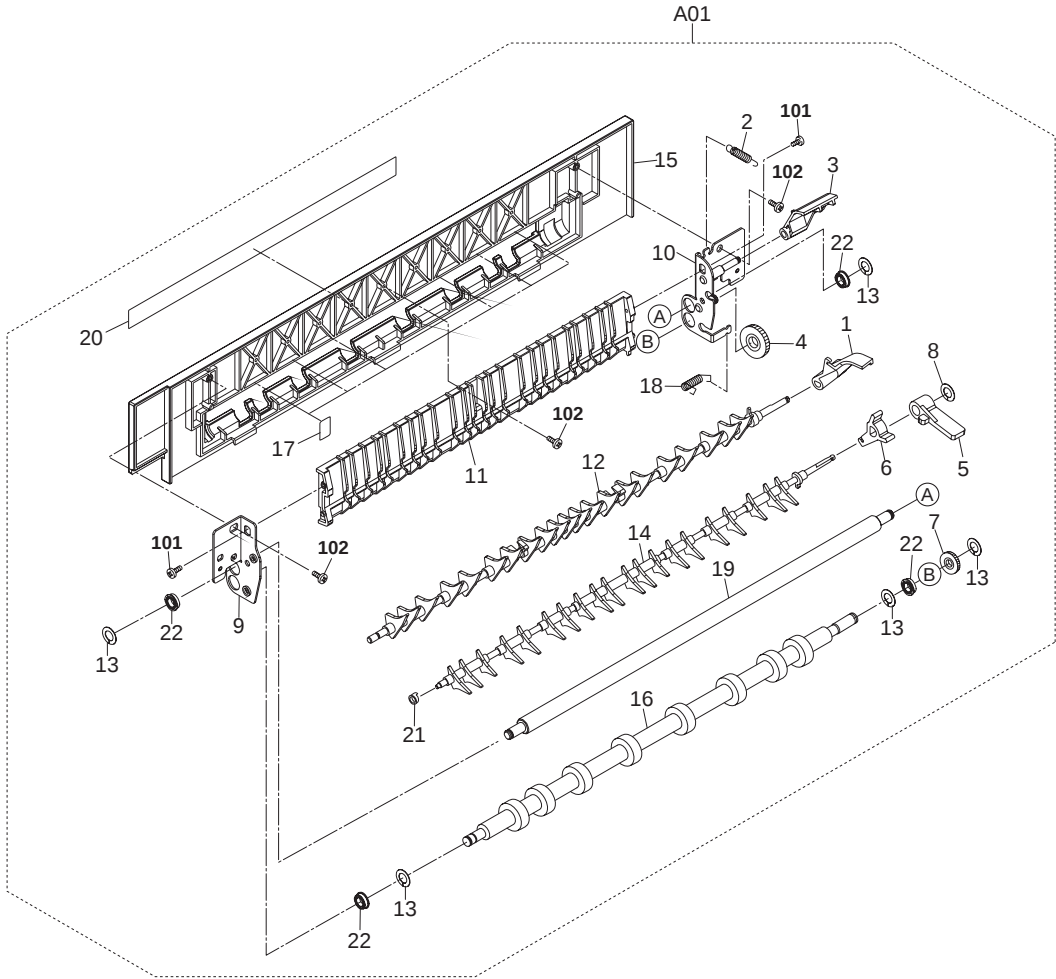


FIG. 8 Option I(AK-700)

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	1703JY0U10	073JY0U1	AK-700(OPTION)	1	1	1	1
	1	*2BJ21021		LEVER GUIDE CHANGE U	1	1	1	1
	2	*2BJ21030		SPRING CHANGE UP	1	1	1	1
	3	*2BJ21040		LEVER CHANGE UP B	1	1	1	1
	4	*2BL60040		GEAR 20 FEED SHIFT	1	1	1	1
	5	*2BL60070		LEVER CHANGE DU	1	1	1	1
	6	*2BL60081		LEVER CHANGE DU B	1	1	1	1
	7	*2BL60130		GEAR 13	1	1	1	1
	8	*2BL60150		CUT WASHER 3	1	1	1	1
	9	*302BJ60021	2BJ60021	FRONT FRAME DECURL C	1	1	1	1
	10	*302BJ60032	2BJ60032	REAR FRAME DECURL C	1	1	1	1
	11	*302BJ60041	2BJ60041	GUIDE FINISHER EJECT	1	1	1	1
	12	*302BL60062	2BL60062	GUIDE DU FEED SHIFT	1	1	1	1
	13	*302FB09830	2FB09830	CUT WASHER 4	5	5	5	5
	14	*302FG21011	2FG21011	GUIDE CHANGE UP	1	1	1	1
	15	*302GR27510	2GR27510	COVER FINISHER EJECT	1	1	1	1
	16	*302GR27521	2GR27521	LOW ROLLER EXIT	1	1	1	1
	17	*302GR27530	2GR27530	FILM EXIT	6	6	6	6
	18	*302GR27540	2GR27540	SPRING DU CHANGE	1	1	1	1
	19	*302GR27550	2GR27550	ROLLER FINISHER UP	1	1	1	1
	20	*302GR34400	2GR34400	LABEL CAUTION EXIT	1	1	1	1
	21	*65016080		STOP RING E3	1	1	1	1
	22	*68822330		BEARING,DRIVE	4	4	4	4
SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
101 102		5MBTPB3006PW++R BAA63080	B1B63060	BIND T.T SCREW(+) / M3 X 6 CRFREE P-T +TP TAP-TITE P SCREW M3X08				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

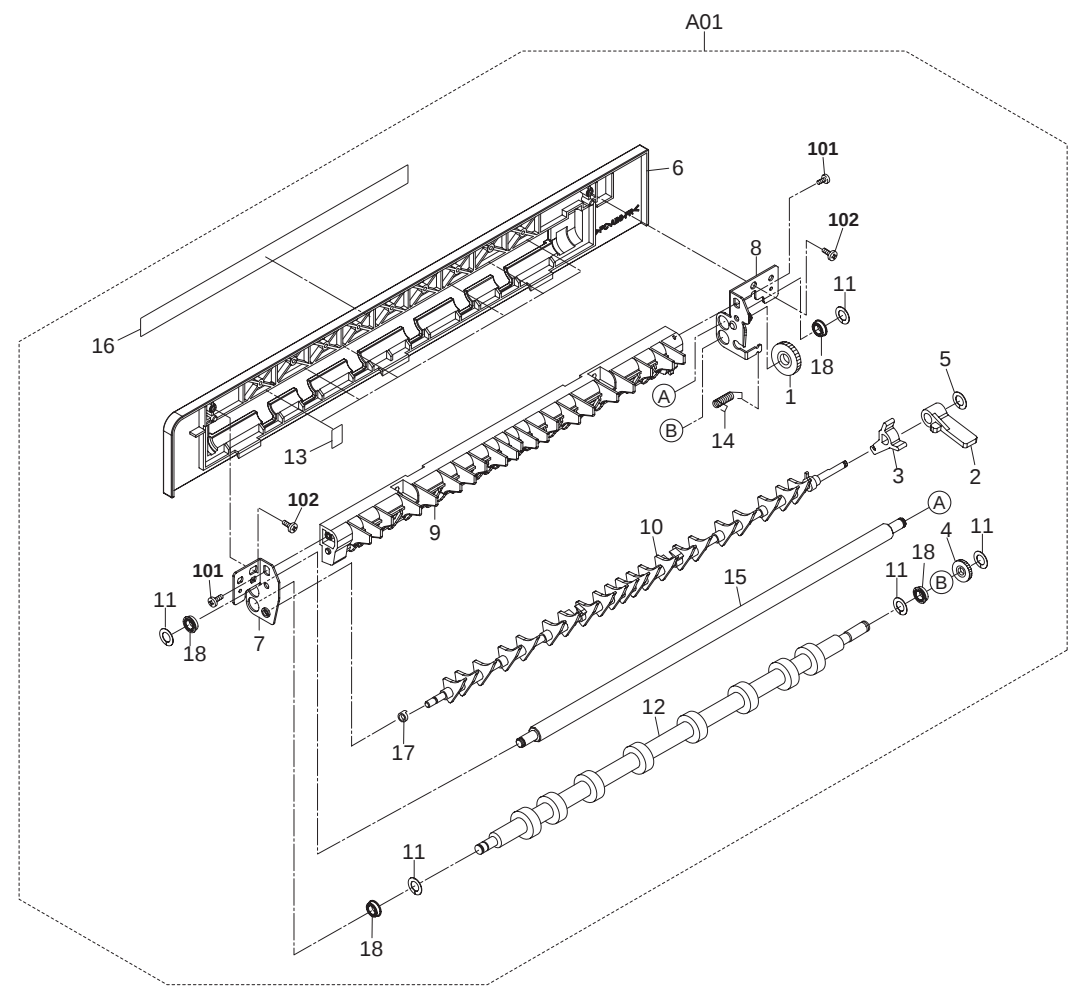


FIG. 9 Option II(AK-705)

5H1-2

SP	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	1703JY0U20	073JY0U2	AK-705(OPTION)	1	1	1	1
	1	*2BL60040		GEAR 20 FEED SHIFT	1	1	1	1
	2	*2BL60070		LEVER CHANGE DU	1	1	1	1
	3	*2BL60081		LEVER CHANGE DU B	1	1	1	1
	4	*2BL60130		GEAR 13	1	1	1	1
	5	*2BL60150		CUT WASHER 3	1	1	1	1
	6	*302BL60011	2BL60011	COVER FINISHER EXIT	1	1	1	1
	7	*302BL60021	2BL60021	FRONT FRAME DECURL P	1	1	1	1
	8	*302BL60031	2BL60031	REAR FRAME DECURL P	1	1	1	1
	9	*302BL60052	2BL60052	GUIDE FINISHER EXIT	1	1	1	1
	10	*302BL60062	2BL60062	GUIDE DU FEED SHIFT	1	1	1	1
	11	*302FB09830	2FB09830	CUT WASHER 4	5	5	5	5
	12	*302GR27521	2GR27521	LOW ROLLER EXIT	1	1	1	1
	13	*302GR27530	2GR27530	FILM EXIT	6	6	6	6
	14	*302GR27540	2GR27540	SPRING DU CHANGE	1	1	1	1
	15	*302GR27550	2GR27550	ROLLER FINISHER UP	1	1	1	1
	16	*302GR34400	2GR34400	LABEL CAUTION EXIT	1	1	1	1
	17	*65016080		STOP RING E3	1	1	1	1
	18	*68822330		BEARING,DRIVE	4	4	4	4
SP	Ref. No.	Part.No.	Alternative.	Description	110	120	230	240
101	102	5MBTPB3006PW++R BAA63080	B1B63060	BIND T.T SCREW(+) / M3 X 6 CRFREE P-T +TP TAP-TITE P SCREW M3X08				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

INDEX

SP	Part.No.	Alternative.	Description	Fig.No.
	1703JY0U10	073JY0U1	AK-700(OPTION)	8
	1703JY0U20	073JY0U2	AK-705(OPTION)	9
⊙	2BJ21021		LEVER GUIDE CHANGE U	8
	2BJ21030		SPRING CHANGE UP	8
⊙	2BJ21040		LEVER CHANGE UP B	8
	2BL60040		GEAR 20 FEED SHIFT	8,9
	2BL60070		LEVER CHANGE DU	8,9
	2BL60081		LEVER CHANGE DU B	8,9
⊙	2BL60130		GEAR 13	8,9
	2BL60150		CUT WASHER 3	8,9
	302BJ60021	2BJ60021	FRONT FRAME DECURL C	8
	302BJ60032	2BJ60032	REAR FRAME DECURL C	8
⊙	302BJ60041	2BJ60041	GUIDE FINISHER EJECT	8
	302BL60011	2BL60011	COVER FINISHER EXIT	9
	302BL60021	2BL60021	FRONT FRAME DECURL P	9
	302BL60031	2BL60031	REAR FRAME DECURL P	9
	302BL60052	2BL60052	GUIDE FINISHER EXIT	9
	302BL60062	2BL60062	GUIDE DU FEED SHIFT	8,9
	302FB09830	2FB09830	CUT WASHER 4	8,9
	302FG21011	2FG21011	GUIDE CHANGE UP	8
⊙	302GR27510	2GR27510	COVER FINISHER EJECT	8
⊙	302GR27521	2GR27521	LOW ROLLER EXIT	8,9
⊙	302GR27530	2GR27530	FILM EXIT	8,9
⊙	302GR27540	2GR27540	SPRING DU CHANGE	8,9
	302GR27550	2GR27550	ROLLER FINISHER UP	8,9
⊙	302GR34400	2GR34400	LABEL CAUTION EXIT	8,9
⊙	305H080320	5H080320	TLP1241(C5,F)	2,4,5,6
⊙	305H180010	5H180010	ASY-SOL-TDS-10SL-121	2
⊙	305H180020	5H180020	PBA-CONT-F	3
	305H180030	5H180030	BKT-FOOT-LOW-N	3
⊙	305H180040	5H180040	PBA-RCV-F	6
⊙	305H180050	5H180050	SOL-TDS-KN10SL-40A	1
⊙	305H180060	5H180060	SOL-TDS-F12G-46	2
⊙	305H180070	5H180070	MOT-KH56KM2R009A02	4
⊙	305H180080	5H180080	MOT-17PU-H212-G3ST	4
⊙	305H180090	5H180090	MOT-17PM-K018-P12ST	4
⊙	305H180100	5H180100	SOL-TDS-10SL-182A	6
⊙	305H180110	5H180110	SOL-TDS-12E-82A	6
	305H180120	5H180120	ASM-EARTH-SV-HF	2
	305H180130	5H180130	ASM-SV-UNIT-HF	2
	305H180140	5H180140	ASM-F-SW-HF	2
	305H180150	5H180150	ASM-SEN-TOP-HF	2
	305H180160	5H180160	ASM-STP-HF	2
	305H180170	5H180170	ASM-EARTH-ST-HF	2
	305H180180	5H180180	ASM-I/F-HF	3
	305H180190	5H180190	ASM-R-SEN-HF	3
	305H180200	5H180200	ASM-EARTH-ALM-HF	3
	305H180210	5H180210	ASM-PSOL-HF	3
	305H180220	5H180220	ASM-LSOL-HF	3
	305H180230	5H180230	ASM-TR-HF	5

5H1-2

SP	Part.No.	Alternative.	Description	Fig.No.
	305H180240	5H180240	ASM-SEN-AHP-HF	4
	305H180250	5H180250	ASM-ALM-HF	4
	305H180260	5H180260	ASM-R-MOT-HF	4
	305H180270	5H180270	ASM-R-SOL-HF	6
	305H180280	5H180280	ASM-R-SW-HF	6
	305H180290	5H180290	ASM-R-IN-HF	6
	305H180310	5H180310	WIRE_DPX_PASS	6
	305H180320	5H180320	BKT_WIRE	6
⊙	305H180330	5H180330	TRY-SUB-N	5
	305HL08911	5HL08911	M4X12B-T-D	1
	305HL10001	5HL10001	SFT-RV-KORO	6
	305HL11861	5HL11861	GUIDE,WIRE	6
⊙	3AW27010		STAPLER	2
⊙	3AW68010		CARTRIDGE,STAPLER	7
	57905390		LEAF SPRING,LOCK	6
⊙	59606770		CLIP-5	4,6
⊙	5AA08360		BUSH-6P	1,2,4,6
⊙	5AA08420		BUSH-8P	5
⊙	5HL05020		LABLE,JAM REMOVAL	3
⊙	5HL07110		BUSH-060	6
⊙	5HL07130		DE2L-FAAA	6
⊙	5HL07150		V-5F910DN	6
⊙	5HL07160		V-5F330DN	2
	5HL07510		EDS-1	1
	5HL08330		RIVET WASHER	3
⊙	5HL08340		BELTS2M125060	4
⊙	5HL08350		BELTS2M154040	4
	5HL08360		KL-CLIP 6	3
	5HL08400		STOPPER CUSHION	6
⊙	5HL08410		TENSION ROLLER	4
	5HL08420		ROL-REJI-KORO	6
	5HL08440		ROLLER-P(READ16W)	3
	5HL08460		CLIP-4	1,2,4
	5HL08510		LOOP PULLEY	6
⊙	5HL08520		BELTS2M050040-F	1
⊙	5HL08670		ST-SW-ASSY	2
	5HL08690		LEV-KU-SOL-ASSY	2
	5HL08720		FRONT FRAME,LATCH ASSY-G	2
	5HL08750		PLT-F-RACK	1
	5HL08770		PLT-TH-EARTH-F	1
	5HL08780		PLT-TH-EARTH-R	1
	5HL08790		PLT-C-ROL-G	2
	5HL08800		PLT-TH-WT-G	1
	5HL08810		BKT-ST-G	2
	5HL08820		BKT-KU-G	2
	5HL08840		SFT-TH-OUT	1
	5HL08850		SFT-TH-KU	1
	5HL08880		WT-KU-DAIGER	2
	5HL08890		WT-CAT	1
	5HL08920		GER-F-RACK	1

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	5HL08930		GUIDE-F-SET	1		5HL09450		SPG-KU-PDL	2
	5HL08940		LEV-F-OUT	1		5HL09460		MAILER-TH-PDL	1
	5HL08960		GUIDE-C-CAT	1	⊙	5HL09470		BRUSH-TH-OUT	1
	5HL08970		HLD-FT-ROL-P	1		5HL09480		BRUSH-TH-MID	1
⊙	5HL08980		PLY-GER-C-ROL-R	4		5HL09490		SPG-F-OUT	1
⊙	5HL08990		PLY-S2M-18	4		5HL09500		MAILER-IN	1
⊙	5HL09000		GER-0.8-32	2		5HL09510		MLR-C	1
	5HL09010		HLD-R-FRAME	2		5HL09520		CUSION-TM-LEV-2	1
⊙	5HL09020		BUSH 6	1,2		5HL09530		MILLER-C2	1
⊙	5HL09030		PLY-GER-KU-L	2		5HL09540		GM-KEEP-TM	1
	5HL09040		GUIDE-TH-BASE	1		5HL09550		CUSION-PR-D	1
	5HL09050		ROL-P-TH	1		5HL09560		CUSION-F-TRAY	1
	5HL09060		BUSH-F-8	2		5HL09570		MLR-FT-WT	1
	5HL09070		HLD-KU-GEA-OUT	2		5HL09600		CUSION-KEEP-SOL-S	1
⊙	5HL09080		GER-0.8-18	2		5HL09610		CUSION-F-OUT	1
⊙	5HL09090		PLY-GER-KU-R	2		5HL09620		GID-FT	1
	5HL09100		SFT-TH-PDL	1		5HL09630		HLD-C-F	1
	5HL09110		PLY-S2M-14	1	⊙	5HL09640		ROL-R-CAT	1
	5HL09120		MLT-5-TH	1		5HL09650		SPG-TM-YO-LEV	1
	5HL09130		LEV-FT-IN-SEN	1		5HL09660		CUSION-TM-YO	1
	5HL09140		LINK-CV-TOP-F	3		5HL09670		CUSION-FT-WT	1,2
	5HL09150		ROL-P-FT	1		5HL09690		GID-FS-TRAY	1
⊙	5HL09160		MLT-5-TH-PDL	1		5HL09780		RUB-TH-WT	1
	5HL09170		BUSH-TH	2		5HL09790		RUB-TH-LOW	1
	5HL09180		LEV-R-TH-SW	2		5HL09800		MLR-FT-SIDE	1
	5HL09190		WT-C-1	1		5HL09810		MLR-LOW-A	1
	5HL09200		WT-C-2	1		5HL09820		MLR-LOW-B	1
	5HL09210		HLD-C-R	1		5HL09830		MLR-TOP-SIDE	1
	5HL09220		ROL-P-C	1		5HL09840		MLR-WT-C-2	1
	5HL09230		LINK-CV-TOP-R	3		5HL09850		SPG-C-NIP-R	1
	5HL09240		HLD-C-BLT-TEN	2		5HL09860		CUSH-PR-U-1	1,2
	5HL09250		ROL-P2-FT	1		5HL09870		MLR-PR-U	1,2
	5HL09260		CUSION-KU-GER	2		5HL09880		SPG-KU-SOL-SA	2
	5HL09270		ARM-TM-SOL	1		5HL09890		LVR-FT-WT	1
	5HL09280		LEV-R-OP-TOP	2		5HL09900		LVR-TH-WT	1
	5HL09300		HLD-OP	2		5HL09920		HLDR-C-WT-R	1
	5HL09310		LVR-KU-SOL	2	⊙	5HL09930		PLT-F-TRAY	1
	5HL09320		SPG-H-F	1		5HL09960		PBA-TRN	6
	5HL09330		SPG-H-R	1		5HL10010		FLP-RV-IN-C66	6
	5HL09340		SPG-C-NIP	1	⊙	5HL10020		HLDR-RV-KORO	6
	5HL09350		GID-TH-LOW	1		5HL10030		PLY-S2M-32	4
⊙	5HL09360		CAT-C	1		5HL10040		GID-RV-IN-RIV	6
⊙	5HL09370		ROL-R-H-OUT	1		5HL10050		GID-RV-IN-RIV-F	6
	5HL09380		HLDR-KU-PDL-GER	2		5HL10060		GID-RV-IN-RIV-R	6
	5HL09390		SPG-C-BLT-TEN	2		5HL10070		SP-RV-FLP-F	6
	5HL09400		SPG-KU-GER-OUT	2		5HL10080		RUB-RV-FLP-IN	6
⊙	5HL09410		BLT-S2M-140-4	2		5HL10090		MLR-RV-SEN	6
	5HL09420		CUSION-S-TRAY	5		5HL10180		SD-BKT-ADJ825	3
⊙	5HL09430		PDL-TH	1		5HL10190		SD-STD-ROLL	3
⊙	5HL09440		BRUSH-TH-IN	1		5HL10200		SD-ROLL	3

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	5HL10220		MOT-DU271	5	⊙	5HL11640		COVER,SWITCH BACK UNIT	3
	5HL10250		ASSY-KM-TK-GU-31	7		5HL11650		LEVER,HOOK	6
	5HL10300		ASY-RAIL-31	7		5HL11660		LEVER,HOOK SOLENOID	6
	5HL10440		GER-0.8-85-ASSY	2	⊙	5HL11670		TRAY,MAIN	5
	5HL10450		GID-F-FRAP-M	1		5HL11690		LEFT GUIDE,FEED SHIFT	6
	5HL10460		LNK-KU-UD	2		5HL11700		RIGHT COVER,SWITCH BACK SENSOR	6
⊙	5HL10470		GER-0.8-85	2		5HL11710		LVR-YO	1
	5HL10810		K-TRY-FRM-F	5		5HL11720		PARTITION,EJECT	1
	5HL10830		K-TRY-FRM-R	5		5HL11730		ROL-GID-TRY	5
	5HL10910		RETAINER,FINISHER	7	⊙	5HL11740		COVER,TRAY MOTOR	5
	5HL11190		FRONT FRAME,SWITCH BACK	6		5HL11750		RACK-S-TRY	5
	5HL11200		FRM-R-RV	6	⊙	5HL11760		UPPER COVER	3
	5HL11210		MOUNT,FEED SHIFT SOLENOID	6	⊙	5HL11770		FRONT COVER	3
	5HL11220		MOUNT,SWITCH BACK SOLENOID	6	⊙	5HL11780		REAR COVER	3
	5HL11230		MOUNT,SWITCH BACK MOTOR	4	⊙	5HL11790		FRONT COVER,FOOT	3
	5HL11240		LEFT STAY,SWITCH BACK	6	⊙	5HL11800		REAR COVER,FOOT	3
	5HL11250		STAY,SWITCH BACK	6		5HL11810		STOP-S-TRY	3
	5HL11260		MOUNT,SWITCH BACK EJECT PULLEY	3	⊙	5HL11820		COVER,STAPLER	3
	5HL11270		MOUNT,ACTUATOR	6	⊙	5HL11830		FRONT LEVER	3,6
	5HL11290		RETAINER,SWITCH BACK UNIT	2		5HL11840		COVER,SWITCH BACK SWITCH	6
	5HL11300		LEVER,SAFETY SWITCH	6	⊙	5HL11850		GUIDE,PIN	6
	5HL11310		LEVER,SWITCH BACK COVER SWITCH	6		5HL11890		SFT-LOCK-RV	6
	5HL11320		MOUNT,SWITCH BACK COVER SWITCH	6		5HL11910		SFT-GER-TRY	5
	5HL11330		MOUNT,SAFETY SWITCH	6		5HL11930		SP-RV-MOT	4
	5HL11340		MOUNT,FOOT	3		5HL11940		SP-RV-LVR-SEN	6
	5HL11350		FRONT MOUNT BASE,CONVEYING UNIT	3		5HL11950		SP-RV-FLP-SOL	6
	5HL11360		REAR MOUNT BASE,CONVEYING UNIT	3		5HL11960		SP-RV-KORO	6
	5HL11370		MOUNT BASE,SWITCH BACK UNIT	3		5HL11970		SP-RV-LOCK	6
	5HL11380		ADJUSTING PLATE,FOOT	3	⊙	5HL11980		ROLLER,SWITH BACK	6
	5HL11390		UPPER SUPPORT PLATE,FOOT	3	⊙	5HL12000		GEAR 32	5
	5HL11410		BASE,FOOT	3	⊙	5HL12010		GEAR 16	5
	5HL11420		REINFORCEMENT,FOOT	3	⊙	5HL12180		RUB-STOP	3,6
	5HL11430		BASE	3	⊙	5HL12190		ROL-RV-UP	6
	5HL11440		BKT-GER-MOT-TRY	5		5HL12200		BKT-F-MOT-G	4
	5HL11450		BKT-MOT-TRY	5		5HL12230		MLR-F-TRY-M	1
	5HL11460		BKT-SEN-TRY	5		5HL12240		MLR-PDL	1
	5HL11490		FRM-C-TRY	5		5HL12250		HLD-PDL-MIR	1
	5HL11500		BKT-RACK	3		5HL12260		LVR-C-WT	1
	5HL11510		MOUNT,MAIN PCB	3		5HL12270		SHC-M8X33	3
	5HL11520		BKT-SOL-TM	1	⊙	5HL12320		BRSH-RV	6
	5HL11540		RIGHT GUIDE,SWITCH BACK	6		5HL12330		EMT-5N	7
	5HL11550		GUIDE,SWITCH BACK	6		5HL12350		TFC-16816	3
	5HL11560		LEFT GUIDE,SWITCH BACK	6	⊙	65016080		STOP RING E3	8,9
	5HL11570		LEVER A,FEED SHIFT SOLENOID	6	⊙	68822330		BEARING,DRIVE	8,9
	5HL11580		LEVER B,FEED SHIFT SOLENOID	6					
	5HL11590		LEVER A,SWITCH BACK SOLENOID	6					
	5HL11600		LEVER B,SWITCH BACK SOLENOID	6					
⊙	5HL11610		GEAR 20,EJECT	6					
⊙	5HL11620		GEAR 20	4					
	5HL11630		ACTUATOR,SWITCH BACK EJECT SWITCH	6					

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