

Heavy-Duty Caster Kit

For Rack Enclosures

CRA60003

Parts List

Part	Qty
Heavy-Duty Caster	4
3" Leveling Feet	4
M6 Flange Nut	16
3" Stabilization Brackets	2
M8x25 Hex Bolt	4
M8x60 Hex Screw Bolt	4
M8 Flat Washer	8
M8 Spring Washer	4
M8 Hex Screw Nut	4

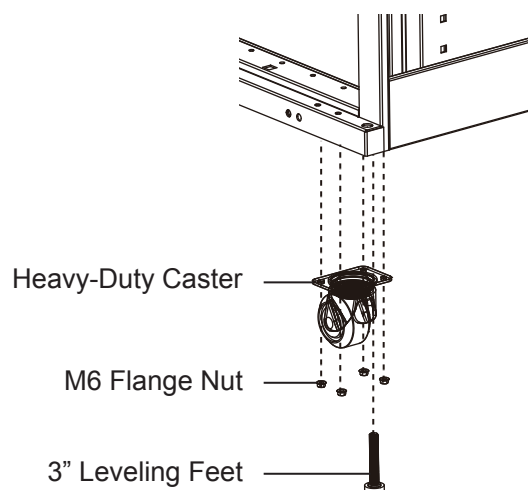
Installation



WARNING Install the casters before installing equipment into the rack enclosure. For safety reasons, it is highly recommended to complete the caster installation between two or more people.

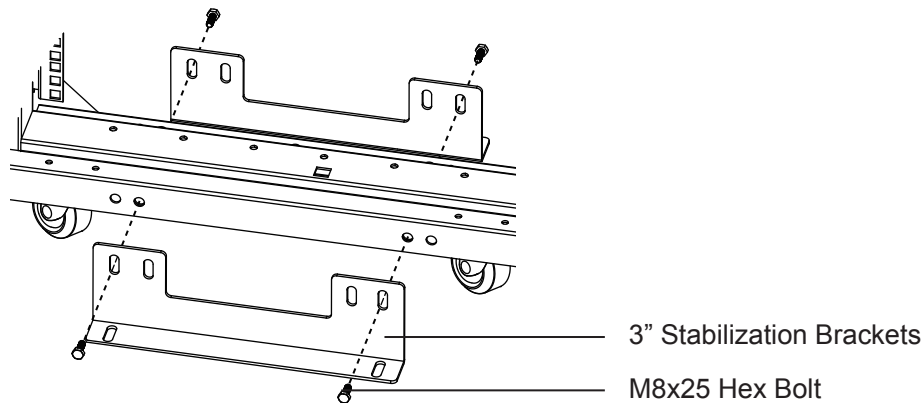
Install Heavy-Duty Casters and Leveling feet

Remove the original casters and leveling feet, if installed, from the rack. Using the included hardware, as shown below, install the heavy-duty casters. M6 flange nuts screw to riveted screws on the base of the rack. Then install the 3" leveling feet as shown below.



Install Stabilization Brackets

To reduce the risk of injury and damage to the equipment, install the 3" stabilization brackets to the front and rear frame. The brackets can be installed inside or outside of the enclosure for multiple applications as shown below.



Install on Pallet for Shipping



Do not ship the enclosure with any equipment installed.

To ship a rack with heavy-duty casters installed, it is necessary to use the stabilization brackets for safety. Load the rack on to a suitable pallet and install the stabilization brackets on the outside of the front and rear frame as shown below.

NOTE: Always raise the leveling feet when moving the rack and lower them after positioning the rack in it's final location on the shipping pallet.

