

HP Long Term Consumables

HP Care Pack for HP Jet Fusion 3D Printers and Printing Solutions



Service benefits

- Maintain optimum printing performance
- Help minimize downtime with immediate access to parts

Service features

- Includes most commonly needed consumables parts
- Fast replenishment of used parts
- Consistent production of high-quality 3D parts

Service overview

You can minimize downtime and keep your 3D printing equipment at peak performance. With the HP Long Term Consumables, you can reduce issues caused by regular wear-and-tear that may impact your HP Jet Fusion 3D Printer(s) and Printing Solution(s). HP Long Term Consumables contains the recommended parts based on HP's usage and consumption metrics and a recommended replacement schedule based on your 3D printer model and configuration—enabling improved uptime and the production of high-quality 3D parts.

Kit description and contents

Each HP Long Term Consumables contains the required wear-and-tear parts and cleaning supplies, and covers one complete maintenance procedure per 3D printer or complementary system.

HP Long Term Consumables are considered consumable items, and the cost is not covered under the equipment's original warranty.

The customer operator can install on-hand parts during a pause in production to keep your 3D printing equipment running properly during production peaks.



HP Long Term Consumables Kits for HP Jet Fusion 3D 4200 Series Printing Solutions¹

- For periodic maintenance operations that require the replacement of printer and post processing parts

Name	Part number	Recommend Initial onsite stock	Buying frequency ²
Printer Initial Maintenance Kit	UA4Z0E	1	1/100

Content	Qty
Printer top-enclosure right fan filter	4
Printer top-enclosure left fan filter	2
Heating lamp	2
Fusing lamp	6
Printhead cleaning roll rubber blade	2

Name	Part number	Recommended Initial onsite stock	Buying frequency ²
Printer Yearly Maintenance Kit	UA4Y6E	1	2 a year

Content	Qty
Print-zone filter	2
Build-unit material chamber filter (1/year - same kit as powerbox and cbient etc	6
Printer e-cabinet filter	1
Printer power-box right filter	1
Printer power-box left filter	1
Top heating lamps fan filter	2
Mask	2
Safety goggles	1

Name	Part number	Recommended Initial onsite stock	Buying frequency ²
Post-Processing Maintenance Kit	UA4Z1E	1	1/320

Content	Qty
Vacuum pump filter	2
Dust extractor filter	2
E-cabinet fan filter	4
Hand air blower	1

HP Long Term Consumables replenishment components

- The following standalone components can be used to replenish the previous mentioned Long Term Consumables Kits.

Content	Part number	Qty	Buying Frequency ²
Printer Top Enclosure Right Filters Kit	UA4Y7E	2	1/230
Printer Top Enclosure Left Filters Kit	UA4Y8E	1	1/115
Printer Heating Lamps Kit	UA4Y9E	2	1/132
Printer Fusing Lamps Kit	UA4Z2E	2	1/170
HP Jet Fusion 3D Printer Service for Printhead cleaning roll rubber blade	U9ZT3E	1	1/200
HP Jet Fusion 3D Printer Service for Print-zone filter	U9ZT4E	1	1/115
HP Jet Fusion 3D Printer and Build Unit Service for PowerBox filters	U9ZT5E	3	1 a year
HP Jet Fusion 3D Printer Service for Top heating lamps filter	U9ZT6E	1	1 every 2 years
HP Jet Fusion 3D Printer Service for Vacuum pump filter	U9ZT7E	1	1/320
HP Jet Fusion 3D Printer Service for Dust extractor filter	U9ZT8E	2	1/320
HP Jet Fusion 3D Processing Station Service for E-cabinet fan filter	U9ZT9E	4	1 a year
HP Jet Fusion 3D Printer Service for Hand air blower	U9ZU0E	1	Only if damaged

HP Long Term Consumables components for HP Jet Fusion 500/300 Series 3D Printers

Name	Part number	Qty	Buying Frequency for HP Jet Fusion 580 3D Printer ²	Buying Frequency for HP Jet Fusion 540 3D Printer ²
HP 3D400 Air Inlet Filter	U9ZR1E	1	1 a year	1 a year
HP 3D400 Print Area Filter	U9ZR2E	1	1/63	1/63
HP 3D400 Air Exhaust Filter - MRS	U9ZR3E	1	1/43	1/43
HP 3D400 Air Exhaust Filter - PCS	U9ZR3E	1	1/86	1/86
HP 3D400 Printhead Cleaning Roll	U9ZR5E	2	1/16	1/35
HP 3D400 Lamp Module	U9ZR6E	1	1/318	1/318

Managing your HP Long Term Consumables

Once you have received the HP Long Term Consumables, you will be requested to adhere to the following principles in order to maintain its effectiveness:

- Store the HP Long Term Consumables in a closed or secured area to avoid risk of damage or loss
- Make sure the relevant personnel can easily access the HP Long Term Consumables, when necessary
- Perform a monthly inventory check on the kit to help ensure parts' availability
- The customer operator should install the HP Long Term Consumables following the included maintenance procedures
- Once the HP Long Term Consumables has been consumed, request the next one to help ensure you're always prepared

General provisions

- Delivery location: The HP Long Term Consumables is delivered to the ship-to location where your HP Jet Fusion 3D Printing Solution is installed
- Geographic coverage: This service may not be available in every location. Please contact your local HP sales representative or HP channel partner for country-specific coverage and limitations

Ordering information

Please contact your HP sales representative or HP channel partner to help you find the best option.

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¹ The contents of each HP Long Term Consumables may vary

² Number of Long Term Consumables / Full Bucket - Based on testing calculations.

Service levels and response times for HP Care Packs may vary depending on your geographic location. Service starts on date of hardware purchase. Restrictions and limitations apply. HP services are governed by the applicable HP terms and conditions of service provided or indicated to Customer at the time of purchase. Customer may have additional statutory rights according to applicable local laws, and such rights are not in any way affected by the HP terms and conditions of service or the HP Limited Warranty provided with your HP Product.

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