

# HP Long Term Consumables



HP Care Pack for HP Jet Fusion 3D Printers and Printing Solutions

## HP Lifecycle Services

**Success in business means thinking outside of the box, always being on the cutting edge of technology, and recognizing when you don't have to do it all.**

HP understands that staying on top of your HP 3D Printer or Printing Solution is not your main priority. That's why we're here to help. HP 3D Printing Lifecycle Services are designed to address much of the behind-the-scenes busywork, so you don't have to. Focus on business innovation, and rely on HP experts to perform installations, upgrades, relocations, and more. Partner with HP to optimize your investment from day one and beyond and experience true peace of mind.



### Service benefits

- Maintain optimum printing performance
- Help improve uptime with immediate access to parts
- Keep your printer in the best condition

### Service features

- Includes most commonly needed consumables parts
- Fast replenishment of wear-and-tear parts
- Consistent production of high-quality 3D parts

### Service overview

You can minimize downtime and keep your 3D printing equipment at peak performance. With HP Long Term Consumables, you can reduce issues caused by regular wear-and-tear that may impact your HP Jet Fusion 3D Printer(s) and Printing Solution(s). HP Long Term Consumables contains the recommended parts based on HP's usage and consumption metrics and a recommended replacement schedule based on your 3D printer model and configuration—enabling improved uptime and the production of high-quality 3D parts.

## Features and specifications

Each HP Long Term Consumables contains the required wear-and-tear parts and cleaning supplies, and covers one complete maintenance procedure per 3D printer or complementary system.<sup>1</sup>

### HP Long Term Consumables components for HP Jet Fusion 500/300 Series 3D Printers

Name	Part number	Qty	Buying frequency for HP Jet Fusion 580 3D Printer <sup>2</sup>	Buying frequency for HP Jet Fusion 540 3D Printer <sup>2</sup>
HP 3D400 Air Inlet Filter	U9ZR1E	1	1 a year	1 a year
HP 3D400 Print Area Filter	U9ZR2E	1	1/63	1/63
HP 3D400 Air Exhaust Filter - MRS	U9ZR3E	1	1/43	1/43
HP 3D400 Air Exhaust Filter - PCS	U9ZR3E	1	1/86	1/86
HP 3D400 Printhead Cleaning Roll	U9ZR5E	2	1/16	1/35
HP 3D400 Lamp Module	U9ZR6E	1	1/318	1/318

### HP Long Term Consumables Kits for HP Jet Fusion 4200 Series 3D Printing Solutions

For periodic maintenance operations that require the replacement of printer and post processing parts:

Name	Part number	Recommend initial on-site stock	Buying frequency <sup>2</sup>
<b>Printer Initial Maintenance Kit</b>	<b>UA4Z0E</b>	<b>1</b>	<b>1/100</b>

Content	Qty
Printer top-enclosure right fan filter	4
Printer top-enclosure left fan filter	2
Heating lamp	2
Fusing lamp	6
Printhead cleaning roll rubber blade	2

Name	Part number	Recommended initial on-site stock	Buying frequency
<b>Printer Yearly Maintenance Kit</b>	<b>UA4Y6E</b>	<b>1</b>	<b>2 a year</b>

Content	Qty
Print-zone filter	2
Build-unit material chamber filter (1/year - same kit as power-box, e-cabinet, etc.)	6
Printer e-cabinet filter	1
Printer power-box right filter	1
Printer power-box left filter	1
Top heating lamps fan filter	2
Mask	2
Safety goggles	1

Name	Part number	Recommended initial on-site stock	Buying frequency <sup>2</sup>
<b>Post-Processing Maintenance Kit</b>	<b>UA4Z1E</b>	<b>1</b>	<b>1/320</b>

Content	Qty
Vacuum pump filter	2
Dust extractor filter	2
E-cabinet fan filter	4
Hand air blower	1

The following standalone components can be used to replenish the previous mentioned HP Long Term Consumables.

Name	Part number	Qty	Buying frequency <sup>2</sup>
Printer Top Enclosure Right Filters Kit	UA4Y7E	2	1/230
Printer Top Enclosure Left Filters Kit	UA4Y8E	1	1/115
Printer Heating Lamps Kit	UA4Y9E	2	1/132
Printer Fusing Lamps Kit	UA4Z2E	2	1/170
HP Jet Fusion 3D Printer Service for Printhead cleaning roll rubber blade	U9ZT3E	1	1/200
HP Jet Fusion 3D Printer Service for Print-zone filter	U9ZT4E	1	1/115
HP Jet Fusion 3D Printer and Build Unit Service for PowerBox filters	U9ZT5E	3	1 a year
HP Jet Fusion 3D Printer Service for Top heating lamps filter	U9ZT6E	1	1 every 2 years
HP Jet Fusion 3D Printer Service for Vacuum pump filter	U9ZT7E	1	1/320
HP Jet Fusion 3D Printer Service for Dust extractor filter	U9ZT8E	2	1/320
HP Jet Fusion 3D Processing Station Service for E-cabinet fan filter	U9ZT9E	4	1 a year
HP Jet Fusion 3D Printer Service for Hand air blower	U9ZU0E	1	Only if damaged

### HP Long Term Consumables components for HP Jet Fusion 5200 Series 3D Printing Solutions

Name	Part number	Qty
<b>HP Long Term Consumable Initial Maintenance Kit Service for HP JF 5200 Series 3D Printer</b>	<b>UB8N0E</b>	<b>1</b>

Content
HP Long Term Consumable Fusing Lamp Kit Service for HP JF 5200 Series 3D Printers
HP Long Term Consumable Printer cleaning roll rubber Service for HP JF 4200/5200 Series 3D Printers
HP Long Term Consumable Heating Lamps kit Service for HP JF 4200/5200 Series 3D Printers
HP Long Term Consumable Top Left Filters kit Service for HP JF 4200/5200 Series 3D Printers
HP Long Term Consumable Top Right Filters kit Service for HP JF 4200/5200 Series 3D Printers
HP Long Term Consumable Print-zone filter Service for HP JF 4200/5200 Series 3D Printers
HP Long Term Consumable PowerBox filters Service for HP JF 4200/5200 Series 3D Printer/Build Unit
HP Long Term Consumable Top heat lamp filter Service for HP JF 4200/5200 Series 3D Printers
HPJF3D Cleaning kit
HP Long Term Consumable Intermediate Tank Kit Service for HP JF 4200/5200 Series 3D Printers

Name	Part number	Qty
<b>HP Long Term Consumable Initial Maintenance Kit Service for HP JF 5200 Series 3D Processing Station</b>	<b>UB8N1E</b>	<b>1</b>
<b>Content</b>		
HP Long Term Consumable Vacuum Pump filter Service for HP JF 4200/5200 Series 3D Processing Station		
HP Long Term Consumable Dust extract filter Service for HP JF 4200/5200 Series 3D Processing Station		
HP Long Term Consumable Ecabinet fan filter Service for HP JF 4200/5200 Series 3D Processing Station		

The following standalone components can be used to replenish the previous mentioned Long Term Consumables Kits.

Name	Part number	Qty
HP Long Term Consumable Fusing Lamp Kit Service for HP JF 5200 Series 3D Printer	UB8N2E	1
HP Long Term Consumable Intermediate Tank Kit Service for HP JF 5200 Series 3D Printer	UB8N3E	2
HP Long Term Consumable Heating Lamps kit Service for HP JF 4200/5200 Series 3D Printers	UA4Y9E	1
HP Long Term Consumable Top Left Filters kit Service for HP JF 4200/5200 Series 3D Printers	UA4Y8E	2
HP Long Term Consumable Top Right Filters kit Service for HP JF 4200/5200 Series 3D Printers	UA4Y7E	2
HP Long Term Consumable Hand air blower Service for HP JF 4200/5200 Series 3D Processing Station	U9ZU0E	1
HP Long Term Consumable Dust extract filter Service for HP JF 4200/5200 Series 3D Processing Station	U9ZT8E	4
HP Long Term Consumable Vacuum Pump filter Service for HP JF 4200/5200 Series 3D Processing Station	U9ZT7E	1
HP Long Term Consumable Top heat lamp filter Service for HP JF 4200/5200 Series 3D Printers	U9ZT6E	1
HP Long Term Consumable PowerBox filters Service for HP JF 4200/5200 Series 3D Printer/Build Unit	U9ZT5E	1
HP Long Term Consumable Print-zone filter Service for HP JF 4200/5200 Series 3D Printers	U9ZT4E	1
HP Long Term Consumable Printer cleaning roll rubber Service for HP JF 4200/5200 Series 3D Printers	U9ZT3E	1

## Product compatibility

Compatibility with the following printers:

- HP Jet Fusion 500/300 Series 3D Printers
- HP Jet Fusion 4200 Series 3D Printing Solutions
- HP Jet Fusion 5200 Series 3D Printing Solutions

## Delivery specifications

- Spare parts are delivered to the Customer's installed site indicated on the installation form.

## Customer responsibilities

- In order to maintain their effectiveness, store the HP Long Term Consumables in a closed or secured area to avoid risk of damage or loss.
- Make sure the relevant personnel can easily access HP Long Term Consumables, when necessary.
- Perform a monthly inventory check on the kit to help ensure parts availability.
- Customer's operator should install HP Long Term Consumables following the included maintenance guidelines.
- Once HP Long Term Consumables have been consumed, the Customer should request the next to help ensure the best capabilities of the 3D printer and complementary systems.

## Service limitations

- HP Long Term Consumables are considered consumable items, and the cost is not covered under the equipment's original warranty.

## Ordering information

Contact your HP sales representative or HP channel partner to help you choose the best HP Lifecycle Service option for your business.

## Terms and conditions

Additional terms and conditions may apply. For general terms and conditions, see [Terms and conditions](#).

## For more information

For additional information about HP Lifecycle Services for HP Jet Fusion 3D Printers and Printing Solutions, visit [hp.com/go/3Dsupport](https://hp.com/go/3Dsupport).





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<sup>1</sup> The contents of each HP Long Term Consumables may vary.

<sup>2</sup> Number of HP Long Term Consumables / Full Bucket is based on testing calculations.

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HP Services are governed by the applicable HP terms and conditions of service provided or indicated to Customer at the time of purchase. Customer may have additional statutory rights according to applicable local laws, and such rights are not in any way affected by the HP terms and conditions of service or the HP Limited Warranty provided with your HP Product. Service levels and response times for HP Care Packs may vary depending on your geographic location.

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