



# HP Long Term Consumables

HP Care Pack for HP Jet Fusion 3D Printers and Printing Solutions

HP Lifecycle Services

**Success in business means thinking outside of the box, always being on the cutting edge of technology, and recognizing when you don't have to do it all.**

HP understands that staying on top of your HP 3D Printer or Printing Solution is not your main priority. That's why we're here to help. HP 3D Printing Lifecycle Services are designed to address much of the behind-the-scenes busywork, so you don't have to. Focus on business innovation, and rely on HP experts to perform installations, upgrades, relocations, and more. Partner with HP to optimize your investment from day one and beyond and experience true peace of mind.



## Service benefits

- Maintain optimum printing performance
- Help improve uptime with immediate access to parts
- Keep your printer in the best condition

## Service features

- Includes most commonly needed consumables parts
- Fast replenishment of wear-and-tear parts
- Consistent production of high-quality 3D parts

## Service overview

You can minimize downtime and keep your 3D printing equipment at peak performance. With HP Long Term Consumables, you can reduce issues caused by regular wear-and-tear that may impact your HP Jet Fusion 3D Printer(s) and Printing Solution(s). HP Long Term Consumables contains the recommended parts based on HP's usage and consumption metrics and a recommended replacement schedule based on your 3D printer model and configuration—enabling improved uptime and the production of high-quality 3D parts.

## Features and specifications

Each HP Long Term Consumables contains the required wear-and-tear parts and cleaning supplies, and covers one complete maintenance procedure per 3D printer or complementary system.<sup>1</sup>

### HP Long Term Consumables components for HP Jet Fusion 500/300 Series 3D Printers

| Name   | Part number | Qty | Buying frequency for HP Jet Fusion 580 3D Printer <sup>2</sup> | Buying frequency for HP Jet Fusion 540 3D Printer <sup>2</sup> |
|--|-------------|-----|--|--|
| HP Jet Fusion 500/300 Series 3D Printer Air Inlet Filter         | 8WA27A      | 1   | 1 a year   | 1 a year   |
| HP Jet Fusion 500/300 Series 3D Printer Print Area Filter        | 8WA28A      | 1   | 1/63   | 1/63   |
| HP Jet Fusion 500/300 Series 3D Printer Air Exhaust Filter - MRS | 8WA29A      | 1   | 1/43   | 1/43   |
| HP Jet Fusion 500/300 Series 3D Printer Air Exhaust Filter - PCS | 8WA29A      | 1   | 1/86   | 1/86   |
| HP Jet Fusion 500/300 Series 3D Printhead Cleaning Roll          | 8WA30A      | 2   | 1/16   | 1/35   |
| HP Jet Fusion 500/300 Series 3D Printer Lamp Module              | 8WA31A      | 1   | 1/318  | 1/318  |

### HP Long Term Consumables Kits for HP Jet Fusion 4200 Series 3D Printing Solutions

For periodic maintenance operations that require the replacement of printer and post processing parts:

| Name   | Part number   | Recommend initial on-site stock | Buying frequency <sup>2</sup> |
|--|---------------|---------------------------------|-------------------------------|
| <b>HP Jet Fusion 4200 3D Printer Initial Maintenance Kit</b> | <b>8VJ75A</b> | <b>1</b>                        | <b>1/100</b>                  |

| Content                                | Qty |
|--|-----|
| Printer top-enclosure right fan filter | 4   |
| Printer top-enclosure left fan filter  | 2   |
| Heating lamp                           | 2   |
| Fusing lamp                            | 6   |
| Printhead cleaning roll rubber blade   | 2   |

| Name  | Part number   | Recommended initial on-site stock | Buying frequency |
|---|---------------|-----------------------------------|------------------|
| <b>HP Jet Fusion 4200 3D Printer Yearly Maintenance Kit</b> | <b>8VJ77A</b> | <b>1</b>                          | <b>2 a year</b>  |

| Content   | Qty |
|---|-----|
| Print-zone filter   | 2   |
| Build-unit material chamber filter (1/year - same kit as power-box, e-cabinet, etc. | 6   |
| Printer e-cabinet filter  | 1   |
| Printer power-box right filter  | 1   |
| Printer power-box left filter   | 1   |
| Top heating lamps fan filter  | 2   |
| Mask  | 2   |
| Safety goggles  | 1   |

| Name  | Part number   | Recommended initial on-site stock | Buying frequency <sup>2</sup> |
|---|---------------|-----------------------------------|-------------------------------|
| <b>HP Jet Fusion 4200 3D Processing Station Maintenance Kit</b> | <b>8VJ76A</b> | <b>1</b>                          | <b>1/320</b>                  |
|   |               |                                   |                               |
| Content   | Qty           |                                   |                               |
| Vacuum pump filter  | 2             |                                   |                               |
| Dust extractor filter   | 4             |                                   |                               |
| E-cabinet fan filter  | 3             |                                   |                               |
| Hand air blower   | 1             |                                   |                               |

The following standalone components can be used to replenish the previous mentioned HP Long Term Consumables.

| Name   | Part number | Qty | Buying frequency <sup>2</sup> |
|--|-------------|-----|-------------------------------|
| HP Jet Fusion 5200/4200 Series 3D Printer Top Enclosure Right Filters      | 8VJ61A      | 2   | 1/230                         |
| HP Jet Fusion 5200/4200 Series 3D Printer Top Enclosure Left Filters       | 8VJ62A      | 1   | 1/115                         |
| HP Jet Fusion 5200/4200 Series 3D Printer Heating Lamps                    | 8VJ63A      | 2   | 1/132                         |
| HP Jet Fusion 4200 Series 3D Printer Fusing Lamps                          | 8VJ78A      | 2   | 1/170                         |
| HP Jet Fusion 5200/4200 Series 3D Printhead Cleaning Roll Rubber           | 8VJ64A      | 1   | 1/200                         |
| HP Jet Fusion 5200/4200 Series 3D Printer Print-zone Filter                | 8VJ65A      | 1   | 1/115                         |
| HP Jet Fusion 5200/4200 Series 3D Printer & Build Unit PowerBox Filters    | 8VJ66A      | 3   | 1 a year                      |
| HP Jet Fusion 5200/4200 Series 3D Printer Top Heat Lamps Filter            | 8VJ67A      | 1   | 1 every 2 years               |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Vacuum Pump Filter    | 8VJ68A      | 1   | 1/320                         |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Dust Extractor Filter | 8VJ69A      | 2   | 1/320                         |
| HP Jet Fusion 5200/4200 Series 3D Processing Station E-cabinet Fan Filter  | 8VJ79A      | 4   | 1 a year                      |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Hand Air Blower       | 8VJ70A      | 1   | Only if damaged               |

### HP Long Term Consumables components for HP Jet Fusion 5200 Series 3D Printing Solutions

| Name   | Part number   | Qty      |
|--|---------------|----------|
| <b>HP Jet Fusion 5200 3D Printer Initial Maintenance Kit</b> | <b>8VJ71A</b> | <b>1</b> |
|  |               |          |
| Content  |               |          |
| Fusing lamps   | 1             |          |
| Cleaning roll rubber   | 2             |          |
| Heating lamps  | 2             |          |
| Printer top-enclosure left filters                           | 2             |          |
| Printer top-enclosure right filters                          | 4             |          |
| Print-zone filter  | 1             |          |
| PowerBox filters   | 1             |          |
| Top heat lamps filter  | 1             |          |
| Cleaning kit   | 2             |          |
| Intermediate tank  | 4             |          |

| Name  | Part number   | Qty      |
|---|---------------|----------|
| <b>HP Jet Fusion 5200 3D Processing Station Initial Maintenance Kit</b> | <b>8VJ72A</b> | <b>1</b> |
| <b>Content</b>  |               |          |
| Vacuum pump filter  |               | 2        |
| Dust extract filter   |               | 4        |
| E-cabinet fan filter  |               | 3        |

The following standalone components can be used to replenish the previous mentioned Long Term Consumables Kits.

| Name   | Part number | Qty |
|--|-------------|-----|
| HP Jet Fusion 5200 Series 3D Printer Fusing Lamps                          | 8VJ73A      | 1   |
| HP Jet Fusion 5200 Series 3D Printer Intermediate Tank                     | 8VJ74A      | 2   |
| HP Jet Fusion 5200/4200 Series 3D Printer Heating Lamps                    | 8VJ63A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Printer Top Enclosure Left Filters       | 8VJ62A      | 2   |
| HP Jet Fusion 5200/4200 Series 3D Printer Top Enclosure Right Filters      | 8VJ61A      | 2   |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Hand Air Blower       | 8VJ70A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Dust Extractor Filter | 8VJ69A      | 4   |
| HP Jet Fusion 5200/4200 Series 3D Processing Station Vacuum Pump Filter    | 8VJ68A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Printer Top Heat Lamps Filter            | 8VJ67A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Printer & Build Unit PowerBox Filters    | 8VJ66A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Printer Print-zone Filter                | 8VJ65A      | 1   |
| HP Jet Fusion 5200/4200 Series 3D Printhead Cleaning Roll Rubber           | 8VJ64A      | 1   |

## Product compatibility

Compatibility with the following printers:

- HP Jet Fusion 500/300 Series 3D Printers
- HP Jet Fusion 4200 Series 3D Printing Solutions
- HP Jet Fusion 5200 Series 3D Printing Solutions

## Delivery specifications

- Spare parts are delivered to the Customer's installed site indicated on the installation form.

## Customer responsibilities

- In order to maintain their effectiveness, store the HP Long Term Consumables in a closed or secured area to avoid risk of damage or loss.
- Make sure the relevant personnel can easily access HP Long Term Consumables, when necessary.
- Perform a monthly inventory check on the kit to help ensure parts availability.
- Customer's operator should install HP Long Term Consumables following the included maintenance guidelines.
- Once HP Long Term Consumables have been consumed, the Customer should request the next to help ensure the best capabilities of the 3D printer and complementary systems.

## Service limitations

- HP Long Term Consumables are considered consumable items, and the cost is not covered under the equipment's original warranty.

## Ordering information

Contact your HP sales representative or HP channel partner to help you choose the best HP Lifecycle Service option for your business.

## Terms and conditions

Additional terms and conditions may apply. For general terms and conditions, see [Terms and conditions](#).

## For more information

For additional information about HP Lifecycle Services for HP Jet Fusion 3D Printers and Printing Solutions, visit [hp.com/go/3Dsupport](http://hp.com/go/3Dsupport).





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<sup>1</sup> The contents of each HP Long Term Consumables may vary.

<sup>2</sup> Number of HP Long Term Consumables / Full Bucket is based on testing calculations.

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