

HP Jet Fusion 3D 4210 Printing Solution



Accelerate your business' transformation
to industrial-scale 3D manufacturing



Unlock 3D manufacturing-scale economics with the HP Jet Fusion 3D 4210 Printing Solution. Start producing engineering-grade parts—now at up to 65% lower cost¹ and up to 10 times faster.²

Breakthrough economics for production runs¹

- Achieve up to 65% lower cost-per-part¹—high-volume 3D production is now truly economically viable.
- Discover a world of new high-volume applications, made possible with HP Multi Jet Fusion technology.
- Best balance between economics and part quality, with industry-leading surplus powder reusability.³

Superior,⁴ consistent part quality

- Get excellent dimensional accuracy and fine detail,⁴ enabled by HP's unique multi-agent printing process.
- Produce truly functional parts with optimal mechanical properties⁵—up to 10 times faster.²
- Predictable and reliable final printed parts that match your design.⁴
- Access new future materials and applications with the HP Multi Jet Fusion Open Platform.

Breakthrough productivity for manufacturing environments

- Produce more parts per day with continuous printing, fast cooling⁶—add parts while printing for urgent jobs.
- Experience enhanced performance thanks to a higher disk capacity and additional memory.
- Cleaner experience with an enclosed processing station and materials not classified as hazardous.⁷
- Plan production times more predictably, and rely on HP Jet Fusion 3D Solution Services to maximize uptime.

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Ideal for manufacturing environments producing 600-1000 parts per week*



Image shows the HP Jet Fusion 3D 4200 Printing Solution

*Assuming 220 working days of 30 cm³ parts at 10% packing density on Balanced print mode using HP 3D High Reusability PA 12 material, and up to 80% powder reusability ratio.

For more information, please visit:
hp.com/go/JetFusion3DSolutions

Ordering information

Printer	M0P44B	HP Jet Fusion 3D 4200 Printer	
	U9V59E	HP Upgrade to HP Jet Fusion 3D 4210 Printer HS ⁸	
Accessories	M0P49C	HP Jet Fusion 3D 4200 Processing Station with Fast Cooling ⁶	
	U9VT0E	HP Upgrade to HP Jet Fusion 3D 4210 Processing Station with Fast Cooling ⁶ HS ⁸	
	M0P45B	HP Jet Fusion 3D 4200 Series Build Unit	
	M0P54B	HP Jet Fusion 3D 4200 Series External Tank 5-units Bundle	
	M0P54D	HP Jet Fusion 3D 4200 Series External Tank Starter Kit	
	3WL35A	HP Jet Fusion 3D 4210B Material Unloading Kit ⁹	
	3FW24A	HP Jet Fusion 3D 4210B Material Loading 3-units Bundle ⁹	
Recommended accessories	Girbau DY130 Dyeing Solution ¹⁰	Please consult with your local HP Partner First 3D Printing Specialist	
Original HP printheads	F9K08A	HP 3D600 Printhead	
	V1Q77A	HP 3D710 Printhead	
Original HP agents	V1Q60A	HP 3D600 3L Fusing Agent	
	V1Q61A	HP 3D600 3L Detailing Agent	
	V1Q63A	HP 3D700 5L Fusing Agent	
	V1Q64A	HP 3D700 5L Detailing Agent	
	V1Q78A	HP 3D710 5L Fusing Agent	
	V1Q79A	HP 3D710 5L Detailing Agent	
Other supplies	V1Q66A	HP 3D600 Cleaning Roll	
Original HP 3D high reusability materials	V1R10A	HP 3D High Reusability PA 12 30L (13 kg) ¹¹	
	V1R16A	HP 3D High Reusability PA 12 300L (130 kg) ¹¹	
	V1R34A	HP 3D High Reusability PA 12 300L (130 kg) Production Material ¹¹	
	V1R20A	HP 3D High Reusability PA 12 1400L (600 kg) ^{8, 9, 11, 12}	
	V1R12A	HP 3D High Reusability PA 11 30L (14 kg) ¹¹	
	V1R18A	HP 3D High Reusability PA 11 300L (140 kg) ¹¹	
	V1R36A	HP 3D High Reusability PA 11 300L (140 kg) Production Material ¹¹	
	V1R24A	HP 3DP High reusability PA 11 1400L (700 Kg) ^{8, 9, 11, 12, 13}	
	V1R11A	HP 3D High Reusability PA 12 Glass Beads 30L (15 kg) ¹¹	
	V1R22A	HP 3D High Reusability PA 12 Glass Beads 300L (150 kg) ¹¹	
	V1R35A	HP 3D High Reusability PA 12 Glass Beads 300L (150 kg) Production Material ¹¹	
	V1R23A	HP 3D High Reusability PA 12 Glass Beads 1400L (700 kg) ^{8, 9, 11, 12, 13}	
	Materials Certified for HP Jet Fusion 3D Printing	EVNV1R14A	VESTOSINT® 3D Z2773 PA 12 30L (14 kg) ¹¹
		EVNV1R17A	VESTOSINT® 3D Z2773 PA 12 300L (140 kg) ¹¹
HP Jet Fusion 3D Solution Services	U9Z57E	HP Ready-to-print Service	
	U9EL9E	HP Installation w/Introduction to Basic Operation SVC for HP Jet Fusion 3D Processing Station with Fast Cooling	
	1MZ23B	HP 3D Printer Initial Maintenance Kit	
	1MZ24A	HP 3D Printer Yearly Maintenance Kit	
	1MZ25B	HP 3D Post Processing Maintenance Kit	
	U9EK7E	HP Advanced Operation Training Service for Jet Fusion 3D Printer (HP Training Center)	
	U9VP8E	HP 3 year NBD* Onsite Hardware Support with DMR**	
	U9WG0E	HP 3 year NBD* Onsite Build Unit Support	
	U9VT2E	HP 3 year NBD* Onsite Support for Processing Station with Fast Cooling	
	U9VQ3E	HP 3 year Shared HW Support, Parts NBD* with DMR** and 2 onsite visits for Printer	
	U9WG5E	HP 3 year Shared Hardware Support, Parts NBD* and 2 onsite visits for Build Unit	
	U9VT7E	HP 3 year Shared Hardware Support, Parts NBD* and 2 onsite visits for Processing Station with Fast Cooling	
	U9UB1E	HP Train to Maintain Service for Jet Fusion 3D Printer***	
	U9Z59E	HP Uptime Kit for Jet Fusion 3D Printer***	
	U9ZT1E	HP Uptime Kit for Jet Fusion 3D Processing Station***	
	U9ZT0E	HP Uptime Kit for Jet Fusion 3D Build Unit***	
	U9ZN5E	HP Bulk Enablement Upgrade Service ⁹	

* Next Business Day

** Defective Media Retention

*** This is only for 3D Printing Shared Support Services for HP Jet Fusion 3D Printing Solutions

Technical specifications¹⁴

HP Jet Fusion 3D 4210 Printer

Printer performance	Technology	HP Multi Jet Fusion technology
	Effective building volume	380 x 284 x 380 mm (15 x 11.2 x 15 in)
	Building speed	4115 cm ³ /hr (251 in ³ /hr) ¹⁵
	Layer thickness	0.08 mm (0.003 in)
Dimensions (w x d x h)	Printer	2210 x 1200 x 1448 mm (87 x 47 x 57 in)
	Shipping	2300 x 1325 x 2068 mm (91 x 52 x 81 in)
	Operating area	3700 x 3700 x 2500 mm (146 x 146 x 99 in)
	Weight	Printer: 750 kg (1653 lb) Shipping: 945 kg (2083 lb)
Network¹⁶	Gigabit Ethernet (10/100/1000Base-T), supporting the following standards: TCP/IP, DHCP (IPv4 only), TLS/SSL	
Hard disk	HDD 1TB (AES-256 encrypted, disk wipe DoD 5520M) & SSD 500GB (AES-256 encrypted)	
	Included software	HP SmartStream 3D Build Manager, HP SmartStream 3D Command Center
	Supported file formats	3MF, STL, OBJ, and VRML (v2.0)
Software	Certified third-party software	Autodesk® Netfabb® Engine for HP, Materialise Magics with Materialise Build Processor for HP Multi Jet Fusion, Siemens NX AM for HP Multi Jet Fusion
	Power	Consumption: 9 to 11 kW (typical) Requirements: Input voltage three phase 380-415 V (line-to-line), 30 A max, 50/60 Hz / 200-240 V (line-to-line), 48 A max, 50/60Hz
Certification	Safety	IEC 60950-1+A1+A2 compliant; United States and Canada (UL listed); EU (LVD and MD compliant, EN 60950-1, EN 12100-1, EN 60204-1, and EN 1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
Warranty & Service coverage included	One-year limited hardware warranty	

Dynamic security enabled printer. Only intended to be used with cartridges using an HP original chip. Cartridges using a non-HP chip may not work, and those that work today may not work in the future. More at: hp.com/go/learnaboutsplies.

HP Jet Fusion 4210 Processing Station with Fast Cooling⁶

Features	Automated mixing, sieving, and loading; semi-manual unpacking; fast cooling; ⁶ external storage tank	
Dimensions (w x d x h)	Processing station with fast cooling ⁶	2990 x 934 x 2400 mm (117.7 x 36.8 x 94.5 in)
	Shipping	3499 x 1176 x 2180 mm (137.8 x 46.3 x 85.8 in)
	Operating area	3190 x 2434 x 2500 mm (125.6 x 95.8 x 99 in)
Weight	Processing station with fast cooling ⁶	480 kg (1058 lb)
	Loaded	810 kg (1786 lb)
	Shipping	620 kg (1367 lb)
Power	Consumption	2.6 kW (typical)
	Requirements	Input voltage single phase 200-240 V (line-to-line), 19 A max, 50/60Hz or 220 - 240 V (line-to-neutral), 14 A max, 50Hz
Certification	Safety	UL 2011, UL508A, NFPA, C22.2 NO. 13-14 compliant; United States and Canada (UL listed); EU (MD compliant, EN 60204-1, EN 12100-1 and EN 1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
Warranty & Service coverage included	One-year limited hardware warranty	

Eco Highlights



- Powders and agents are not classified as hazardous⁷
- Cleaner, more comfortable workplace—enclosed printing system, and automatic powder management⁷
- Minimizes waste due to industry-leading reusability of powder¹⁷
- Take-back program for printheads¹⁸

Find out more about HP sustainable solutions at hp.com/ecosolutions



Cofinanced Project by Minetur -SETSI TSI-100802-2014-1



For more information, please visit hp.com/go/JetFusion3Dsolutions

- Based on internal testing and public data, HP Jet Fusion 3D 4210 Printing Solution average printing cost-per-part is 65% lower versus the average cost of comparable fused deposition modeling (FDM) and selective laser sintering (SLS) printer solutions from \$100,000 USD to \$300,000 USD on market as of April, 2016 and is 50% lower versus the average cost of comparable SLS printer solutions for \$300,000 USD to \$450,000 USD. Cost analysis based on: standard solution configuration price, supplies price, and maintenance costs recommended by manufacturer. Cost criteria: printing 1.4 full build chambers of parts per day/5 days per week over 1 year of 30 cm³ parts at 10% packing density on fast print mode under certain build conditions and part geometries using HP 3D High Reusability PA 12 material, and the powder reusability ratio recommended by manufacturer.
- Based on internal testing and simulation, HP Jet Fusion 3D average printing time is up to 10 times faster than average printing time of comparable fused deposition modeling (FDM) and selective laser sintering (SLS) printer solutions from \$100,000 USD to \$300,000 USD on market as of April, 2016. Testing variables for the HP Jet Fusion 4210/4200 Printing Solutions: Part quantity: 1 full build chamber of parts from HP Jet Fusion 3D at 20% of packing density versus same number of parts on above-mentioned competitive devices; Part size: 30 cm³; Layer thickness: 0.08 mm/0.003 inches.
- Industry-leading surplus powder reusability based on using HP 3D High Reusability PA 12 at recommended packing densities and compared to selective laser sintering (SLS) technology, offers excellent reusability without sacrificing mechanical performance. Tested according to ASTM D638, ASTM D256, ASTM D790, and ASTM D648 and using a 3D scanner for dimensional accuracy. Testing monitored using statistical process controls.
- Based on HP's unique multi-agent printing process. Excellent dimensional accuracy and fine detail within allowable margin of error. Based on dimensional accuracy of ±0.2 mm/0.008 inches on XY for hollow parts below 100 mm/3.94 inches and ±0.2% for hollow parts over 100 mm/3.94 inches, using HP 3D High Reusability PA 12 material, measured after sandblasting. See hp.com/go/3Dmaterials for more information on materials specifications.
- Based on the following mechanical properties: Tensile strength at 48 MPa (XYZ), Modulus at 1700-1800 MPa (XYZ). ASTM standard tests with HP 3D High Reusability PA 12 material. See hp.com/go/3Dmaterials for more information on materials specifications.
- Fast Cooling is enabled by HP Jet Fusion 3D Processing Station with Fast Cooling and is recommended only for HP 3D High Reusability PA 12 and HP 3D High Reusability PA 12 Glass Beads. HP Jet Fusion 3D Processing Station with Fast Cooling accelerates parts cooling time vs recommended manufacturer time of selective laser sintering (SLS) printer solutions from \$100,000 USD to \$450,000 USD, as tested in April, 2016. Fused deposition modeling (FDM) not applicable. Continuous printing requires an additional HP Jet Fusion 3D build unit (standard printer configuration includes one HP Jet Fusion 3D build unit).
- Compared to manual print retrieval process used by other powder-based technologies. The term "cleaner" does not refer to any indoor air quality requirements and/or consider related air quality regulations or testing that may be applicable. The HP powder and agents do not meet the criteria for classification as hazardous according to Regulation (EC) 1272/2008 as amended.
- This SKU is only available for the HP Jet Fusion 3D 4210B Printing Solution.
- This product number is sold directly by HP.
- This product is only available in Europe and in the Americas.
- Liters refers to the materials container size and not the actual materials volume. Materials are measured in kilograms.
- Additional material management equipment is required.
- Available during the second half of 2019.
- For latest technical specifications, please visit hp.com/go/3DPrint.
- Based on 0.08-mm (0.003-in) layer thickness and 7.55 sec/layer.
- The HP Jet Fusion 3D Printing Solution should be connected to the HP Cloud in order to enable the correct functioning of the printer and to offer better support.
- Compared to PA 12 and PA 11 materials available as of June, 2017. HP Jet Fusion 3D Printing Solutions using HP 3D High Reusability PA 12 provide up to 80% post-production surplus powder reusability and HP Jet Fusion 3D Printing Solutions using HP 3D High Reusability PA 11 provide up to 70% post-production surplus powder reusability, producing functional parts batch after batch.
- Printing supplies eligible for recycling vary by printer. Visit hp.com/recycle to see how to participate and for HP Planet Partners program availability; program may not be available in your area. Where this program is not available, and for other consumables not included in the program, consult your local waste authorities on appropriate disposal.

