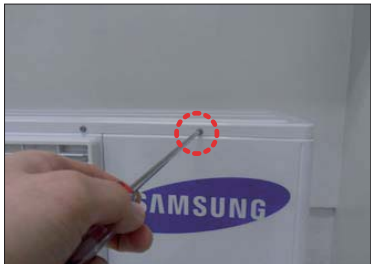
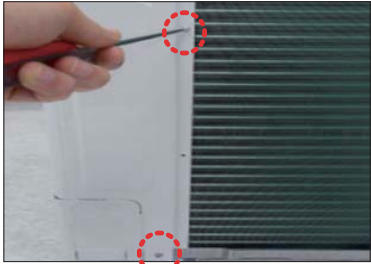
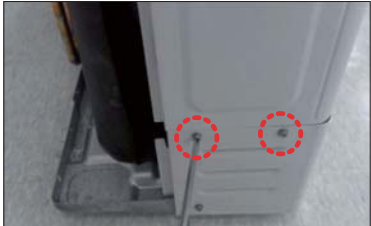


# Disassembly and Reassembly

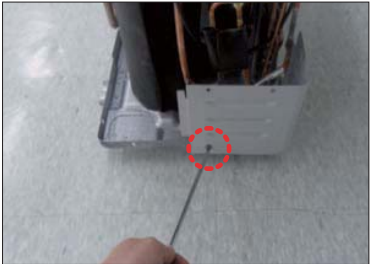
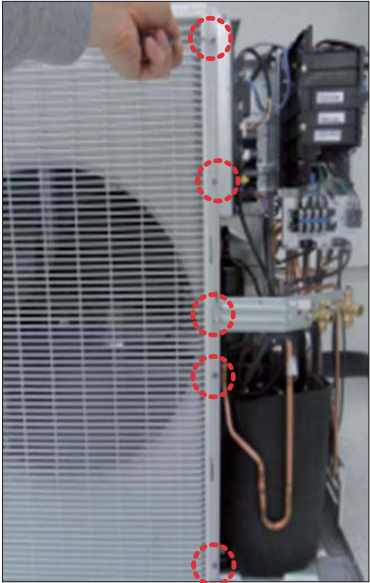
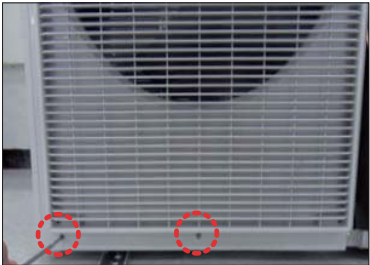
Repairs must be carried out by trained professional.

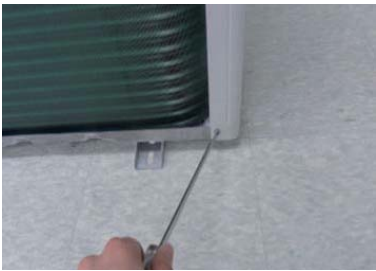
For any repairs, please contact our service provider or independent qualified professional.

| No | Parts              | Procedure                                                                                                                                             | Remark                                                                                                                                                                |
|----|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1  | Cabi Front RH      | <p>⚠ You must turn off the Power before disassembly.</p> <p>1) Unscrew and remove two mounting screw in the Cabinet Front RH. (Use +Screw Driver)</p> |   |
| 2  | Cabi Top           | 1) Unscrew and remove 9 screws on each side of the Cabinet-Top. (Use +Screw Driver)                                                                   |                                                                                    |
| 3  | Cabi Install Front | 1) Unscrew and remove 1 screw in the Cabinet-Install Front. (Use +Screw Driver)                                                                       |                                                                                   |

| No | Parts        | Procedure                                                                               | Remark                                                                               |
|----|--------------|-----------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 4  | Guard Cond   | 1) Pull the sensor from Guard Cond.                                                     |    |
|    |              | 2) Unscrew and remove 4 screws in the Guard Cond.<br>(Use +Screw Driver)                |    |
| 5  | Cabi Back RH | 1) Pull the sensor from Cabi Back RH.                                                   |   |
|    |              | 2) Unscrew and remove 4 screws on each side of the Cabinet Back RH. (Use +Screw Driver) |  |
|    |              |                                                                                         |  |

# Disassembly and Reassembly

| No | Parts             | Procedure                                                                      | Remark                                                                                                                                                                      |
|----|-------------------|--------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6  | Cabi Install Back | 1) Unscrew and remove 1 screw in the Cabinet-Install Back. (Use +Screw Driver) |                                                                                           |
| 7  | Cabi Front LF     | 1) Unscrew and remove 10 screws in the Cabinet-Front LF. (Use +Screw Driver)   | <br> |

| No | Parts | Procedure                                                                              | Remark                                                                               |
|----|-------|----------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 7  |       |                                                                                        |    |
|    |       |                                                                                        |   |
| 8  | Fan   | 1) Turn 2 mounting nuts as shown in the picture and remove it. (Use Adjustable Wrench) |  |

# Disassembly and Reassembly

| No | Parts         | Procedure                                                                                                                                                                       | Remark                                                                                                                                                                |
|----|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 9  | Motor         | <p>1) Separate the Fan Propeller.</p> <p>2) Unscrew and remove the 8 Motor mounting screws. (Use +Screw Driver)</p> <p>3) Disconnect the Motor wire From Ass'y Control Out.</p> |   |
| 10 | Bracket Motor | <p>1) Unscrew and remove 2 mounting screws in Bracket Motor. (Use +Screw Driver)</p>                                                                                            |                                                                                    |