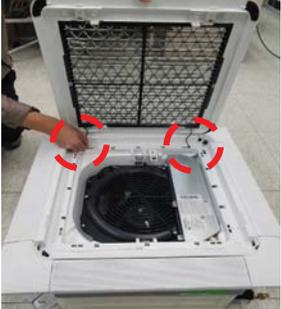
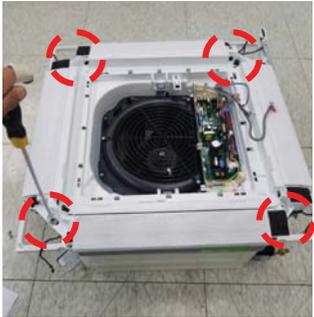


Disassembly and Reassembly

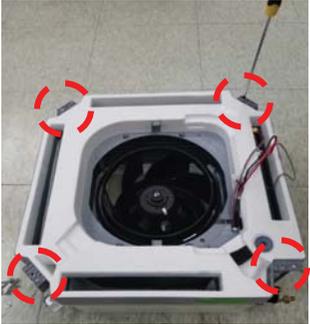
Repairs must be carried out by trained professional.

For any repairs, please contact our service provider or independent qualified professional.

No	Parts	Procedure	Remark
1	Panel	1) Pull both hooks and take the grille downward. Two safety clips are mounted to the front grille to prevent it from dropping.	
		2) Detach the safety clip and take up the grille.	
		3) Remove the 2 fixed screws to remove the Control-Box Cover. (Use +Screw Driver)	
		4) Remove the Remocon-Receiver and Blade Connector Wire from the PBA. (3EA)	

No	Parts	Procedure	Remark
1	Panel	5) Push the 4 panel corners and cover downwards to remove it.	
		6) Disassemble the bolts that are assembled with the indoor unit at the 4 panel corners.	
		7) Press the Hangers at both sides of the panel inwards, to remove it from the indoor unit's hook. Remove the panel from the indoor unit.	
2	Control-Box	1) Disconnect the Connector Wire that is connected to the indoor unit's PBA	

Disassembly and Reassembly

No	Parts	Procedure	Remark
2	Control-Box	2) Unscrew the 2 fixed screws on both sides of the Control Box, and disassemble the Control Box from the indoor unit. (Use +Screw Driver)	
3	Bell-Mouth	1) Unscrew the screw fixed on the Bell-Mouth. (Use +Screw Driver)	
		2) Push the Bell-Mouth in the direction opposite to where it's installed on the Control-Box to remove it.	
4	Drain Pan	1) Unscrew the screws on the 4 corners of the indoor unit. (Use +Screw Driver)	

No	Parts	Procedure	Remark
4	Drain Pan	2) Remove the Drain Pan from the indoor unit	