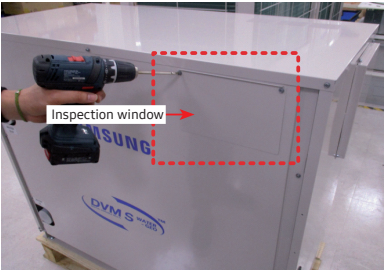
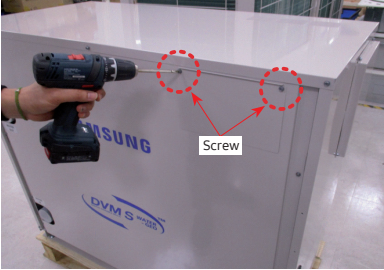





# Disassembly and Reassembly

Repairs must be carried out by trained professional. For any repairs, please contact our service provider or independent qualified professional.

No	Work Procedure	Remark
1	<p>Unfasten the two screws on the inspection window of the Panel Front.</p> <p>Open the rain cover.</p> <p>The rain cover is connected via a ring to the device in order to prevent loss.</p> <ul style="list-style-type: none"> <li>- Operating the device with the rain cover opened may cause rainwater to enter the C-BOX and damage the PBA.</li> </ul> <p>Use the inspection window on the Main PBA to check the following.</p> <ul style="list-style-type: none"> <li>- Error code</li> <li>- Operation status (Key Switch K1- K4)</li> <li>- Trial operation</li> <li>- Pump down operation</li> <li>- S-NET connection</li> </ul> <p>(specific operation information and the cycle-related status value can be viewed)</p>	    

No	Work Procedure	Remark
2	<p>1) Removing the cabinet front. Unfasten the nine screws on the cabinet front.</p> <p>1) Removing the cabinet front. - Cabinet front is hung on the side frame, using supportive tabs. - Slightly lift and pull the Cabinet towards you, and then detach it downwards.</p> <p>2) Removing the cabinet back. Unfasten the eight screws on the cabinet front Back. Similar to removing the front cabinet.</p> <p>3) Removing the cabinet top. Unfasten the eight screws on the cabinet front slightly lift the cabinet top.</p>	