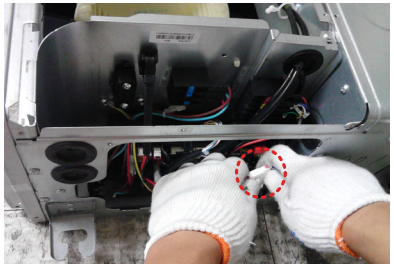
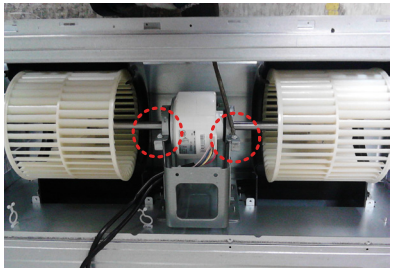
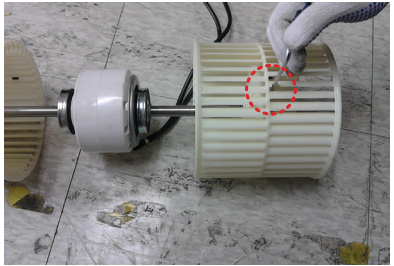
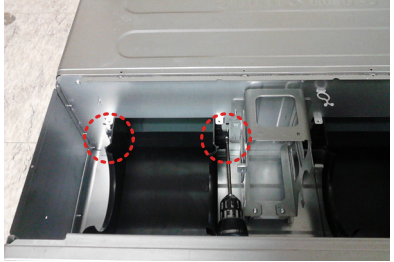


Disassembly and Reassembly

Repairs must be carried out by trained professional.
For any repairs, please contact our service provider or independent qualified professional.

■ GLOBAL DUCT1

No	Parts	Procedure	Remark
1	Common	<div>1) Disassemble the Cabinet Bottom Fan.</div> <div>2) Disassemble the Case Filter Pre.</div> <div>3) Disassemble the 2 Case Blower Bottom. (Unscrew 4 screws)</div> <div>4) Disassemble the Cover Control. (Unscrew 2 screws)</div> <div>5) Cut the cable-tie.</div>	<div></div> <div></div> <div></div> <div></div> <div></div>

No	Parts	Procedure	Remark
		<p>6) Disassemble the wire between assy control out and motor.</p> <p>7) Disassemble the 2 Holder Moter. (Unscrew 2 screws)</p> <p>8) After disassembling the Motor and Blower for the set, disassemble the Blower by use of 3mm wrench.</p> <p>9) Disassemble the both of Case Blower Out. (Unscrew 4 screws)</p>	   
2	Drain Pan	1) Disassemble the Cabinet Bottom Evap.	