








Disassembly and Reassembly

Repairs must be carried out by trained professional.
For any repairs, please contact our service provider or independent qualified professional.

No	Parts	Procedure	Remark
1	Electrial Part	<p>⚠ You must turn off the Power before disassembly.</p> <p>1) Open the Grille by sliding 4 position and removing 4 screws.</p> <p>2) Detach the Air Inlet Grille.</p> <p>3) Detach the Cover side by removing 1 screw and sliding Cover.</p>	    

No	Parts	Procedure	Remark
		<p>4) Open the cover of Component Electrical Box by removing 2 screws.</p> <p>5) Open the cover of Terminal block Box by removing 2 screws.</p>	  
2	Fan & Motor	<p>1) Disconnect 2 wires of Motor.</p> <p>2) Detach Holder Motor by removing 2 screws.</p>	 

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No	Parts	Procedure	Remark
		3) Detach the Upper case of Fan. (4EA)	
		4) Detach Bracket Grille by removing 2 Screws.	  

No	Parts	Procedure	Remark
3	Drain Pan	<p>1) Detach the Cabinet Front by removing 7 screws.</p> <p>2) Remove 1 screw in the middle of drain pan.</p> <p>3) Detach the Drain pan.</p> <p>⚠ Be careful that there might be some water left in the drain pan when you remove the drain pan.</p>	