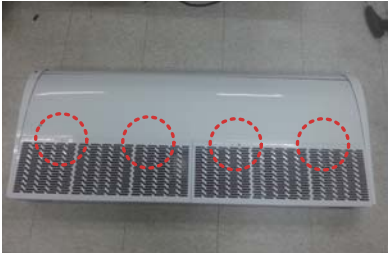
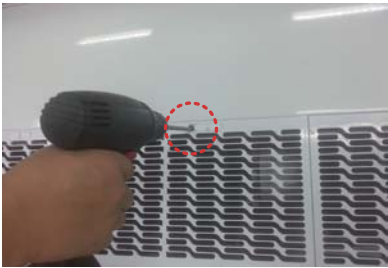







Disassembly and Reassembly





Repairs must be carried out by trained professional.
For any repairs, please contact our service provider or independent qualified professional.

| No | Parts | Procedure | Remark |
|----|----------------|---|---|
| 1 | Electrial Part | <p>⚠ You must turn off the Power before disassembly.</p> <p>1) Open the Grille by sliding 4 position and removing 4 screws.</p> <p>2) Detach the Air Inlet Grille.</p> <p>3) Detach the Cover side by removing 1 screw and sliding Cover.</p> |      |

| No | Parts | Procedure | Remark |
|----|-------------|---|---|
| | | <p>4) Open the cover of Component Electrical Box by removing 2 screws.</p> <p>5) Open the cover of Terminal block Box by removing 2 screws.</p> |    |
| 2 | Fan & Motor | <p>1) Disconnect 2 wires of Motor.</p> <p>2) Detach Holder Motor by removing 2 screws.</p> |   |

Disassembly and Reassembly

| No | Parts | Procedure | Remark |
|----|-------|--|---|
| | | 3) Detach the Upper case of Fan. (4EA) |  |
| | | 4) Detach Bracket Grille by removing 2 Screws. |    |

| No | Parts | Procedure | Remark |
|----|-----------|---|--|
| 3 | Drain Pan | <p>1) Detach the Cabinet Front by removing 7 screws.</p> <p>2) Remove 1 screw in the middle of drain pan.</p> <p>3) Detach the Drain pan.</p> <p>⚠ Be careful that there might be some water left in the drain pan when you remove the drain pan.</p> |     |